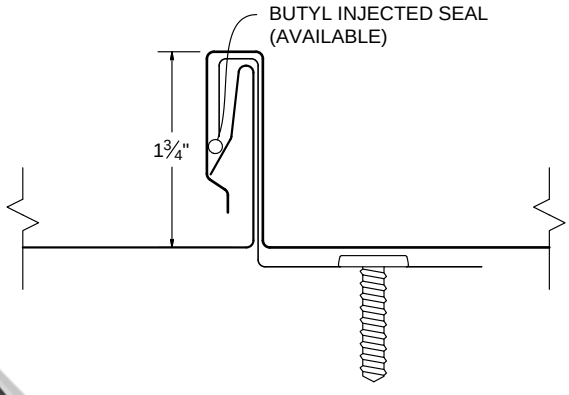
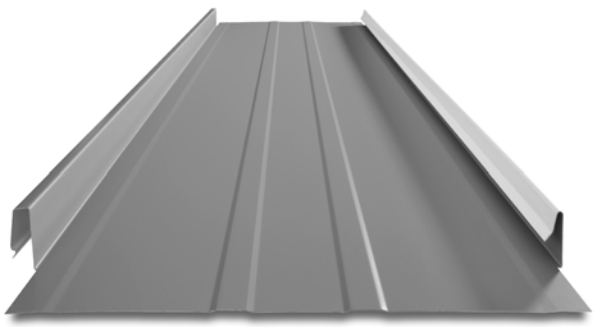
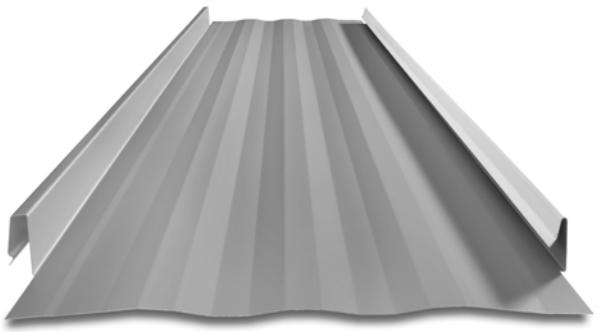
TAYLOR METAL PRODUCTS

Versa-Span™ Installation Guide





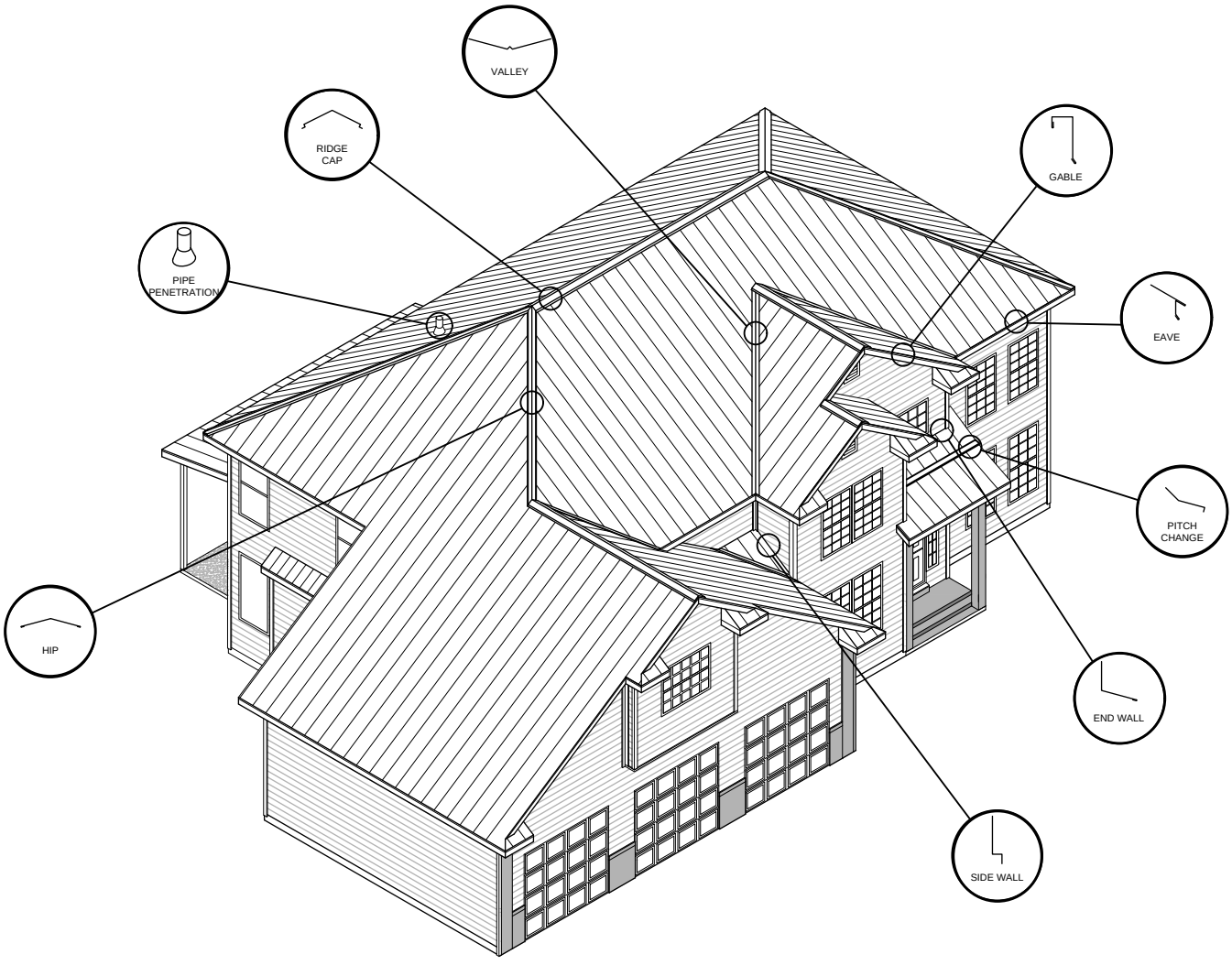




TAYLOR METAL PRODUCTS

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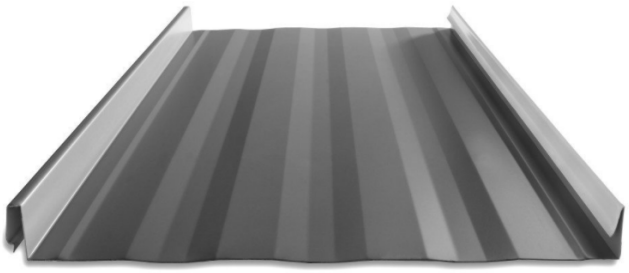


TAYLOR METAL PRODUCTS

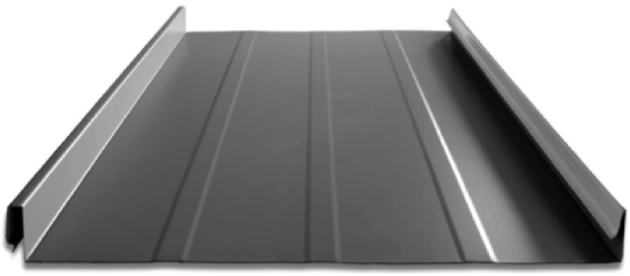
Versa Span™
STANDING SEAM

ICC EVALUATION SERVICE® **ICC-ES EVALUATION REPORT #5046 with CBC-CRC Supplement**

12", 14", 16" & 18" coverage options



STRIATIONS
Best choice to help mitigate oil canning



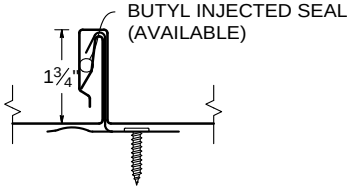
FLAT ACCENT RIBS
2 Accent ribs for 12" & 14" panels
3 Accent ribs for 16" & 18" panels



FLAT PAN

**wide batten options*





KEY FEATURES

- Manufactured in Salem, OR
- 12”, 14”, 16” & 18” coverage options
- 1-3/4” rib height
- 24 & 22 Tru-Gauge™ and .032” & .040” aluminum (*Inquire for aluminum*)
- Aluminum recommended within 1000 ft of salt water (*not required*)
- 5’ to 60’ - Not Notched panel lengths
  3’ to 60’ - Notched panel lengths
  (Inquire for longer lengths)
- Panel options: Striations, Accent Ribs, and Flat Pan
- 2:12 minimum pitch recommended
  (Inquire for lower pitches)
- Floating clip system: allows for expansion & contraction of panels in longer lengths
- Factory injected Butyl sealant available
- Factory notched panels available
- Clip Relief is not standard, available upon request
- Weathertightness warranty available
  (Contact TMP representative for details)
- On-site roll forming available for longer panels (*panel end laps and splices are not recommended)*
- Wide Batten incorporates nicely over Versa-Span™ standing seam panel *(separate clip required)*

Taylor Metal Products has improved our Kynar 500® PVDF resin based coating warranties! With decades of time-tested performance, Kynar 500® resins deliver long-term durability against harsh climates, shielding projects against harsh sun and UV rays and resisting fading, chalking, and cracking much longer than standard coatings.

Residential
Limited Lifetime Warranty
Kynar 500®
Non Prorated - Transferable

FINISHES

- Limited Lifetime residential paint warranty
- 40 year commercial paint warranty
- 21 Standard Colors, 5 Metallic Colors and 4 Specialized Colors
- Kynar 500® (PVDF) Paint System - the ultimate in exterior durability and color retention
- “Cool” color pigments are specially designed to reflect infrared light, reducing heat gain to dwelling, and conform with ENERGY STAR® criteria
- Superior quality, two coat, 70% resin finish, applied at a 1 mil. thickness
- “Oil Canning” is an inherent characterisitc of roof and wall products, and not a defect, which is not a cause for panel rejection

TAYLOR METAL PRODUCTS

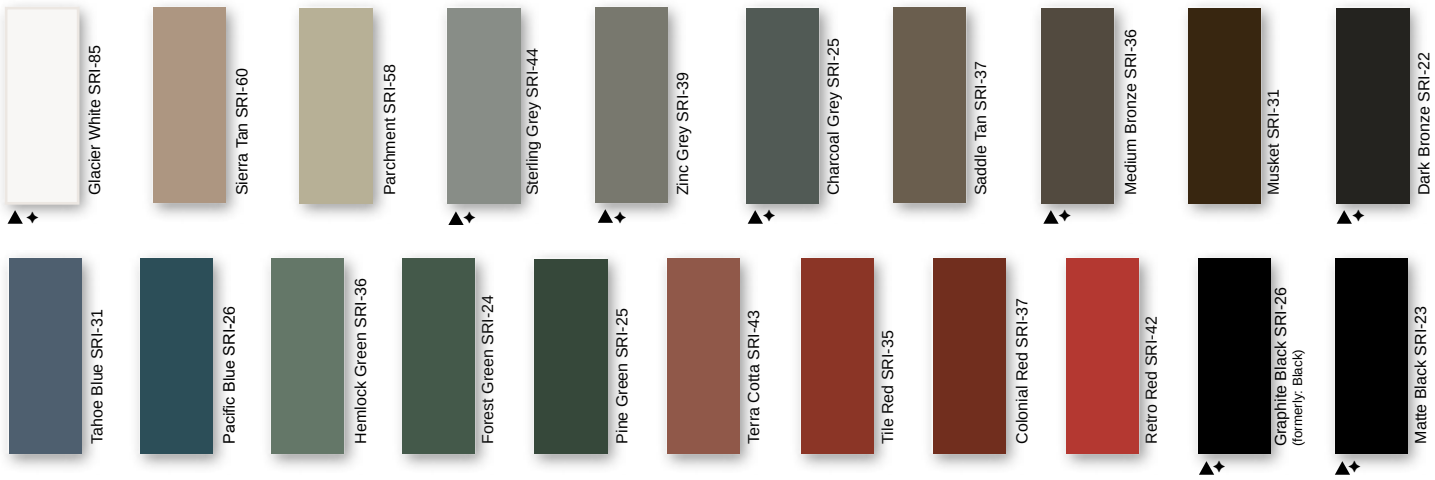
MATERIAL SPECIFICATIONS

- 24 &▲ 22 Tru-Gauge™ Kynar 500® (PVDF) Painted Steel G-90 Galvanized or AZ-50 ZINCALUME®
- ✦.032” & .040” Kynar 500® (PVDF) Painted aluminum
- 24 & 22 Tru-Gauge™ bare ZINCALUME® Plus AZ-55 *(No finish warranty – 25 yr. perforation warranty)*
- 24 Tru-Gauge™ Bonderized
- 22 gauge Rusteel Plus™ (A606)
- Custom 20 & 18 Tru-Gauge™ and .050” & .063” aluminum (*please inquire*)
- 16 & 20 oz. Real Copper (*Inquire for availability & price*)
- Kynar 500® (PVDF) and substrate testing data available (See website)
- PVDF is a fluoropolymer that is manufactured under the trademarked names Kynar 500® and Duranar®(PPG). Paint finishes containing a minimum 70% PVDF resin meet the high-performance weathering criteria established by the American Architectural Manufacturing Association and are allowed to carry the Kynar500® trademarked name. ZINCALUME® & ZINCALUME® Plus are registered trademarks of Bluescope Ltd. Galvalume® is a registered trademark of BIEC International, Inc. Vintage® is a registered trademark of Steelscape, Inc. Kynar® and Kynar 500® is a registered trademarks of Arkema, Inc.

