



Premier-Lock™ Installation Guide

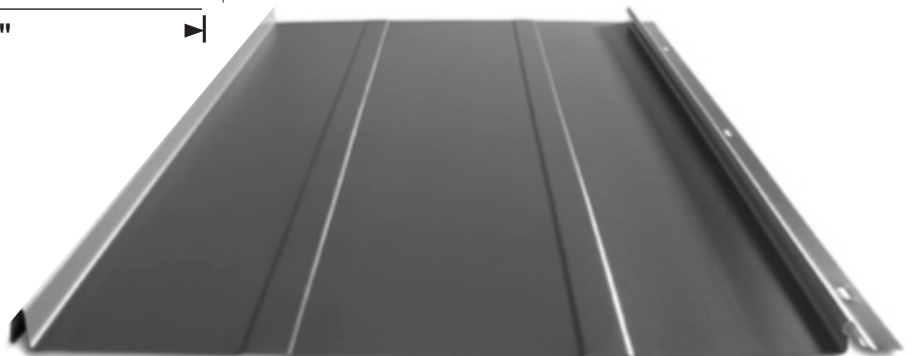
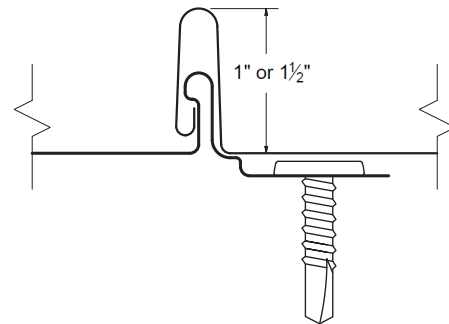
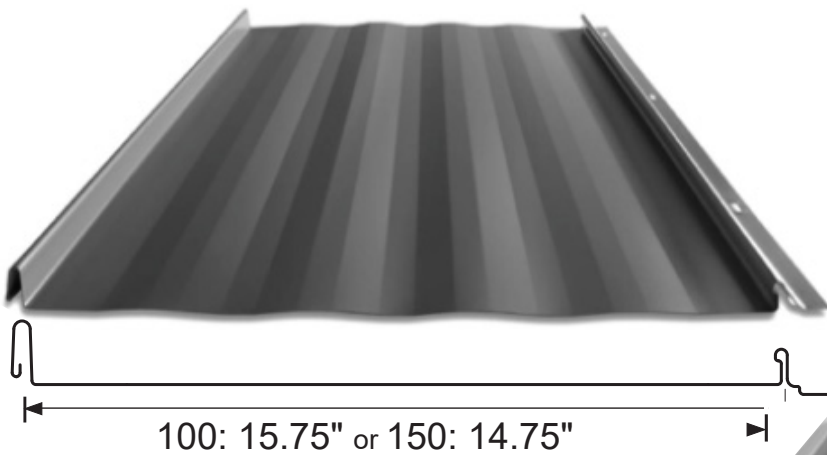


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The Premier-Lock™ Standing Seam has the anti-capillary dry lock seam. It's designed with softer, less industrial lines to provide a more architecturally pleasing appearance.

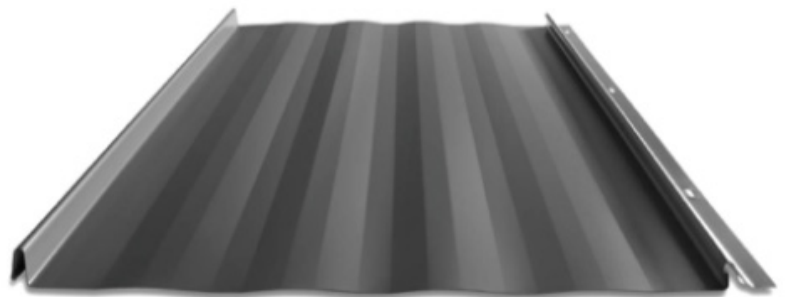
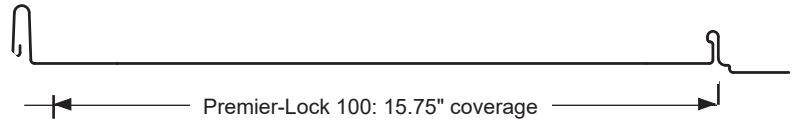


- Prevents crowning
- No visible screws required
- Sharp, professional appearance

KEY FEATURES

- Standard width for Premier-Lock 100 is 15.75"
Standard width for Premier-Lock 150 is 14.75"
- 24 and 22 gauge Tru-Gauge™
- Factory-notched panels available
- Anti-Capillary dry lock seam
- Premier-Lock 100 - 1" rib height
- Premier-Lock 150 - 1-1/2" rib height
- Concealed fasteners: fasteners cannot leak
- Pre-slotted fasteners flange: allows expansion / contraction of panel
-  - Code compliance UL Evaluation Report UL ER 25913-01
- Clip-Lock 150 – UL 580 Class 90 Wind Uplift rated, UL 790 Class A Fire rated w/ wind uplift assemblies, UL 2218 Class 4 Impact (hail) rated
- ASTM 283, ASTM 330, ASTM 331, ASTM E1592
- 3:12 minimum pitch recommended
(For lower pitches please inquire)
- Standard panel lengths 2' to 35'
(For longer panels, please inquire)
- Panel options: Striations, Accent Ribs, and Flat Pan
- 1 • Manufactured in Sacramento, California

PANEL PROFILES

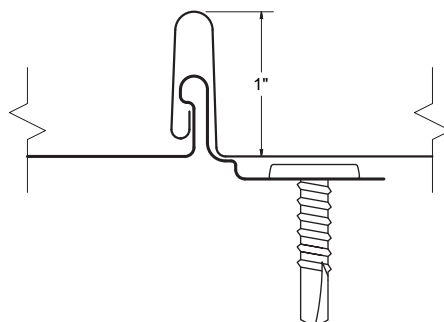


STRIATIONS



ACCENT RIBS 2 or 3 Ribs available

LOCK SEAM DETAIL

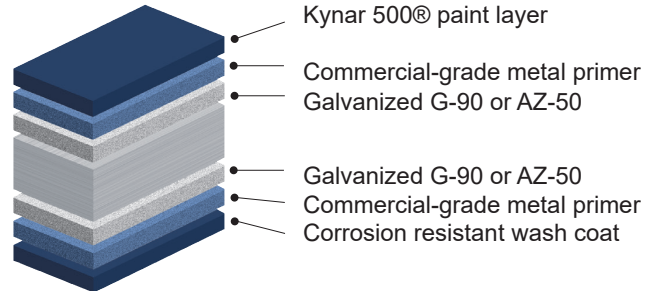


MATERIAL SPECIFICATIONS

- 24 gauges Kynar 500® Painted Steel .0236" (Thickness prior to painting) Galvanized G-90 or AZ-50
- 4 & 22 gauge bare Zinalume® Plus AZ-55 (No finish warranty – 25 yr. perforation warranty)
- ▲ 22 gauge Kynar 500® Painted Steel .029" (Thickness prior to painting) Galvanized G-90 or AZ-50
- ♦ .032" Kynar 500® Painted Aluminum
- 22 gauge Rusteel Plus™ (A606)
- 16 and 20 ounce Copper (Please inquire)
- Kynar 500® and substrate testing data available (See website)
- "Oil canning" is an inherent characteristic of roof and wall product, and not a defect, which is not a cause of panel rejection.

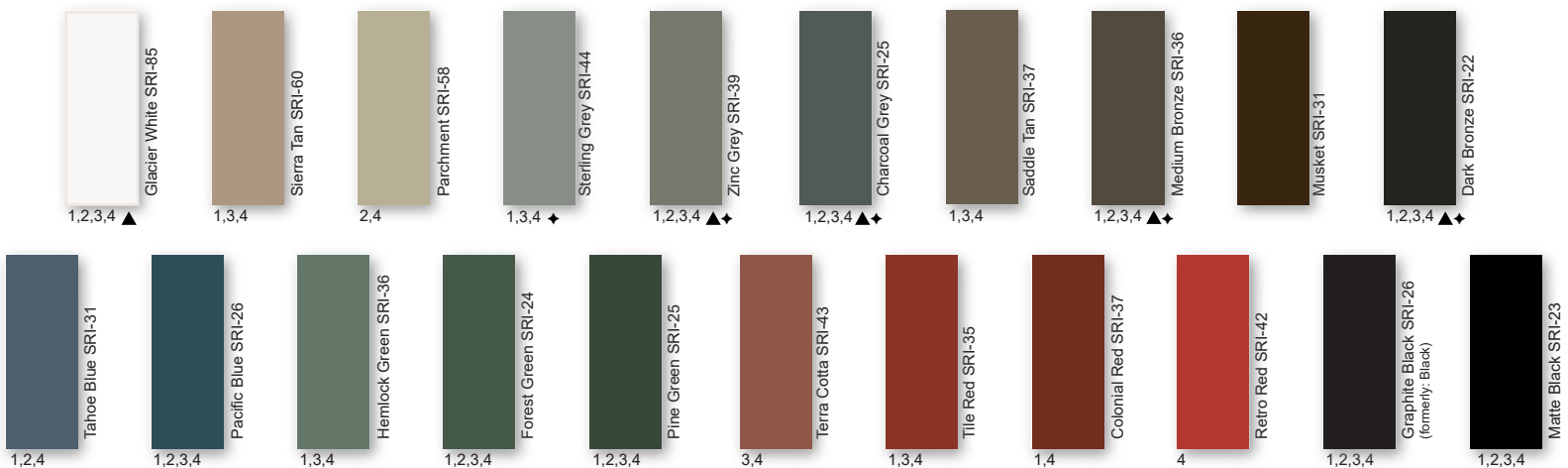
KEY FEATURES

- 21 Standard Colors, 5 Metallic Colors and 4 Specialized Colors
- Kynar 500® Paint System - the ultimate in exterior durability and color retention
- "Cool" color pigments are specially designed to reflect infrared light, reducing heat gain to dwelling, and conform with ENERGY STAR® criteria
- Superior quality, two-coat, 70% resin finish, applied at a 1 mil. thickness
- 40-year residential paint warranty
- 20 and 30 year commercial paint warranty: Contact TMP for warranty specifications

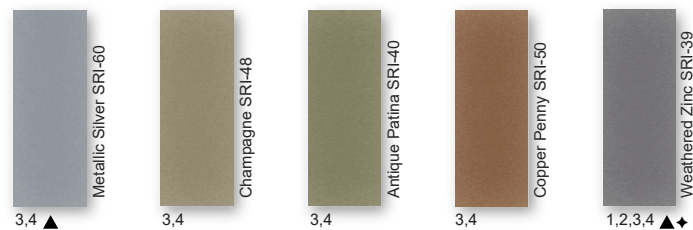


40-Year Residential / 20 and 30 Year Commercial Manufacturer's Limited Warranty

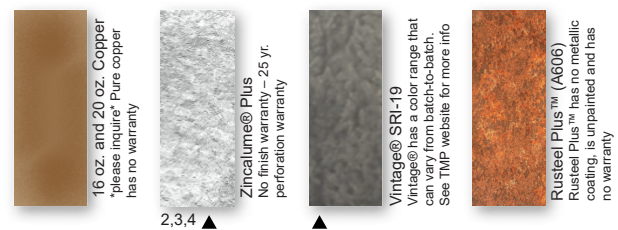
STANDARD COOL KYNAR 500® COLORS



PREMIUM METALLIC COOL KYNAR® COLORS



SPECIALIZED MATERIAL



These printed chips provide a close representation of the colors.

Metal samples are available upon request.

Coatings are low gloss 10-15% sheen.

SRI = Solar Reflective Index. SRI values listed above are in accordance with ASTM E1980 and are based on actual testing. ***Oil Canning is not a cause for material rejection***

Premier-Lock™ 100 Panels				
Width	Gauge	Color	LBS SQFT	LBS LF
12-1/2"	24	2	1.29	1.34
16-3/8"	24	3	1.2	1.67
19-3/4"	24	4	1.7	1.92
19-3/4"	24	▲	1.46	2.41
16-3/8"	0.032	♦	0.56	0.78

Premier-Lock™ 150 Panels				
Width	Gauge	Color	LBS SQFT	LBS LF
11-1/2"	24	2	1.34	1.4
15-3/8"	24	3	1.29	1.65
18-3/4"	24	4	1.23	1.92
18-3/4"	22	▲	1.55	2.41
15-3/8"	0.032	♦	0.6	0.78

Delivery Fleet

Taylor Metal Products prides itself with quick lead times delivered with our fleet of semi trucks. Our fleet of trucks are owned and operated by TMP. All of our drivers are Taylor Metal Products employees, so when your truck rolls in to deliver, you are dealing with Taylor Metal Products.

Expect consistent and exceptional service with short lead times. The inhouse fleet allows for efficient and cost-effective delivery.



Mounted on the rear of a carrier vehicle, the truck-mounted "piggy-back" forklift will accompany you right to your place of use, opening up unprecedented possibilities in terms of transportation. It can travel sideways, carrying panels up to 40' long, allowing delivery in locations that would typically be considered impossible to reach.

Save time and effort while avoiding potential loading and transport issues; have experienced TMP personnel deliver and unload your order.



Delivery & Will Call/Loading



Delivery

We will make every attempt to deliver material to the desired location. We may be unable to gain access on tight corners or steep terrain. If the site is deemed inaccessible by our driver, the customer may choose an alternate delivery site within a reasonable proximity. If we are unable to make the alternate delivery, additional charges may be assessed.

The customer is responsible for:

- Determining adequate access for delivery ahead of time.
- Meeting the delivery at the agreed upon time.
- Providing adequate resources (1-4 people as needed) for off loading materials.
- A charge of \$100 per hour may be added for deliveries that go beyond their allotted time
- Check the shipment at the time of delivery.
- Verify material quantities against the shipping/packing list.
- Note any damage or discrepancies upon the paper work at the time of delivery and notify Taylor Metal Products within 48 hours of delivery.

Delivery times are usually scheduled one day in advance. Taylor Metal Products will make every effort to make the delivery at the scheduled time. Please be aware that there may be conditions beyond our control such as traffic, mechanical failures, road closures, etc. which may affect our schedule.

Will Call/Loading

Flatbed trailers and trucks are best suited to transport metal roofing materials. These can be loaded from the side with a forklift and tied down in a safe and secure manner.

We are not able to load materials onto vehicles and/or trailers which are not suitable or may be hazardous to load. Please be aware that if we find a vehicle to be inappropriate, we reserve the right to refuse to load your order.

Unacceptable examples include: boat trailers, vans, buses, motor homes, campers and box trailers. Pickup racks which do not have sufficient supports for the weight or are not long enough to support bundles are also unacceptable.

Taylor Metal Products is **not** responsible to tie down loads nor do we provide any tie down materials. Please bring tie downs to secure your load (string or twine are **not** acceptable for this purpose).

Consider having your order delivered on one of our trucks with a piggy back forklift.



Notes to Designer/Installer

Taylor Metal Products is providing the following details as an aid in design. The details in this guide are not inclusive to all design situations. The designer/installer is responsible for modifications and should take into consideration all aspects of the project including climate conditions, such as, snow and wind, as well as, building code requirements, building design, building usage and maintenance requirements.

Installation should be performed only by qualified installers familiar with metal roofing systems and industry standards. For details not shown in this guide, refer to the Sheet Metal and Air Conditioning Contractors National Association (SMACNA) architectural sheet metal manual for proper design. For manufacturer's weather tightness warranties – all details must be preapproved by Taylor Metal Products technical representative.

The Standard gauge for all products in this guide is 24 gauge and the standard finish is Kynar 500®. We recommend specifying all flashings be the same gauge, color, and finish as the panels to ensure long-term durability and color match.

Substrates

Details in the manual are all shown over solid substrate. **Premier-Lock™** can be used over spaced purlins. For solid substrate, **Taylor Metal Products** recommends 5/8" plywood or metal decking.

Underlayment

For roofs with pitches below 3:12, High Temp Ice and Water shield underlayment must be installed across the entire surface (projects with manufacturer's weathertightness warranties require the TMP private label product). For pitches steeper than (or equal to) 3:12, High Temp Ice and Water is necessary at all perimeter locations, eave, ridge, valley, hips, sidewall, endwall, prow and penetrations. The remaining of the roof's field areas can then be covered with approved synthetic felt. If local codes or specifications require a Class A fire rated assembly, Polystick XFR or Titanium FR (both products are distributed by TMP) must be installed over the entire roof with combustible decks.

Follow manufactures instructions carefully for all underlayment installation.

Drag Load Requirements

All panels must be pinned at one end to resist the drag load caused by snow loads, live loads, and the weight of the panel. Drag load is a function of roof slope, actual load and length of panels. Contact **Taylor Metal Products** for specific drag load requirements.

Ventilation/Insulation

It is the responsibility of the designer to determine the material types needed to control condensation and to insulate and ventilate the roof system. Applications over rigid insulation may require blocking for solid attachment and framing the perimeter for installation of perimeter flashings.

Oil Canning

Flat metal surfaces will display waviness commonly referred to as “oil canning.” Oil canning is caused by a variety of conditions. Steel mill tolerances, variations in or uneven substrates and roofing underlayments. Oil canning is a characteristic of metal roofing, not a defect and is not a cause for rejection. **Taylor Metal Products** offers **Premier-Lock™** with striations or accent ribs to help minimize oil canning.

Thermal Movement

The Panels and the flashings must be allowed to expand and contract, especially with longer length panels. The panel may need to have a slight gap where the panel hooks the offset cleat to allow for thermal movement of the panels.

Snow Design

The following details do not address all conditions for snow environments. Consult with the designers, engineers, and others for acceptable details to accommodate your project and climate conditions. When possible gutters, valleys, pitch changes or other penetrations should be minimized in snow areas.

All roof penetrations should be located as close to the ridge or “pin point” top of roof. Snow country requires special designs for valleys to accommodate accumulation of snow and ice from uphill panels. Roof design should be considered in snow areas. Roof design should help resist the melting and freezing of snow and ice.

A fit for purpose roof design has the greatest impact on maintaining a damage free roof system in snow areas. Please contact a Taylor Metal Products representative for assistance in detail designs and appropriate panel selection for specific climate and building conditions.

Handling / Storage & Safety

Handle materials with care when off-loading or moving materials to avoid damage to panels or flashings. Long panels may require two or more pick-up points, properly spaced to avoid damaging panels. Plan ahead; contact Taylor Metal Products for recommendations on handling/hoisting long panels.

Store the panels, flashings and accessories in a dry, well ventilated area, off the ground. If covering, allow ventilation around panels. Elevate one end of bundle to allow drainage of wet materials.

Wear clean, soft-soled shoes when walking on roofing panels to avoid damage to the painted finish.

Take care that sand, gravel, dirt, etc. sticking to your shoes is not carried onto the roof, scratching or otherwise damaging the finish on the roofing material. Walking on asphalt impregnated felt paper, especially on a hot day, can cause the asphalt to stick to your shoes and be tracked on to the roofing material.

Take care when painting to avoid getting over spray on the roofing material. Remember that wind can carry paint particles some distance. Over spray can cause the finish of the roofing material to look dull and may void your warranty.

Secure materials, especially when leaving the site, on the ground or roof to prevent winds from moving the materials. Wind-blown materials may cause damage to the material, property or persons.

Always use proper safety equipment and attire to minimize risk of cuts or other injuries.

Do not walk on panels that have not been completely installed.

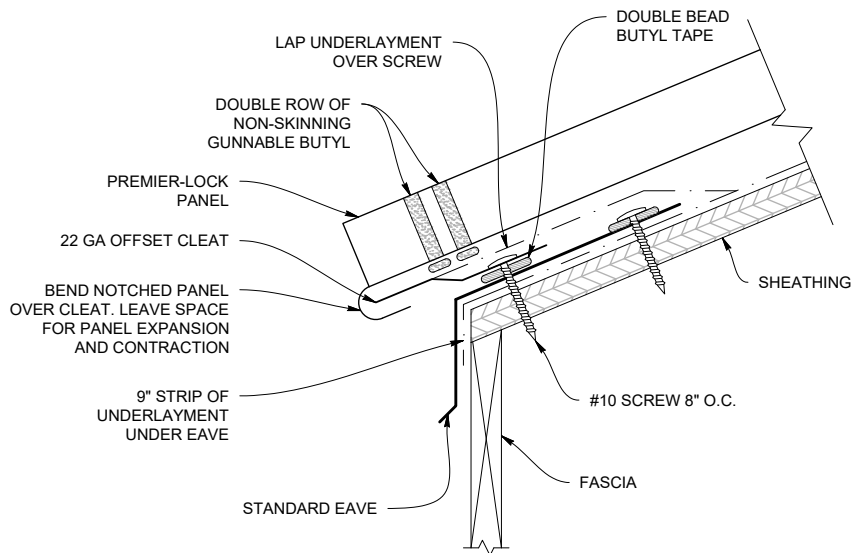
Do not walk on major ribs of panels.

Metal roofs that are wet or dusty can be extremely slippery. Wear soft soled shoes and a safety harness to minimize risk of falling.

