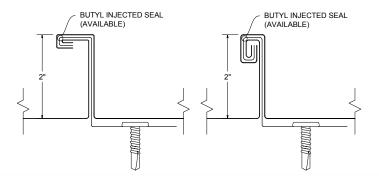


MS-200™ Installation Guide







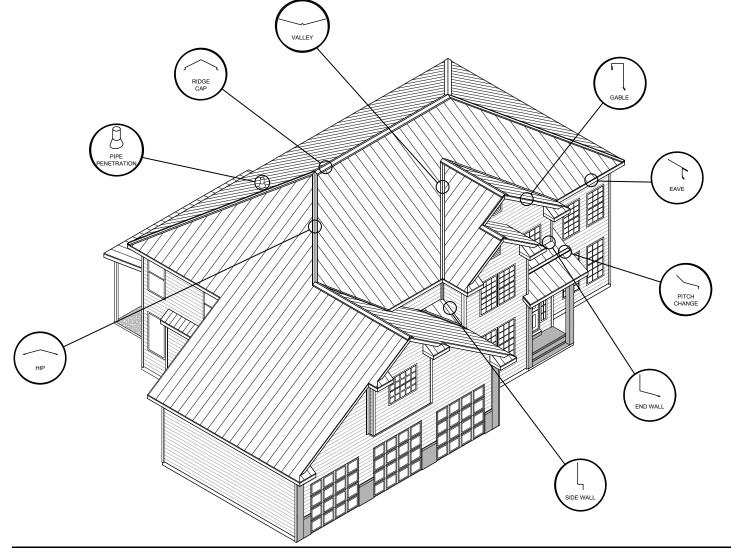


TAYLOR METAL PRODUCTS

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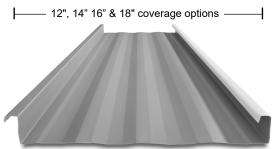




MS-200 TM MECHANICALLY SEAMED



ICC-ES EVALUATION REPORT #5046 with CBC-CRC Supplement



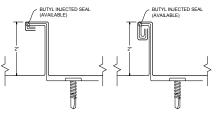
STRIATIONS



The MS-200™ is a mechanically seamed roof that is perfect for high wind areas and snow country. The butyl injected seam prevents water from entering the system, giving you a worry free roof for a lifetime.

ACCENT RIBS

- 2 Accent ribs for 12" & 14" panels 3 Accent ribs for 16" & 18" panels (Salem & Riverside)
- 2 Accent ribs for all panels (Sacramento)



90° SEAM DETAIL 180° SEAM DETAIL

KEY FEATURES

- 12", 14", 16" & 18" coverage options
- 24 and 22 Tru-Gauge[™] and .032" and .040 Aluminum
- · Zinc Coil (inquire for thickness)
- Floating clip system: allows for expansion and contraction of panels in longer lengths
- · 2" vertical rib, factory notching available
- 1/2:12 minimum pitch recommended (For lower pitches, please inquire)
- Standard panel lengths 1' to 60' (For longer length panels, please inquire)
- · On-site roll forming available for longer panels
- · Factory injected Butyl sealant available
- · Clip Relief is not standard, available upon request
- · Concealed fastener: fasteners cannot leak
- Weathertightness warranty available (Contact TMP representative for details)
- OverEZee retro-fit system available
- · Panel options: Striations, Accent Rib, Flat Pan
- · Manufactured in Salem OR, Riverside CA & Sacramento CA

TESTING

- ES EVALUATION ICC-ESR #5046 with CBC-CRC Supplement
- Ode compliance UL Evaluation Report UL ER #25913-01
- UL Construction No. 90, 176, 180, 238, 238A, 238B, 238C, 312, 335, 403, 435, 435A, 437, 449, 451, 487, 506, 506A, 506B, 576, 577, 583, 608 & 610
- · UL 580 Class 90 Wind Uplift
- · UL 790 Class A (ASTM E108) Fire rated
- · UL 2218 Class 4 Impact (hail) rated
- FM Class 4471 1-75/120 wind uplift, Class A fire spread, severe hail & foot traffic
- · ASTM E1680 Air infiltration (roof)
- · ASTM E1646 Water infiltration (roof)
- · ASTM E1592 Structural uniform static air pressure
- · ASTM E331 Water infiltration (wall)
- ASTM E283 Air infiltration (wall)
- ASTM A653/A924 G90 Galvanized
- ASTM A792 Zincalume/Galvalume AZ-50/55
- · ASTM B209 Aluminum Substrate
- ASTM E2140 Standard Test Method for Water Penetration (full immersion)
- ASTM E1514 Standard for Structural Standing steel roof panels systems.

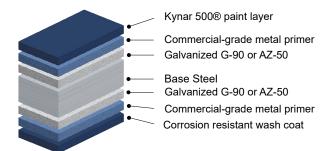


MATERIAL SPECIFICATIONS

- 24 Tru-Gauge™ Kynar 500® Painted Steel
- ▲ 22 Tru-Gauge[™] Kynar 500® Painted Steel
- + .032" Kynar 500® Painted Aluminum
- 24 Tru-Gauge™ G-90 Galvanized or AZ-50
- 24 and 22 Tru-Gauge™ bare Zincalume® Plus AZ-55 (No finish warranty – 25 yr. perforation warranty)
- G-90 Galvanized or AZ-50
- .040" Kynar 500® Painted Aluminum (please inquire)
- 24 Tru-Gauge™ Bonderized
- 22 gauge Rusteel Plus™ (A606)
- Custom 20 & 18 Tru-Gauge™ and .050" and .063" Aluminum (please inquire)
- 16 OZ & 20 OZ Real Copper
- Kynar 500® and substrate testing data available (See website)

FINISHES

- 21 Standard Colors, 5 Metallic Colors and 4 Specialized Colors
- Kynar 500® Paint System the ultimate in exterior durability and cólor retention
- "Cool" color pigments are specially designed to reflect infrared light, reducing heat gain to dwelling, and conform with ENERGY STAR® criteria
- Superior quality, two coat, 70% resin finish, applied at a 1 mil. thickness
- 40 year residential paint warranty
- 20 and 30 year commercial paint warranty: Contact TMP for warranty specifications
- "Oil Canning" is an inherent characteristic of roof and wall products, and not a defect, which is not a cause for panel rejection



STANDARD COOL KYNAR 500® COLORS ▲ 22 Tru-Gauge™ ♦.032 Aluminum Medium Bronze SRI-36 SRI-25 SRI-85 Sterling Grey SRI-44 Dark Bronze SRI-22 Tan SRI-60 Tan SRI-37 Grey SRI-39 Parchment SRI-Grey Glacier White Musket SRI-37 Charcoal Sierra -Zinc Green SRI-36 Sraphite Black SRI-26 formerly: Black) **SRI-24** Colonial Red SRI-37 SRI-25 Cotta SRI-43 SRI-31 Retro Red SRI-42 Blue SRI-Red SRI-35 Green Green Blue Hemlock Tahoe E PREMIUM METALLIC COOL KYNAR® COLORS **SPECIALIZED MATERIAL**

Weathered Zinc SRI-39 Antique Patina SRI-40 Metallic Silver SRI-60 SRI-48 Penny ? Champagne

These printed chips provide a close representation of the colors.

Metal samples are available upon request. Coatings are low gloss 10-15% sheen. SRI = Solar Reflective Index. SRI values listed above are in accordance with ASTM E 1980 and are based on actual testing.***Oil canning is not a cause for material rejection***



25 yr.

Zincalume® Plus No finish warranty – 29 perforation warranty



Vintage® SRI-22
Vintage® has a color range that can vary from batch-to-batch.
See TMP website for more info



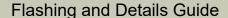
Rusteel Plus™ (A606)
Rusteel Plus™ has no metalli coating, is unpainted and has no warranty



Copper

16 oz. and 20 oz. C *please inquire* Pure o has no warranty

MS-200™





Taylor Metal Products MS-200™ - UL 90 Floating Clip 18 ga. Base/22 ga. Top



UL 580 Class 90 Wind Uplift Rated UL Class A Fire Rated

TAYLOR METAL PRODUCTS

Taylor Delivery Fleet

Delivery Fleet

Taylor Metal Products prides itself with quick lead times delivered with our fleet of semi trucks. Our fleet of trucks are owned and operated by TMP. All of our drivers are Taylor Metal Products employees, so when your truck rolls in to deliver, you are dealing with Taylor Metal Products.

Expect consistant and exceptional service with short leadtimes. The inhouse fleet allows for efficient and cost-effective delivery.





Mounted on the rear of our truck's trailer, the trailer-mounted "Piggy-Back" forklift will accompany you right to your place of use, opening up unprecedented possibilities in terms of transportation. It can travel sideways, carrying panels up to 40' long, allowing delivery in locations that would typically be considered impossible to reach.

Save time and effort while avoiding potential loading and transport issues; have experienced TMP personnel deliver and unload your order.



Delivery & Will Call/Loading



Delivery

We will make every attempt to deliver material to the desired location. We may be unable to gain access on tight corners or steep terrain. If the site is deemed inaccessible by our driver, the customer may choose an alternate delivery site within a reasonable proximity. If we are unable to make the delivery, additional charges may be assessed.

The customer is responsible for:

- Determining adequate access for delivery ahead of time.
- Meeting the delivery at the agreed upon time.
- Providing adequate resources (1-4 people as needed) for off loading materials.
- A charge of \$100 per hour may be added for deliveries that go beyond their allotted time.
- Checking the shipment at the time of delivery.
- Verifying material quantities against the shipping/packing list.
- Noting any damage or discrepancies upon the paper work at the time of delivery and notifying Taylor Metal Products within 48 hours of delivery.

Delivery times are usually scheduled one day in advance. Taylor Metal Products will make every effort to make the delivery at the scheduled time. Please be aware that there may be conditions beyond our control such as traffic, mechanical failures, road closures, etc. which may affect our schedule.

Will Call & Loading

Flatbed trailers and trucks are best suited to transport metal roofing materials. These can be loaded from the side with a forklift and tied down in a safe and secure manner.

We are not able to load materials onto vehicles and/or trailers which are not suitable or may be hazardous to load. Please be aware that if we find a vehicle to be inappropriate, we reserve the right to refuse to load your order.

Unacceptable examples include: boat trailers, vans, buses, motor homes, campers and box trailers. Pickup racks which do not have sufficient supports for the weight or are not long enough to support bundles are also unacceptable.

Taylor Metal Products is not responsible to tie down loads nor do we provide any tie down materials. Please bring tie downs to secure your load (string or twine are **not** acceptable for this purpose).

Consider having your order delivered on one of our trucks with a piggy back forklift.