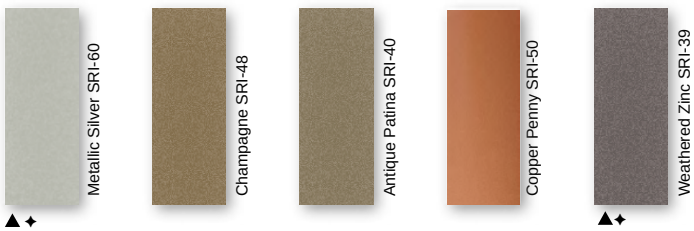
TESTING

- ICC-ES #5046 with CBC-CRC Supplement
- Code compliance UL Evaluation Report UL ER #25913-01
- UL Construction No. 254, 255, 261, 303, 342, 343, 414, 436, 445, 447, 448, 486, 508, 508A, 543, 544
- UL 580 Class 90 - Wind Uplift
- UL 790 Class A (ASTM E108) - Fire rated
- UL 2218 Class 4 - Impact (hail) rated
- ASTM A653/A924 - G-90 Galvanized
- ASTM A792 - ZINCALUME®/Galvalume® AZ-50/55
- ASTM B209 - Aluminum Substrate
- ASTM D6578 - Anti-Graffiti
- ASTM E283 - Air infiltration (wall)
- ASTM E331 - Water infiltration (wall)
- ASTM E1514 Standard for Structural Standing steel roof panels systems.
- ASTM E1592 - Structural uniform static air pressure
- ASTM E1646 - Water infiltration (roof)
- ASTM E1680 - Air infiltration (roof)
- ASTM E2886 - Ember Resistant ridge/endwall/peak flashings available

STANDARD COOL KYNAR 500® COLORS



PREMIUM METALLIC COOL KYNAR® COLORS



SPECIALIZED MATERIAL



These printed chips provide a close representation of the colors.

Metal samples are available upon request. Coatings are low gloss 10-15% sheen.

*SRI = Solar Reflectance Index. SRI values listed above are in accordance with ASTM E 1980 and are based on actual testing.***Oil canning is not a cause for material rejection****

steelscape PPG ENERGY STAR CRRC MEMBER

Rev. Date 09/2026

Taylor Delivery Fleet

Delivery Fleet

Taylor Metal Products prides itself with quick lead times delivered with our fleet of semi trucks. Our fleet of trucks are owned and operated by TMP. All of our drivers are Taylor Metal Products employees, so when your truck rolls in to deliver, you are dealing with Taylor Metal Products.

Expect consistant and exceptional service with short lead times. The inhouse fleet allows for efficient and cost-effective delivery.





Mounted on the rear of a carrier vehicle, the truck-mounted "piggy-back" forklift will accompany you right to your place of use, opening up unprecedented possibilities in terms of transportation. It can travel sideways, carrying panels up to 40' long, allowing delivery in locations that would typically be considered impossible to reach.

Save time and effort while avoiding potential loading and transport issues; have experienced TMP personnel deliver and unload your order.



Delivery & Will Call/Loading

Delivery

We will make every attempt to deliver material to the desired location. We may be unable to gain access on tight corners or steep terrain. If the site is deemed inaccessible by our driver, the customer may choose an alternate delivery site within a reasonable proximity. If we are unable to make the alternate delivery, additional charges may be assessed.

The customer is responsible for:

- Determining adequate access for delivery ahead of time.
- Meeting the delivery at the agreed upon time.
- Providing adequate resources (1-4 people as needed) for off loading materials.
- **A charge of $100 per hour may be added for deliveries that go beyond their allotted time**
- Check the shipment at the time of delivery.
- Verify material quantities against the shipping/packing list.
- Note any damage or discrepancies upon the paper work at the time of delivery and notify Taylor Metal Products within 48 hours of delivery.

Delivery times are usually scheduled one day in advance. Taylor Metal Products will make every effort to make the delivery at the scheduled time. Please be aware that there may be conditions beyond our control such as traffic, mechanical failures, road closures, etc. which may affect our schedule.

Will Call/Loading

Flatbed trailers and trucks are best suited to transport metal roofing materials. These can be loaded from the side with a forklift and tied down in a safe and secure manner.

We are not able to load materials onto vehicles and/or trailers which are not suitable or may be hazardous to load. Please be aware that if we find a vehicle to be inappropriate, we reserve the right to refuse to load your order.

Unacceptable examples include: boat trailers, vans, buses, motor homes, campers and box trailers. Pickup racks which do not have sufficient supports for the weight or are not long enough to support bundles are also unacceptable.

Taylor Metal Products is **not** responsible to tie down loads nor do we provide any tie down materials. Please bring tie downs to secure your load (string or twine are **not** acceptable for this purpose).

Consider having your order delivered on one of our trucks with a piggy back forklift.



Notes to Designer/Installer

Taylor Metal Products is providing the following details as an aid in design. The details in this guide are not inclusive to all design situations. The designer/installer is responsible for modifications and should take into consideration all aspects of the project including climate conditions, such as, snow and wind, as well as, building code requirements, building design, building usage and maintenance requirements.

Installation should be performed only by qualified installers familiar with metal roofing systems and industry standards. For details not shown in this guide, refer to the Sheet Metal and Air Conditioning Contractors National Association (SMACNA) architectural sheet metal manual for proper design. For manufacturer's weather tightness warranties – all details must be preapproved by Taylor Metal Products technical representative.

The Standard gauge for all products in this guide is 24 gauge and the standard finish is Kynar 500®. We recommend specifying all flashings be the same gauge, color, and finish as the panels to ensure long-term durability and color match.

Substrates

Details in the manual are all shown over solid substrate. **Versa-Span**™ can be used over spaced purlins *(for open framing applications please inquire)* For solid substrate, **Taylor Metal Products** recommends 5/8" plywood or metal decking. Contact a TMP representative with questions about panel attachment to varying substrates.

Underlayment

For roofs with pitches below 3:12, High Temp Ice and Water shield underlayment must be installed across the entire surface (projects with manufacturer's weathertightness warranties require the TMP private label product). For pitches steeper than (or equal to) 3:12, High Temp Ice and Water is necessary at all perimeter locations, eave, ridge, valley, hips, sidewall, endwall, prow and penetrations. The remaining of the roof's field areas can then be covered with approved synthetic felt. If local codes or specifications require a Class A fire rated assembly, Polystick XFR or Titanium FR (both products are distributed by TMP) must be installed over the entire roof with combustible decks.
Follow manufactures instructions carefully for all underlayment installation.

Drag Load Requirements

All panels must be pinned at one end to resist the drag load caused by snow loads, live loads, and the weight of the panel. Drag load is a function of roof slope, actual load and length of panels. Contact **Taylor Metal Products** for specific drag load requirements.

Notes to Designer / Installer

Ventilation/Insulation

It is the responsibility of the designer to determine the material types needed to control condensation and to insulate and ventilate the roof system. Applications over rigid insulation may require blocking for solid attachment and framing the perimeter for installation of perimeter flashings.

Oil Canning

Flat metal surfaces will display waviness commonly referred to as “oil canning.” Oil canning is caused by a variety of conditions. Steel mill tolerances, variations in or uneven substrates and roofing underlayments. Oil canning is a characteristic of metal roofing, not a defect and is not a cause for rejection. **Taylor Metal Products** offers **Versa-Span**™ with striations or accent ribs to help minimize oil canning.

Thermal Movement

The Panels and the flashings must be allowed to expand and contract, especially with longer length panels. The panel may need to have a slight gap where the panel hooks the offset cleat to allow for thermal movement of the panels.

Snow Design

The following details do not address all conditions for snow environments. Consult with the designers, engineers, and others for acceptable details to accommodate your project and climate conditions. When possible gutters, valleys, pitch changes or other penetrations should be minimized in snow areas.

All roof penetrations should be located as close to the ridge or “pin point” top of roof. Snow country requires special designs for valleys to accommodate accumulation of snow and ice from uphill panels. Roof design should be considered in snow areas. Roof design should help resist the melting and freezing of snow and ice.

A fit for purpose roof design has the greatest impact on maintaining a damage free roof system in snow areas. Please contact a Taylor Metal Products representative for assistance in detail designs and appropriate panel selection for specific climate and building conditions.

Flashings

Flashing weight calculations are based on 24-gauge material.

Handling and Storage

Handling / Storage & Safety

Handle materials with care when off-loading or moving materials to avoid damage to panels or flashings. Long panels may require two or more pick-up points, properly spaced to avoid damaging panels. Plan ahead; contact Taylor Metal Products for recommendations on handling/hoisting long panels.

Store the panels, flashings and accessories in a dry, well ventilated area, off the ground. If covering, allow ventilation around panels. Elevate one end of bundle to allow drainage of wet materials.

Wear clean, soft-soled shoes when walking on roofing panels to avoid damage to the painted finish.

Take care that sand, gravel, dirt, etc. sticking to your shoes is not carried onto the roof, scratching or otherwise damaging the finish on the roofing material. Walking on asphalt impregnated felt paper, especially on a hot day, can cause the asphalt to stick to your shoes and be tracked on to the roofing material.

Take care when painting to avoid getting over spray on the roofing material. Remember that wind can carry paint particles some distance. Over spray can cause the finish of the roofing material to look dull and may void your warranty.

Secure materials, especially when leaving the site, on the ground or roof to prevent winds from moving the materials. Wind-blown materials may cause damage to the material, property or persons.

Always use proper safety equipment and attire to minimize risk of cuts or other injuries.

Do not walk on panels that have not been completely installed.

Do not walk on major ribs of panels.

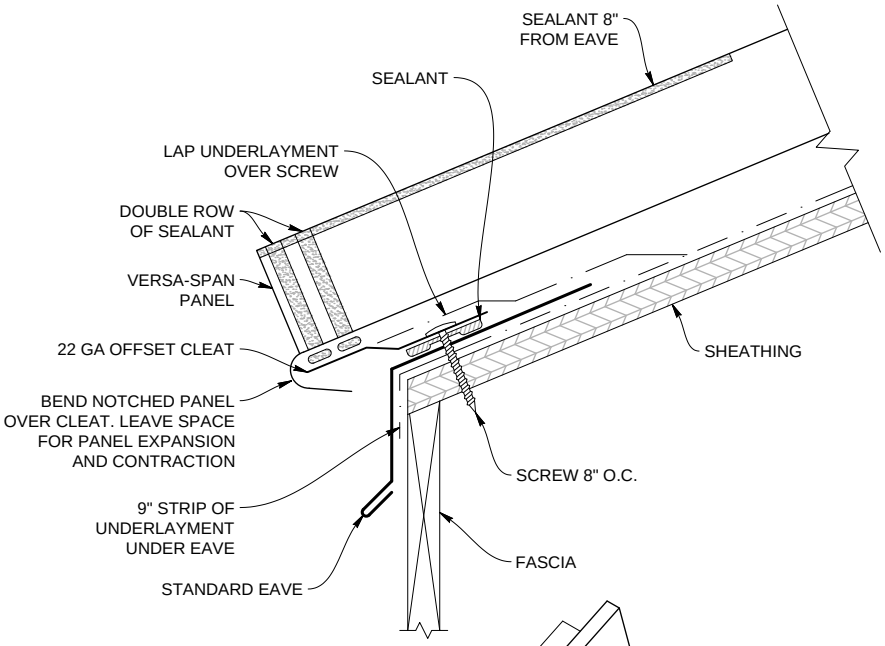
Metal roofs that are wet or dusty can be extremely slippery. Wear soft soled shoes and a safety harness to minimize risk of falling.

Avoid installing metal panels in windy conditions.

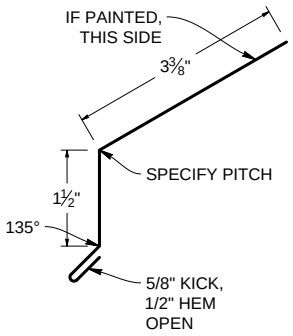
Safety considerations are the responsibility of the installer and his crew. Be sure to **use common sense** and generally accepted safety practices when installing roofing materials.