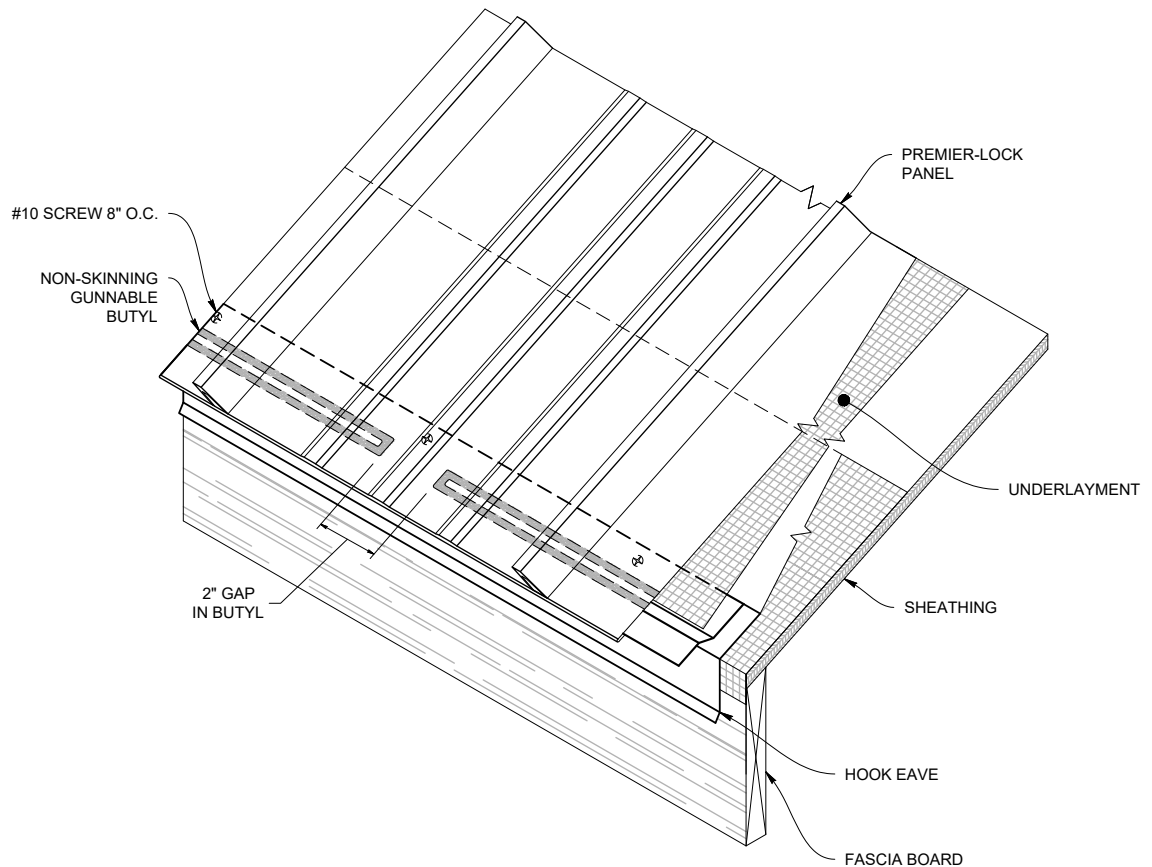
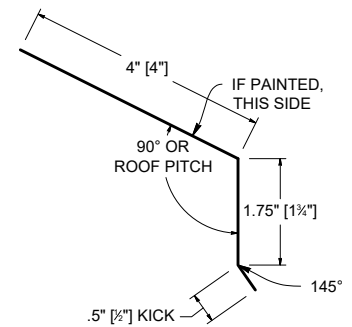
Avoid installing metal panels in windy conditions.

Safety considerations are the responsibility of the installer and his crew. Be sure to **use common sense** and generally accepted safety practices when installing roofing materials.

LOW PITCH EAVE DETAIL

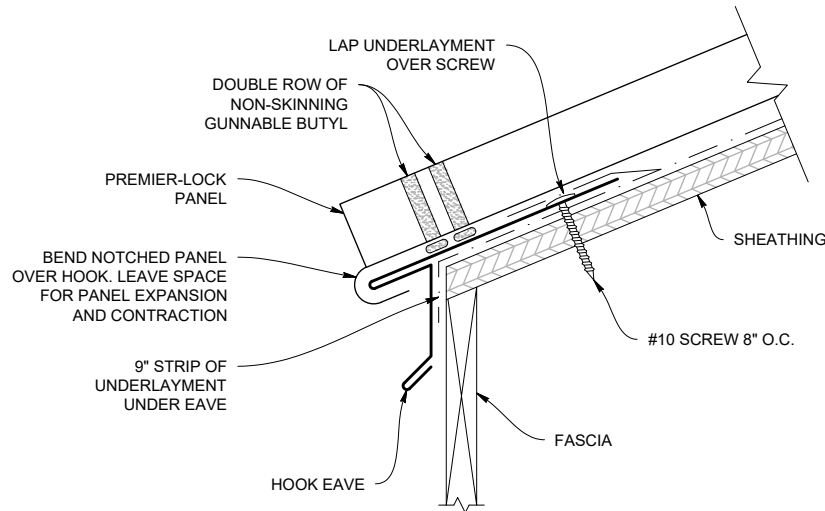


LOW PITCH EAVE FLASHING (PLELP)

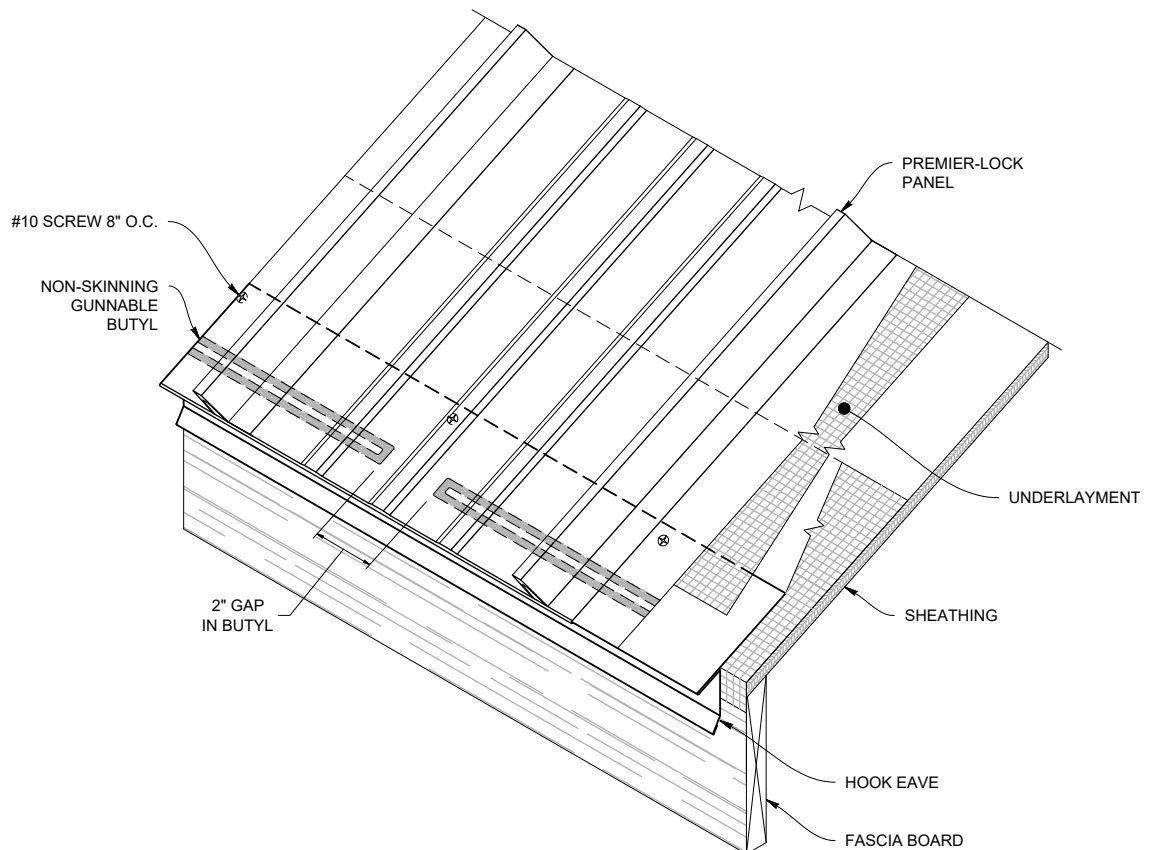
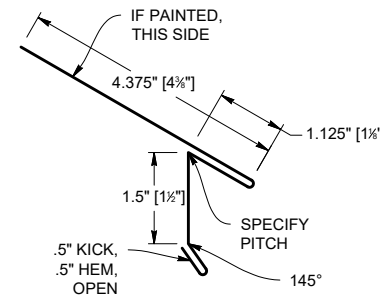


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

HOOK EAVE DETAIL



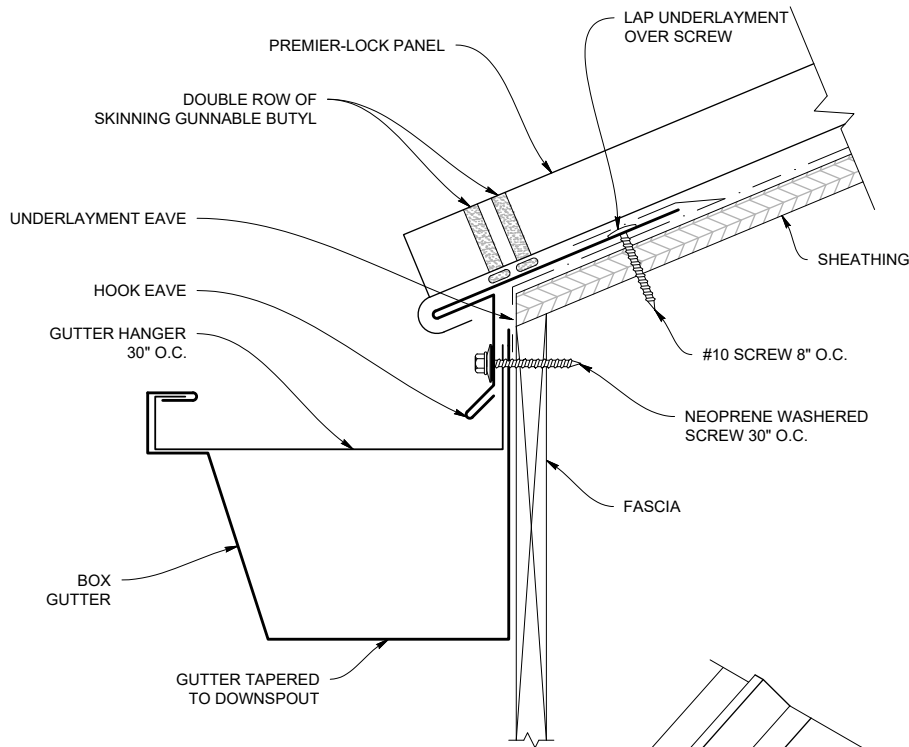
HOOK EAVE FLASHING (PLEH)



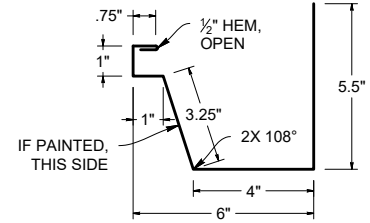
Note: All screws must be fastened into solid substrate.
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Gutter / Hook Eave

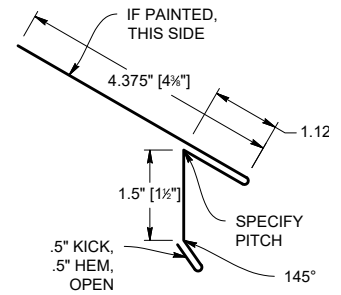
GUTTER HOOK EAVE DETAIL



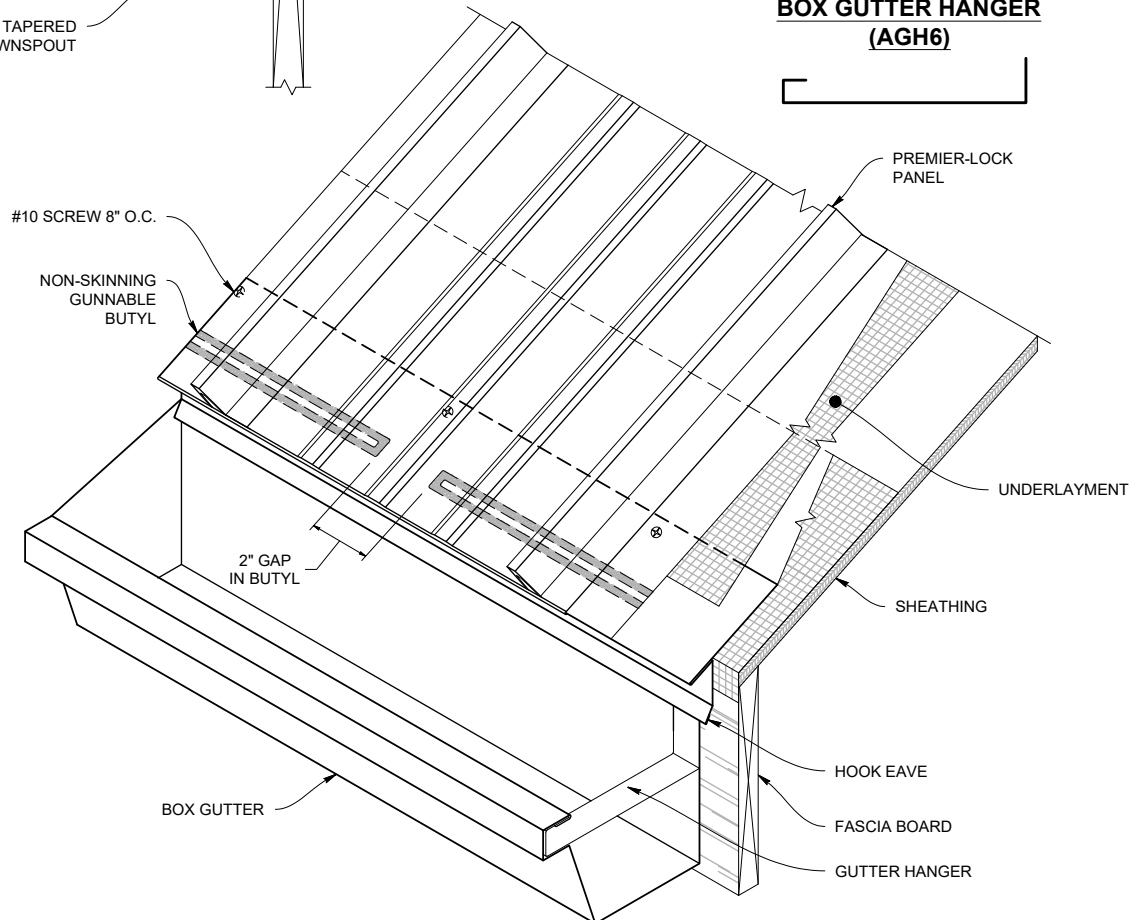
BOX GUTTER FLASHING



HOOK EAVE (PLEH)

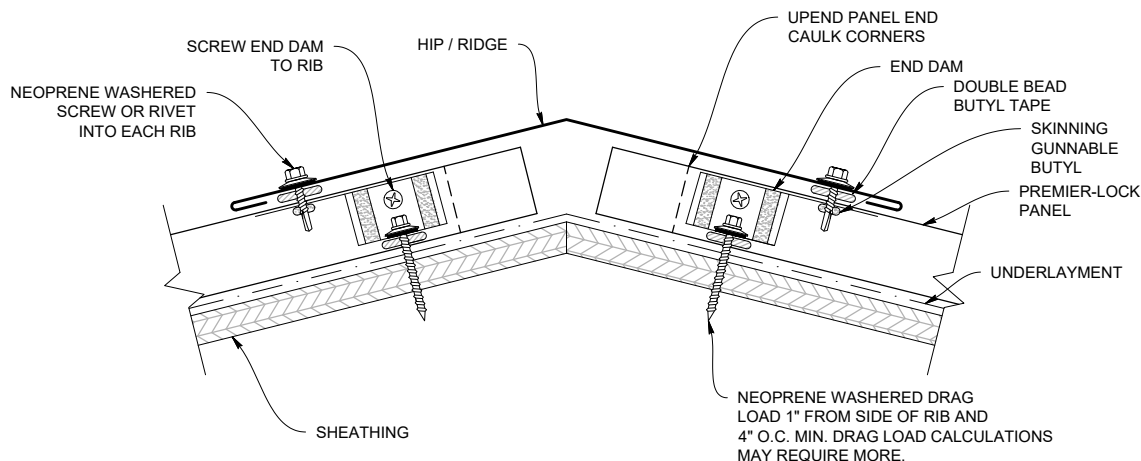


BOX GUTTER HANGER (AGH6)

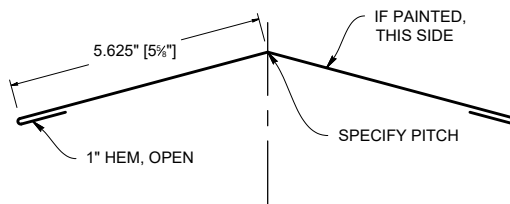


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

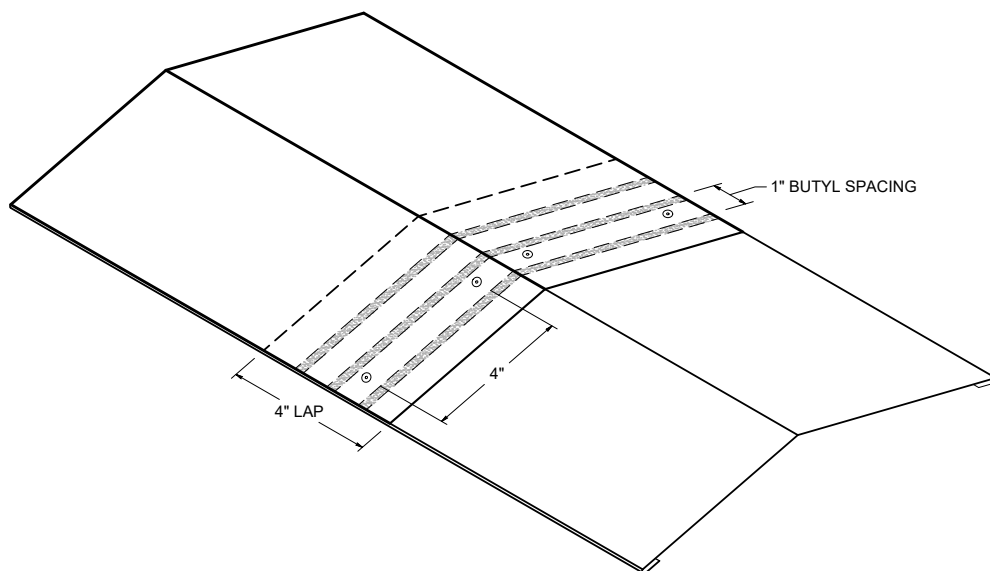
HIP / RIDGE DETAIL



HIP / RIDGE FLASHING (PLHR)



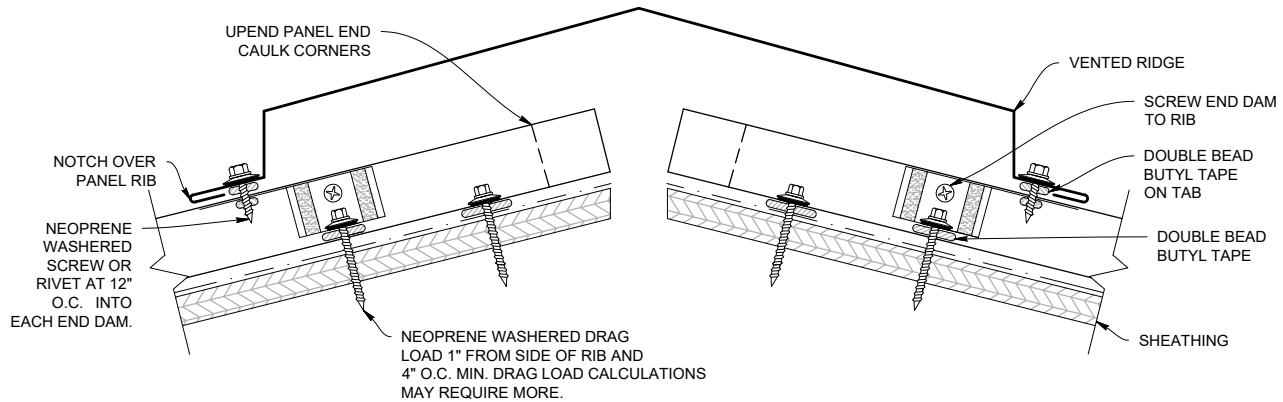
HIP / RIDGE LAP



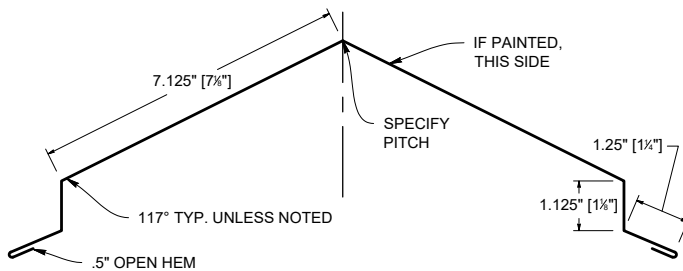
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