Notes to Designer / Installer

Notes to Designer/Installer

Taylor Metal Products is providing the following details as an aid in design. The details in this guide are not inclusive to all design situations. The designer/installer is responsible for modifications and should take into consideration all aspects of the project including climate conditions, such as, snow and wind, as well as, building code requirements, building design, building usage and maintenance requirements.

Installation should be performed only by qualified installers familiar with metal roofing systems and industry standards. For details not shown in this guide, refer to the Sheet Metal and Air Conditioning Contractors National Association (SMACNA) architectural sheet metal manual for proper design. For manufacturer's weather tightness warranties – all details must be preapproved by Taylor Metal Products technical representative.

The Standard gauge for all products in this guide is 24 gauge and the standard finish is Kynar 500®. We recommend specifying all flashings be the same gauge, color, and finish as the panels to insure long-term durability and color match.

Substrates

Details in the manual are all shown over solid substrate. **MS-200**[™] can be used over spaced purlins. For solid substrate, **Taylor Metal Products** recommends 5/8" plywood or metal decking.

Underlayment

Minimum underlayment requirements are 30 lb. ASTM rated felt, a synthetic underlayment with Class A and ASTM UV protection technology or a high temperature self-adhering rubberized membrane. When choosing the underlayment, consider the roof slope, roof design, roof panel, and the climate.

Drag Load Requirements

All panels must be pinned at one end to resist the drag load caused by snow loads, live loads, and the weight of the panel. Drag load is a function of roof slope, actual load and length of panels. Contact **Taylor Metal Products** for specific drag load requirements.

Notes to Designer / Installer



Ventilation/Insulation

It is the responsibility of the designer to determine the material types needed to control condensation and to insulate and ventilate the roof system. Applications over rigid insulation may require blocking for solid attachment and framing the perimeter for installation of perimeter flashings.

Oil Canning

Flat metal surfaces will display waviness commonly referred to as "oil canning." Oil canning is caused by a variety of conditions. Steel mill tolerances, variations in or uneven substrates and roofing underlayments. Oil canning is a characteristic of metal roofing, not a defect and is not a cause for rejection. **Taylor Metal Products** offers **MS-200**™ with striations or accent ribs to help minimize oil canning.

Thermal Movement

The Panels and the flashings must be allowed to expand and contract, especially with longer length panels. The panel may need to have a slight gap where the panel hooks the offset cleat to allow for thermal movement of the panels.

Snow Design

The following details do not address all conditions for snow environments. Consult with the designers, engineers, and others for acceptable details to accommodate your project and climate conditions. When possible gutters, valleys, pitch changes or other penetrations should be minimized in snow areas.

All roof penetrations should be located as close to the ridge or "pin point" top of roof. Snow country requires special designs for valleys to accommodate accumulation of snow and ice from uphill panels. Roof design should be considered in snow areas. Roof design should help resist the melting and freezing of snow and ice.

A fit for purpose roof design has the greatest impact on maintaining a damage free roof system in snow areas. Please contact a Taylor Metal Products representative for assistance in detail designs and appropriate panel selection for specific climate and building conditions.



Handling and Storage

Handling / Storage & Safety

Handle materials with care when off-loading or moving materials to avoid damage to panels or flashings. Long panels may require two or more pick-up points, properly spaced to avoid damaging panels. Plan ahead; contact Taylor Metal Products for recommendations on handling/hoisting long panels.

Store the panels, flashings and accessories in a dry, well ventilated area, off the ground. If covering, allow ventilation around panels. Elevate one end of bundle to allow drainage of wet materials.

Wear clean, soft-soled shoes when walking on roofing panels to avoid damage to the painted finish.

Take care that sand, gravel, dirt, etc. sticking to your shoes is not carried onto the roof, scratching or otherwise damaging the finish on the roofing material. Walking on asphalt impregnated felt paper, especially on a hot day, can cause the asphalt to stick to your shoes and be tracked on to the roofing material.

Take care when painting to avoid getting over spray on the roofing material. Remember that wind can carry paint particles some distance. Over spray can cause the finish of the roofing material to look dull and may void your warranty.

Secure materials, especially when leaving the site, on the ground or roof to prevent winds from moving the materials. Wind-blown materials may cause damage to the material, property or persons.

Always use proper safety equipment and attire to minimize risk of cuts or other injuries.

Do not walk on panels that have not been completely installed.

Do not walk on major ribs of panels.

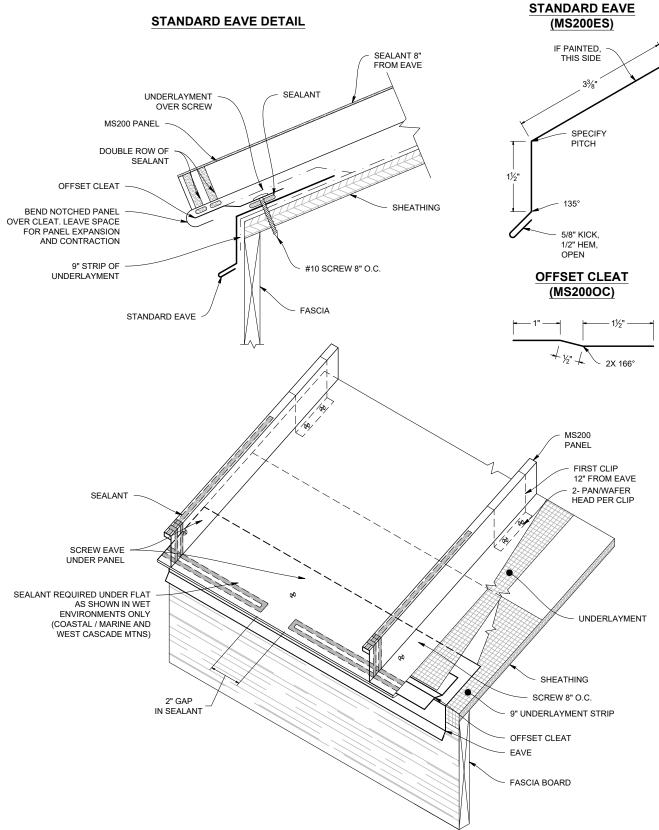
Metal roofs that are wet or dusty can be extremely slippery. Wear soft soled shoes and a safety harness to minimize risk of falling.

Avoid installing metal panels in windy conditions.

Safety considerations are the responsibility of the installer and his crew. Be sure to and **use common sense** generally accepted safety practices when installing roofing materials.

Standard Eave

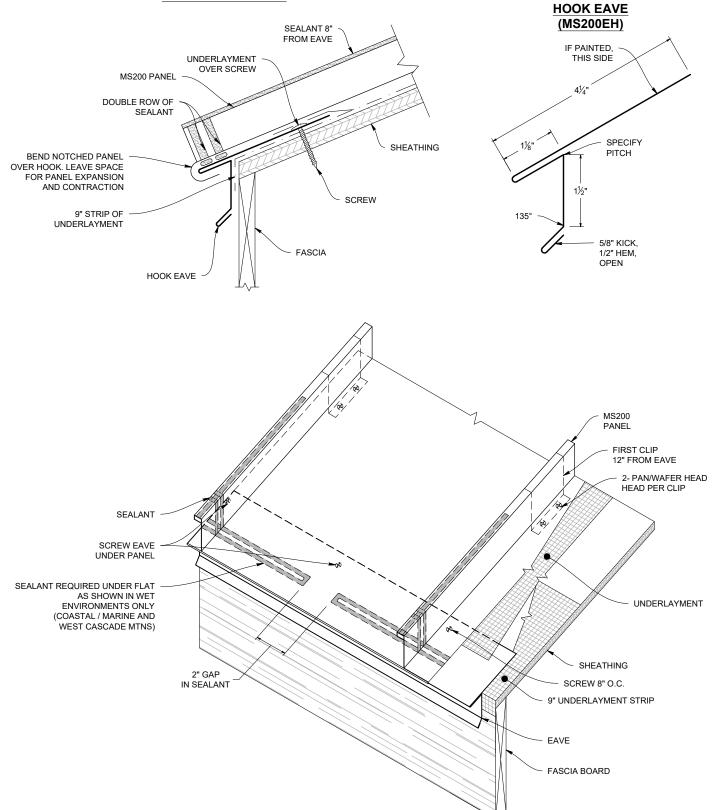






Hook Eave

HOOK EAVE DETAIL



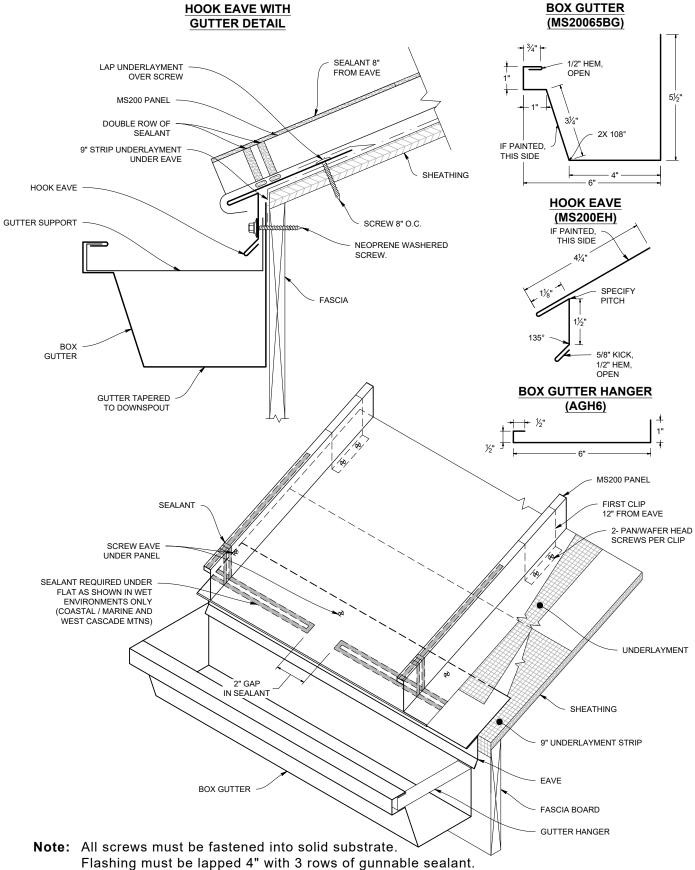
Note: All screws must be fastened into solid substrate.

Flashing must be lapped 4" with 3 rows of gunnable sealant.