Standard Eave

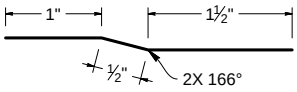
STANDARD EAVE DETAIL

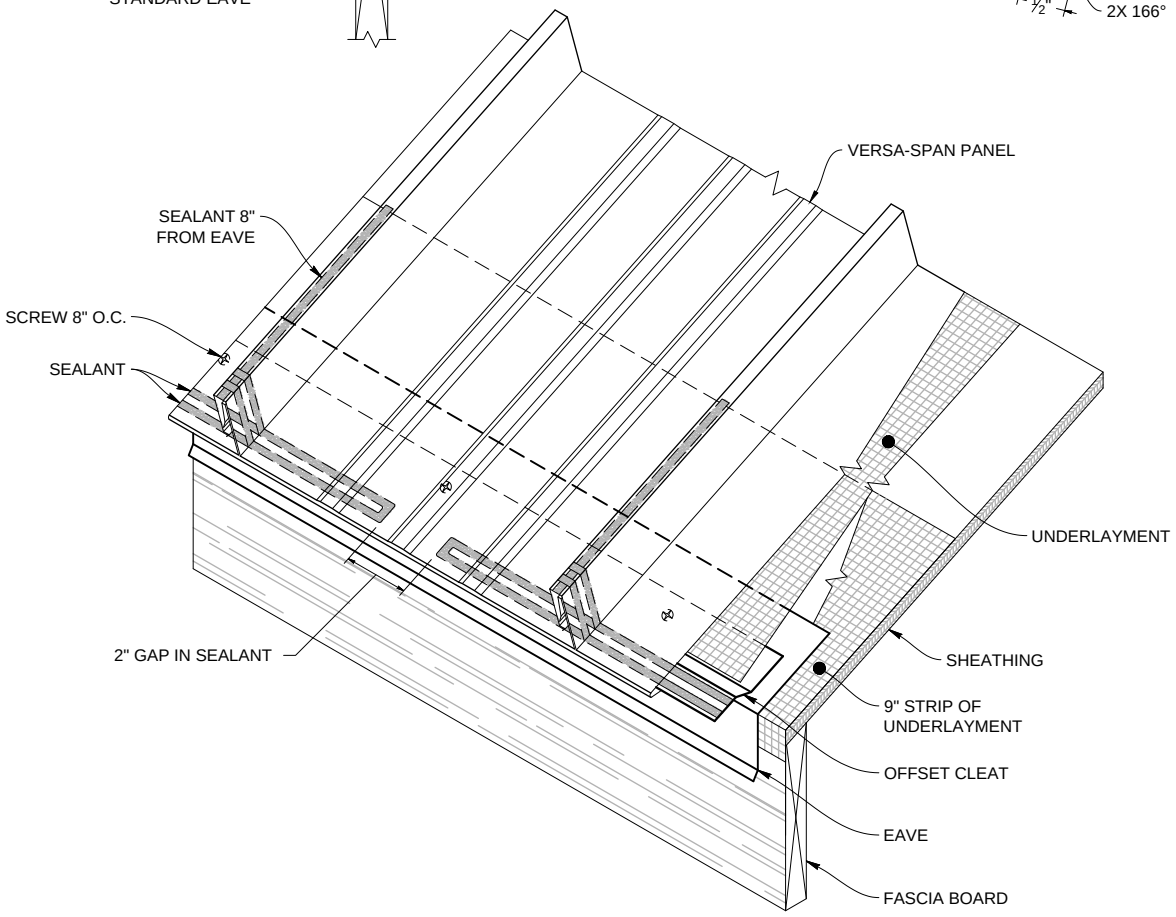


STANDARD EAVE (VSES)



OFFSET CLEAT (VSOC)



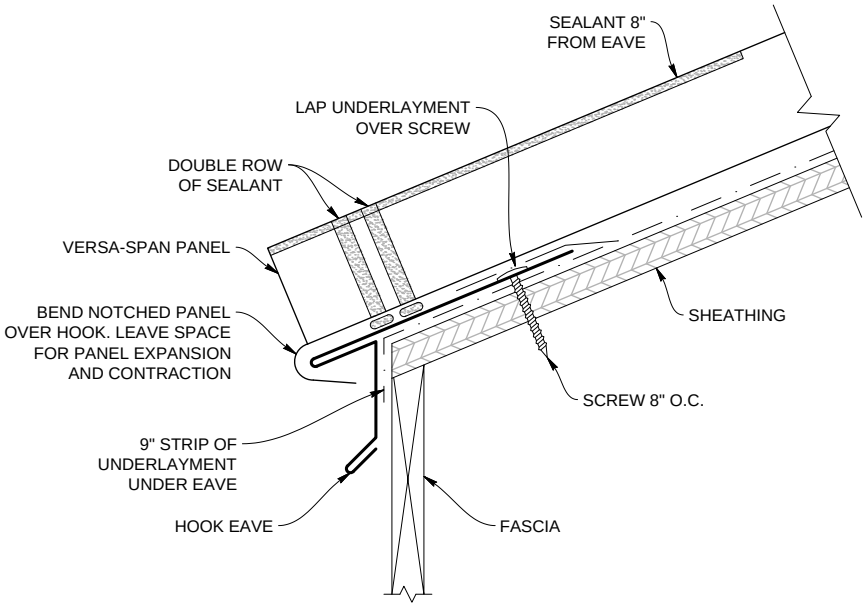


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

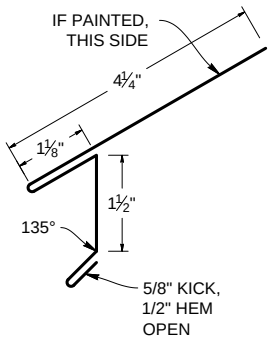
Hook Eave

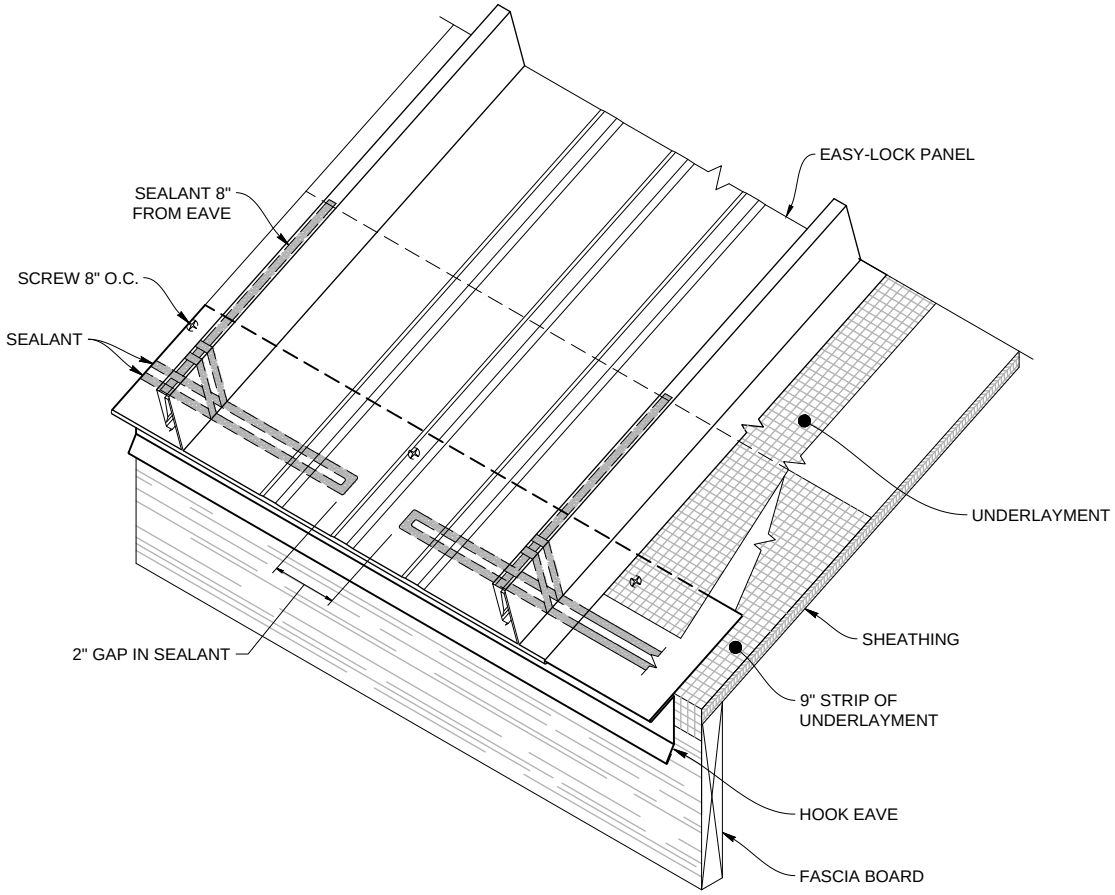
TAYLOR METAL PRODUCTS

HOOK EAVE DETAIL



HOOK EAVE (VSEH)

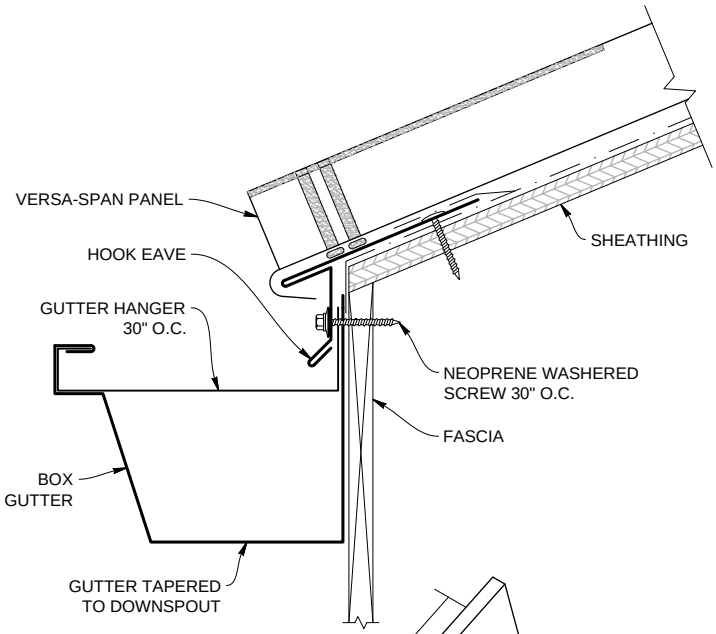




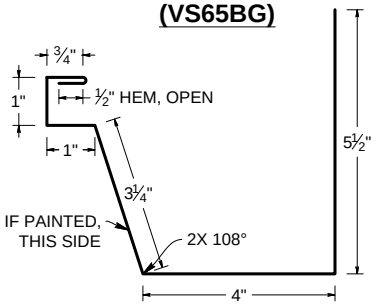
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Hook Eave with Gutter

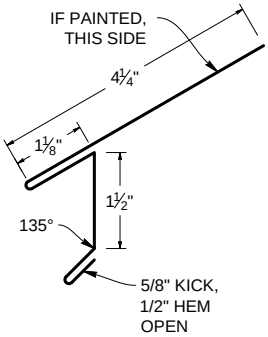
HOOK EAVE WITH GUTTER DETAIL



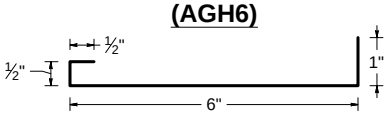
BOX GUTTER (VS65BG)

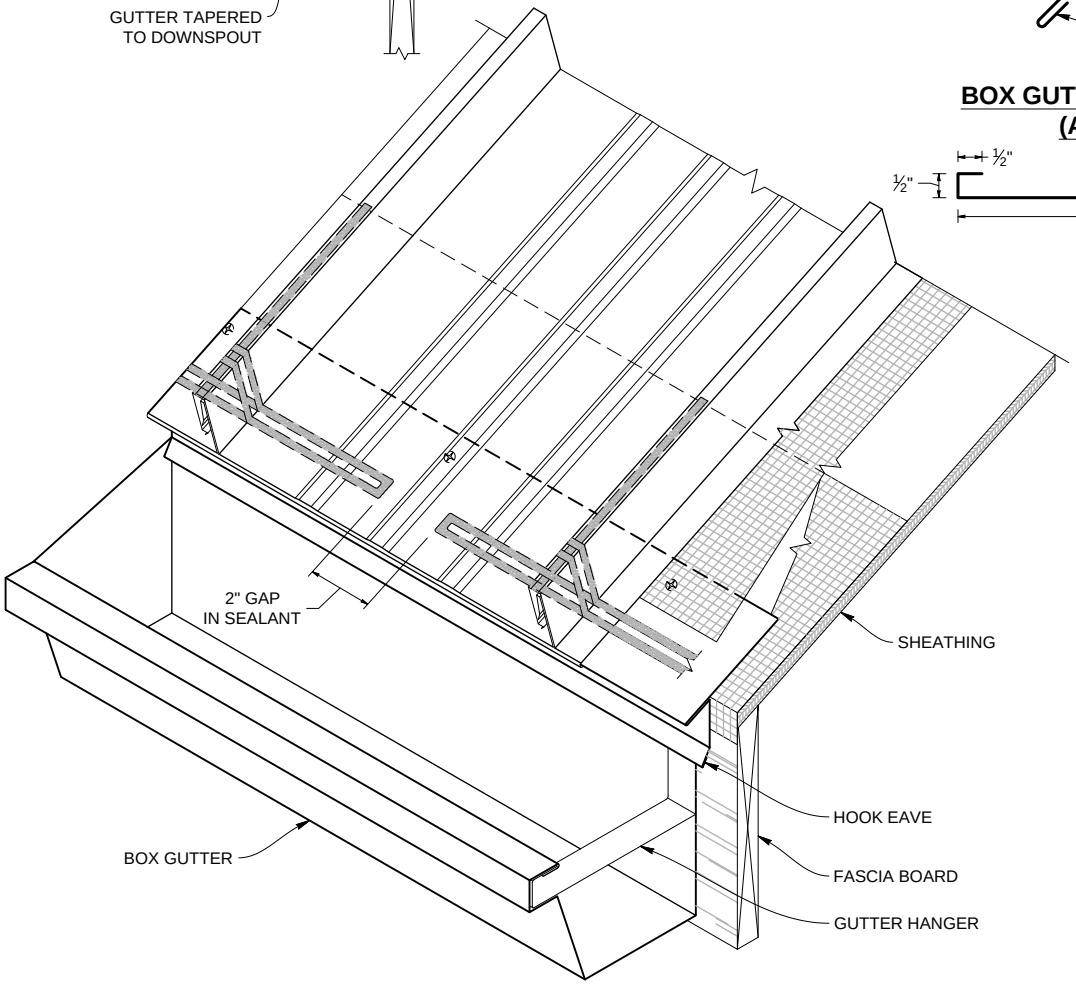


HOOK EAVE (VSEH)