Vented Ridge

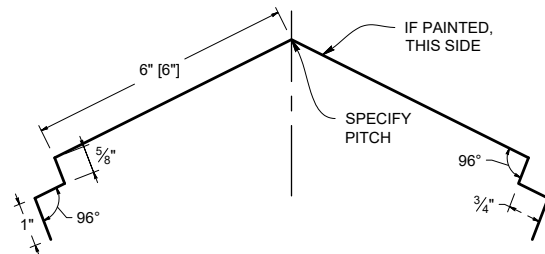
RIDGE W/ VENTED CLOSURE DETAIL



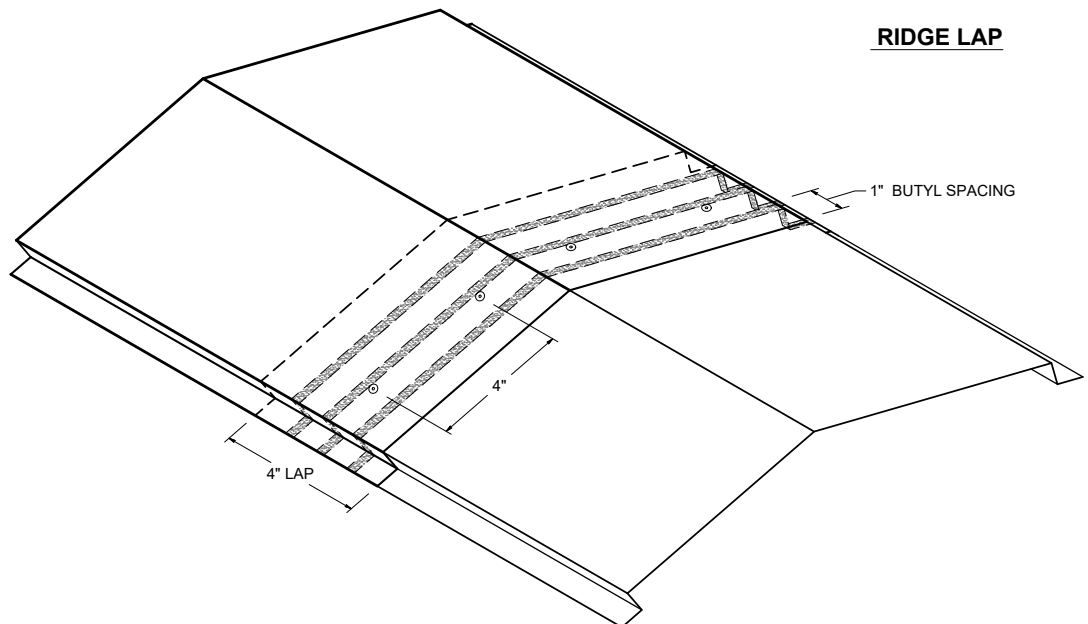
R17 RIDGE FLASHING (PLR17)



FIELD NOTCHED RIDGE FLASHING (UNVENTED) (PLRS)

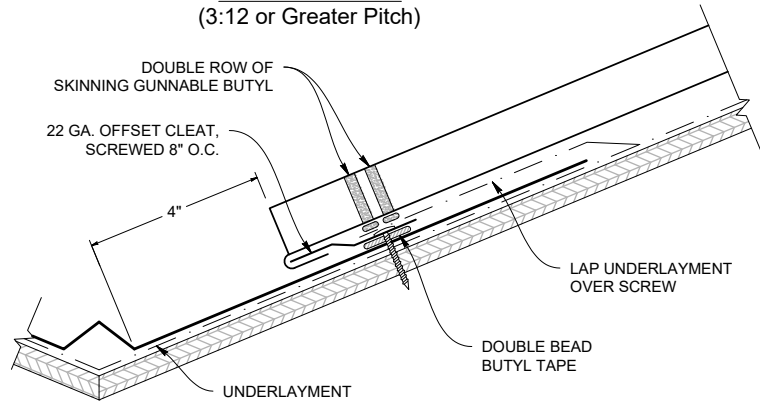


RIDGE LAP

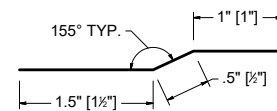


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

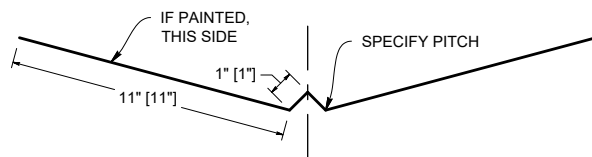
VALLEY DETAIL (3:12 or Greater Pitch)



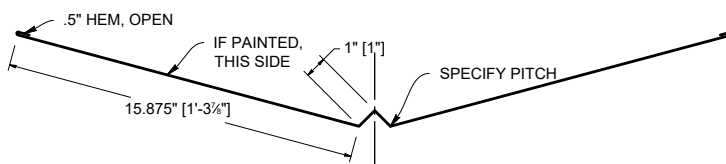
OFFSET CLEAT (PLOC)



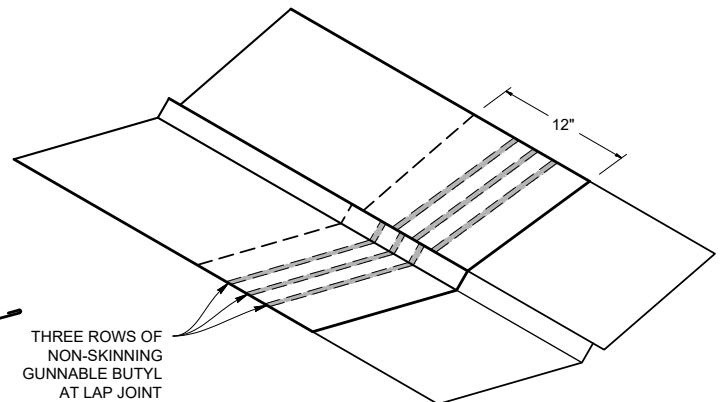
VALLEY FLASHING (PLVF24)



WIDE VALLEY FLASHING (PLVFW)



VALLEY LAP (3:12 or Greater Pitch)



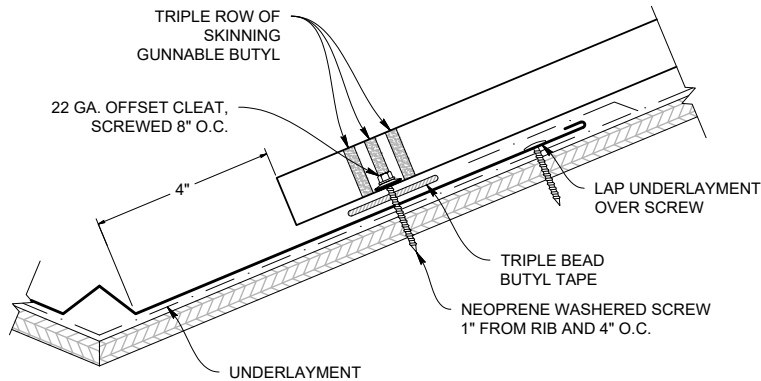
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

Valley Flashing - Low Pitch

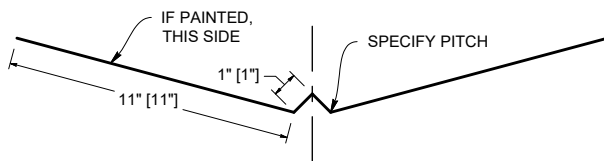
Less than 1/12 slope

VALLEY FLASHING DETAIL

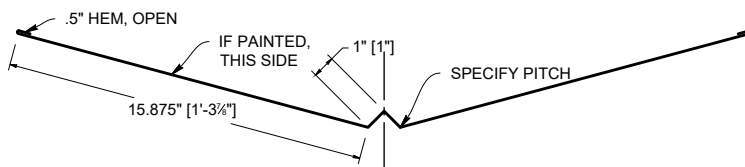
(Less Than 3:12 Pitch - Not Recommended)



VALLEY FLASHING 24" (PLVF24)

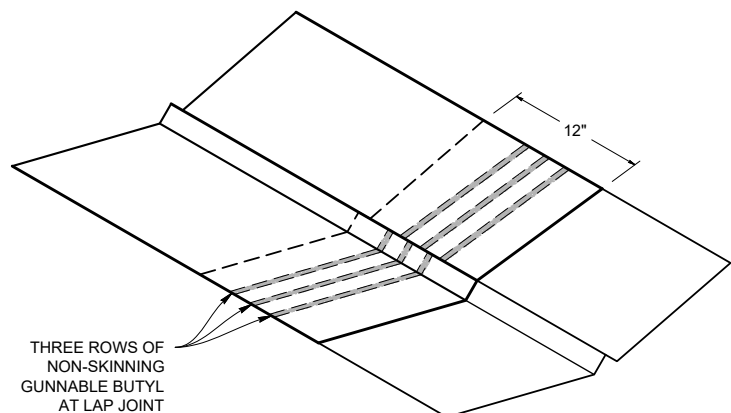


WIDE VALLEY FLASHING (PLVFW)

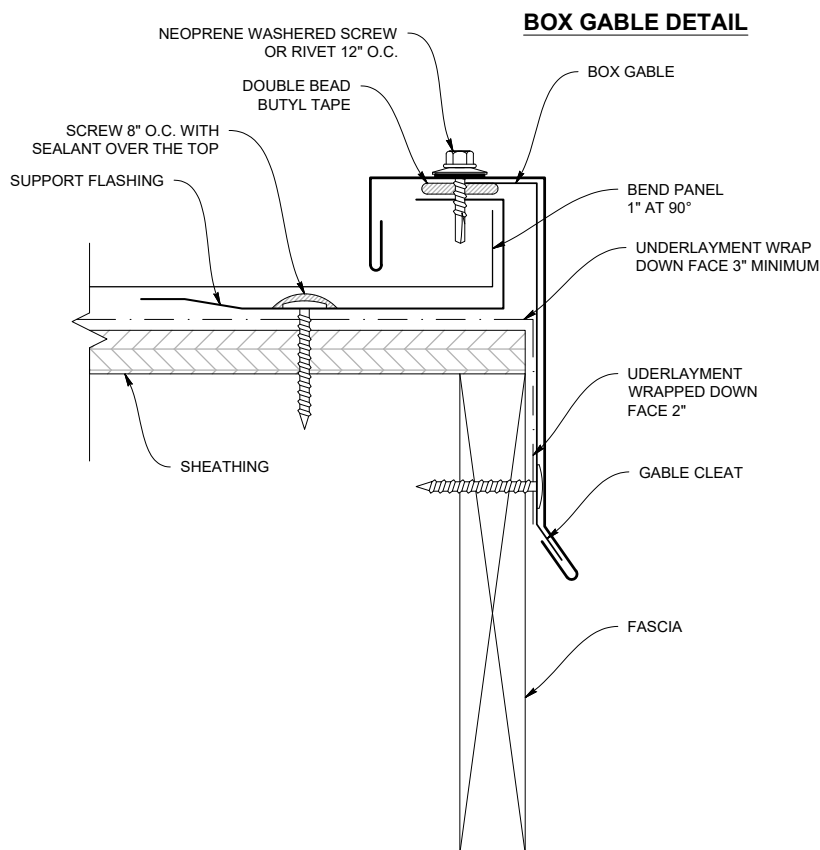


VALLEY LAP

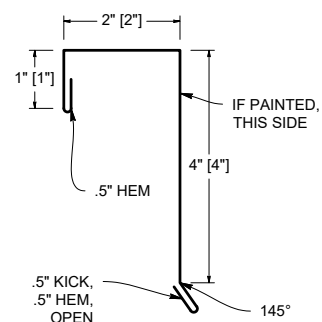
(Less Than 3:12 Pitch - Not Recommended)



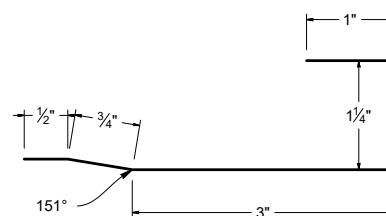
Note: All screws must be fastened into solid substrate.
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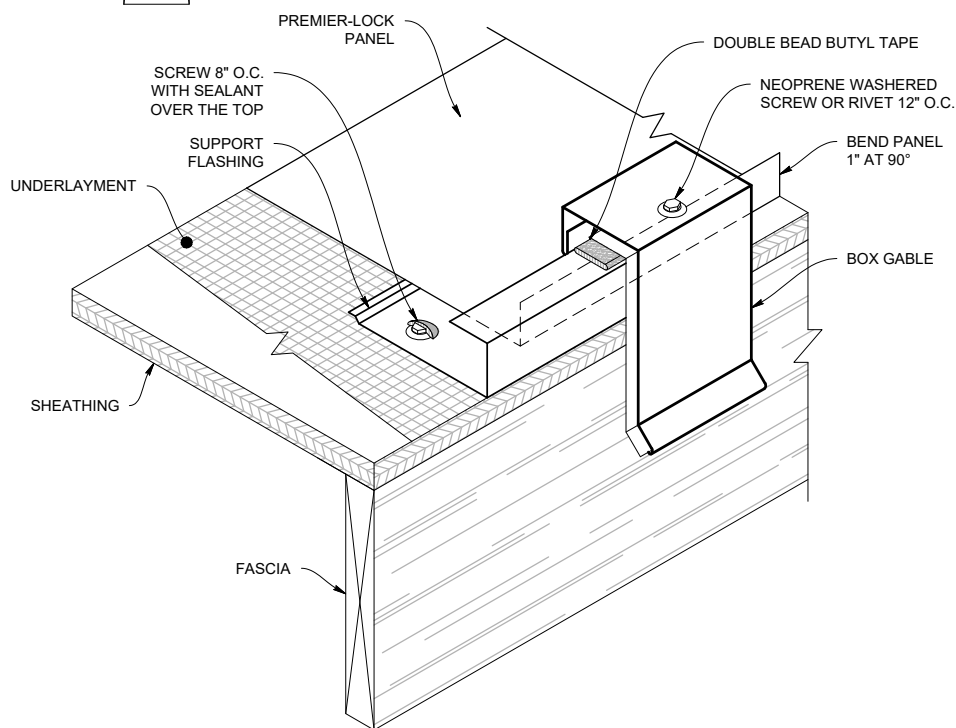
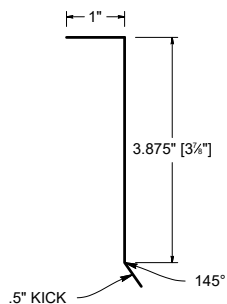
BOX GABLE FLASHING (PLGB)



SUPPORT FLASHING (PLSF)



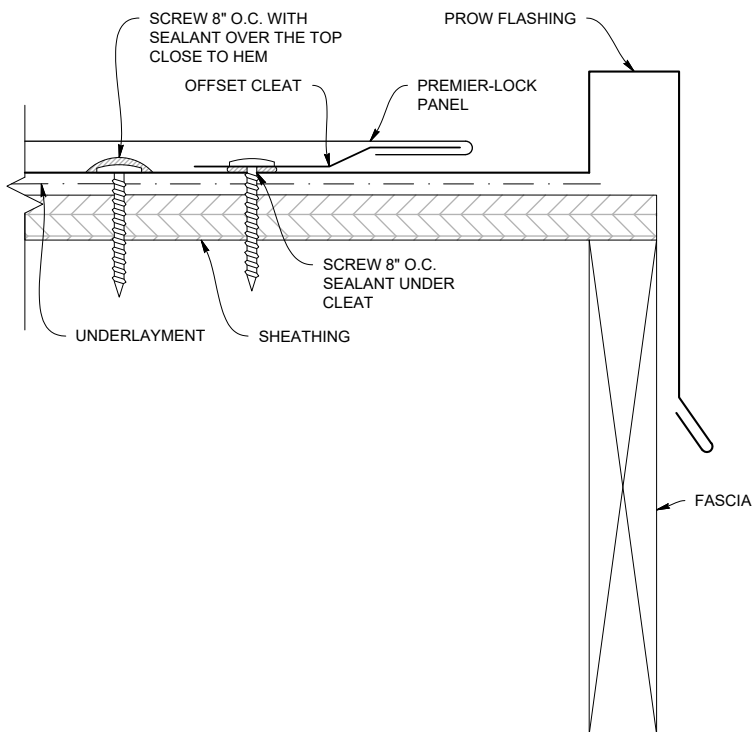
GABLE CLEAT (PLBGC)



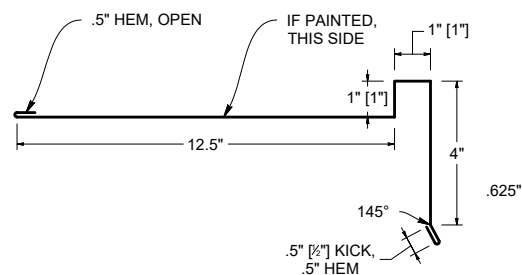
Note: All screws must be fastened into solid substrate.
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Prow Gable

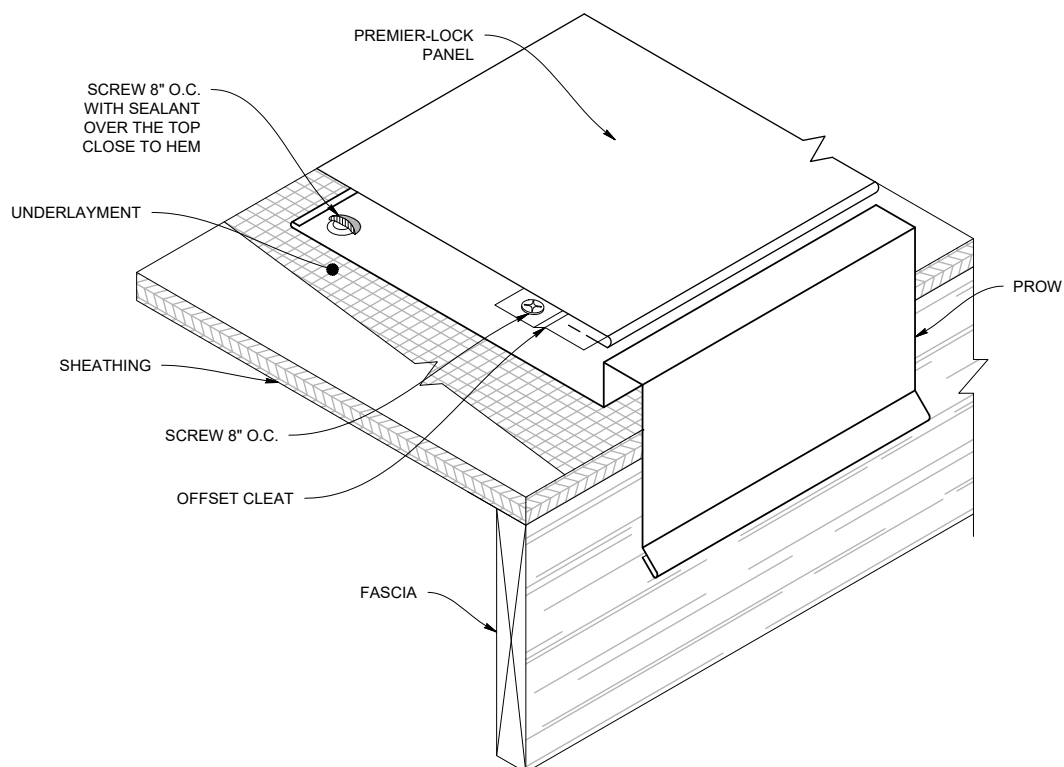
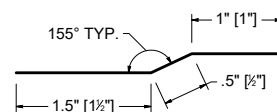
PROW DETAIL



PROW FLASHING (PLPF)

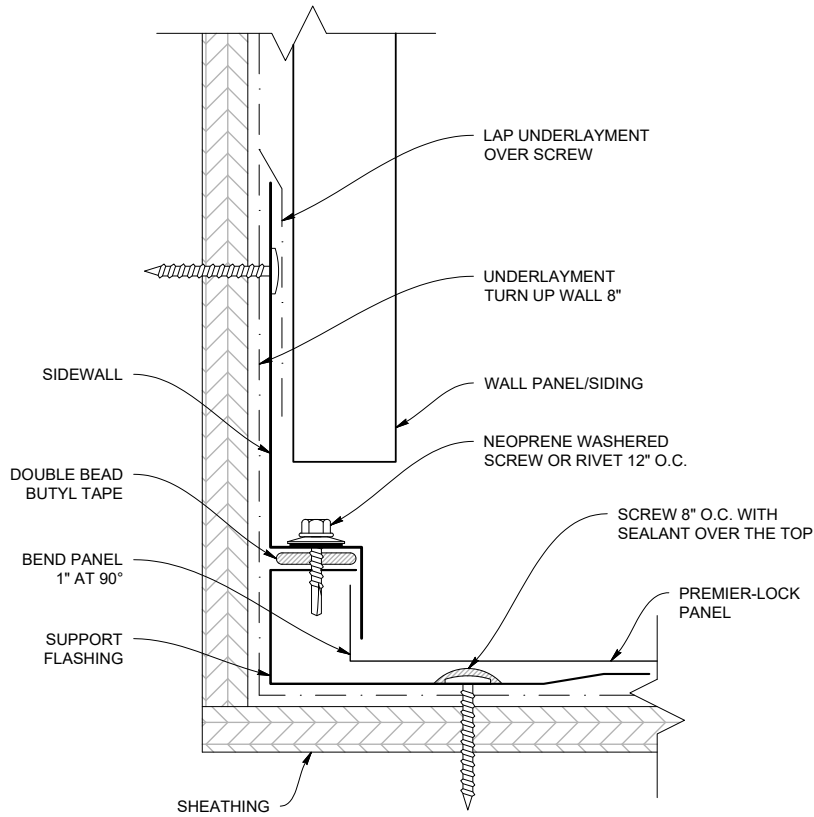


OFFSET CLEAT (PLOC)