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Gutter / Hook Eave

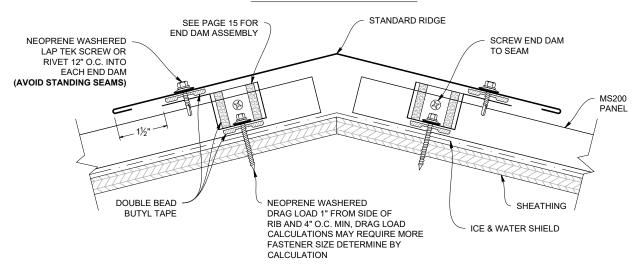




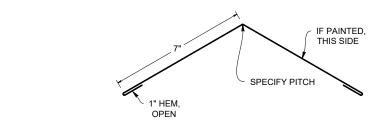


Standard Ridge

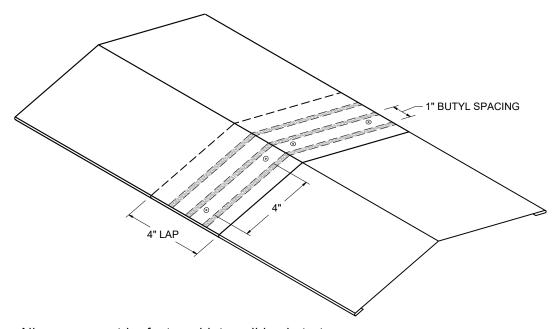
STANDARD RIDGE DETAIL



STANDARD RIDGE (MS200RS)



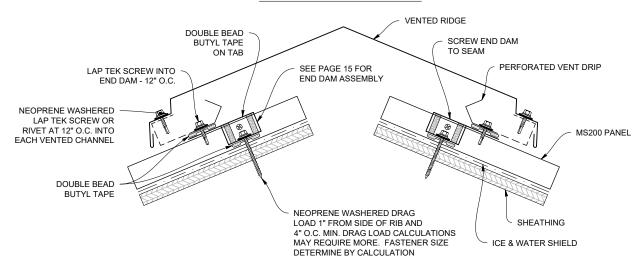
STANDARD RIDGE LAP



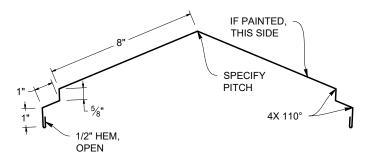
Vented Ridge



WT VENTED RIDGE DETAIL

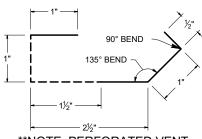


WT RIDGE FULL VENTED (MS200WTRFV)

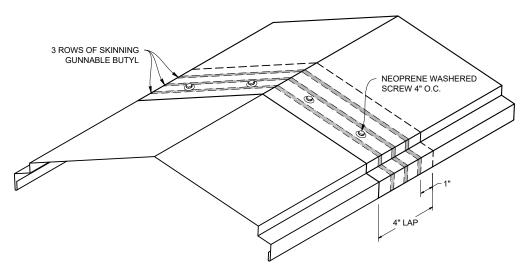


VENTED RIDGE LAP

PERFORATED VENT DRIP (MS200PVD)



NOTE: PERFORATED VENT DRIP IS COMPATIBLE WITH WT VENTED RIDGE ONLY

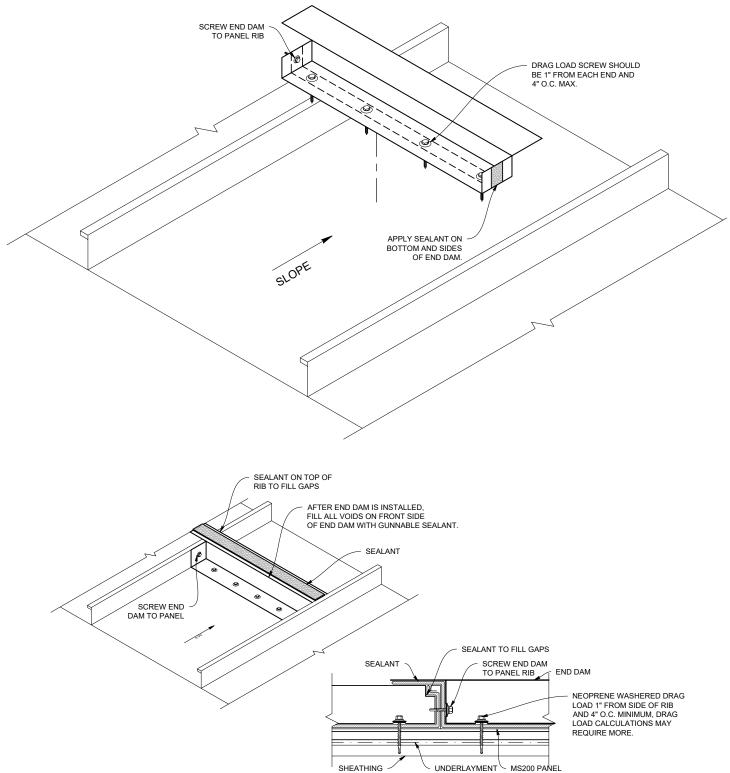


Note: All screws must be fastened into solid substrate. Flashing must be lapped 4" with 3 rows of gunnable sealant.

Main Menu

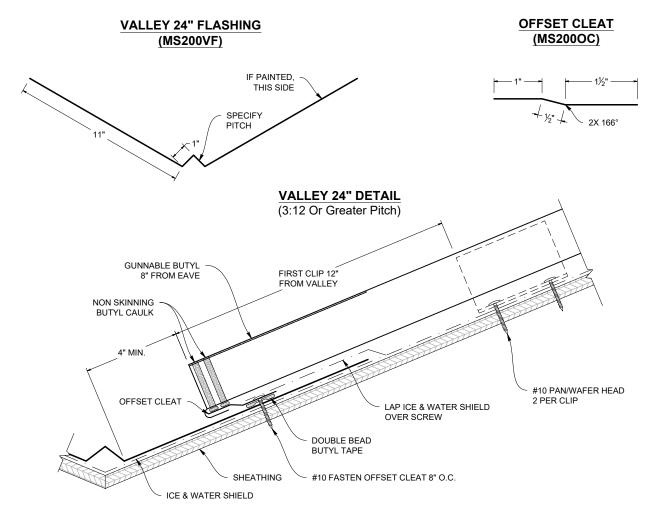


End Dam Attachment



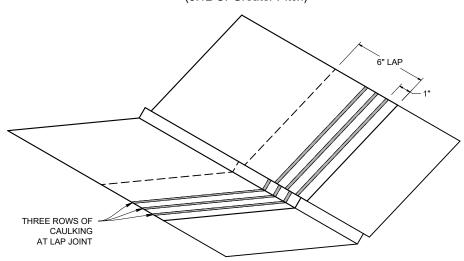
Valley Slope 3:12 or Greater





VALLEY LAP

(3:12 Or Greater Pitch)



Note: All screws must be fastened into solid substrate.

Flashing must be lapped 4" with 3 rows of gunnable sealant.

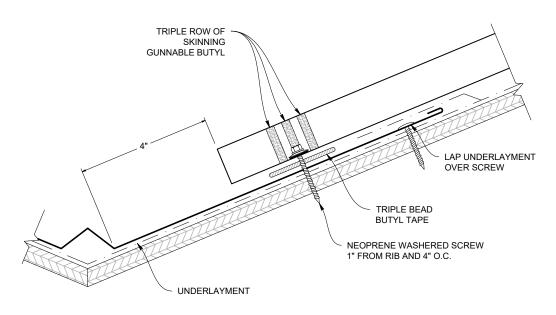
18



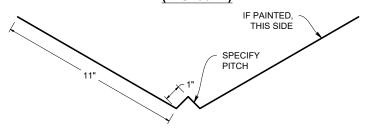
Valley - Low Pitch Slope Less than 3:12

LOW SLOPE VALLEY DETAIL

(Less Than 3:12 Pitch)

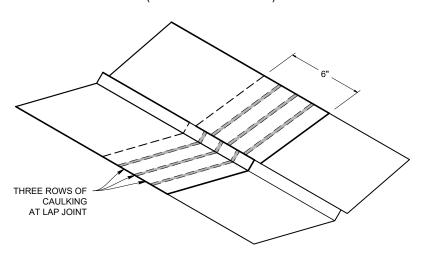


VALLEY FLASHING (MS200VF)



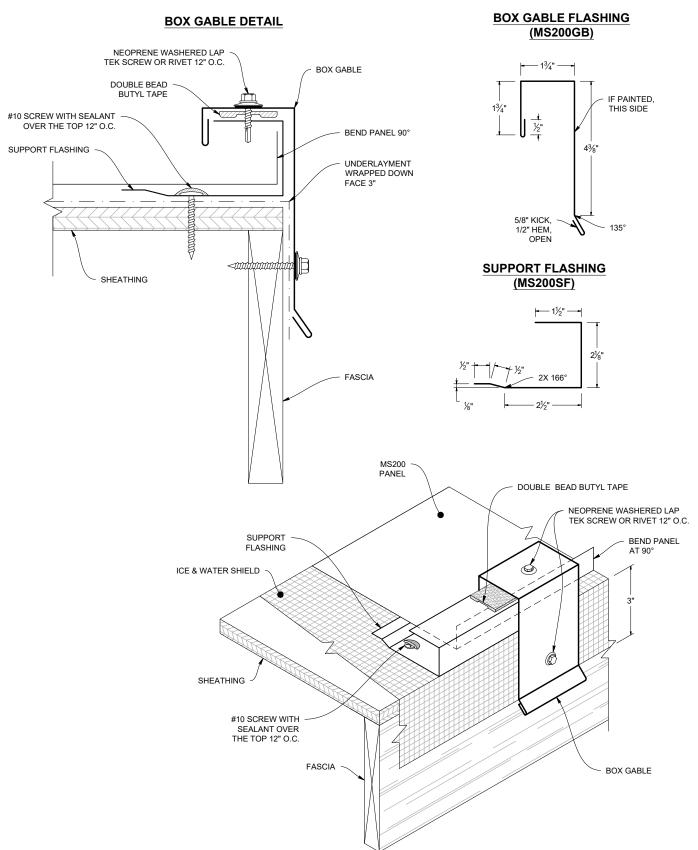
LOW SLOPE VALLEY LAP

(Less Than 3:12 Pitch)



Box Gable





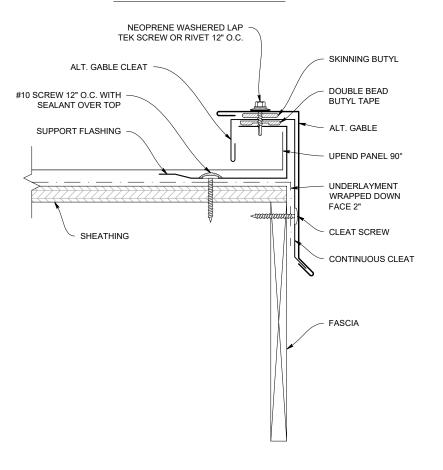
Note: All screws must be fastened into solid substrate. Flashing must be lapped 4" with 3 rows of gunnable sealant.