BOX GUTTER HANGER (AGH6)

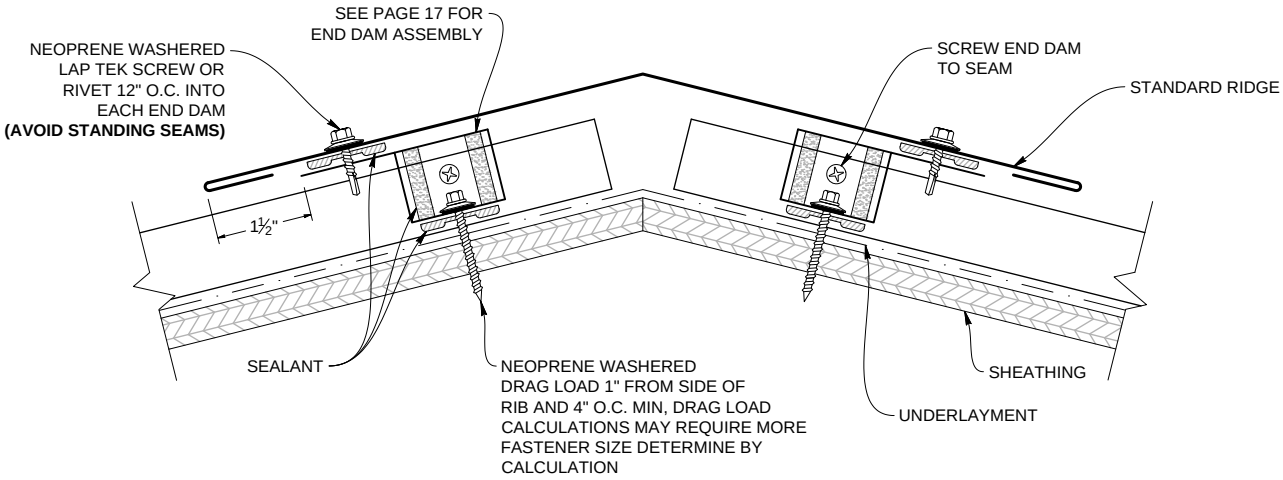




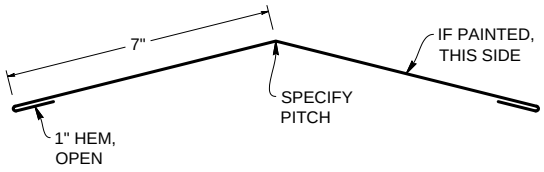
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Standard Ridge

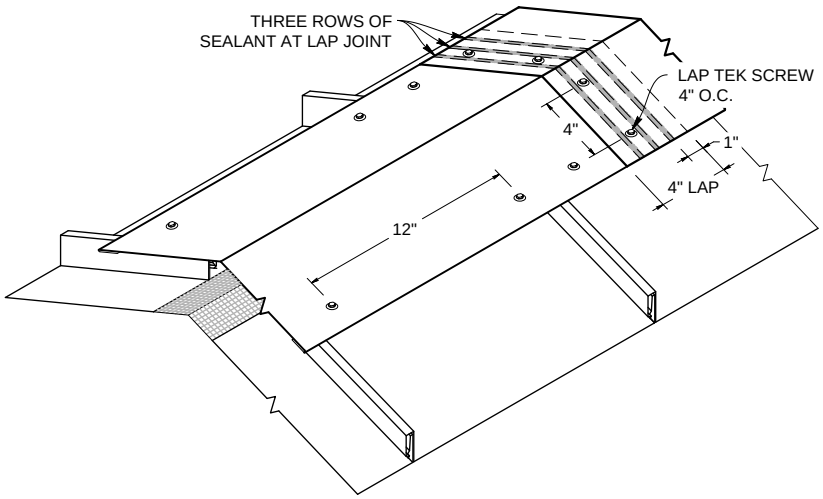
STANDARD RIDGE DETAIL



STANDARD RIDGE (VSRS)



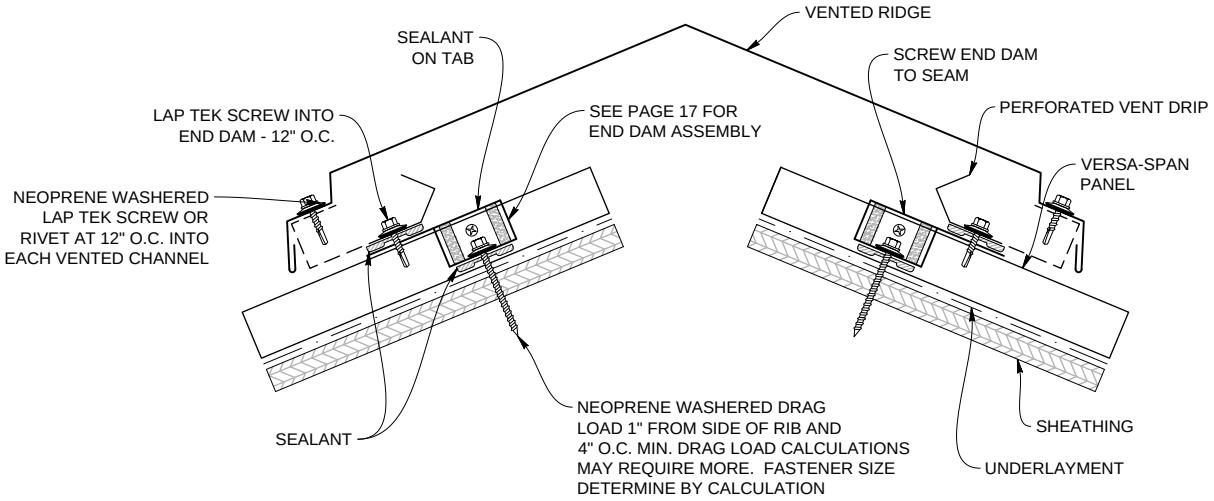
RIDGE LAP



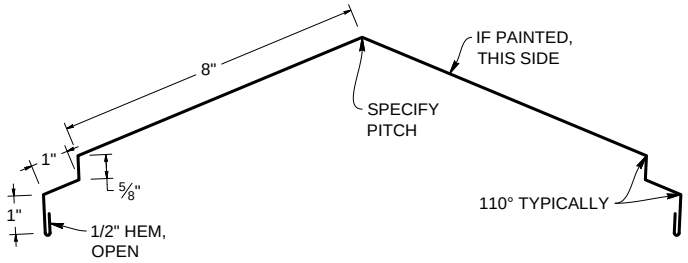
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Vented Ridge

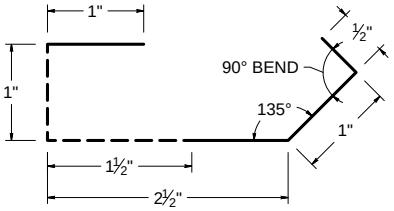
WT RIDGE VENTED DETAIL



WT RIDGE FULL VENTED (VSWTRFV)



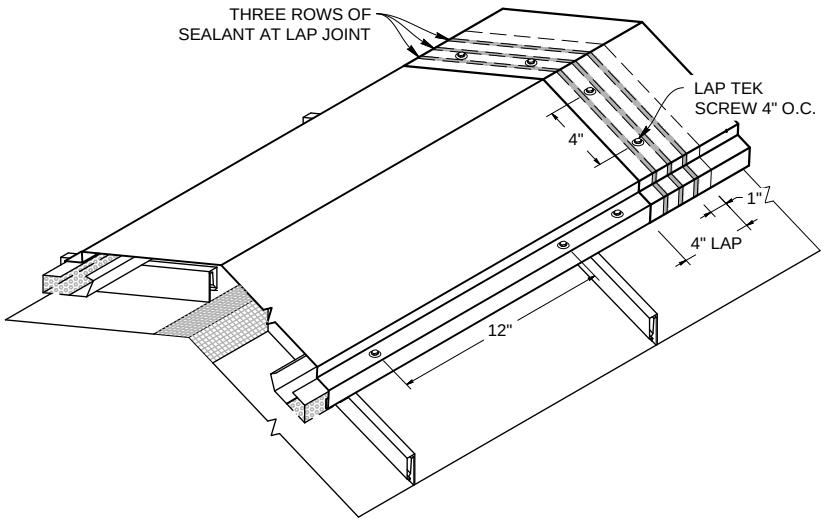
PERFORATED VENT DRIP: E2886 EMBER RESISTANT (VSPVD)



NOTE: PERFORATED VENT DRIP IS COMPATIBLE WITH WT VENTED FLASHINGS ONLY

14.5" Free air per LFT for Ridge

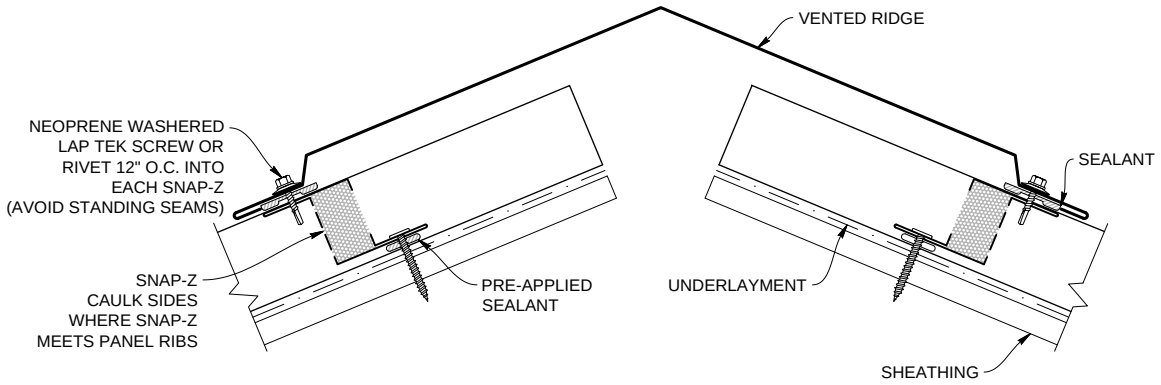
VENTED RIDGE LAP



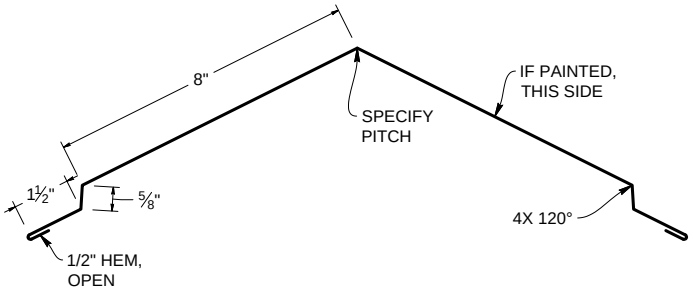
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Full Vented Ridge with Snap-Z

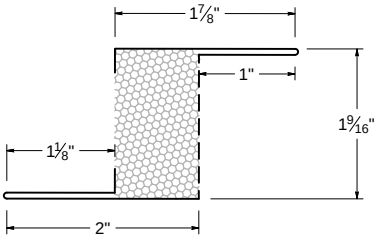
FULL VENTED RIDGE DETAIL WITH SNAP-Z



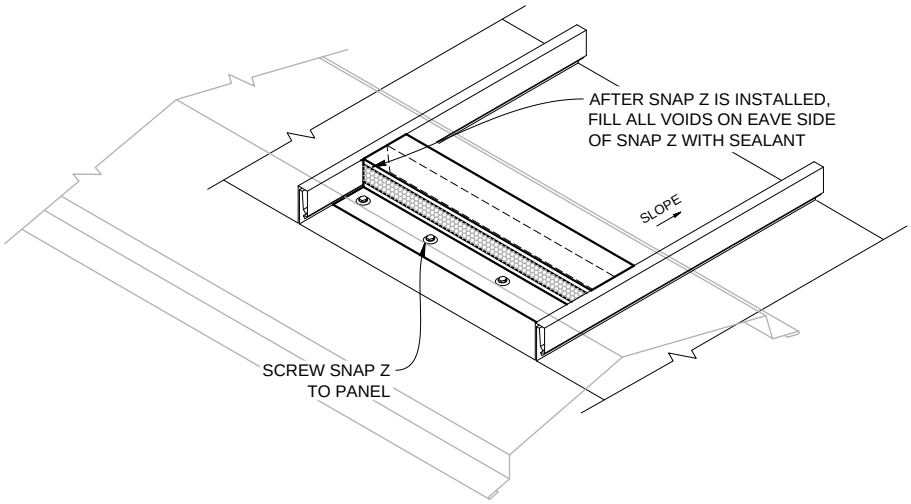
FULL VENTED RIDGE (VSRFV)



SNAP-Z (ASZVS)