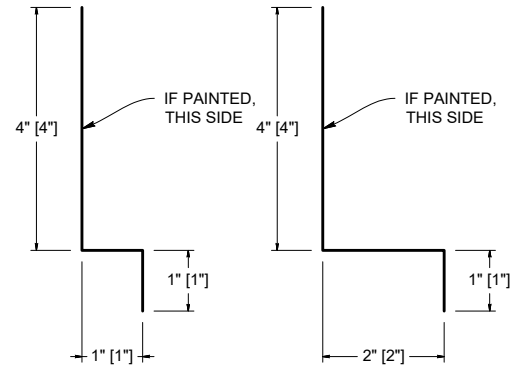


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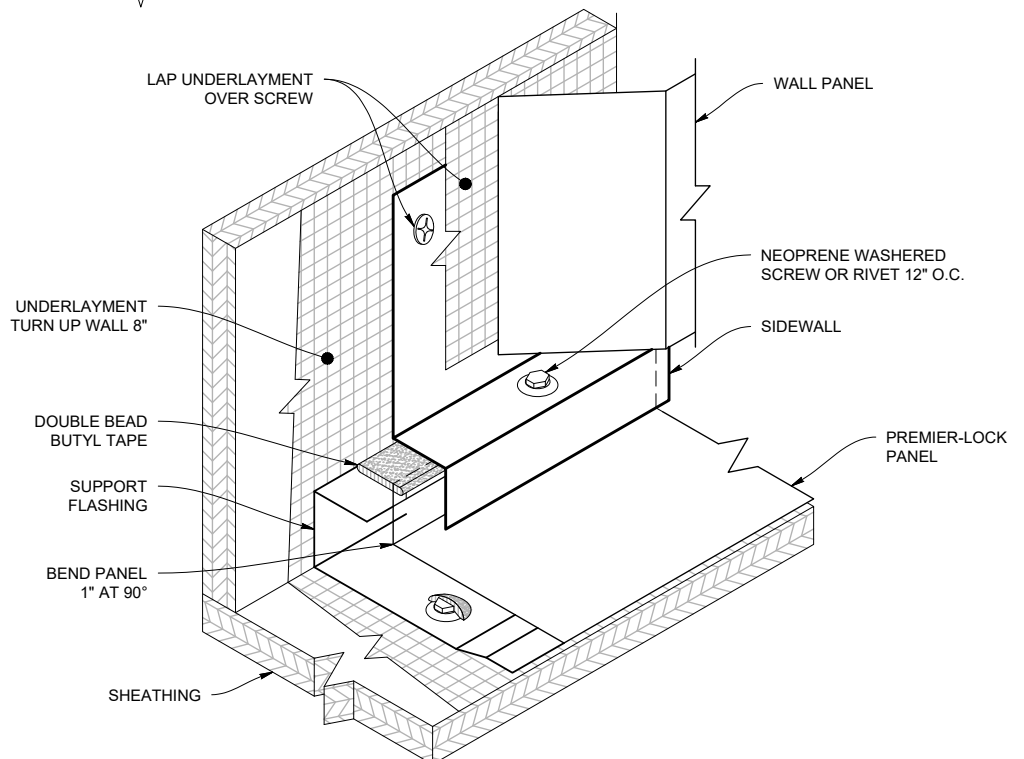
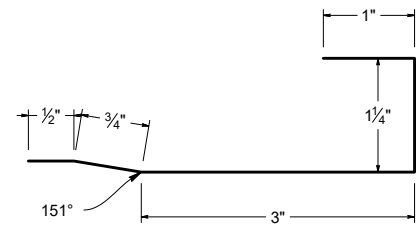
SIDEWALL DETAIL



SIDEWALL & COMPENSATING SIDEWALL (PLSW)



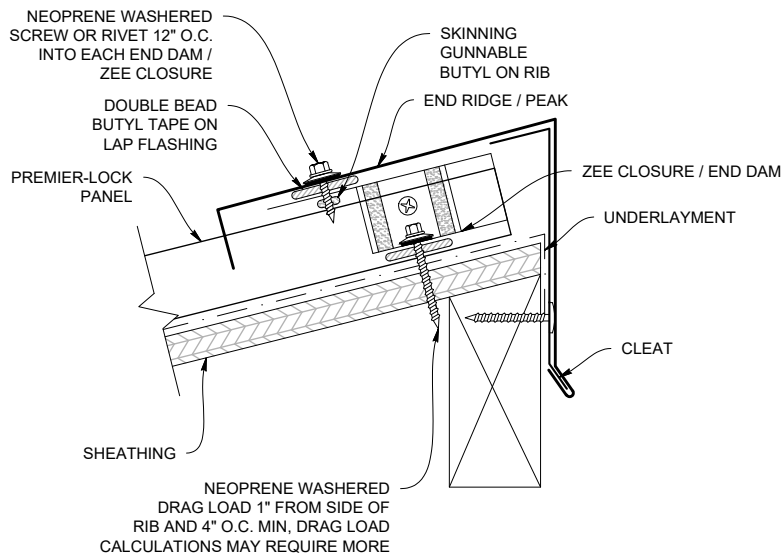
SUPPORT FLASHING (PLSF)



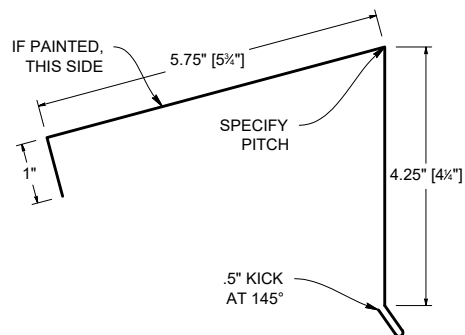
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

Ridge End Cap

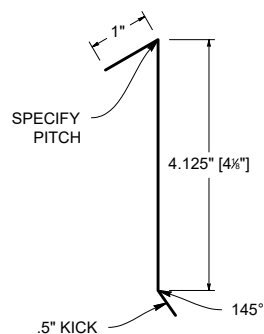
PEAK FLASHING DETAIL



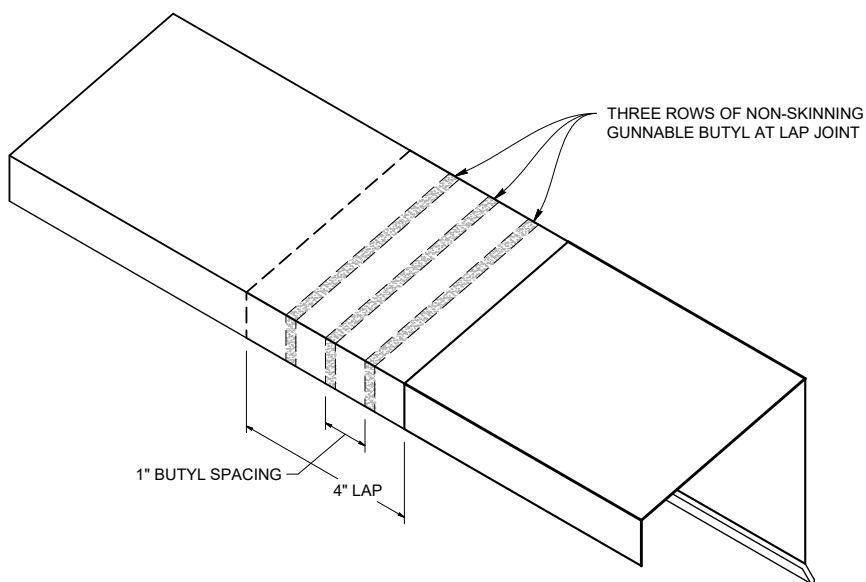
FIELD NOTCHED PEAK FLASHING (PLREC)



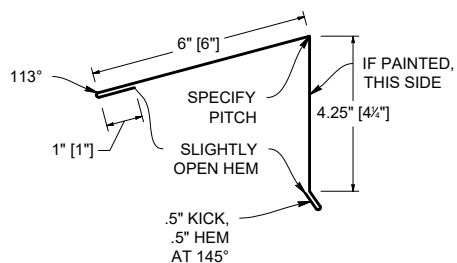
PEAK CLEAT (PLRECC)



PEAK LAP

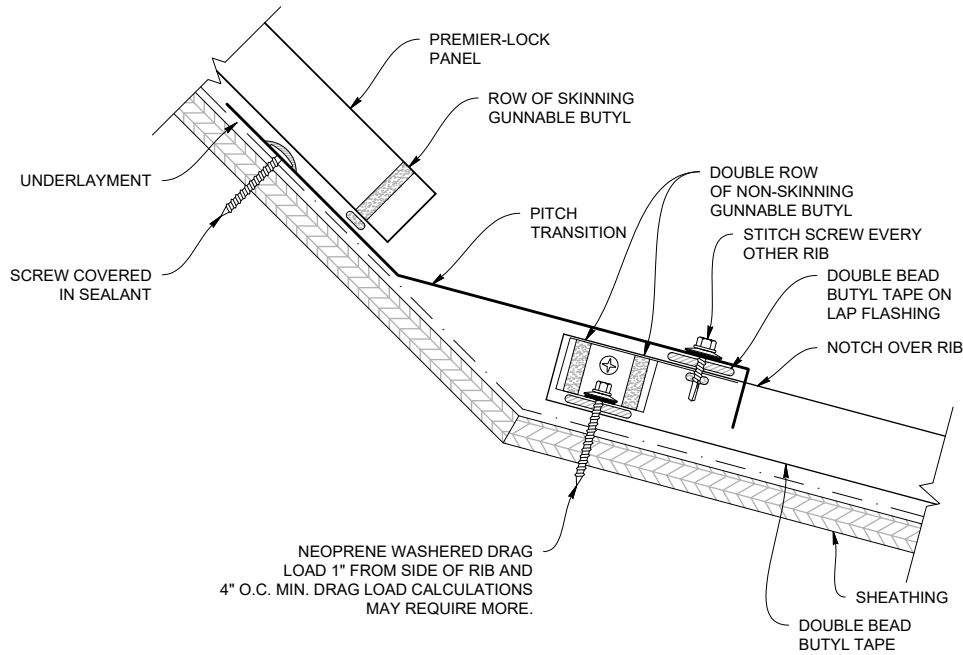


HEMMED PEAK FLASHING (PLRECH)

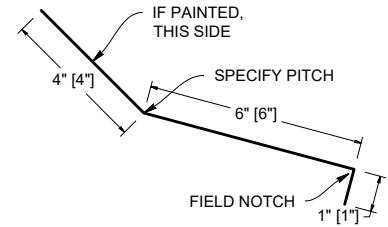


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

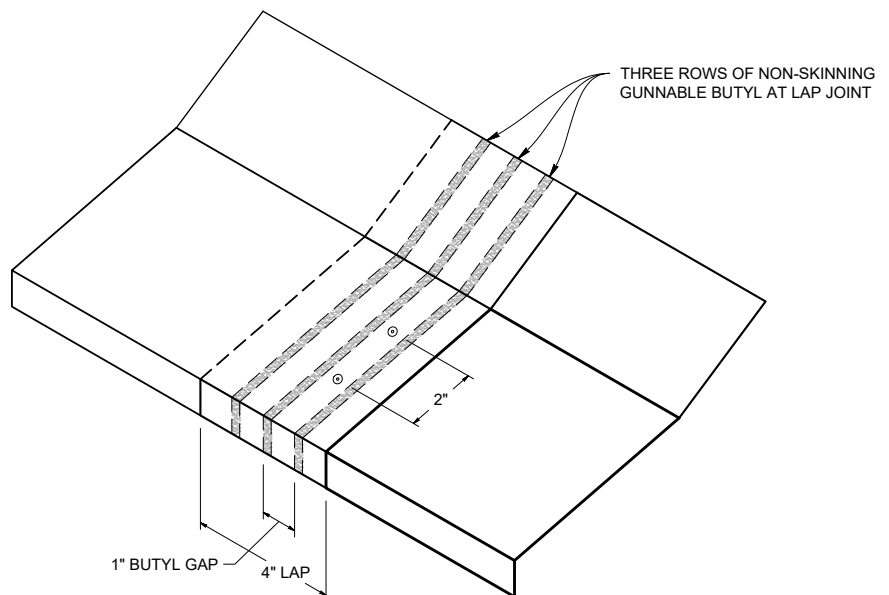
PITCH CHANGE DETAIL



INSIDE PITCH CHANGE (PLPCIN)



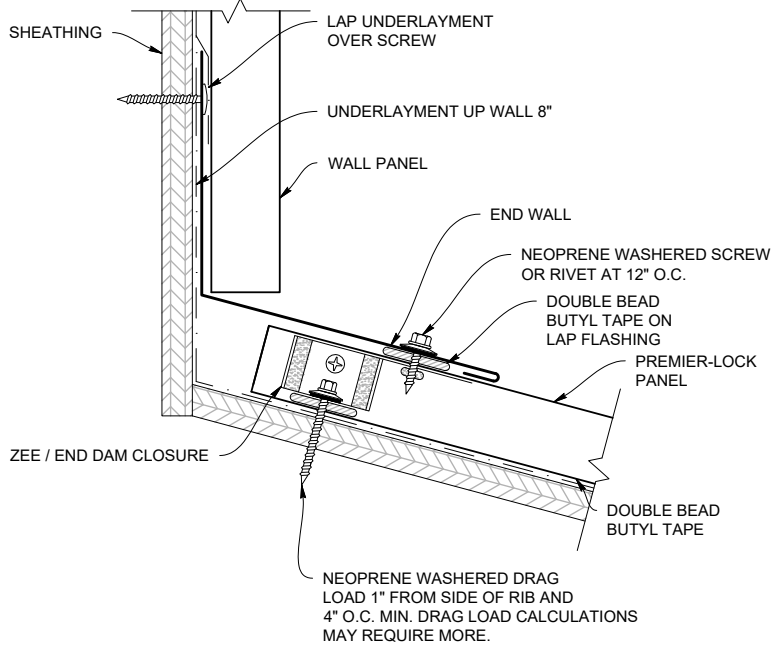
PITCH CHANGE LAP



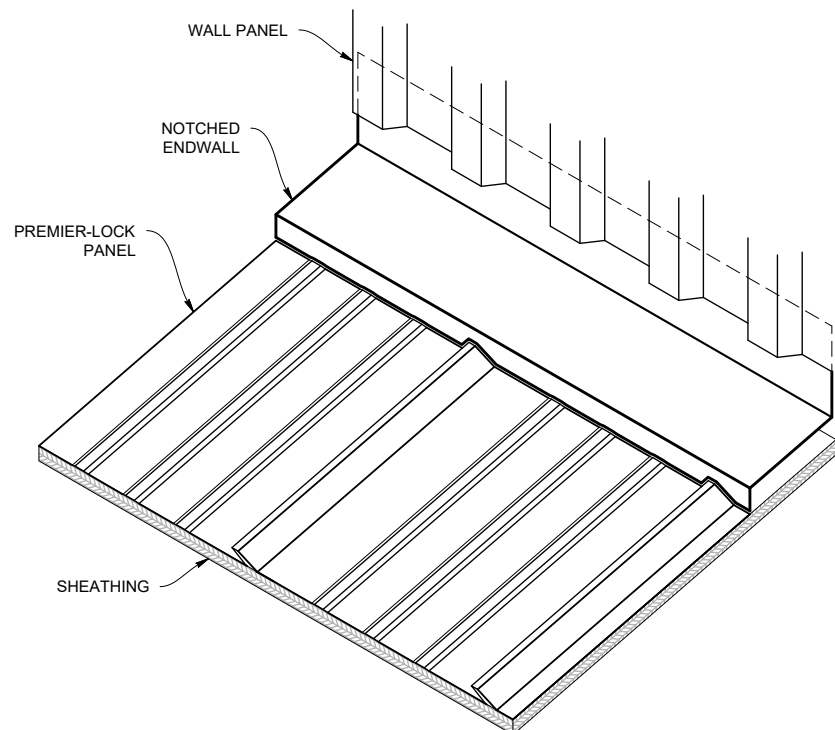
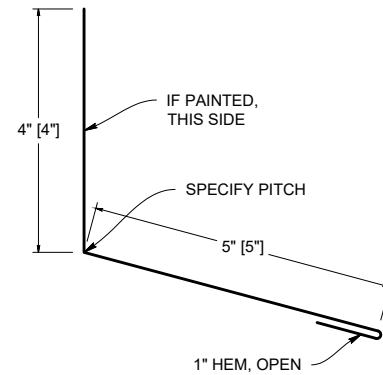
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

Hemmed Endwall

HEMMED ENDWALL DETAIL

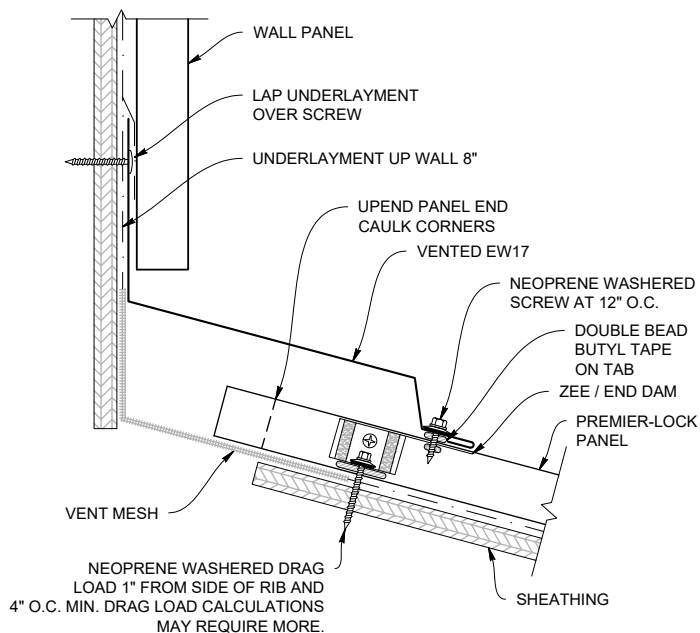


HEMMED ENDWALL FLASHING (PLEWH)

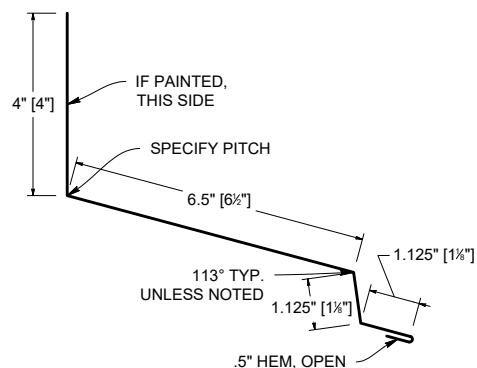


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

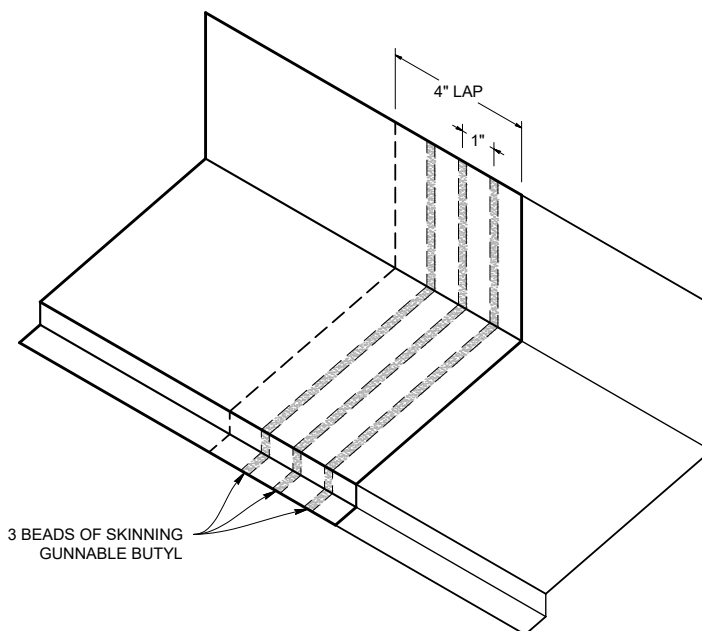
VENTED ENDWALL DETAIL



EW17 ENDWALL FLASHING (ELEW17)