20

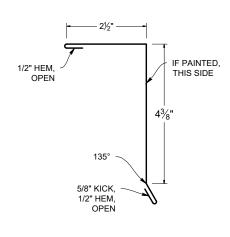
TAYLOR METAL PRODUCTS

Alternate Gable

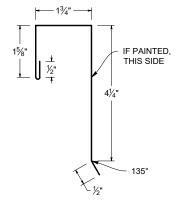
ALTERNATE GABLE DETAIL



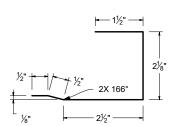
ALTERNATE GABLE (MS200AG)



ALTERNATE GABLE CLEAT (MS200AGT)

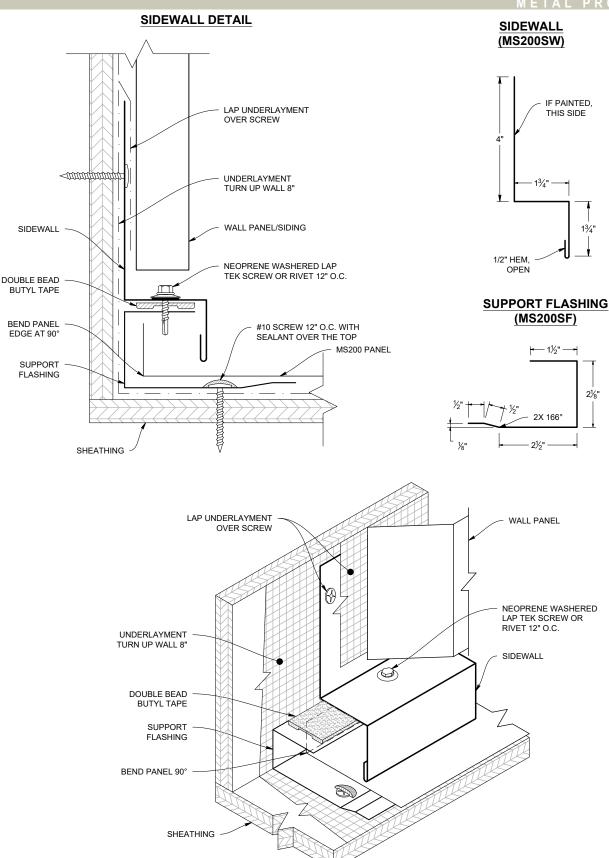


SUPPORT FLASHING (MS200SF)



Sidewall





Note: All screws must be fastened into solid substrate.

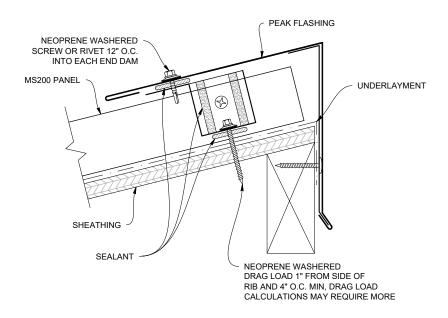
Flashing must be lapped 4" with 3 rows of gunnable sealant.

22

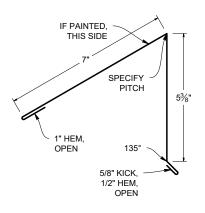


Peak Flashing (Ridge End Cap)

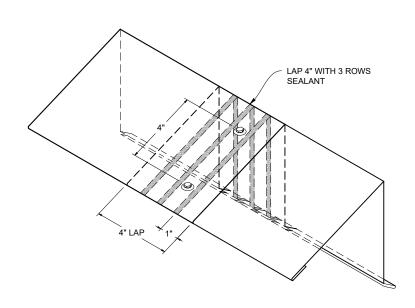
PEAK FLASHING DETAIL (Ridge End Cap)



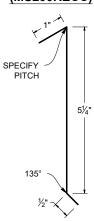
PEAK FLASHING (Ridge End Cap) (MS200REC)



PEAK FLASHING LAP



PEAK CLEAT (MS200RECC)



Note: All screws must be fastened into solid substrate.

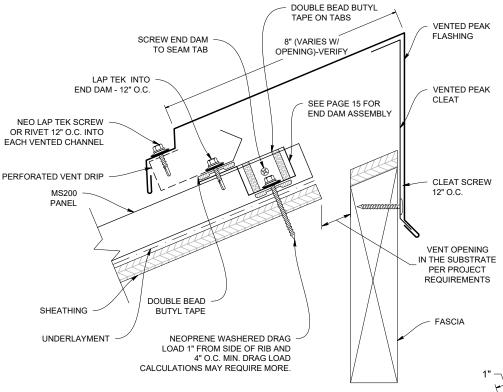
Vented Peak Flashing

(Ridge End Cap)

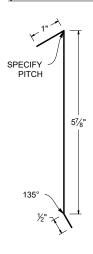


(Vented Ridge End Cap)

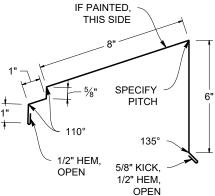
WT VENTED PEAK FLASHING DETAIL



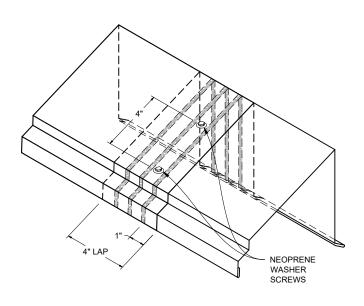
VENTED PEAK CLEAT (MS200VRECC)



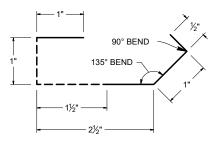
WT VENTED PEAK FLASHING (MS200WTRECV)



VENTED PEAK FLASHING LAP



PERFORATED VENT DRIP (MS200PVD)



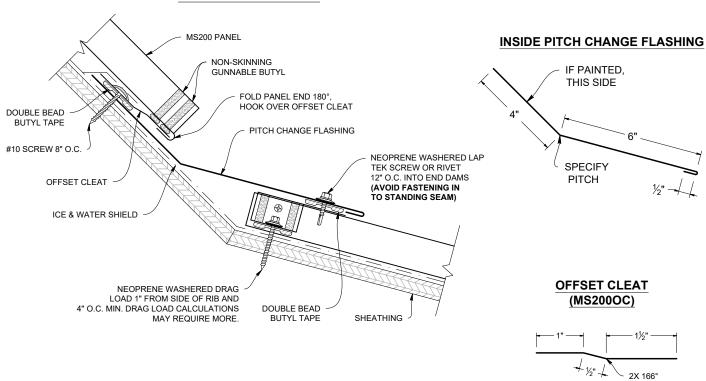
NOTE: PERFORATED VENT DRIP IS COMPATIBLE WITH WT VENTED PEAK FLASHING ONLY

Note: All screws must be fastened into solid substrate.

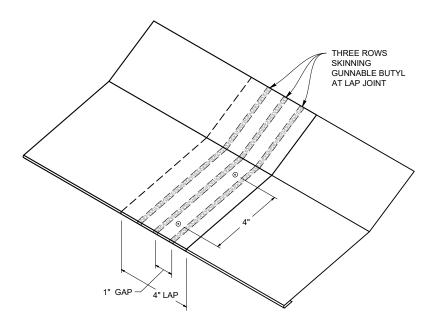


Pitch Change

PITCH CHANGE DETAIL



PITCH CHANGE LAP

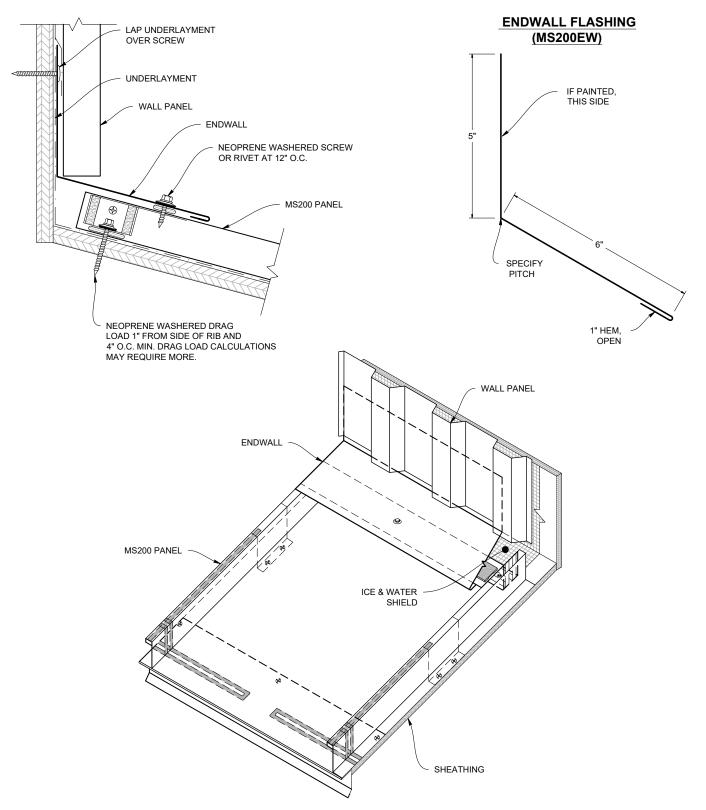


Note: All screws must be fastened into solid substrate.