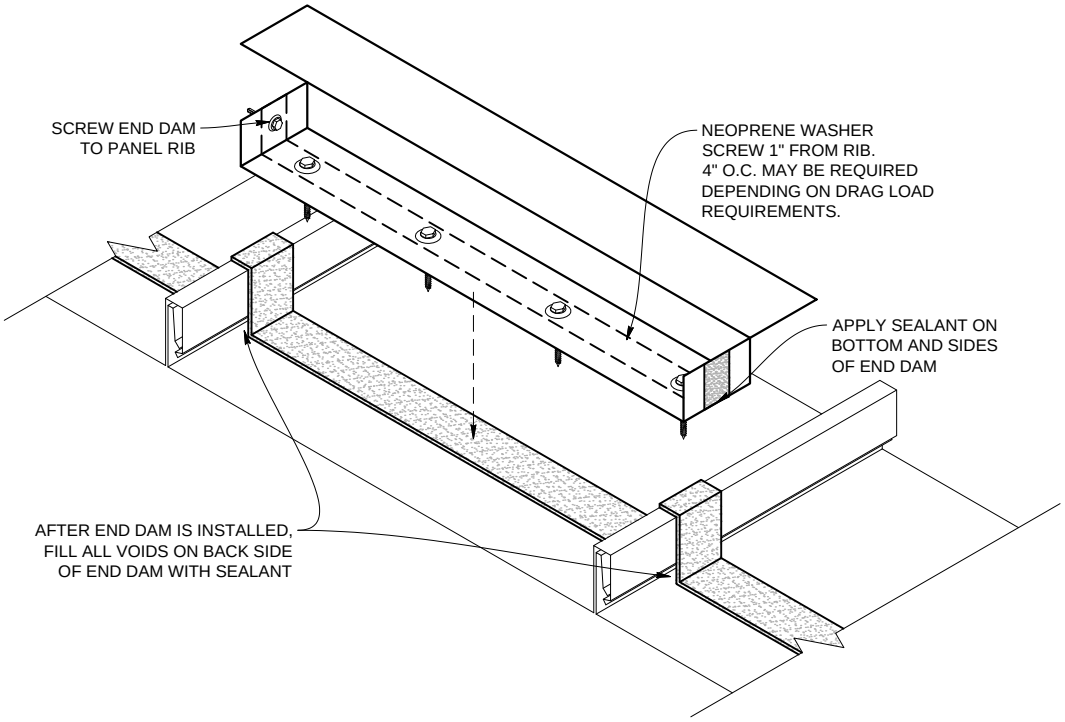


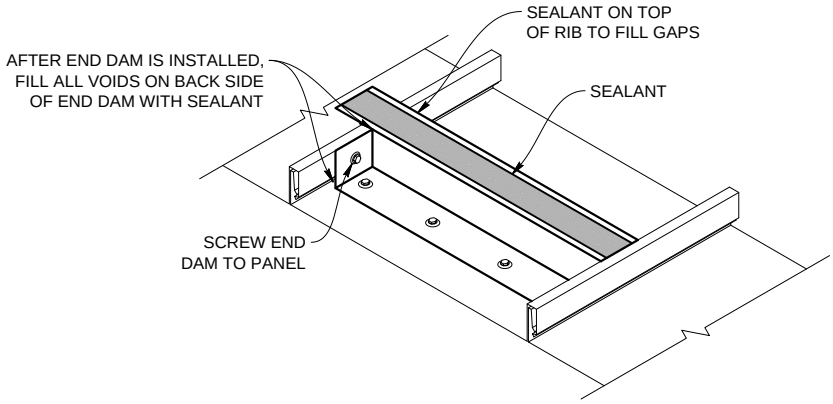
SNAP Z DETAIL

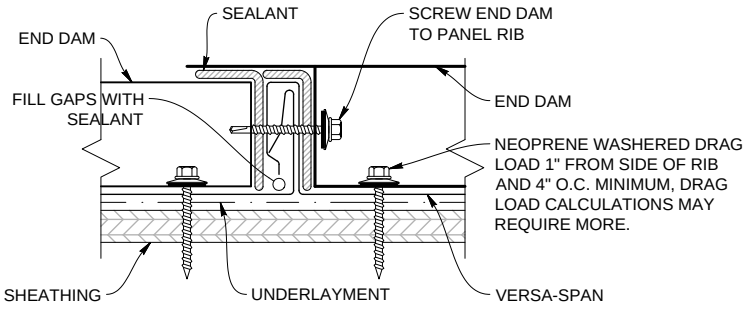


End Dam Attachment

END DAM ATTACHMENT APPLICATION



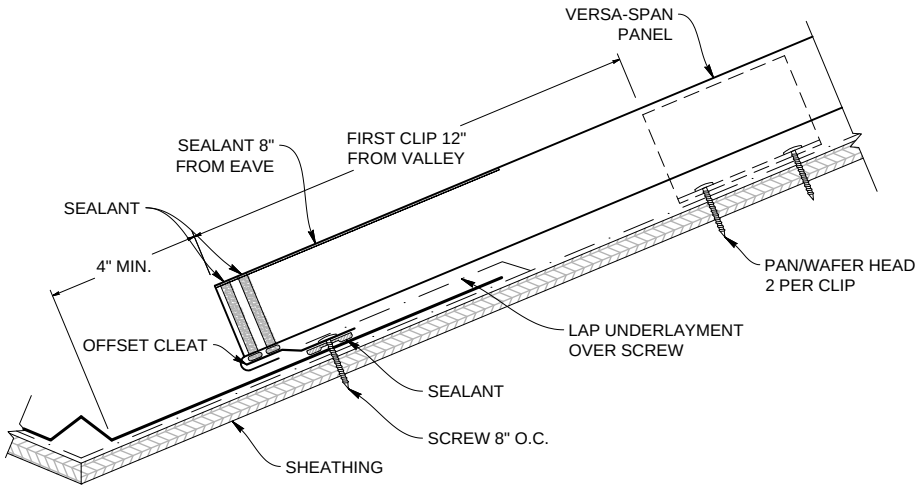




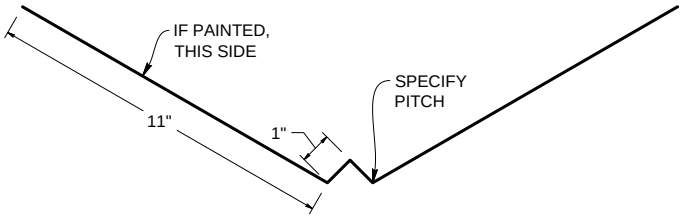
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Valley
Slope 2:12 or Greater

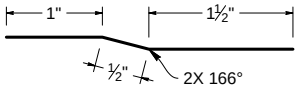
VALLEY 24" DETAIL
(2:12 or Greater Pitch)



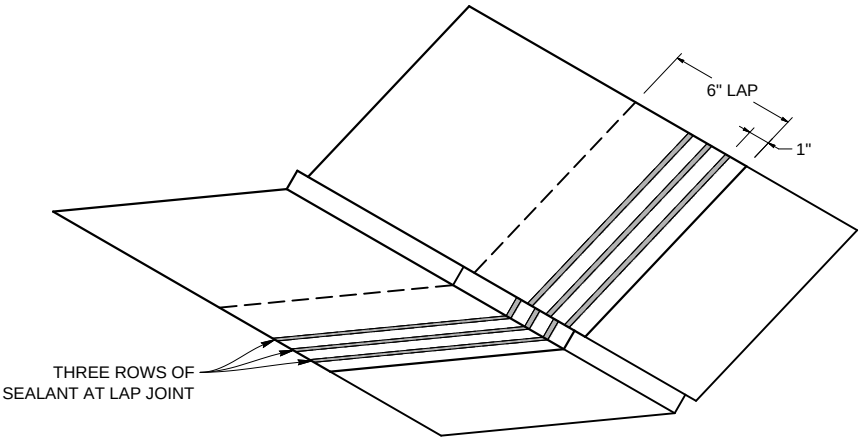
VALLEY 24" FLASHING (VSVF)



OFFSET CLEAT (VSOC)



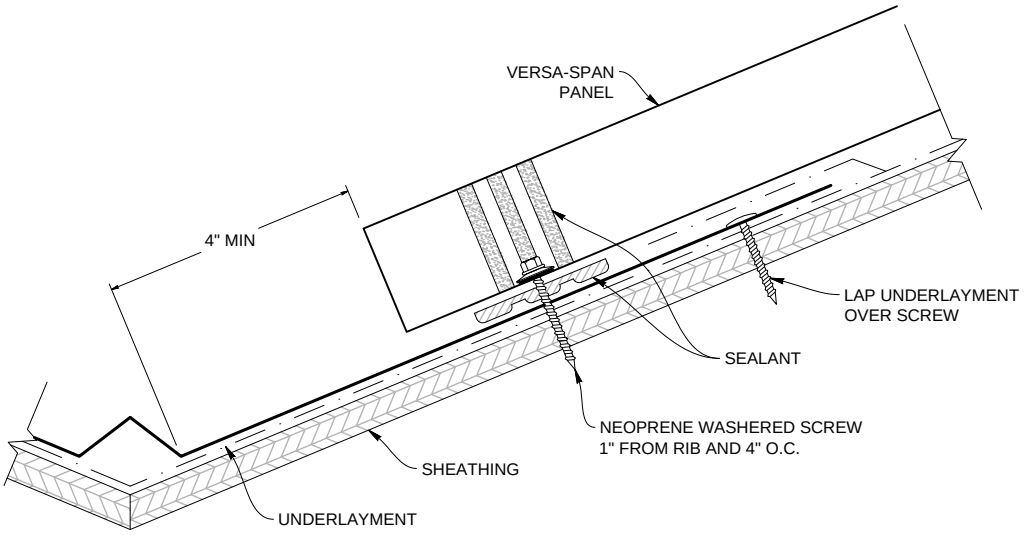
VALLEY LAP
(2:12 or Greater Pitch)



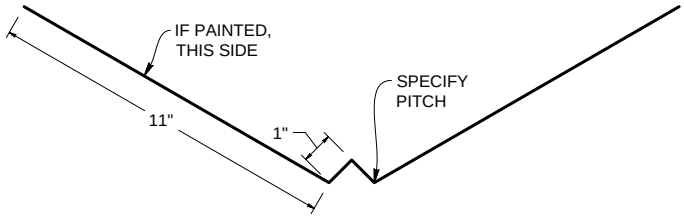
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Valley - Low Pitch
Slope Less than 2:12 (Not Recommended)

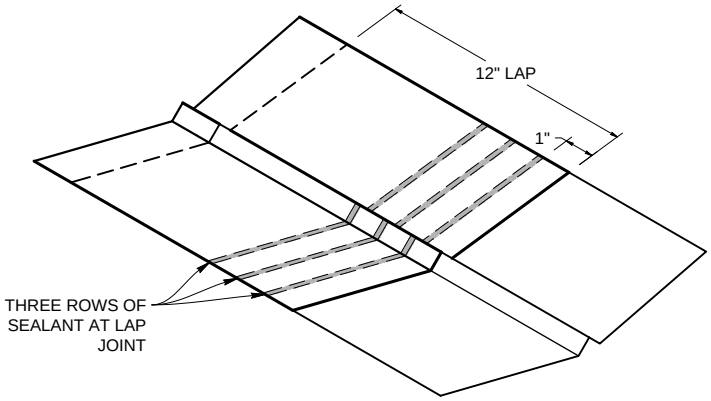
LOW SLOPE VALLEY DETAIL
(Less Than 2:12 Pitch - Not Recommended)



VALLEY FLASHING (VSVF)



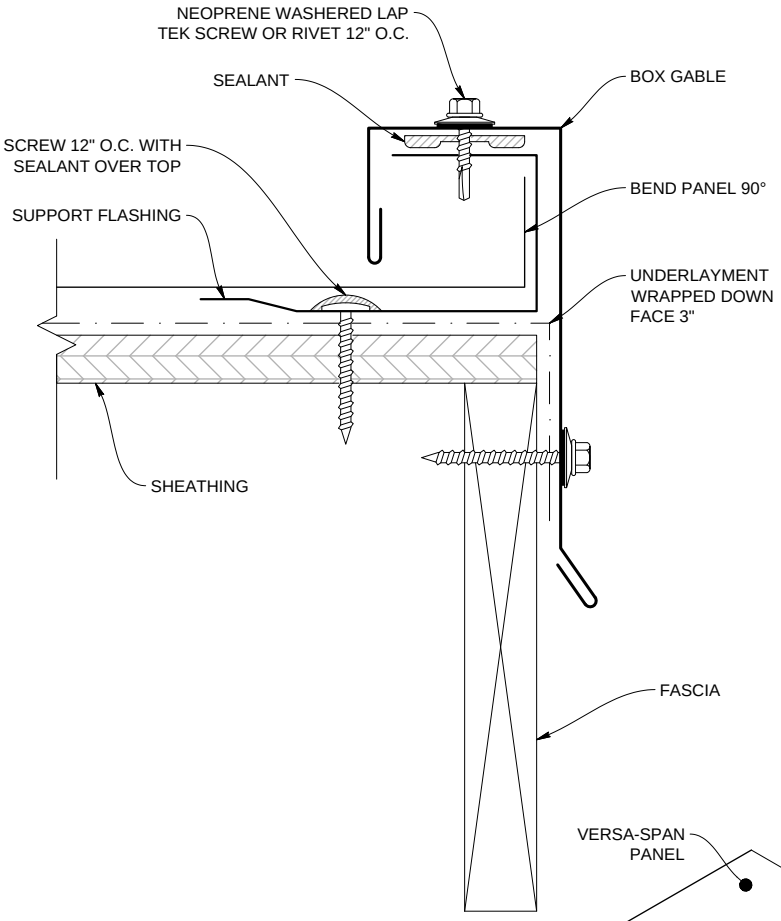
LOW VSOPE VALLEY LAP
(Less Than 2:12 Pitch - Not Recommended)