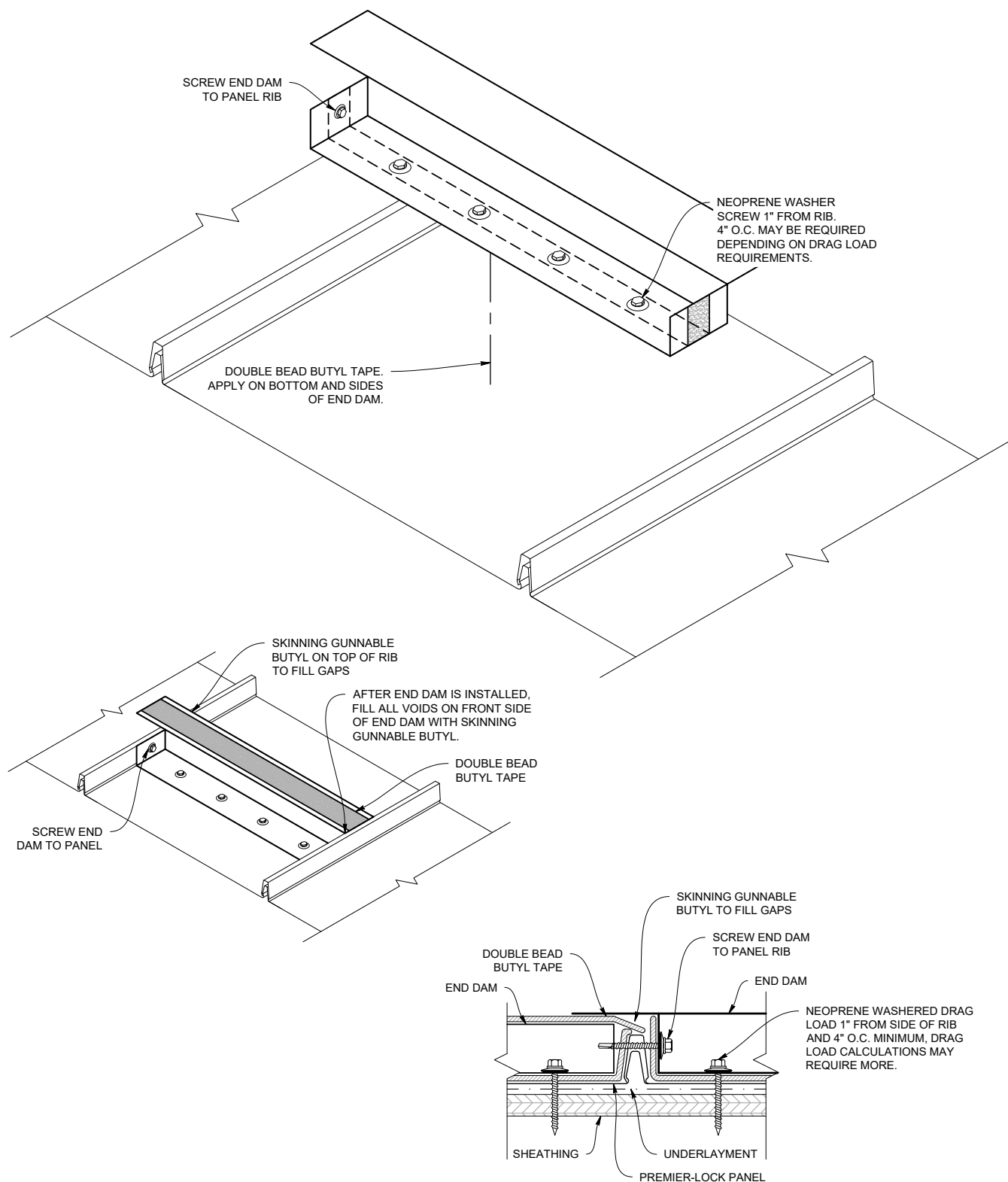


ENDWALL LAP

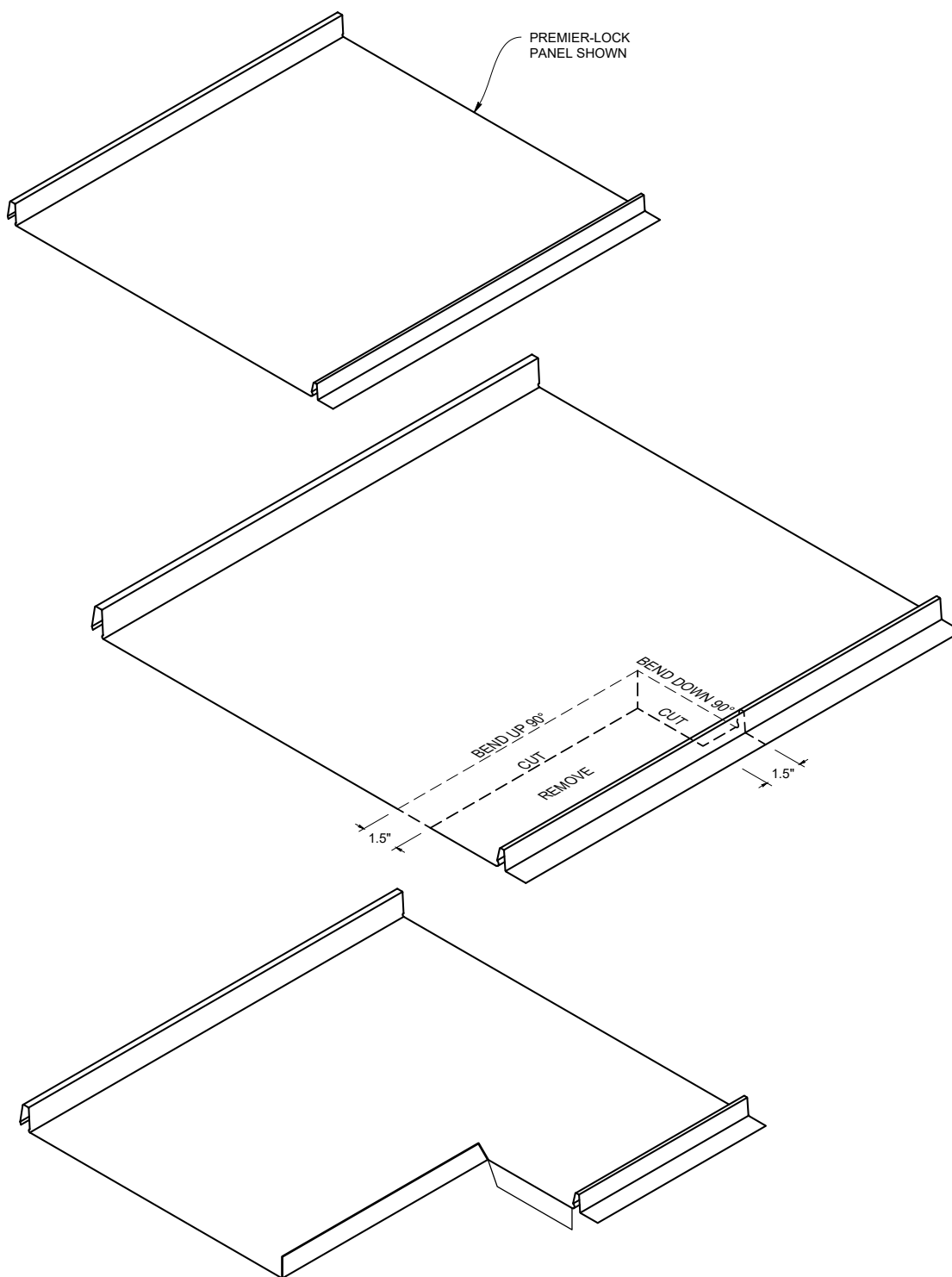


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

End Dam

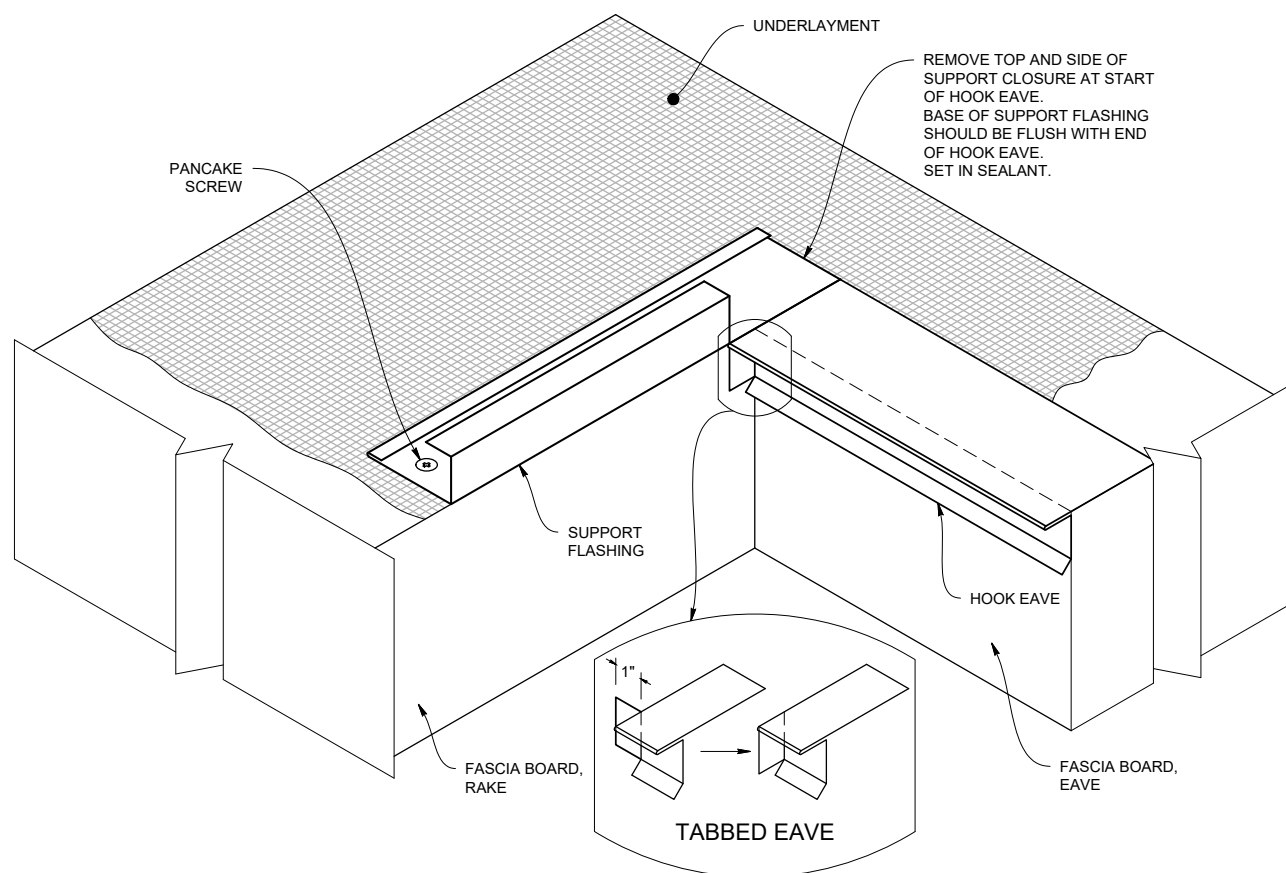


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.



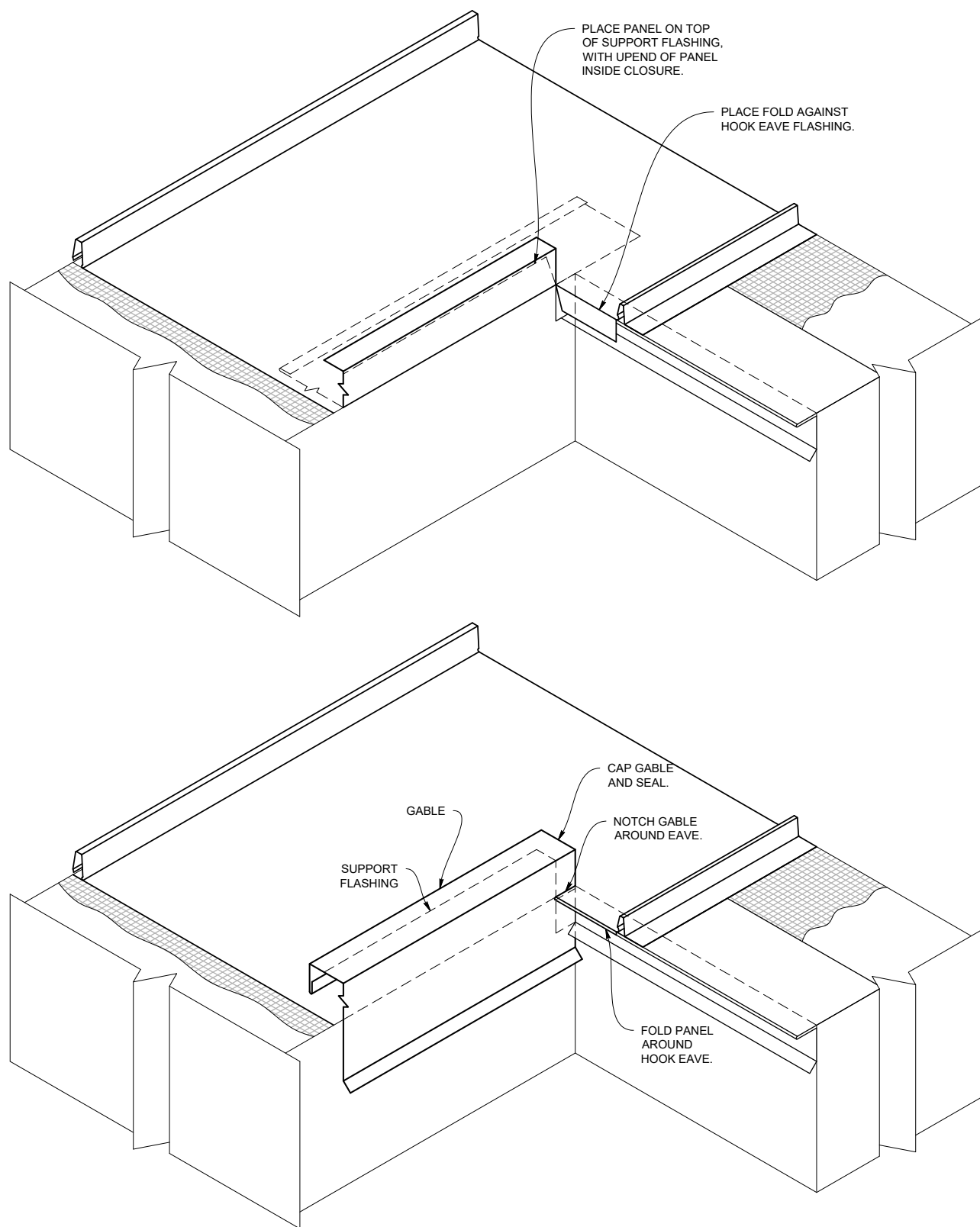
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

Eave to Gable Transition



Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

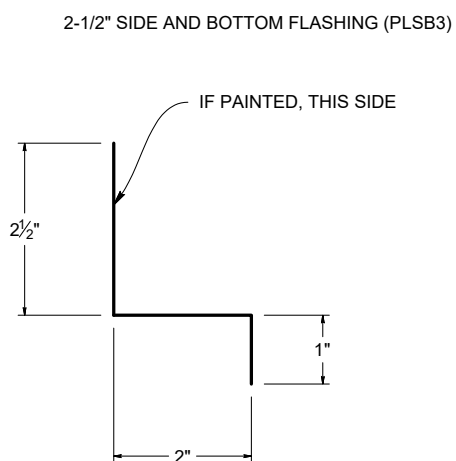
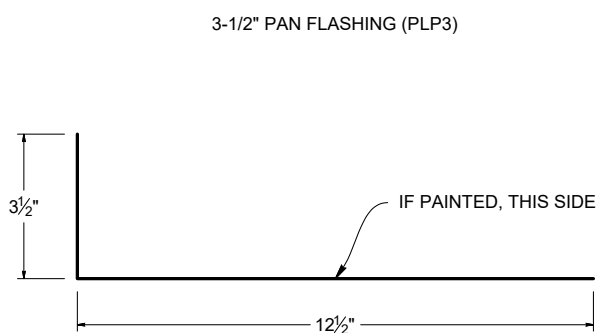
Eave to Gable Transition



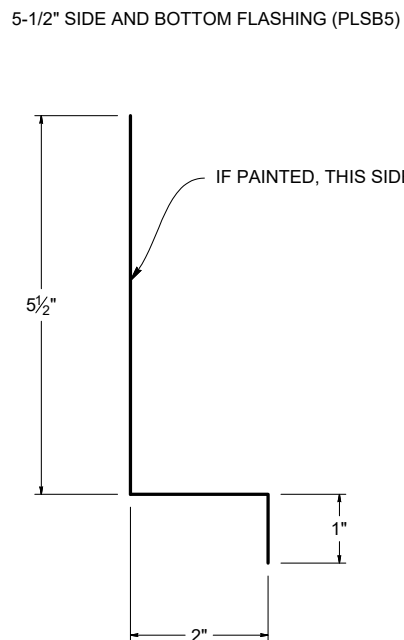
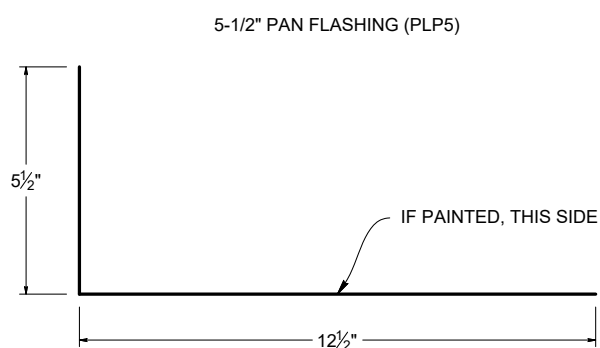
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

SKYLIGHT / CHIMNEY TRIM

For 2" X 4" Curbing



For 2" X 6" Curbing



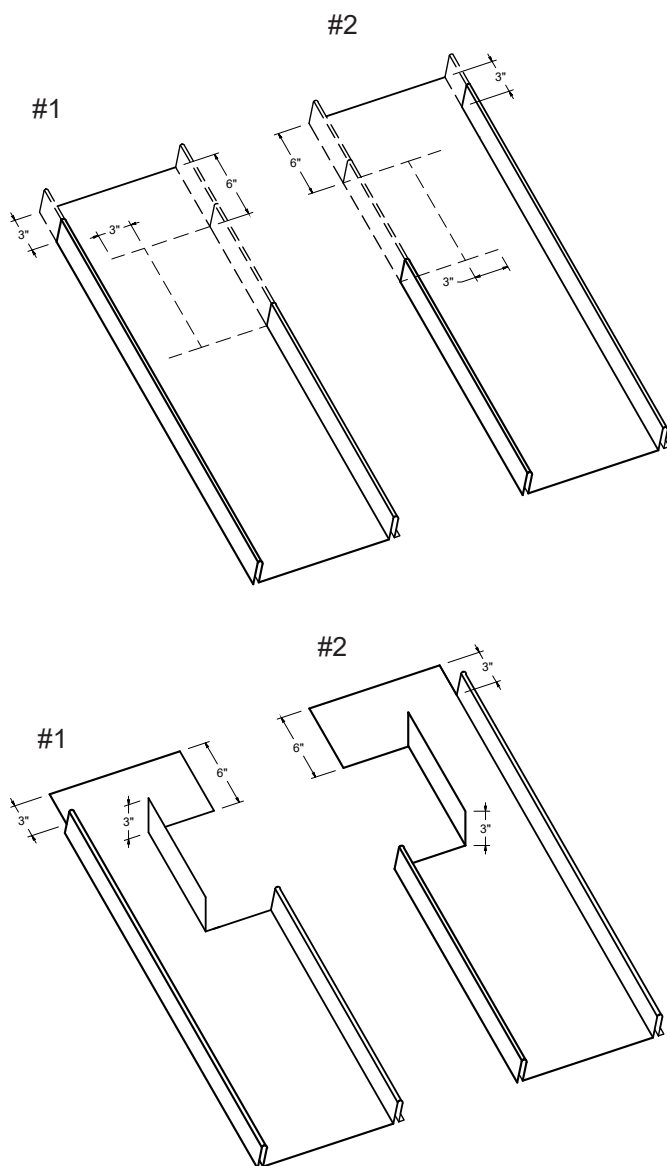
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable butyl.

Skylight / Chimney

The following instructions are applicable to most typical skylight or chimney applications. However, your individual application may be unique and require custom flashing and/or special installation. Be sure to check with the skylight manufacturer to determine recommended flashing and whether deviation will result in nullifying your warranty. The use of a cricket is advised in some situations, especially where the drainage is into a curb that exceeds 2'6", or if the roof area will have a lot of debris falling on it. Crickets are specially made to fit the curb/chimney and are used in place of the pan/head flashing. Installation information for the cricket and the pan/head flashing is the same.

SKYLIGHT / CHIMNEY APPLICATION

Dotted lines show where to cut.

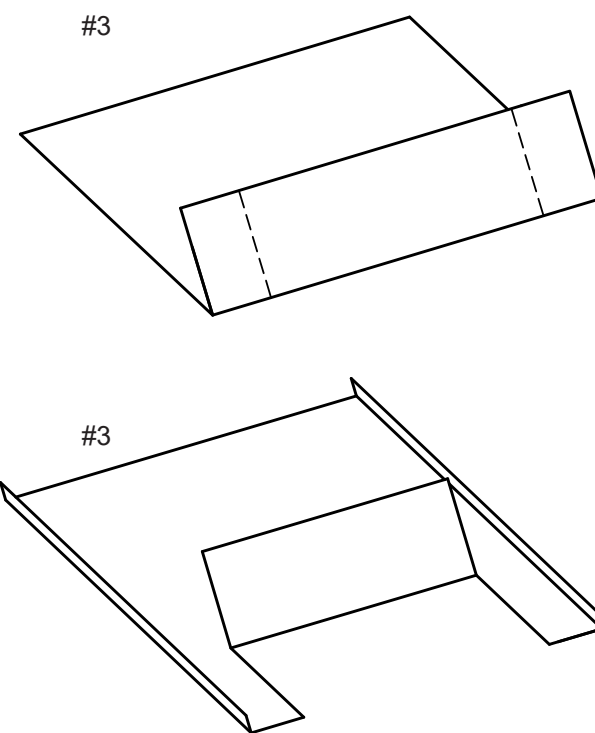


Parts shown after they have been cut and bent.

Step 1: Working from left to right, cut to fit, bend and install panel #1.

Step 2: Cut to fit, bend and install panel #2. (Install additional panels as normal, between panels #1 and #2, as needed to cover width of skylight/chimney opening).