Endwall



ENDWALL DETAIL





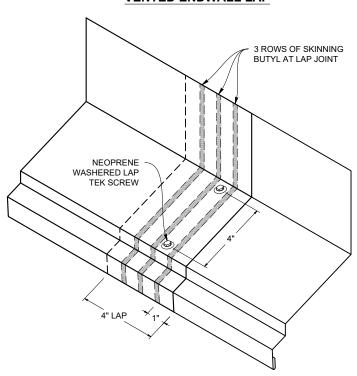
SHEATHING

Vented Endwall

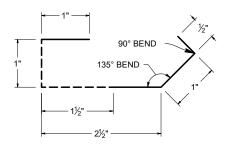
43/8"

WT VENTED ENDWALL DETAIL WT VENTED ENDWALL FLASHING WALL PANEL (MS200WTEWV) IF PAINTED, THIS SIDE UNDERLAYMENT OVER SCREW 1/4" BEAD SKINNING BUTYL CAULK NEOPRENE WASHERED LAP SPECIFY TEK SCREW OR RIVET PITCH AT 12" O.C. INTO EACH VENTED CHANNEL 3X 110° 1/2 " HEM, SEE PAGE 15 FOR OPEN END DAM ASSEMBLY NEOPRENE WASHERED DRAG LOAD 1" FROM SIDE OF RIB AND 4" O.C. MIN. DRAG LOAD CALCULATIONS MAY REQUIRE MORE. DOUBLE BEAD FASTENER SIZE DETERMINED BY CALCULATION **BUTYL TAPE** UNDERLAYMENT

VENTED ENDWALL LAP



PERFORATED VENT DRIP (MS200PVD)



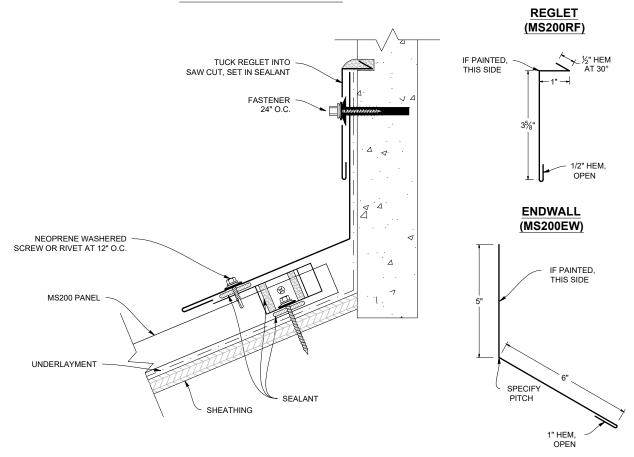
NOTE: PERFORATED VENT DRIP IS COMPATIBLE WITH WT VENTED ENDWALL ONLY

Note: All screws must be fastened into solid substrate.

Endwall w/ Saw Cut Reglet

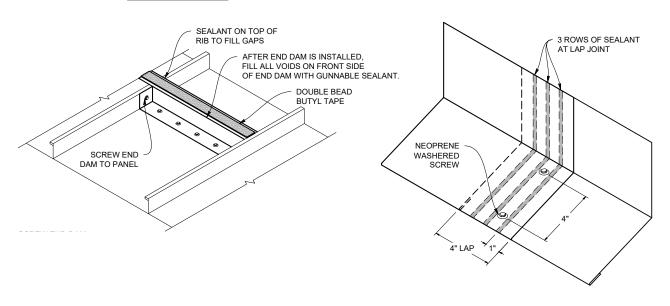


SAW CUT ENDWALL DETAIL



END DAM DETAIL

ENDWALL LAP



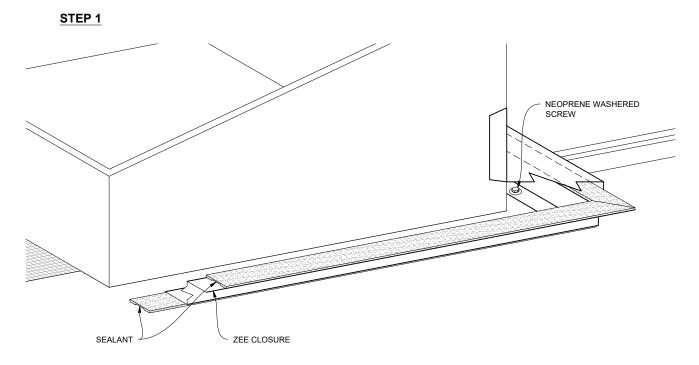
Note: All screws must be fastened into solid substrate.

Flashing must be lapped 4" with 3 rows of gunnable sealant.

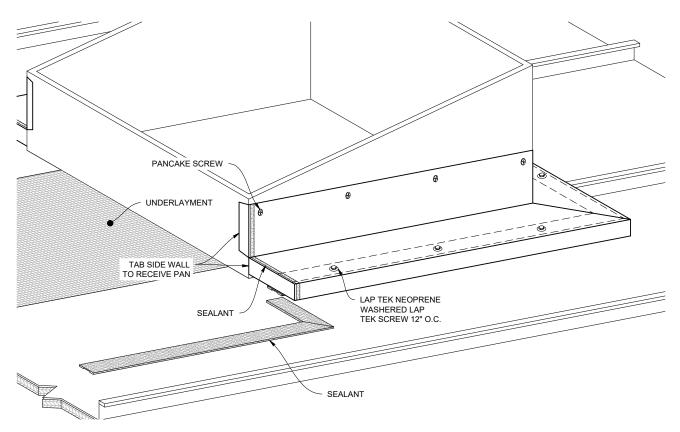
28



Curb Back Pan / Cricket



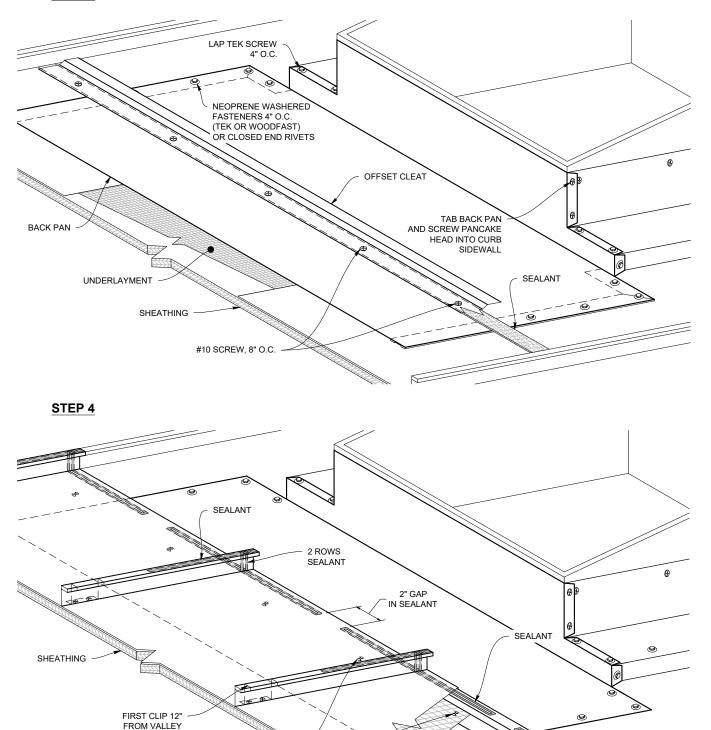
STEP 2



Curb Back Pan / Cricket



STEP 3

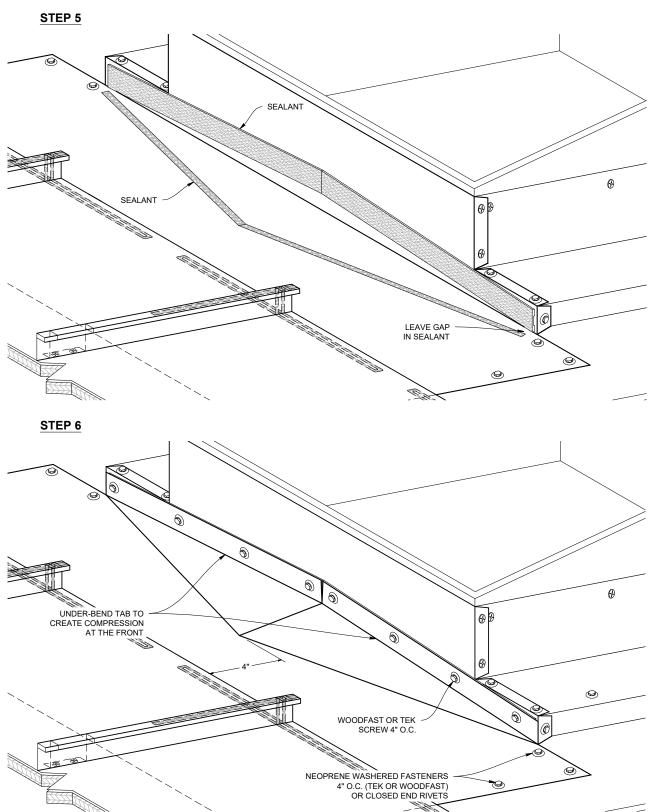


Note: All screws must be fastened into solid substrate.

#10 SCREW, 8" O.C. LAP UNDERLAYMENT OVER SCREWS



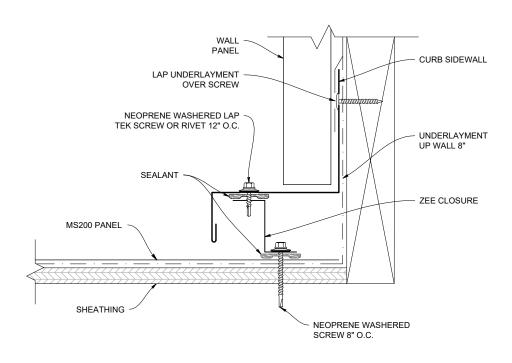
Curb Back Pan / Cricket



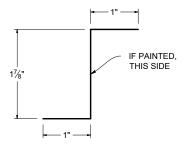
Curb Sidewall



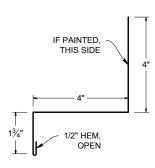
CURB SIDEWALL DETAIL



ZEE CLOSURE (MS200ZC)



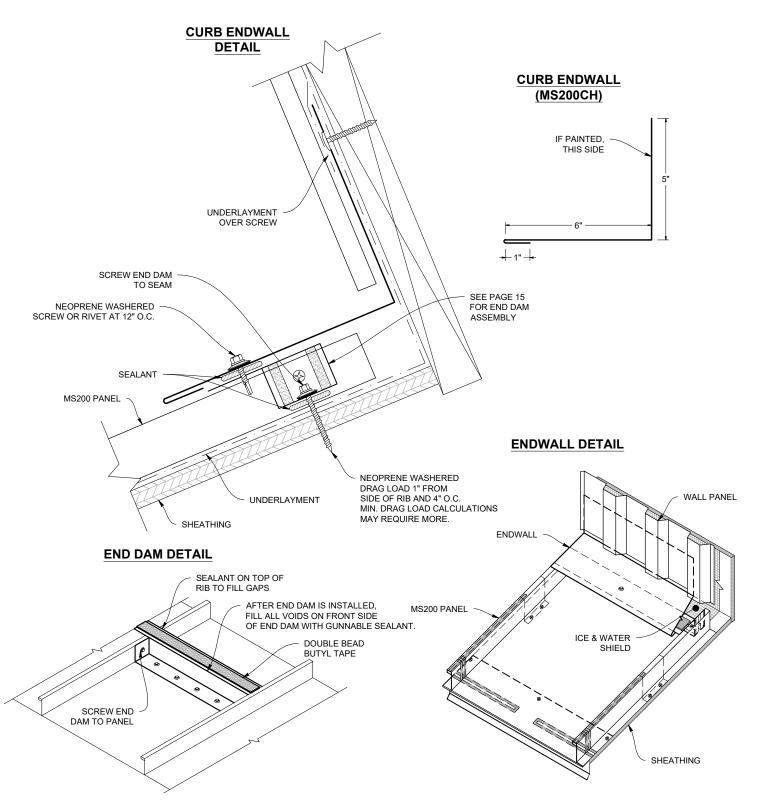
CURB SIDEWALL (MS200CSW)



Note: All screws must be fastened into solid substrate.