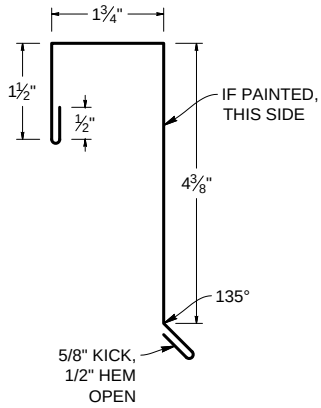
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Box Gable

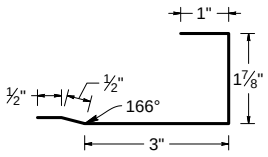
BOX GABLE DETAIL

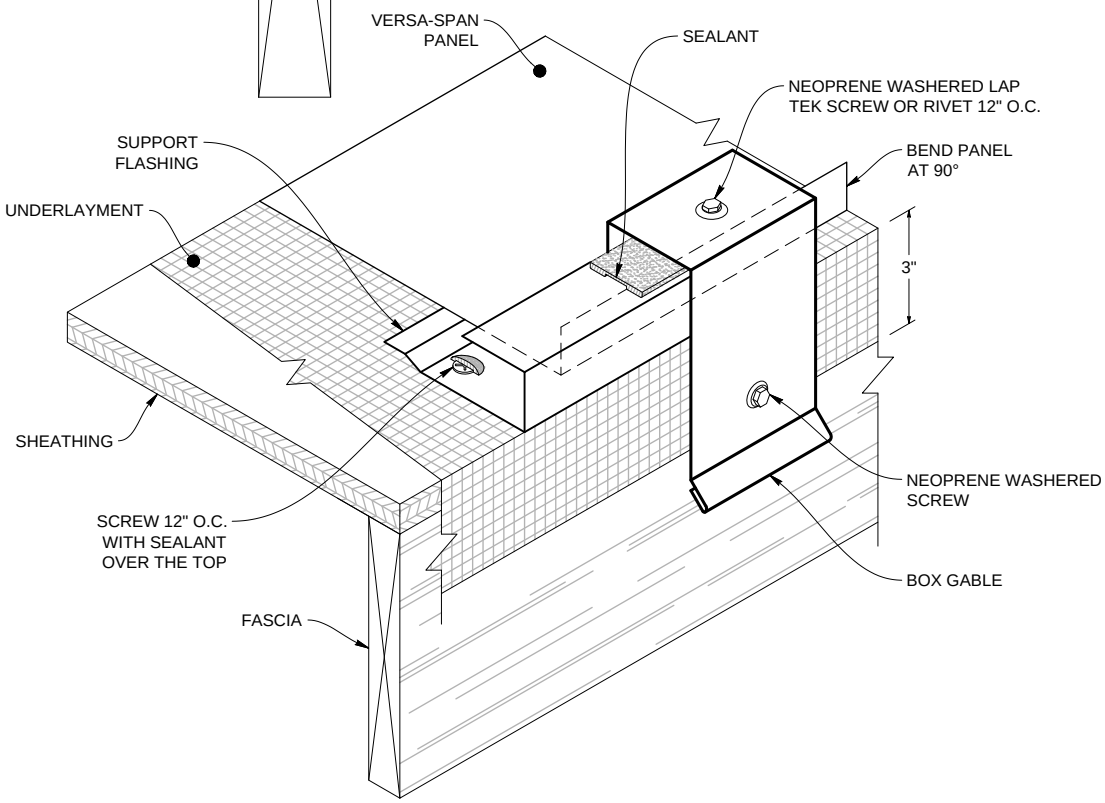


BOX GABLE (VSGB)



SUPPORT FLASHING (VSSF)

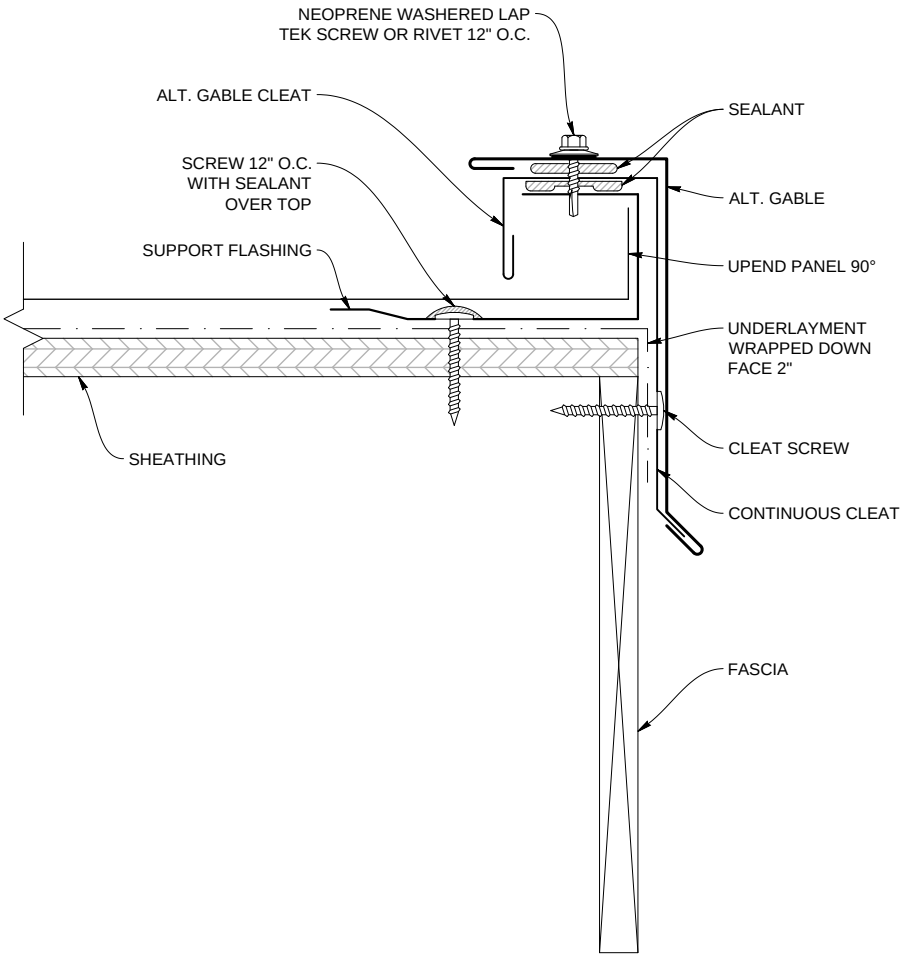




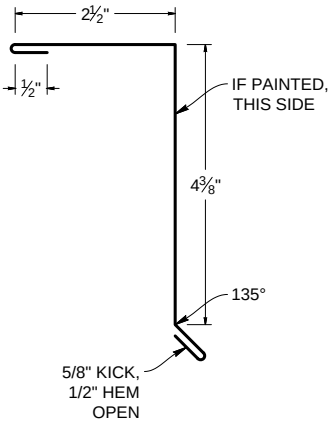
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Alternate Gable

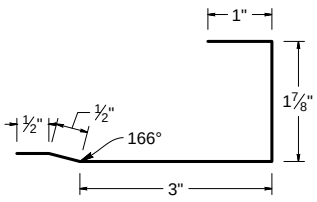
ALTERNATE GABLE DETAIL



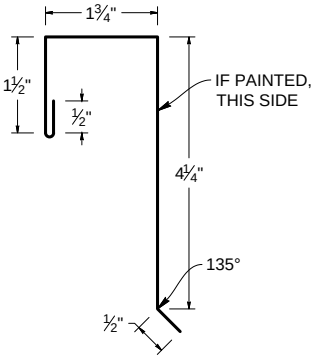
ALTERNATE GABLE (VSAG)



SUPPORT FLASHING (VSSF)



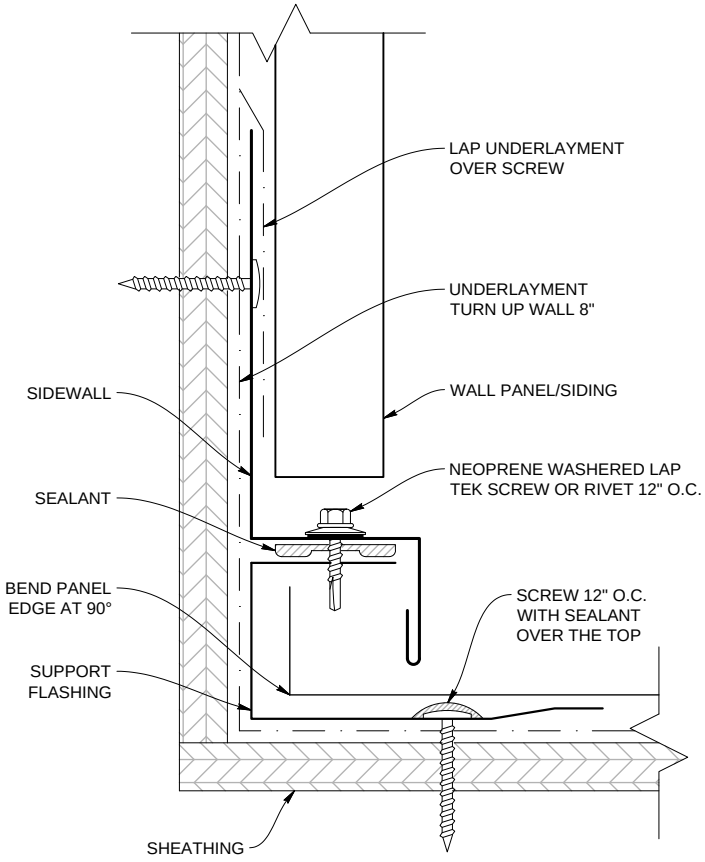
ALTERNATE GABLE CLEAT (VSAGC)



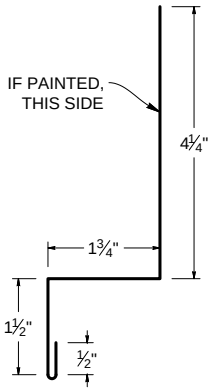
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Sidewall

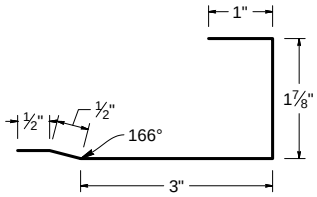
SIDEWALL DETAIL

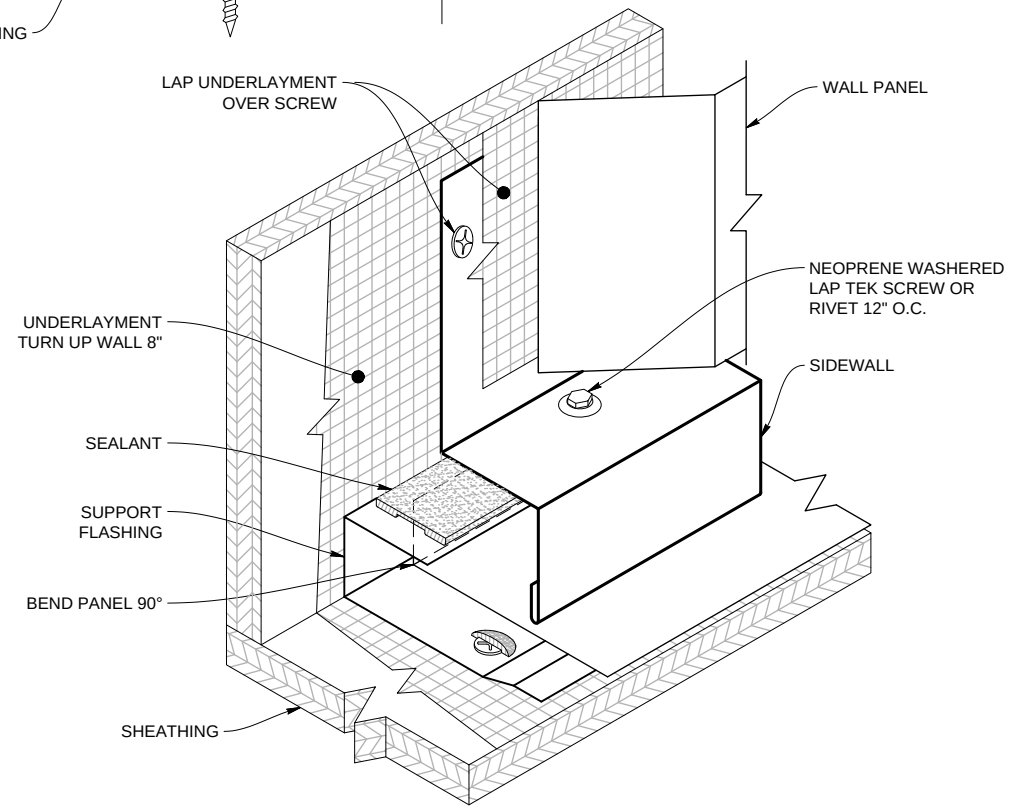


SIDEWALL (VSSW)