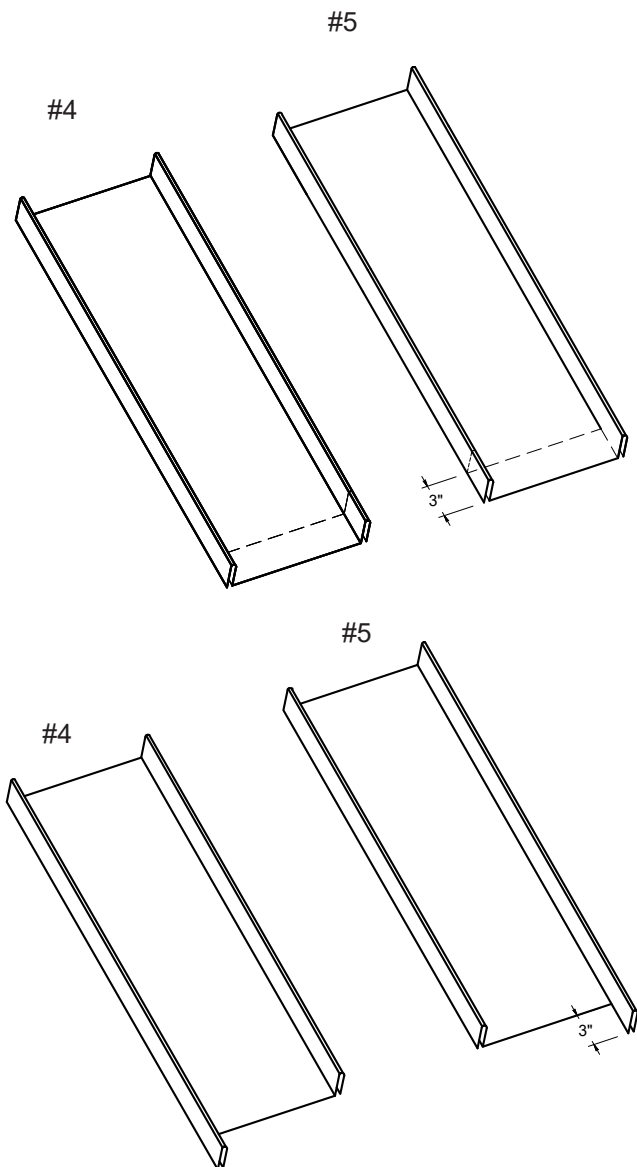
Step 3: The next piece to install is the pan flashing #3. First place a bead of skinning butyl sealant on top of panel #1 and #2 to stop any water from siphoning at the joint. Next, cut and bend the pan flashing to fit. The artificial ribs should be 1/2" high. Set and fasten.



#3 is the Pan flashing. Order the proper size for the curb height of your skylight, 5-1/2" (SLP5) or 3-1/2" (SLP3).

Skylight / Chimney

Dotted lines show where to cut.



Parts shown after they have been cut.

Step 4: Working from left to right, cut and install panel #4, snapping it into place and continue fastening as usual.

Step 5: Cut and install panel #5. (Install additional panels as normal, between panels #1 and #2, as needed to cover width of skylight/chimney opening).

Step 6: Install the bottom flashing #6 as you would the standard endwall flashing. Next, apply sidewall flashing #7 and #8 finishing off around the curb of the skylight.

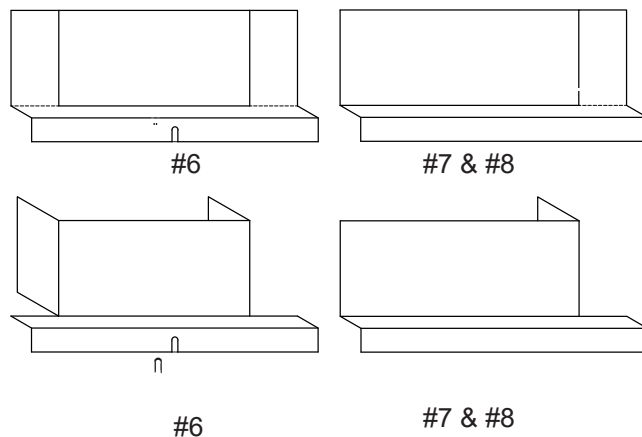
Note: Skinning butyl sealant should be used at all joints and where the metal is to be overlapped.

Note: The care and attention to detail that is used when installing the flashings determines the overall finished appearance.

Note: The preceding information is designed as a general guideline to be used and is not the only acceptable method to flash a skylight.

Parts #6, #7 and #8 are all the Sidewall flashing (SLSW). The only difference is the way they are cut and bent on the job. Again, order the proper size curb height of your skylight.

Dotted lines show where to cut



Parts shown after they have been cut and bent.

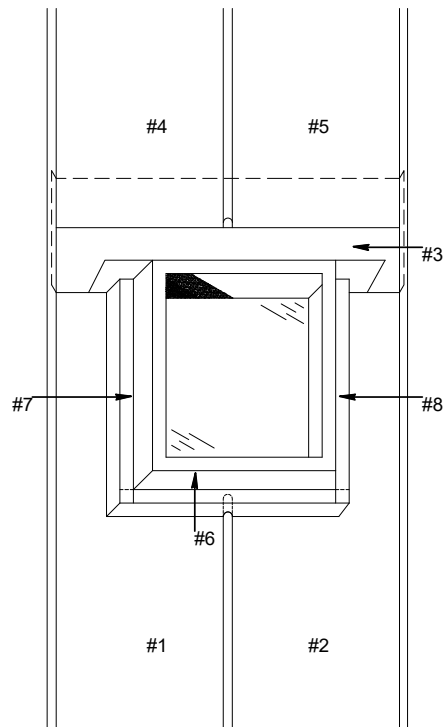
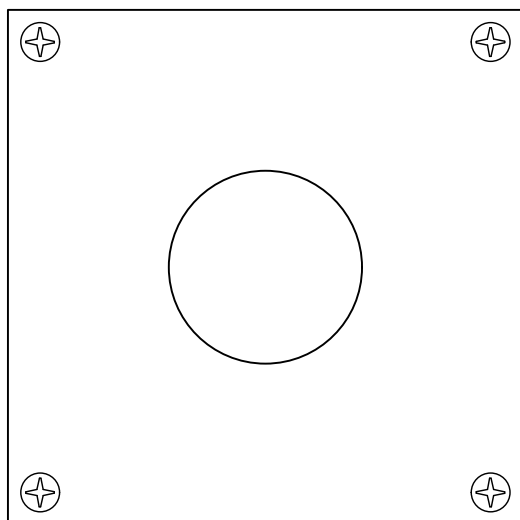
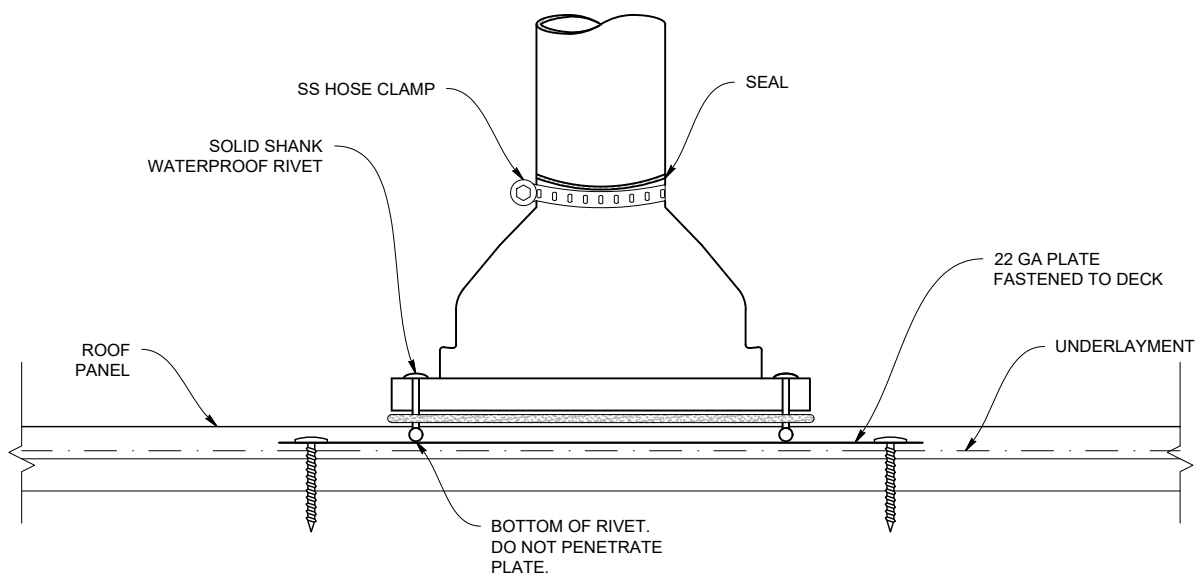


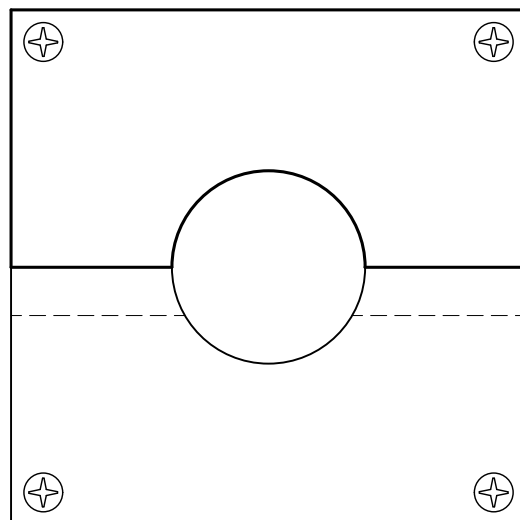
Diagram of part placement around the skylight.

Pipe Penetration - on Plate

FOR PIPES LOCATED 20' OR GREATER FROM PIN POINT

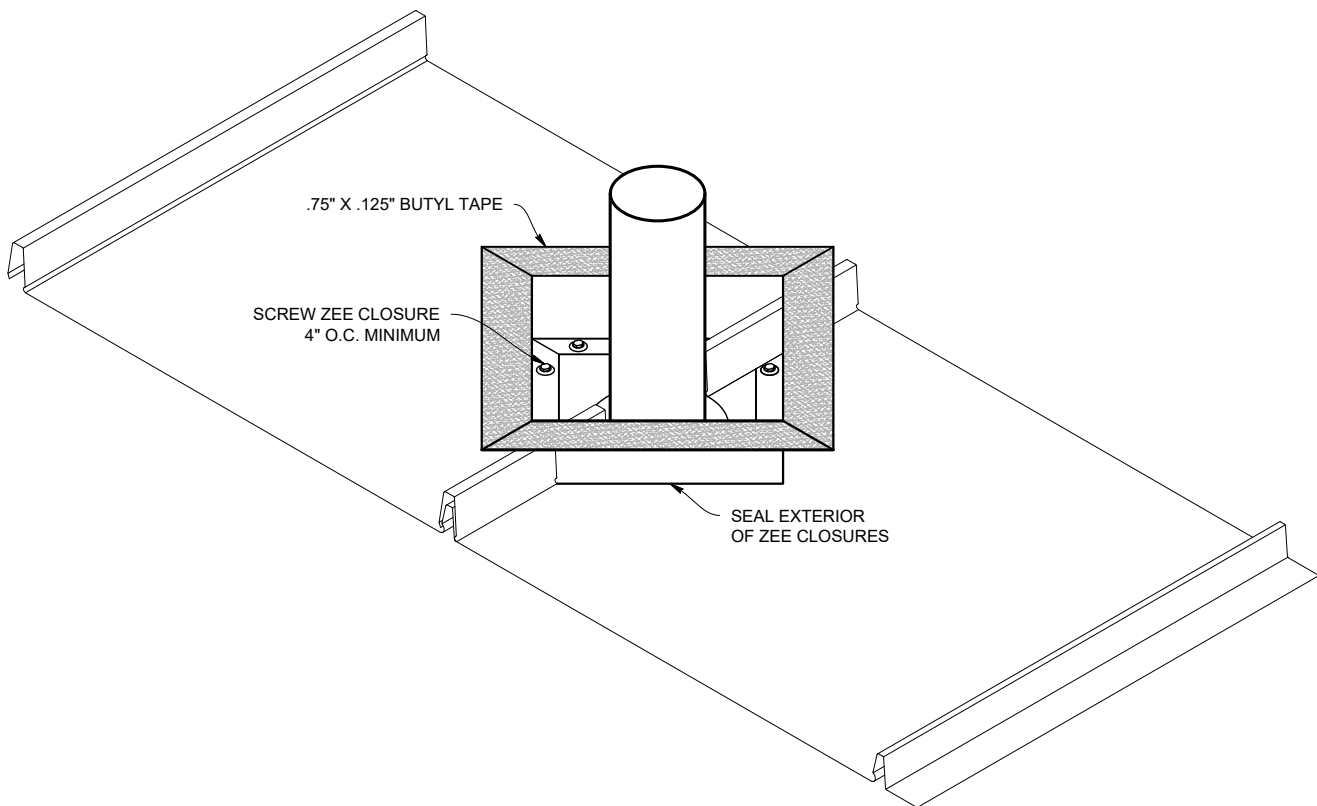
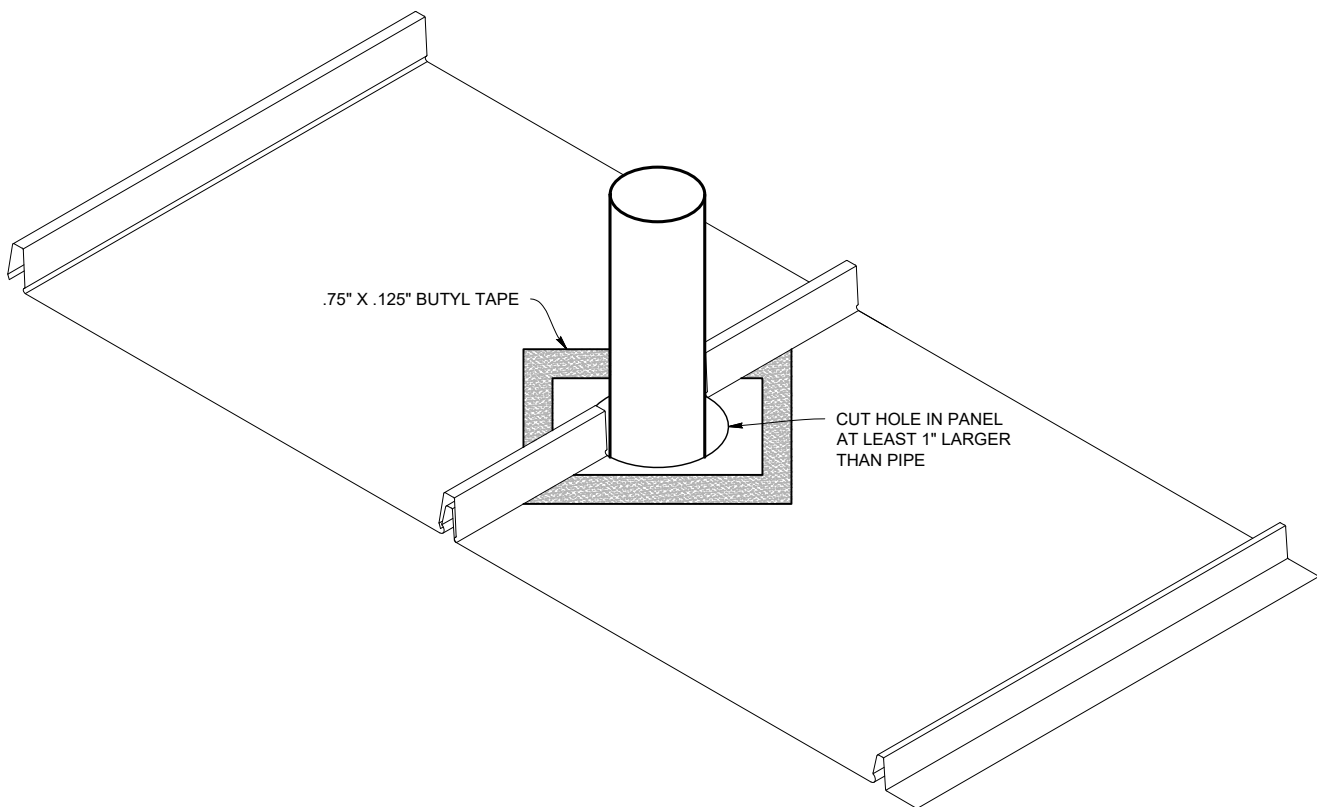


SINGLE 22 GAUGE PLATE

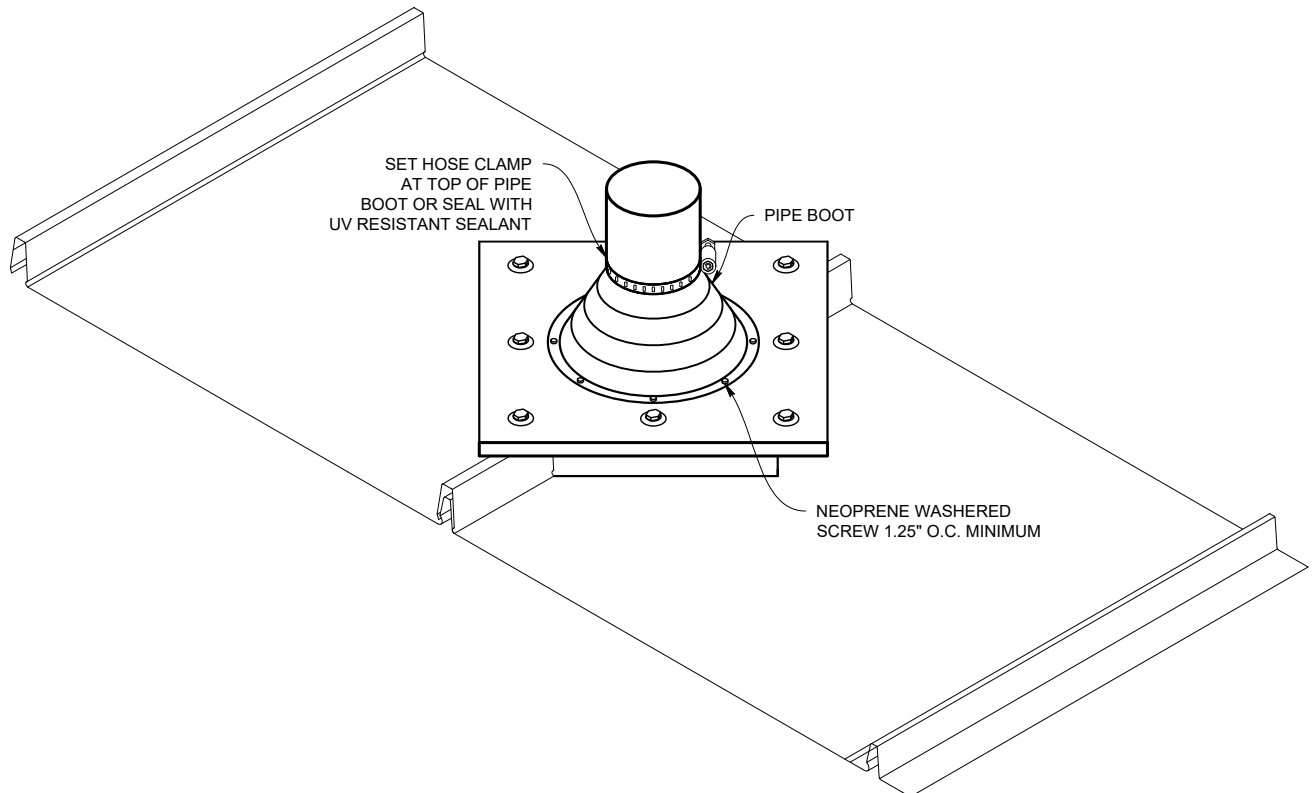
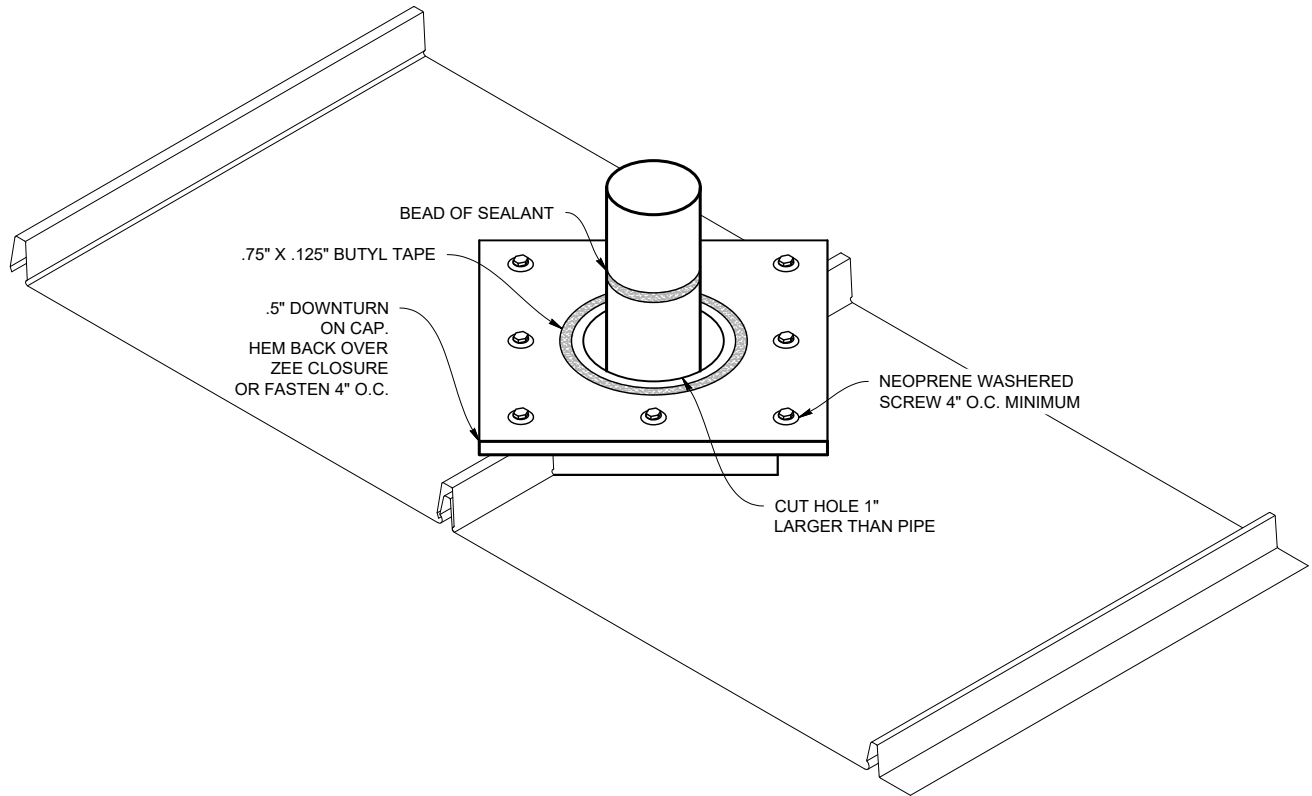