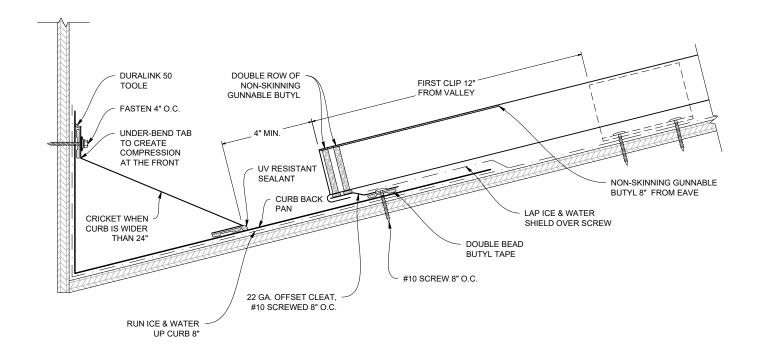
Curb Endwall

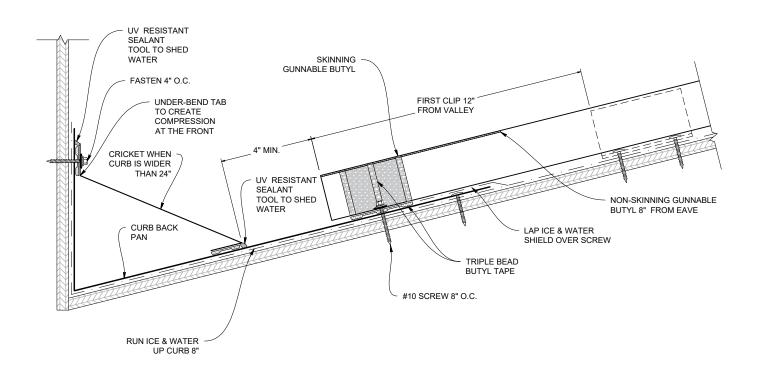


Curb / Pan Cricket

(Slope 3:12 or Greater)







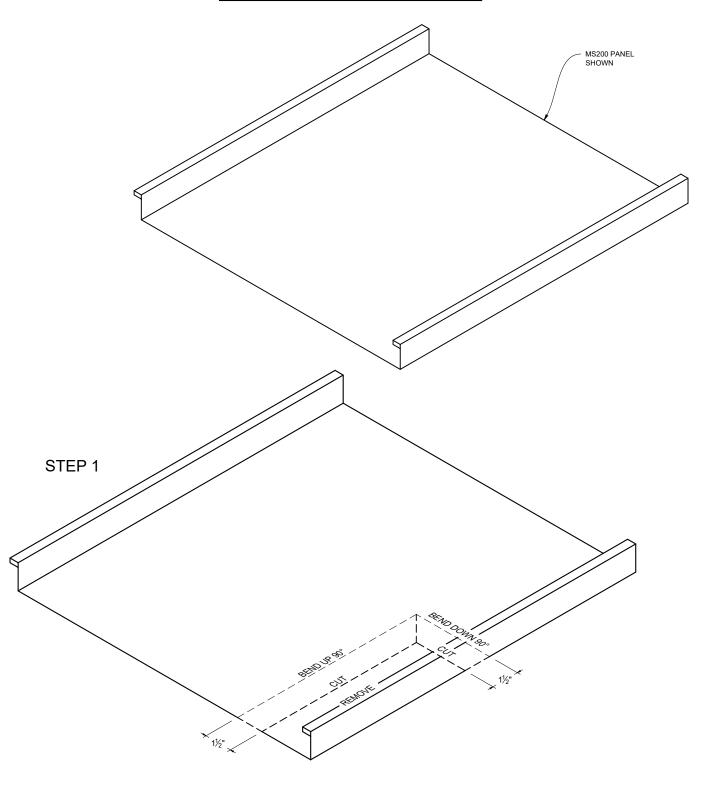
Note: All screws must be fastened into solid substrate. Flashing must be lapped 4" with 3 rows of gunnable sealant.

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Eave to Gable Transition

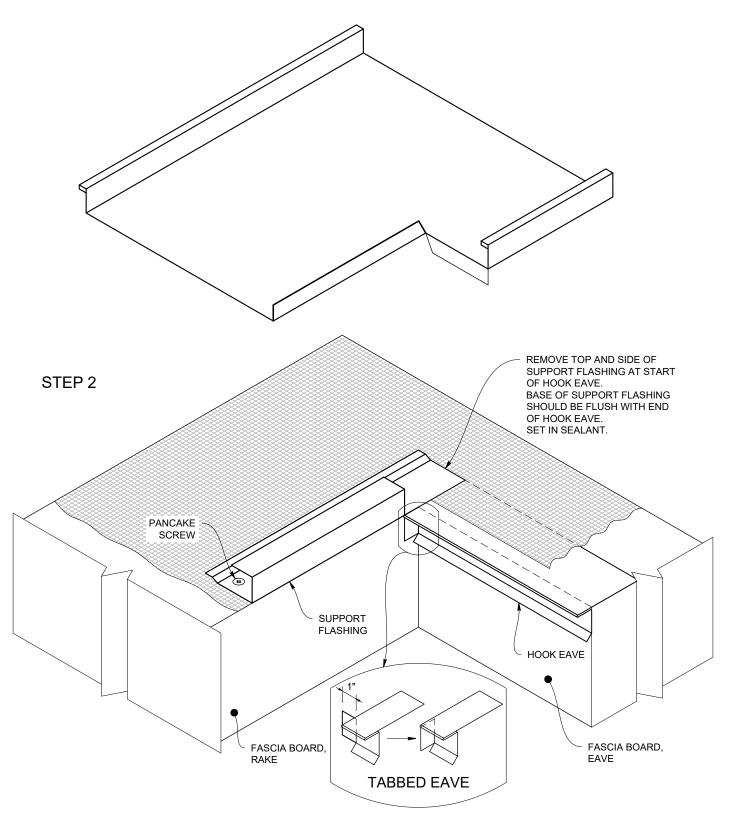
EAVE TO GABLE TRANSITION



Note: All screws must be fastened into solid substrate.

Eave to Gable Transition

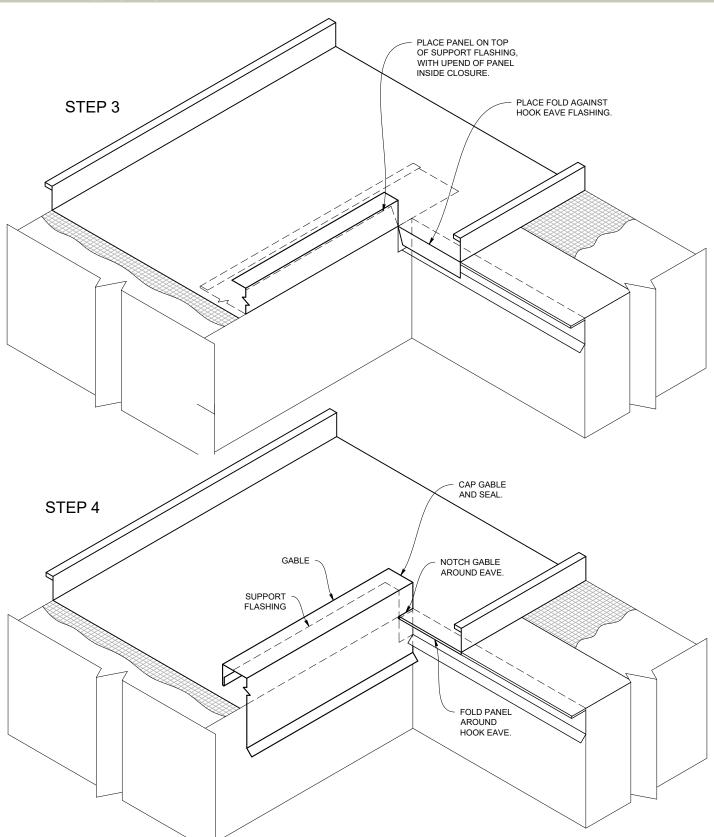




Note: All screws must be fastened into solid substrate.



Eave to Gable Transition



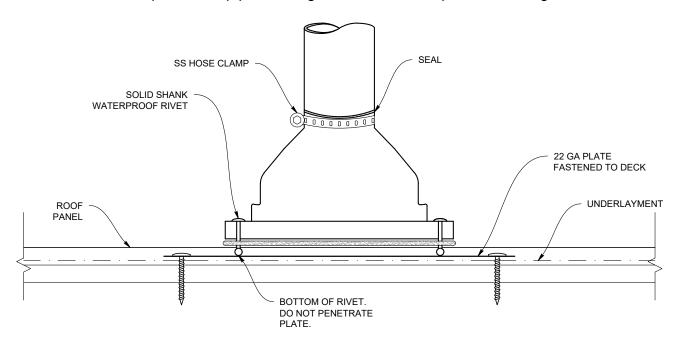
Note: All screws must be fastened into solid substrate. Flashing must be lapped 4" with 3 rows of gunnable sealant.

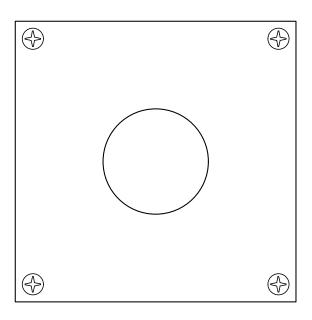
Pipe Penetration - on Plate

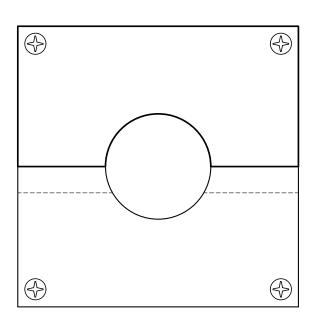


FOR PIPES LOCATED 20' OR GREATER FROM PIN POINT

Allows panel and pipe flashing to move with temperature change.