SUPPORT FLASHING (VSSF)

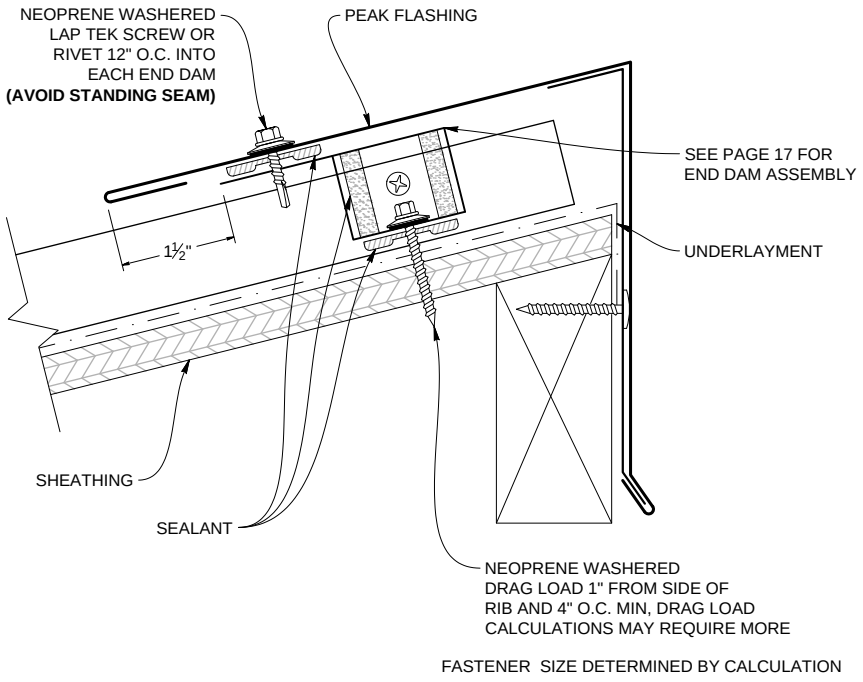




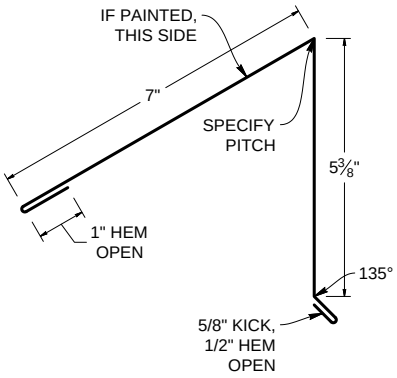
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Peak Flashing
(Ridge End Cap)

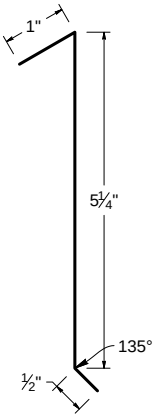
PEAK FLASHING DETAIL
(Ridge End Cap)



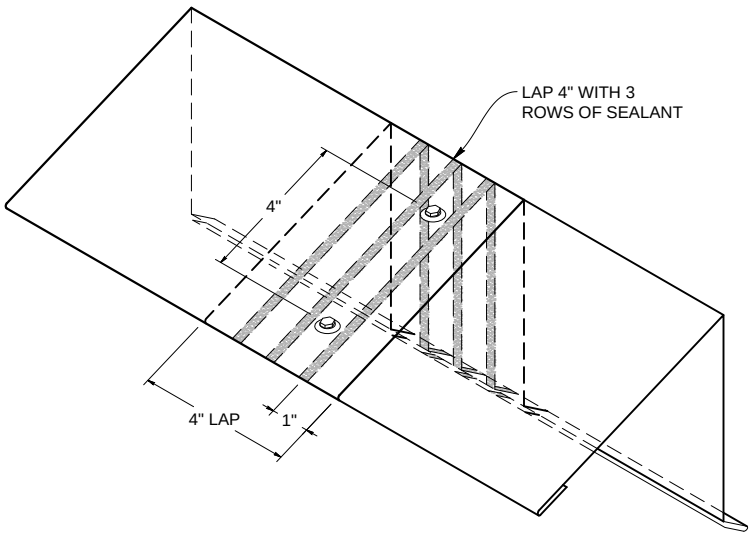
PEAK FLASHING (Ridge End Cap) (VSREC)



PEAK CLEAT (VSRECC)



PEAK FLASHING LAP

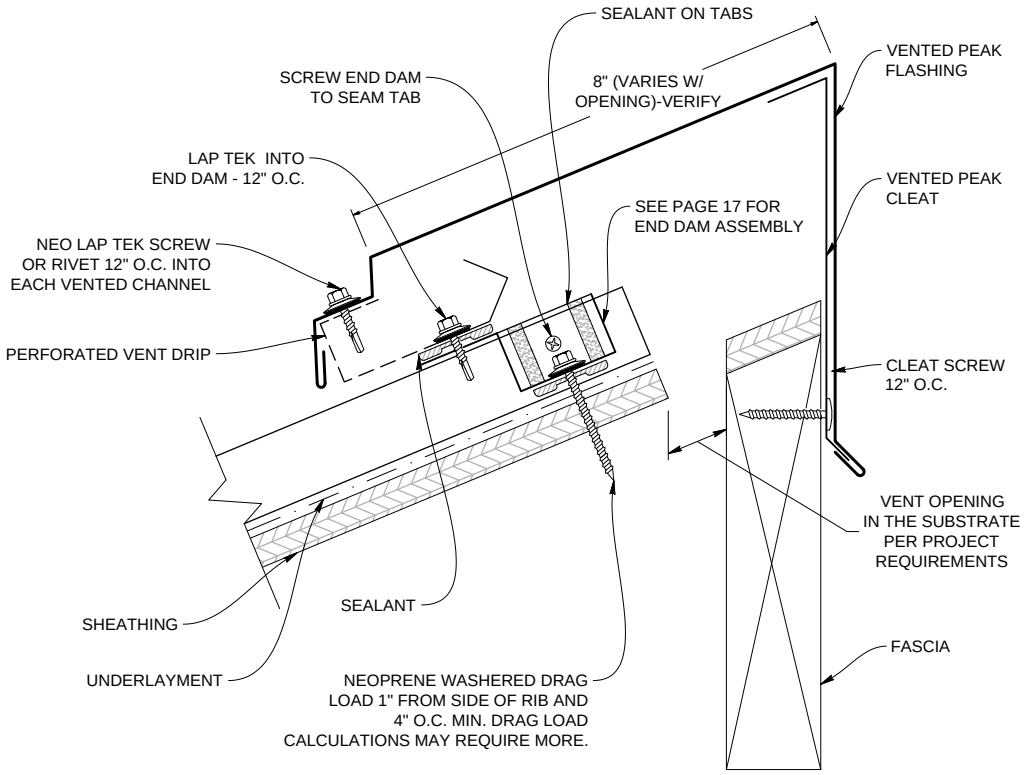


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

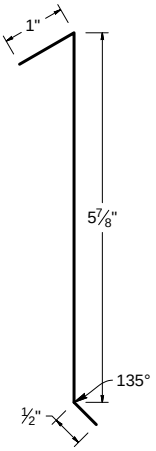
Vented Peak Flashing
(Ridge End Cap)

TAYLOR METAL PRODUCTS

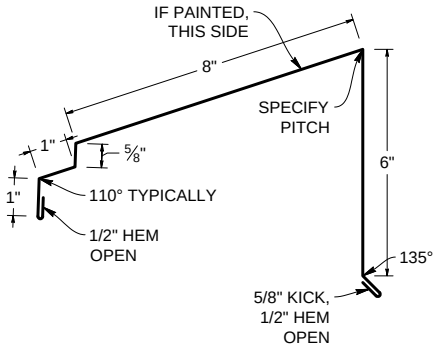
WT VENTED PEAK FLASHING DETAIL (Vented Ridge End Cap)



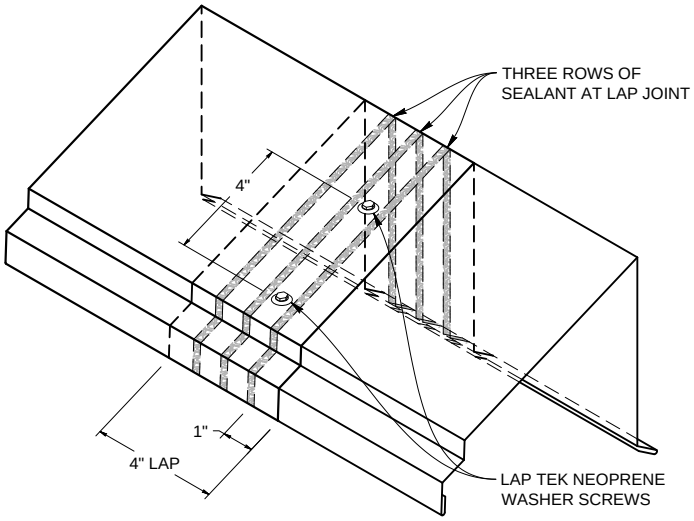
VENTED PEAK CLEAT (VSVRECC)



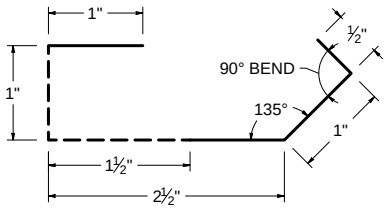
WT VENTED PEAK FLASHING (VSWTRECV)



VENTED PEAK FLASHING LAP



PERFORATED VENT DRIP : E2886 EMBER RESISTANT (VSPVD)



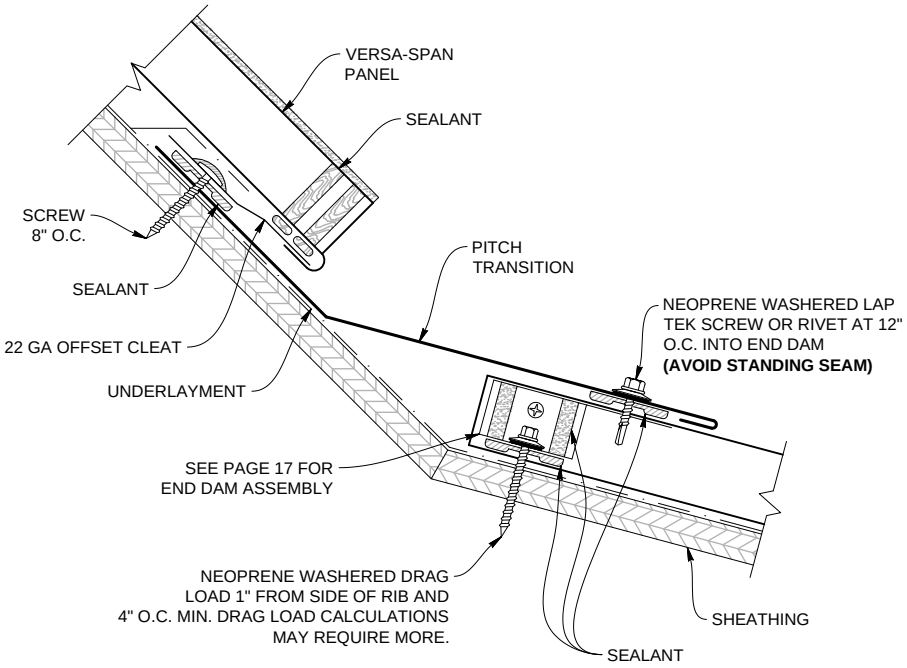
NOTE: PERFORATED VENT DRIP IS COMPATIBLE WITH WT VENTED FLASHINGS ONLY

14.5" Free air per LFT for Peak Flashing

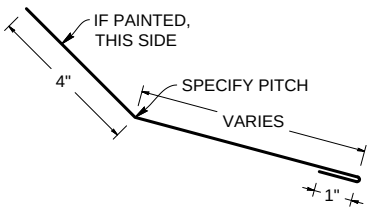
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Pitch Change

PITCH CHANGE DETAIL

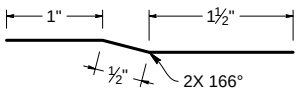


INSIDE PITCH CHANGE FLASHING

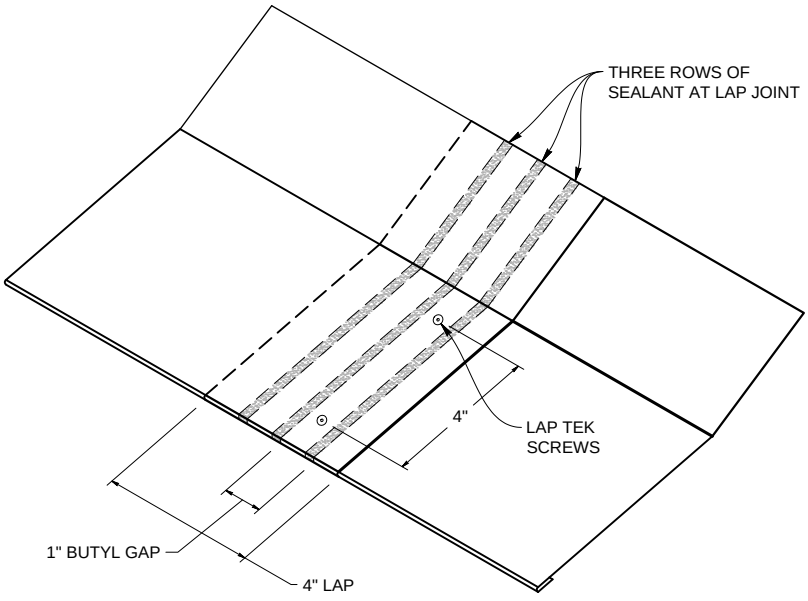


****NOTE: PITCH CHANGES ARE WRITTEN UP AS CUSTOM FLASHINGS**

OFFSET CLEAT (VSOC)