TWO OVERLAPPING 22 GAUGE PLATES

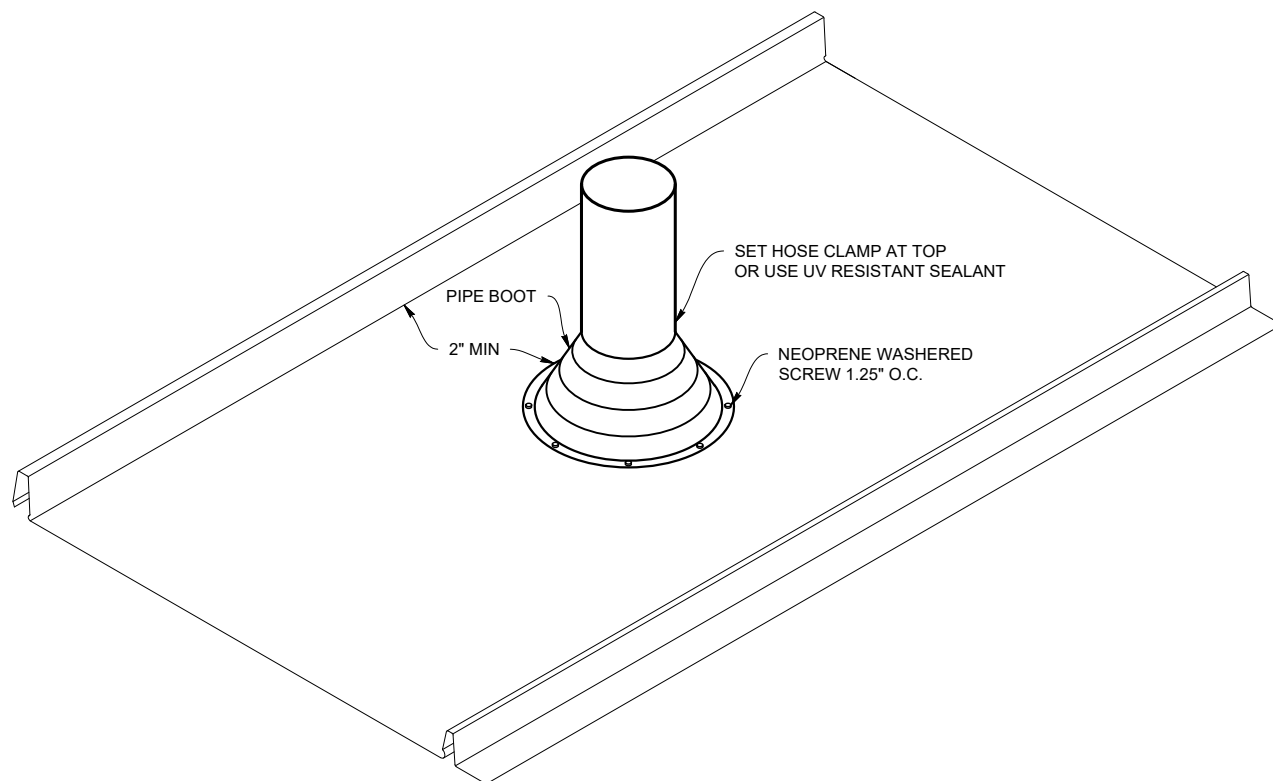
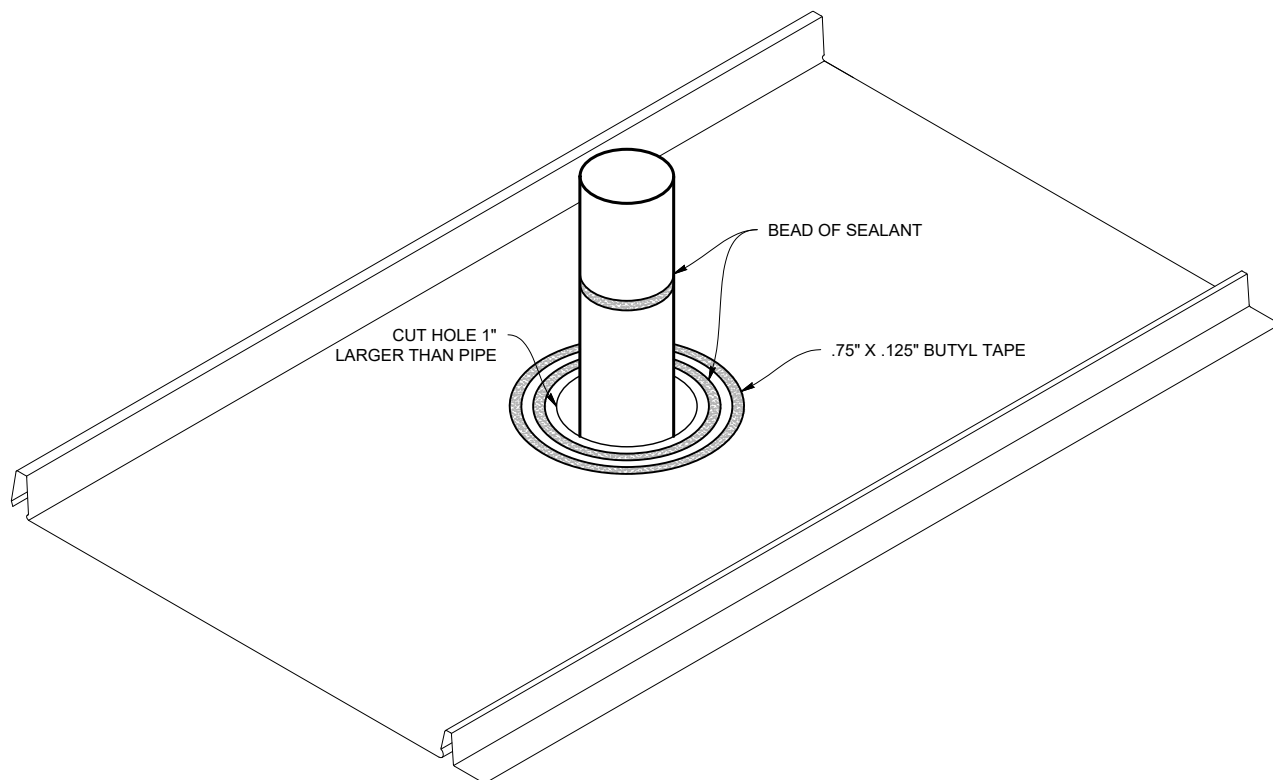
Pipe Penetration - on Rib



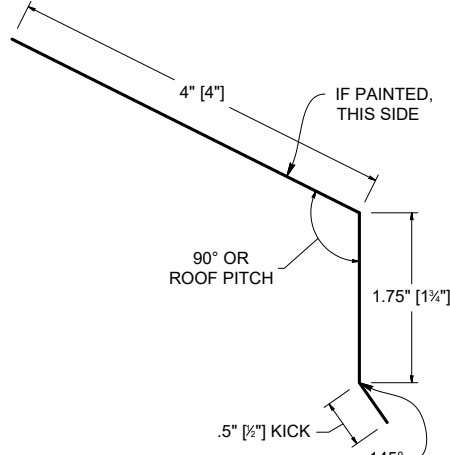
Pipe Penetration - on Rib



Pipe Penetration - on Pan

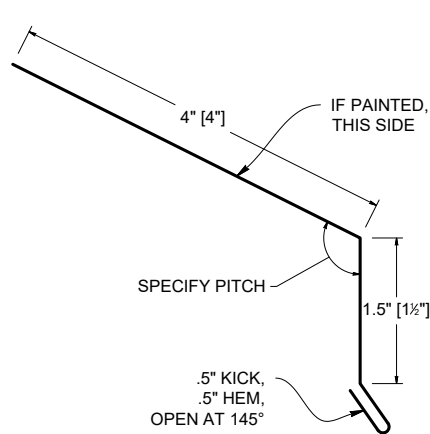


EAVE LOW (PLELP)



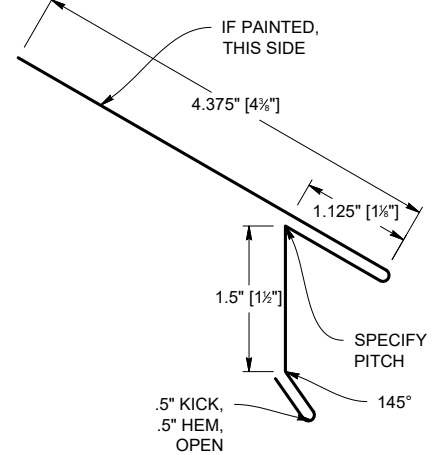
SCALE 1:2 S.O. 6.25" WEIGHT: 5.0 LBS.

1 1/2" EAVE (PLE1.5)



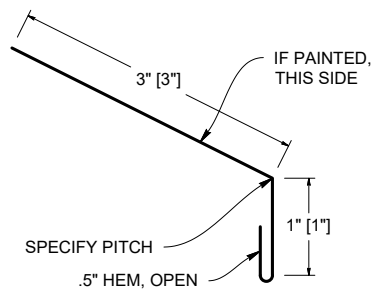
SCALE 1:2 S.O. 6.5" WEIGHT: 5.8 LBS.

HOOK EAVE (PLEH)



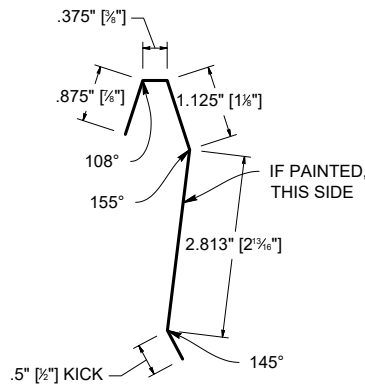
SCALE 1:2 S.O. 8" WEIGHT: 6.9 LBS.

EL 1"X3" EAVE FLASHING (PLE13)



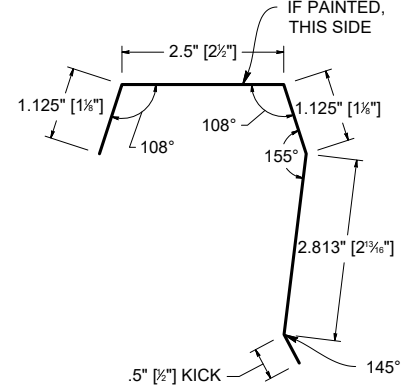
SCALE 1:2 S.O. 4.5" WEIGHT: 3.4 LBS.

NARROW GABLE (PLGN)



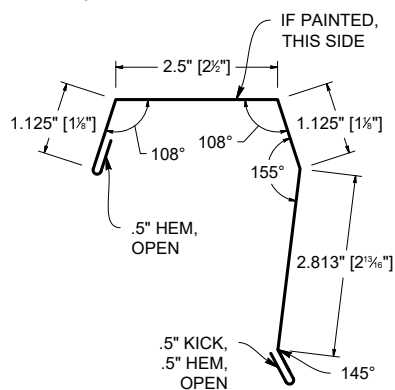
SCALE 1:3 S.O. 5.6875" WEIGHT: 5.4 LBS.

COMPENSATING GABLE (PLGC)



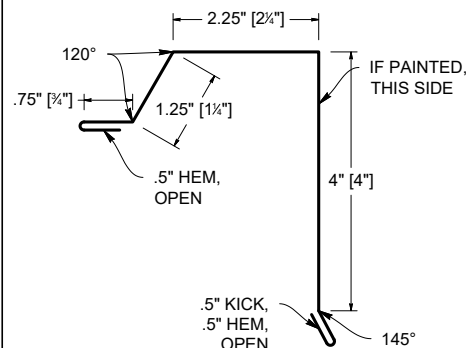
SCALE 1:3 S.O. 8.0625" WEIGHT: 7.0 LBS.

COMPENSATING GABLE HEMMED (PLGCH)



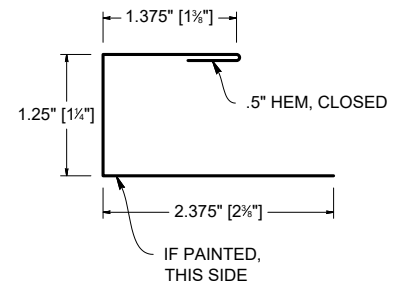
SCALE 1:3 S.O. 9.0625" WEIGHT: 7.9 LBS.

GABLE G-17 (PLGG17)



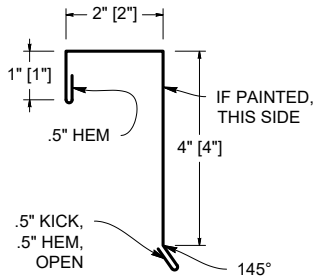
SCALE 1:3 S.O. 9.75" WEIGHT: 8.5 LBS.

C-FLASHING (PLCF)



SCALE 1:2 S.O. 5.5" WEIGHT: 4.5 LBS.

BOX GABLE (PLGB)

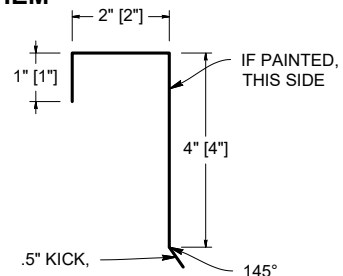


SCALE 1:4

S.O. 8.5"

WEIGHT: 7.2 LBS.

BOX GABLE NO HEM (PLGBNH)

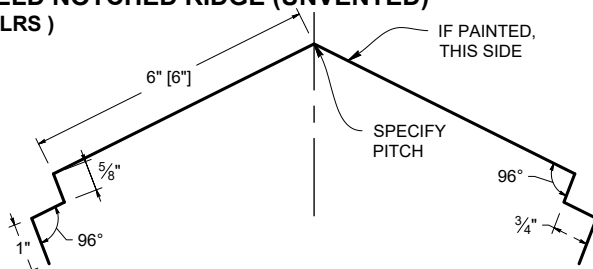


SCALE 1:4

S.O. 7.5"

WEIGHT: 7.2 LBS.

FIELD NOTCHED RIDGE (UNVENTED) (PLRS)

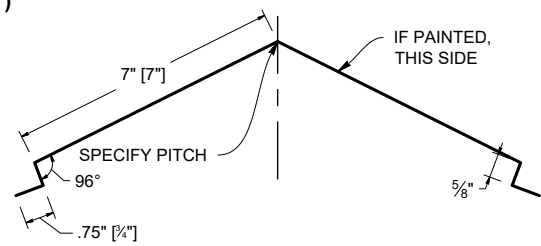


SCALE 1:4

S.O. 16.75"

WEIGHT: 13.1 LBS.

RIDGE FULL VENTED (PLRFV)

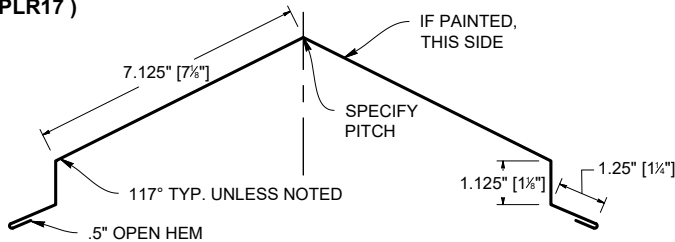


SCALE 1:5

S.O. 16.75"

WEIGHT: 13.1 LBS.

R-17 RIDGE (PLR17)

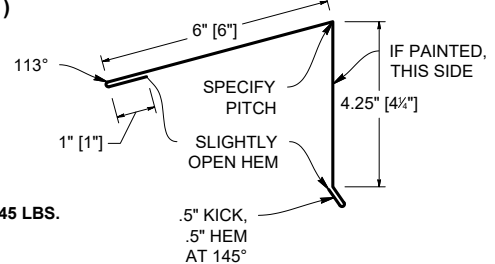


SCALE 1:5

S.O. 20"

WEIGHT: 15.6 LBS.

HEMMED PEAK FLASHING (PLRECH)

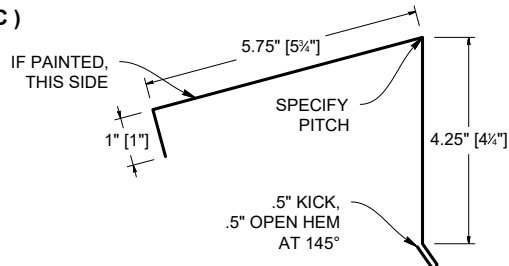


S.O. 12.25"

WEIGHT: 10.45 LBS.

SCALE 1:5

FIELD NOTCHED PEAK FLASHING (PLREC)

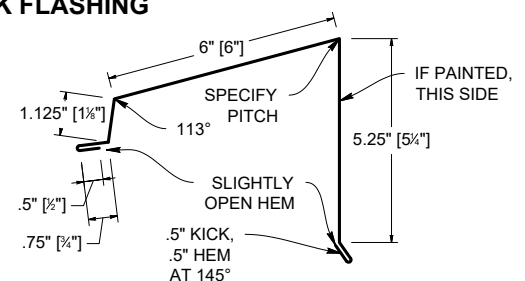


SCALE 1:4

S.O. 12"

WEIGHT: 8.4 LBS.

VENTED PEAK FLASHING (PLRECV)

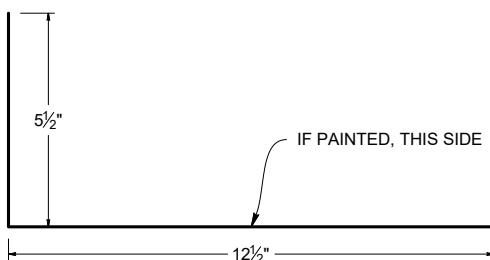


S.O. 14.625"

WEIGHT: 11.80 LBS.

SCALE 1:5

5.5" PAN FLASHING (PLP5)

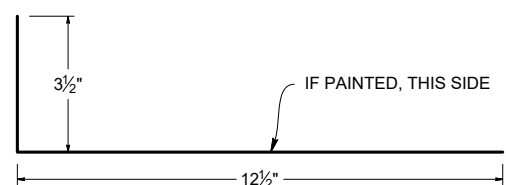


S.O. 18"

WEIGHT: 8.2 LBS.

SCALE 1:5

3.5" PAN FLASHING (PLP3)

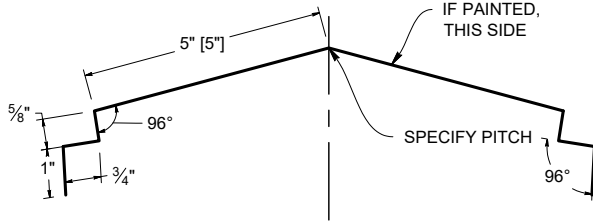


SCALE 1:5

S.O. 16"

WEIGHT: 7.6 LBS.

FIELD NOTCHED HIP (PLHS)

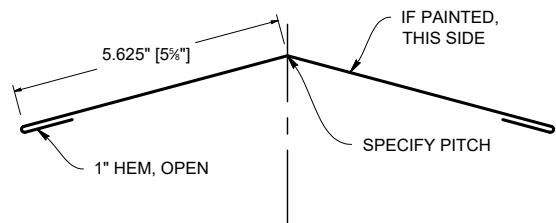


SCALE 1:4

S.O. 14.75"

WEIGHT: 12.1 LBS.

HIP/RIDGE (SPECIFY) (PLHR)

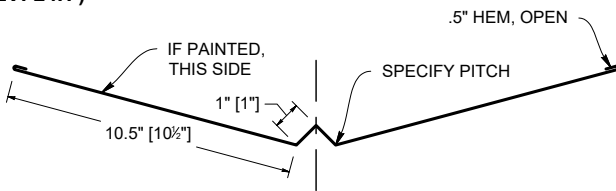


SCALE 1:4

S.O. 13.25"

WEIGHT: 10.1 LBS.

VALLEY FLASHING 24" HEMMED (PLVF24H)

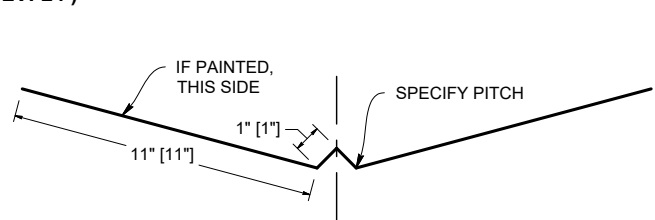


SCALE 1:7

S.O. 24"

WEIGHT: 19.6 LBS.