SINGLE 22 GAUGE PLATE

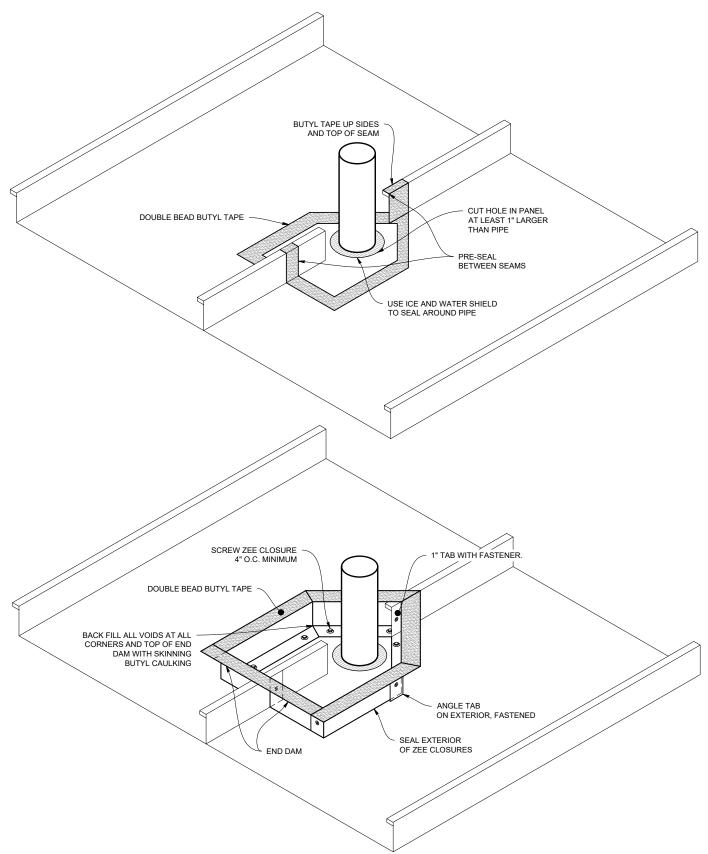
TWO OVERLAPPING 22 GAUGE PLATES

Note: All screws must be fastened into solid substrate. Flashing must be lapped 4" with 3 rows of gunnable sealant.

38



Pipe Penetration - on Rib



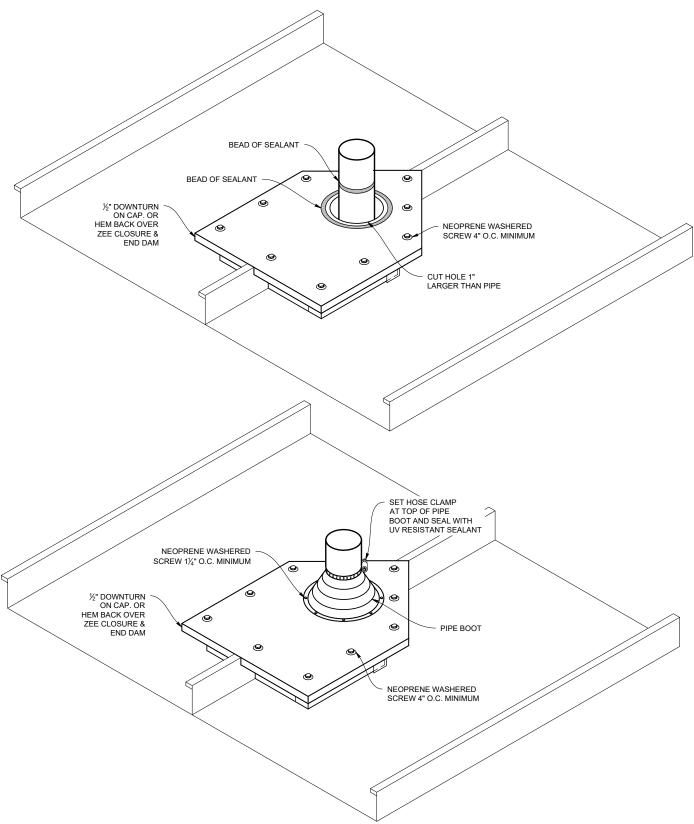
Main Menu

Note: All screws must be fastened into solid substrate.

Flashing must be lapped 4" with 3 rows of gunnable sealant.

Pipe Penetration - on Rib

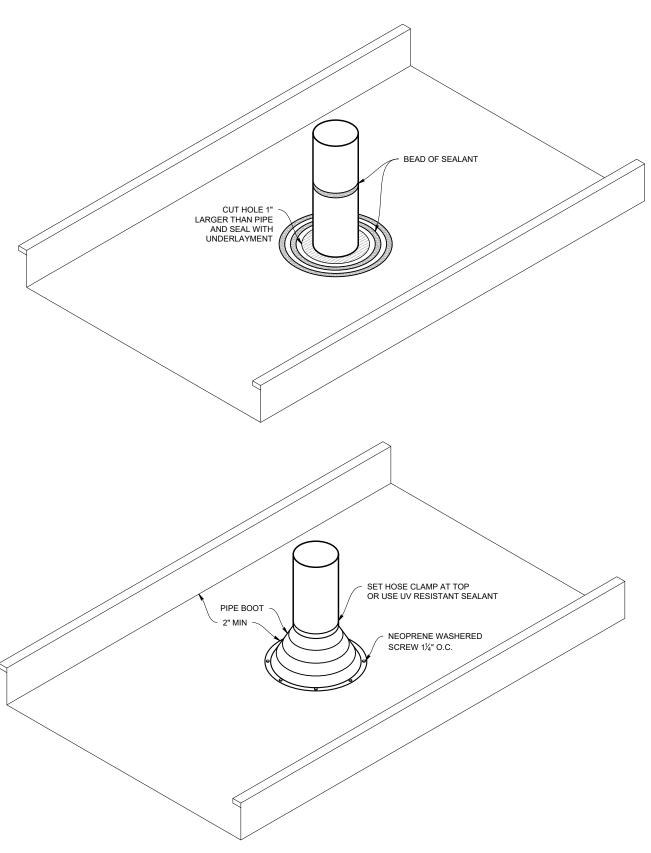




Note: All screws must be fastened into solid substrate. Flashing must be lapped 4" with 3 rows of gunnable sealant.



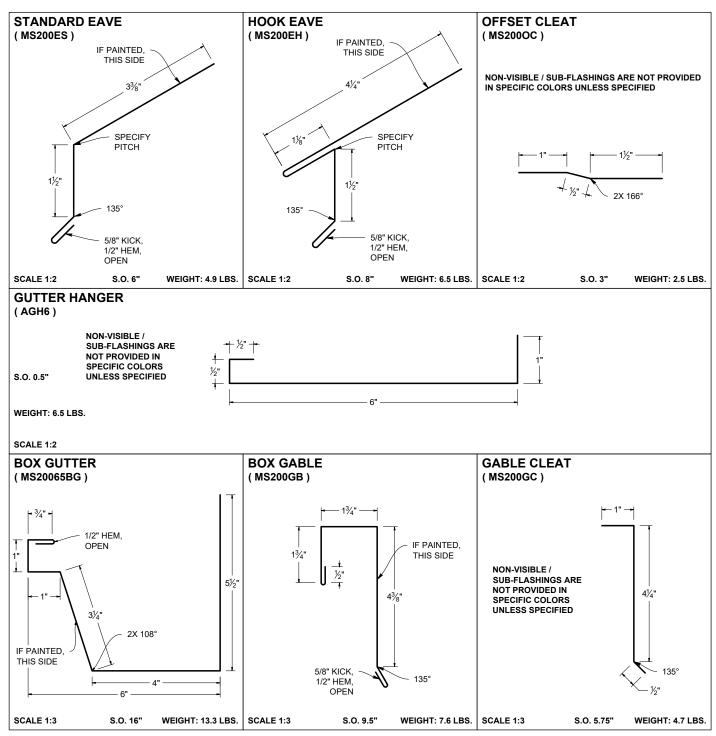
Pipe Penetration - on Pan



Note: All screws must be fastened into solid substrate. Flashing must be lapped 4" with 3 rows of gunnable sealant.

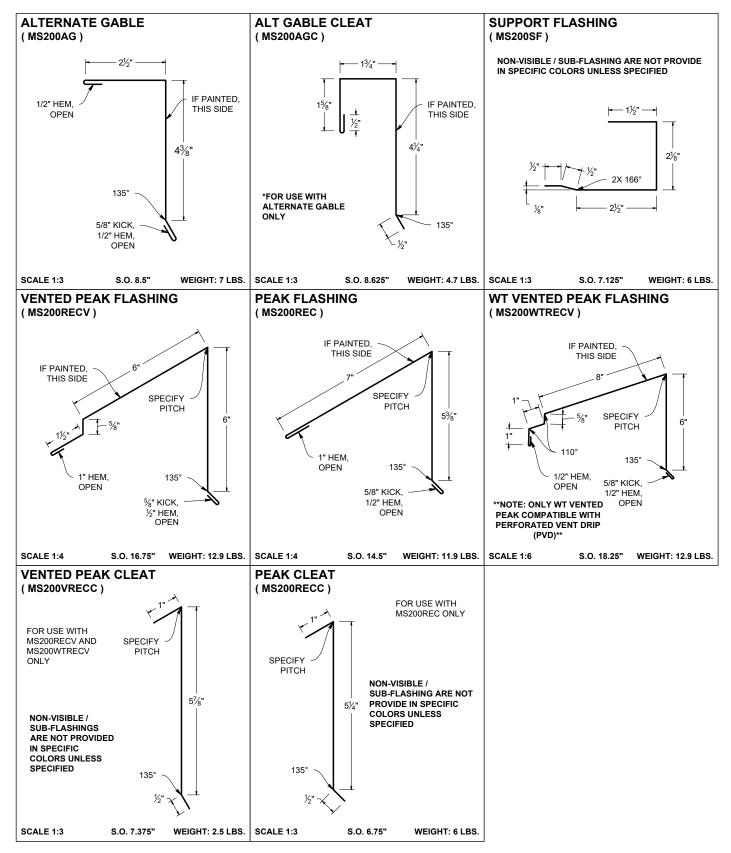
MS-200 TM Flashing and Details Selection Flashing: 10' Standard