VALLEY FLASHING 24" (PLVF24)

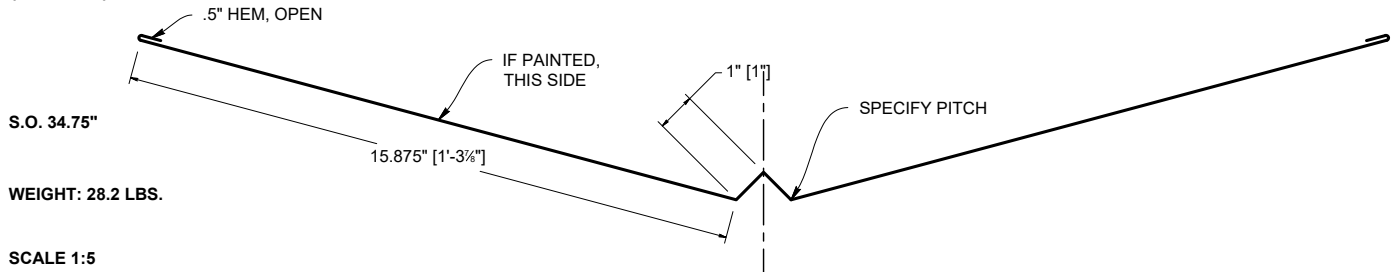


SCALE 1:7

S.O. 24"

WEIGHT: 19.6 LBS.

VALLEY WIDE FLASHING (PLVFW)

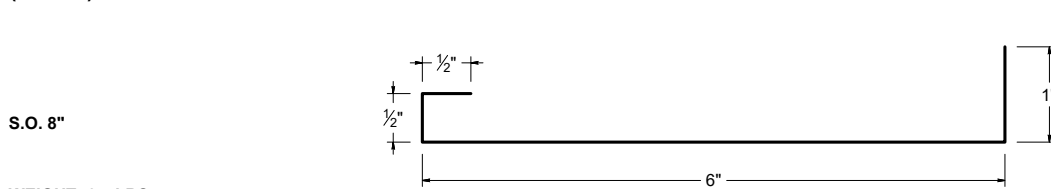


S.O. 34.75"

WEIGHT: 28.2 LBS.

SCALE 1:5

GUTTER HANGER (AGH6)

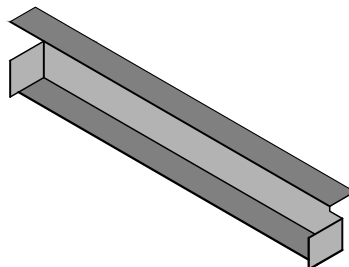


S.O. 8"

WEIGHT: 6.5 LBS.

SCALE 1:2

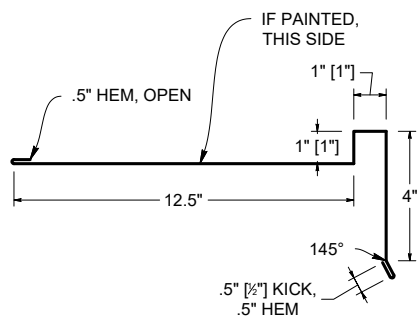
PREMIER-LOCK END DAM



WEIGHT: 6.5 LBS.

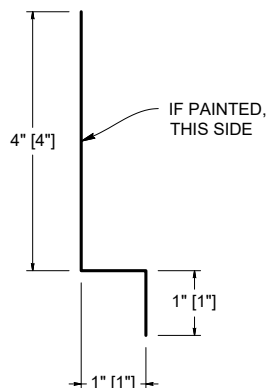
SCALE 1:10

PROW (PLPF)



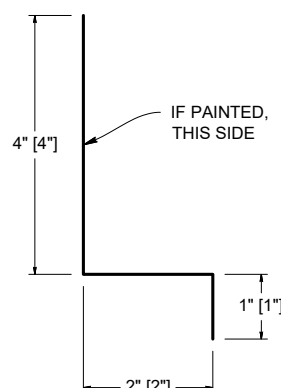
SCALE 1:6 S.O. 20" WEIGHT: 13.8 LBS.

SIDEWALL (PLSW)



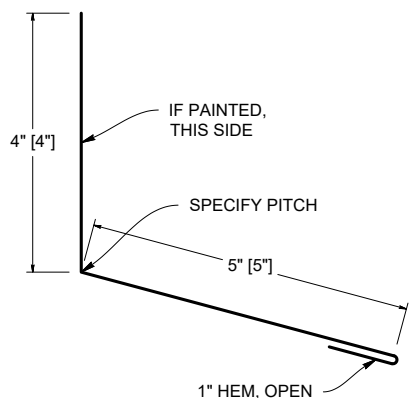
SCALE 1:3 S.O. 6" WEIGHT: 5.0 LBS.

COMPENSATING SIDEWALL (PLSWC)



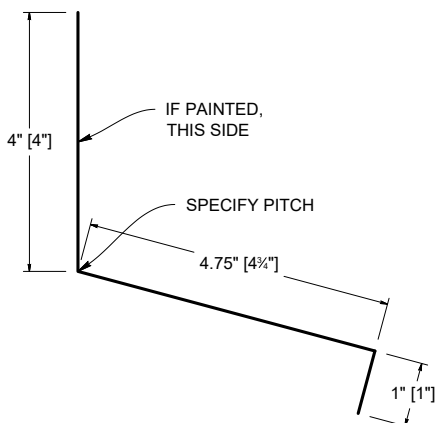
SCALE 1:3 S.O. 7" WEIGHT: 5.8 LBS.

HEMMED ENDWALL (PLEWH)



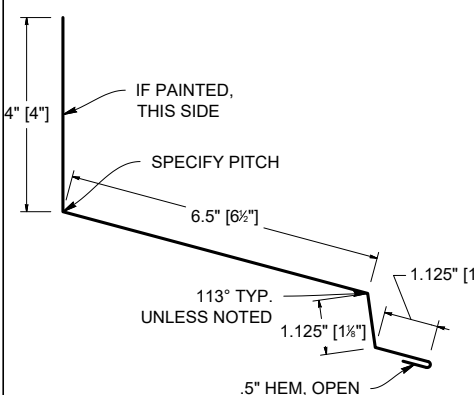
SCALE 1:3 S.O. 10" WEIGHT: 7.9 LBS.

FIELD NOTCHED ENDWALL (PLEWN)



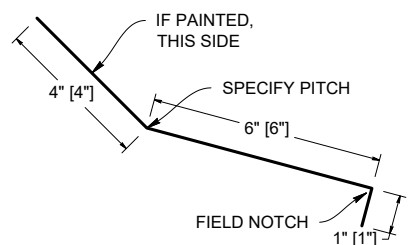
SCALE 1:3 S.O. 9.75" WEIGHT: 8.1 LBS.

EW-17 VENTED ENDWALL (PLEW17)



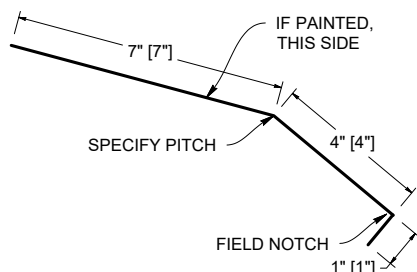
SCALE 1:4 S.O. 13.25" WEIGHT: 11.5 LBS.

FIELD NOTCHED INSIDE PITCH CHANGE (PLPCIN)



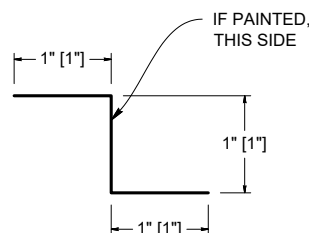
SCALE 1:5 S.O. 11" WEIGHT: 9.1 LBS.

FIELD NOTCHED OUTSIDE PITCH CHANGE (PLPCON)



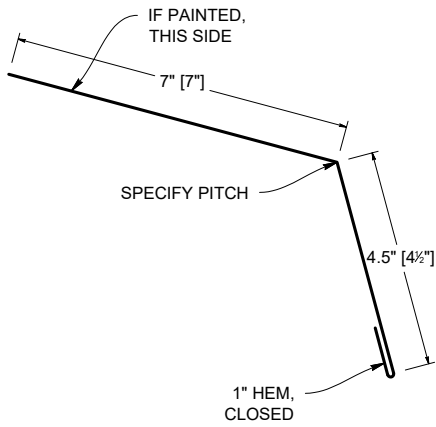
SCALE 1:5 S.O. 12" WEIGHT: 9.9 LBS.

ZEE CLOSURE (PLZC)



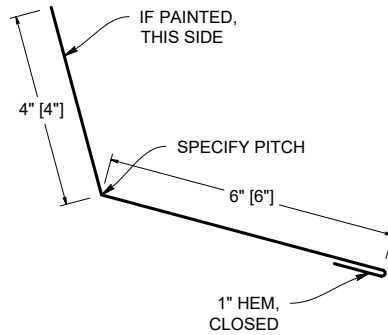
SCALE 1:2 S.O. 3" WEIGHT: 2.64 LBS.

**OUTSIDE PITCH CHANGE HEMMED
(PLPCOH)**



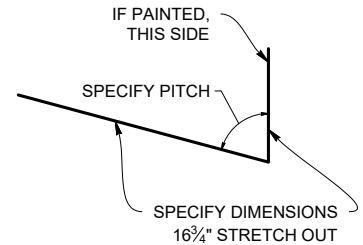
SCALE 1:4 S.O. 12.5" WEIGHT: 9.9 LBS.

**INSIDE PITCH CHANGE HEMMED
(PLPCIH)**



SCALE 1:4 S.O. 11" WEIGHT: 9.1 LBS.

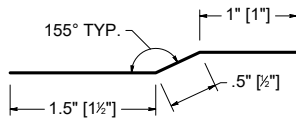
**PAN
(PLPAN)**



SCALE 1:6 S.O. 16.75" WEIGHT: 13.8 LBS.

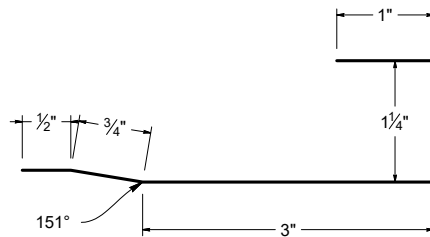
NON-VISIBLE / SUB-FLASHING ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED

**OFFSET CLEAT (10')
(PLOC)**



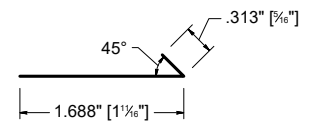
SCALE 1:2 S.O. 3" WEIGHT: 2.6 LBS.

**SUPPORT FLASHING (10')
(PLSF)**



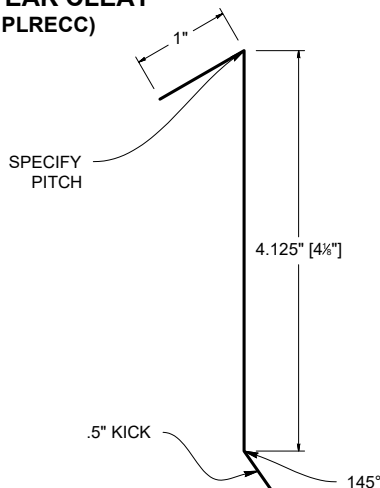
SCALE 1:2 S.O. 6.5" WEIGHT: 5.0 LBS.

**REVERSING STRIP (10')
(PLSR)**



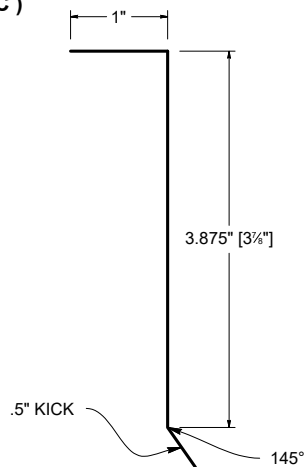
SCALE 1:2 S.O. 2" WEIGHT: 1.8 LBS.

**PEAK CLEAT
(PLRECC)**



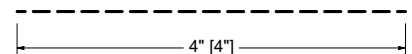
SCALE 1:2 S.O. 5.625" WEIGHT: 4.5 LBS.

**GABLE CLEAT (10')
(PLBGC)**



SCALE 1:2 S.O. 5.375" WEIGHT: 4.5 LBS.

**4\" PERF STRIP (10')
(PLPS)**



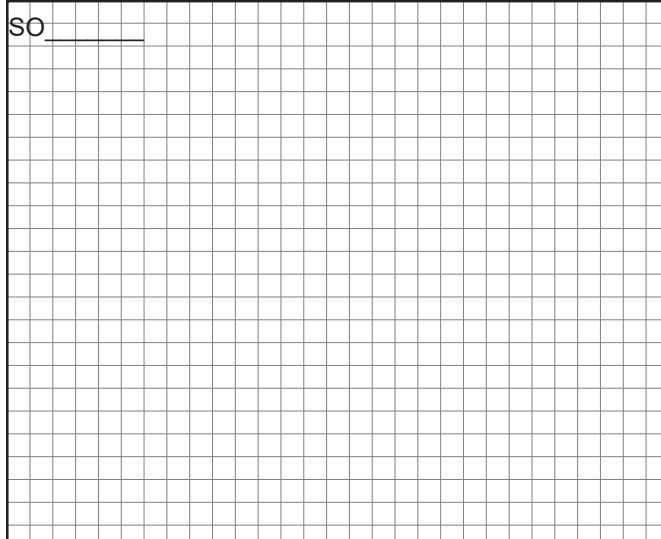
SCALE 1:2 S.O. 4" WEIGHT: 2.5 LBS.

Customer Name: _____ Job Name: _____

Gauge: _____ Color: _____ Status: ☐ Original ☐ New

Specify: ☐ Angles ☐ Color Side ☐ Dimensions ☐ Stretchout

SO _____

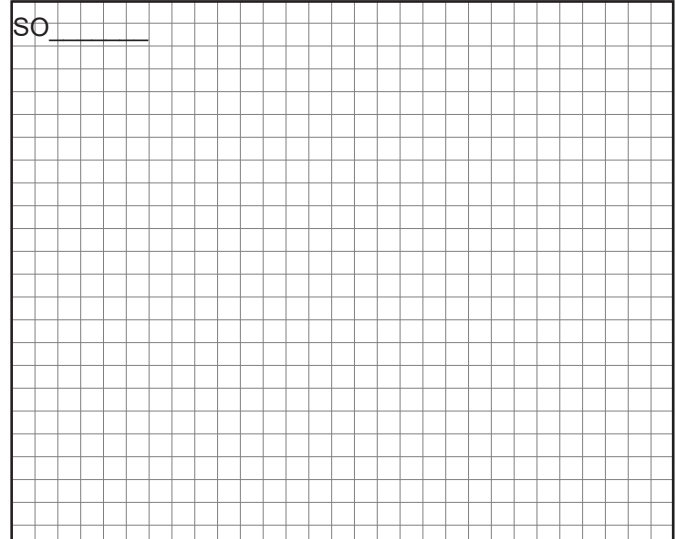


Dwg #: _____ Pitch: _____ # of Pieces: _____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

SO _____

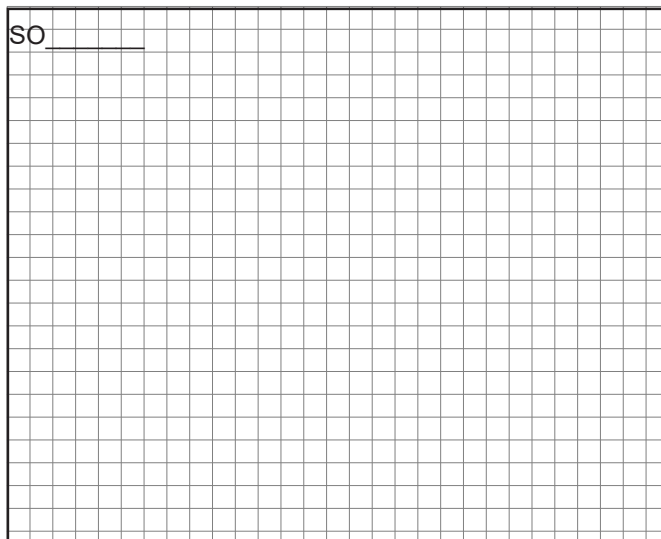


Dwg #: _____ Pitch: _____ # of Pieces: _____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

SO _____

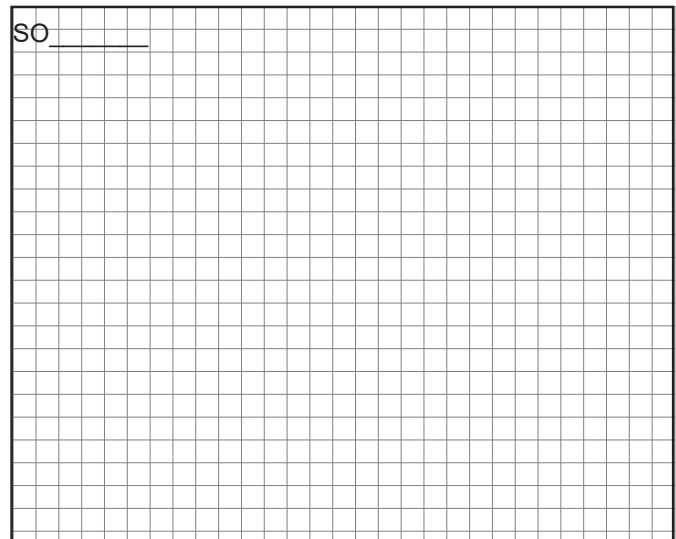


Dwg #: _____ Pitch: _____ # of Pieces: _____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

SO _____

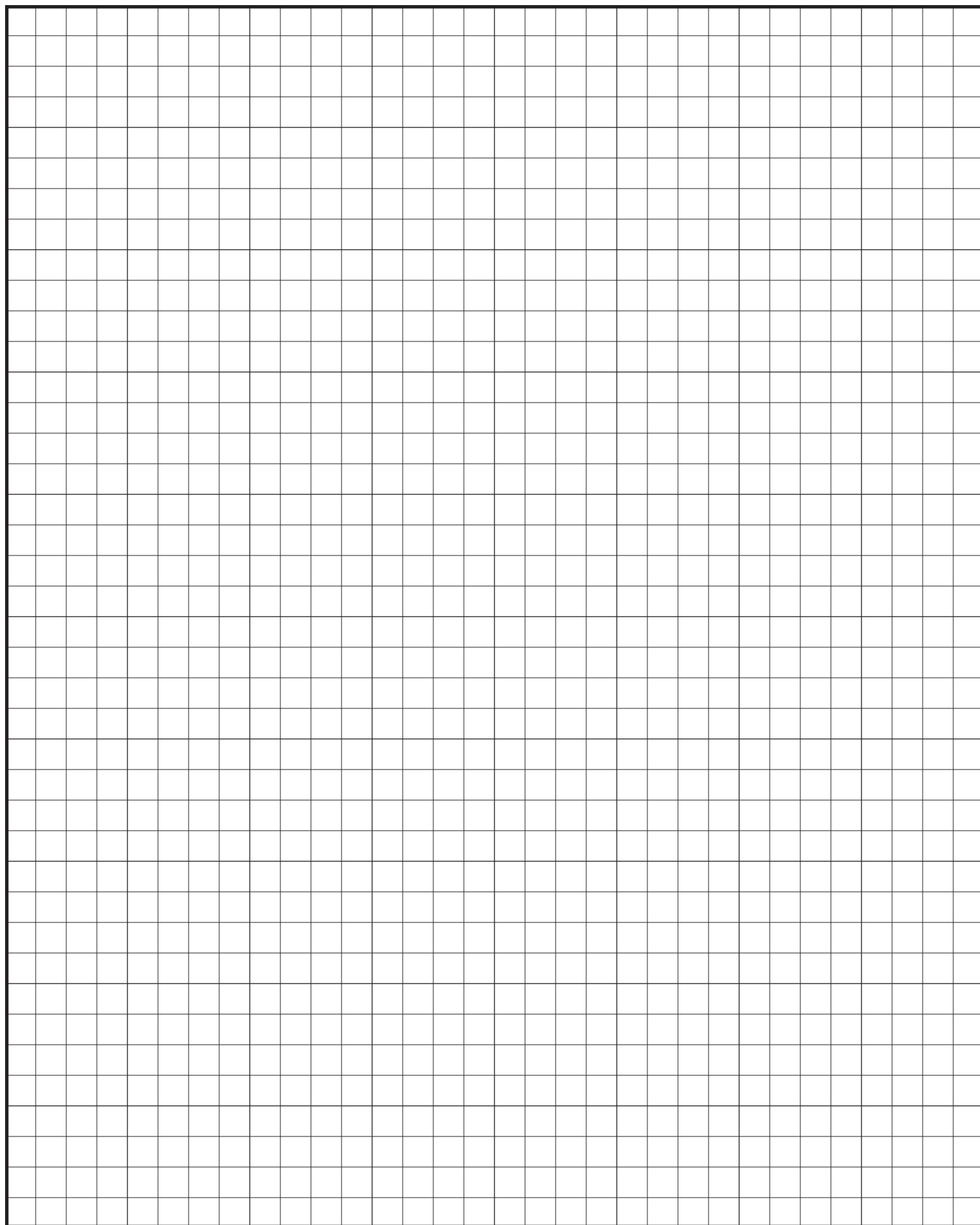


Dwg #: _____ Pitch: _____ # of Pieces: _____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

Please provide a drawing for each flashing with precise measurements and angles
Fax to: 503-581-6877





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