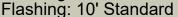




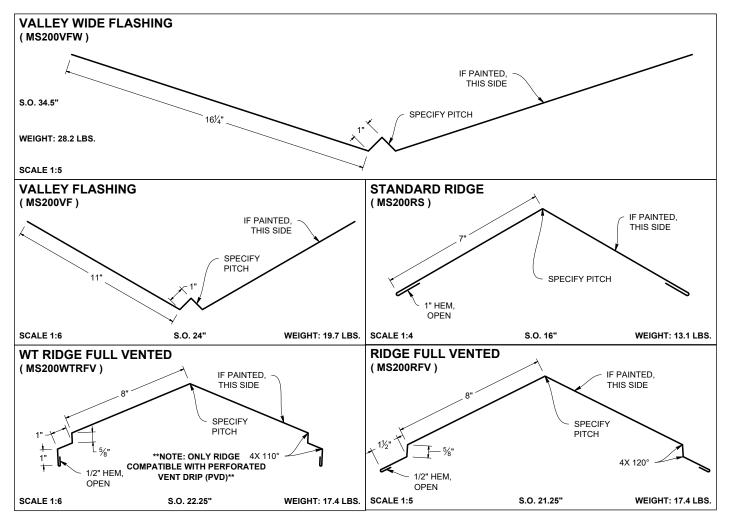




MS-200 TM Flashing and Details Selection Flashing: 10' Standard

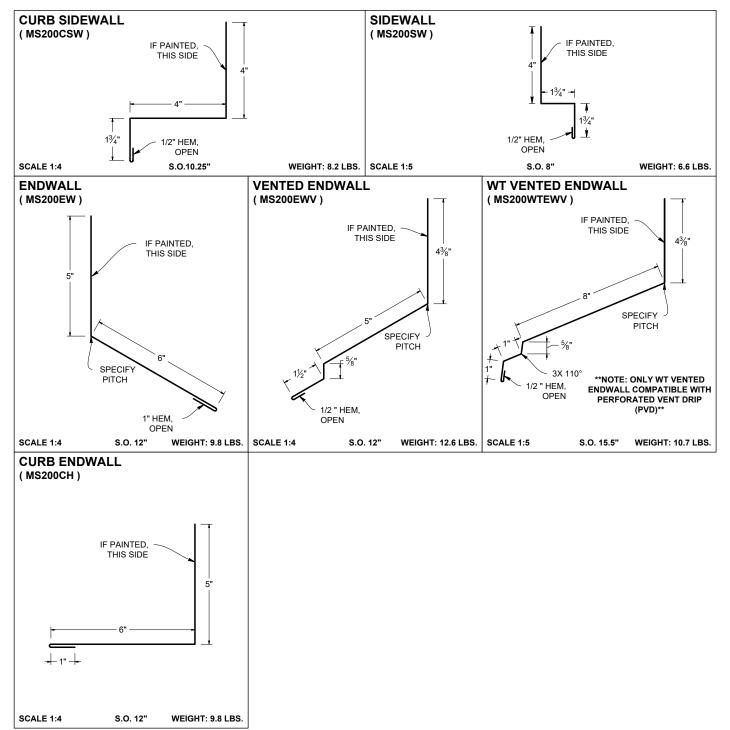






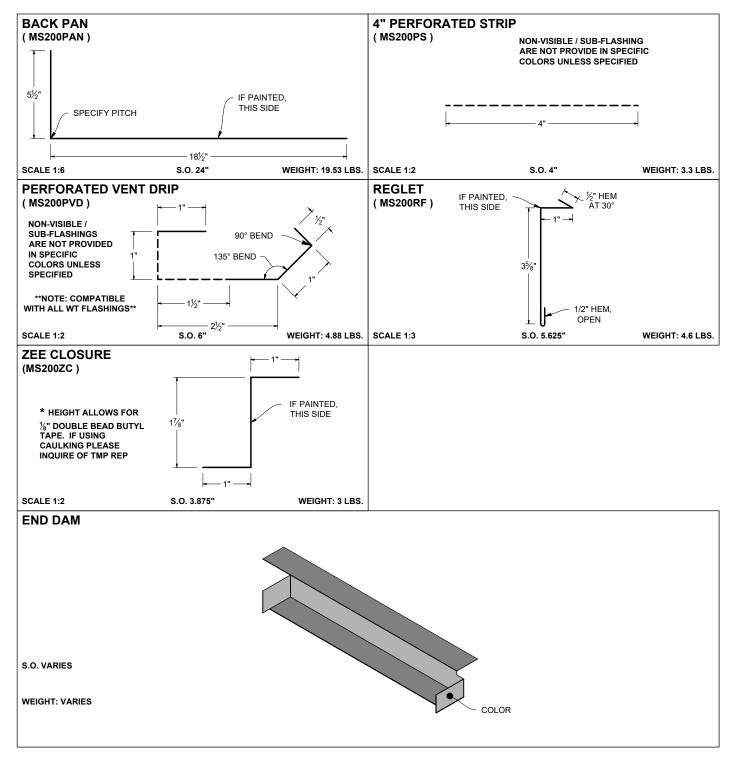
Main Menu





MS-200 TM Flashing and Details Selection Flashing: 10' Standard





			Order Form						
TA METAL PRO									
			PO #:			_ Date:			
Sold To:									
Order Co	mtact:			Ship To:					
Phone #:	_			_	☐ will	Call	☐ Delivery		
Fax #:				_	· · · ·		Delivery Date	e:	
	ultural	_	☐ Resident			Commeri	cal Route:		
Standard Panels are in Bold font.		□Ribs	Panels with * need Pattern Choice: Ribs Striations Flat (Flat not available) on StreamLine Notched? Y / N Clip Relief? Y / N Sealant? Y / N			☐ 15 5/8" Slim-Lock* ☐ 12" MS-200* ☐ Gauge: ☐ G			
□ PBR	□ PBR □ Marion "R" Panel		Notched AND Tabbed? Y / N (REQUIRED together for E Screw Concealer? Y / N (Standard for Ribs and Striations)			mLine) 🖳	MS-200* MS-200*	Dmatch:	
Max Co				_	າ e** (circle): 1", ເ	——	MS-200*	Pallet: 10'	20' 30'
☐ Max Corr☐ 2-1/2" Corrugated☐ Classic 7/8" Corruga☐ GR-7☐ HR-34		1/2" to 3" Reveal:			3" Reveal: oothWall**			12" Versa 14" Versa 16" Versa 18" Versa	- Span* -Span*
□T-3			s \square Flat \square 1 V	_	☐2 V-Groove	53 I <u>—</u>	MS-100*	14 5/8" T-	-
Tuff-Ril)	Perforated?	(Available on Lifetime So	ffit Only)		Othe	er Panel:		
Panel & Flashing Items			ck, Lifetime Soffit, Smo 3, Tuff Rib, GR7, PBR,					S-200 flashings a	are 10'
Quantity	Length	Item D	escription	Part #	Quantity	Length	Item Desc	ription	Part #
Forgetting	Anythina?	Hn	nderlayment?	Screv	vs?	Clips?	Caulking	? (L Closures?
			alem, OR 97301			· ·			

Custom Trim Order



Customer Name:					Job Name:			
Gauge:		C	olor:			Status:	□ Original □	Updated
Specify: □	Angles	□ Color S	Side 🗆	Dimensions	□ Stretcho	ut	Custom	er Initials
S.O					S.O.			
Description	n:	# of			Description:		# of Pieces:	
S.O					S.O			
Dwg #:	Pitch:	# of	Pieces:		Dwg #:	Pitch:	# of Pieces:	
Description	n:					Dpen □Clo	osed	y Open

Please provide a drawing for each flashing with precise measurements and angles Fax to: 503-581-6877

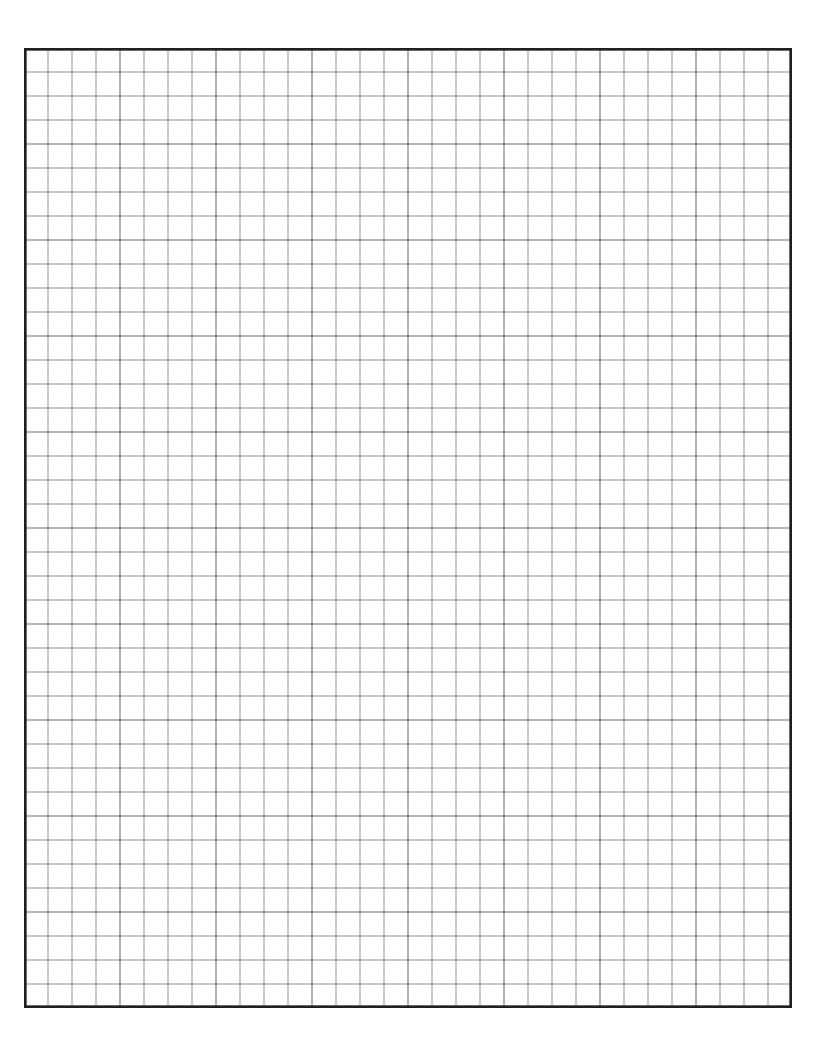


Custom Trim Order

Customer N	Name:		Job Name:				
Gauge:		Color:			Status:	□ Original □	Updated
Specify: □	Angles □	Color Side □	Dimensions	□ Stretchou	t	Custome	er Initials
S.O				S.O			
		# of Pieces:		Dwg #:		# of Pieces:	
		Closed ☐ Sligh	ntly Open			sed Slightly	Open
S.O				S.O			
Dwg #:	Pitch:	# of Pieces:		Dwg #:	Pitch:	# of Pieces:	
Description Hems:	: Open	Closed ☐ Sligh	ntly Open	Description: _		osed	Open

Please provide a drawing for each flashing with precise measurements and angles Fax to: 503-581-6877

Phone: 503-581-8338 or 1-800-574-1388





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