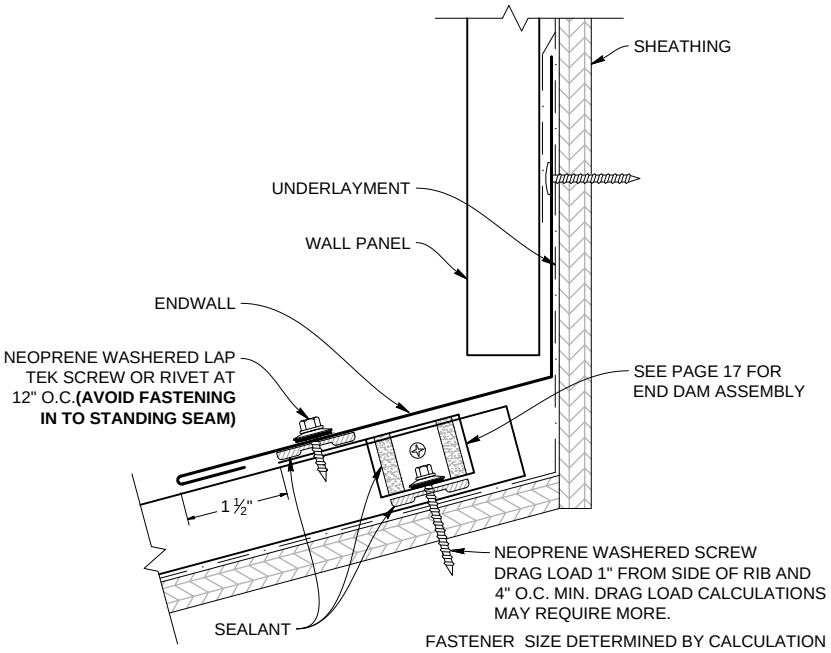


PITCH CHANGE LAP

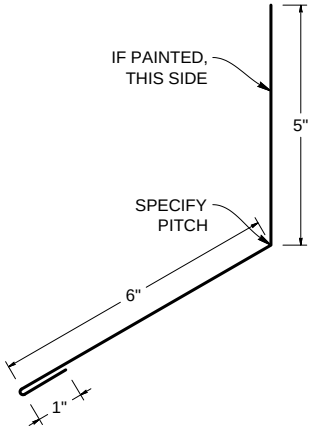


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

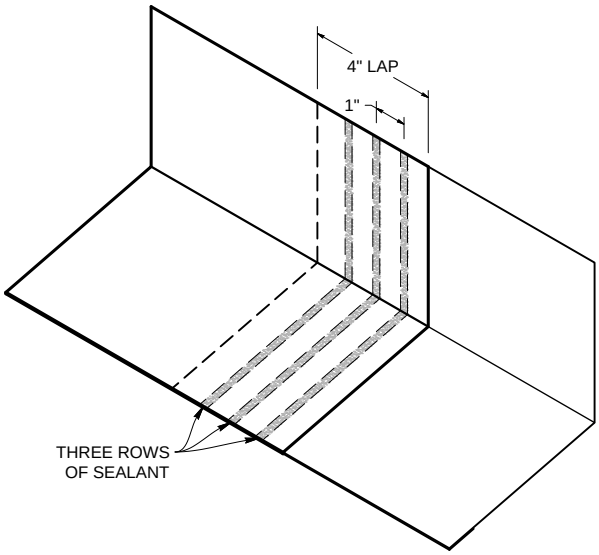
ENDWALL DETAIL



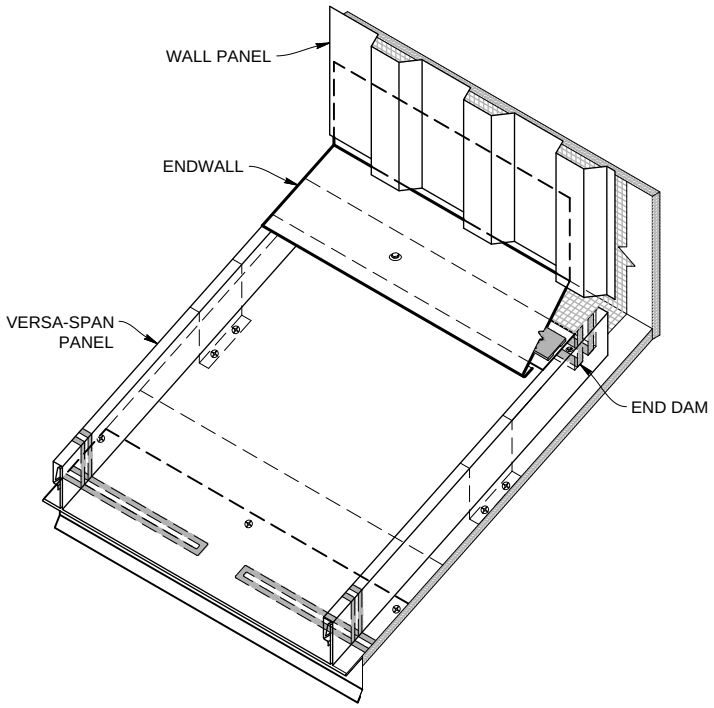
ENDWALL FLASHING (VSEW)



ENDWALL LAP



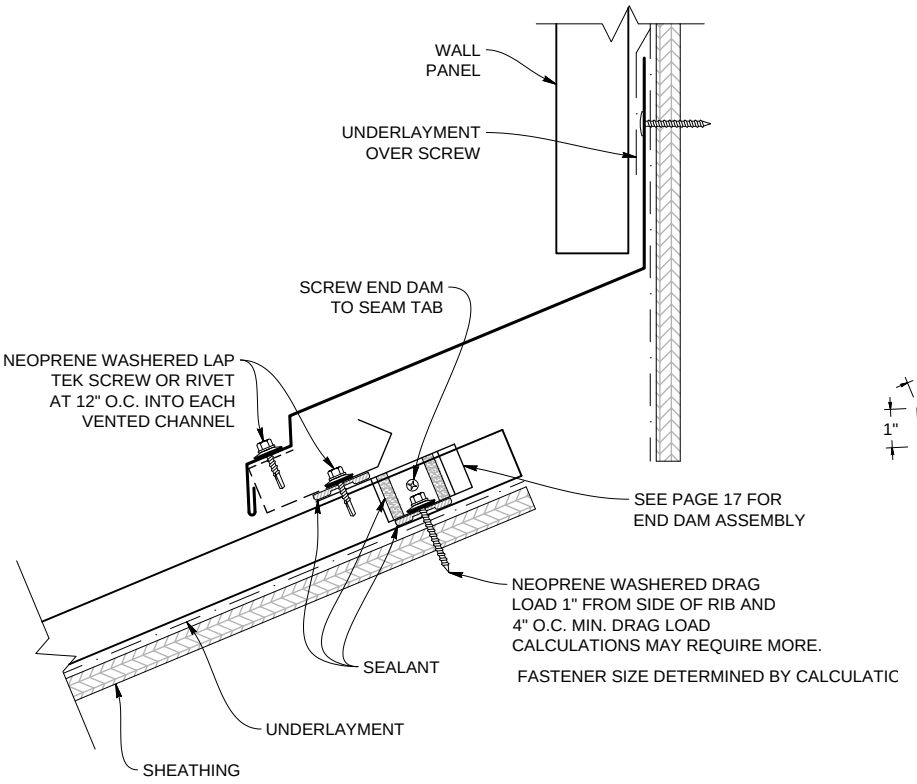
ENDWALL DETAIL



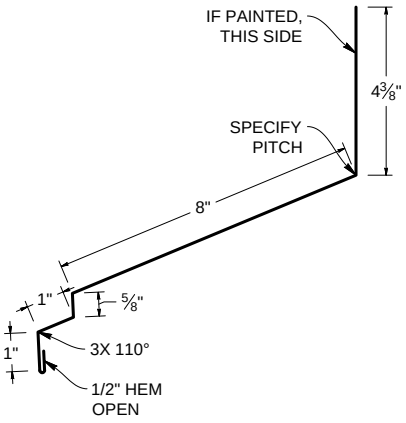
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Vented Endwall

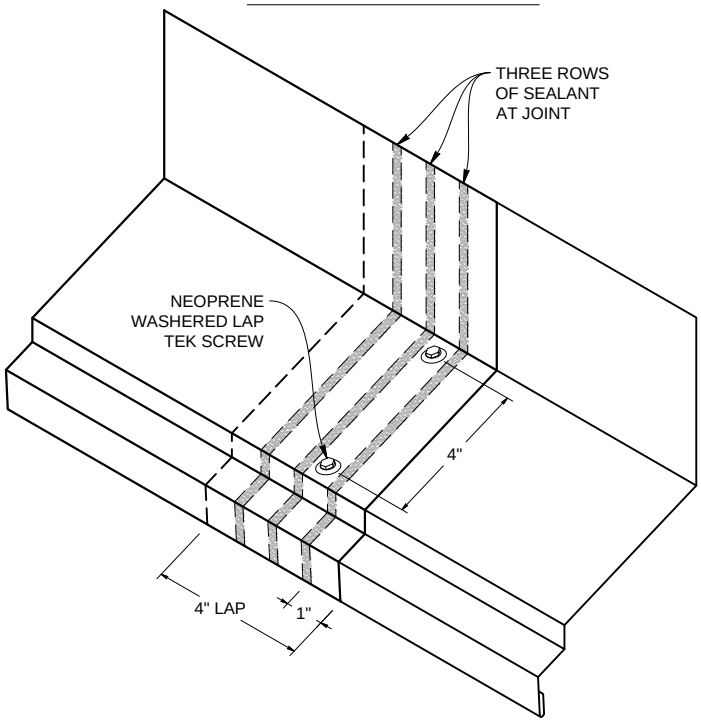
WT VENTED ENDWALL DETAIL



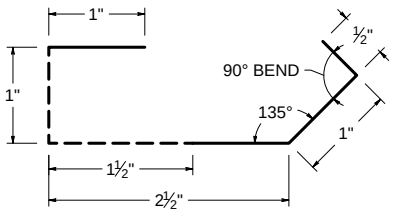
WT VENTED ENDWALL FLASHING (VSWTEWV)



VENTED ENDWALL LAP



PERFORMATED VENT DRIP: E2886 EMBER RESISTANT (VSPVD)



NOTE: PERFORATED VENT DRIP IS COMPATIBLE WITH WT VENTED FLASHINGS ONLY

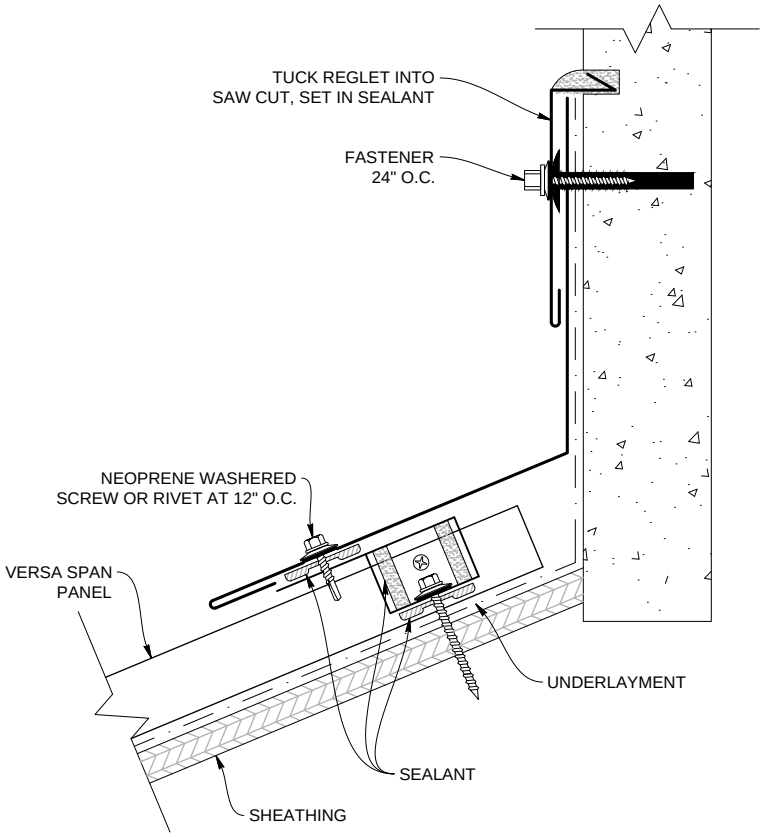
14.5" Free air per LFT for Endwall

Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable sealant.

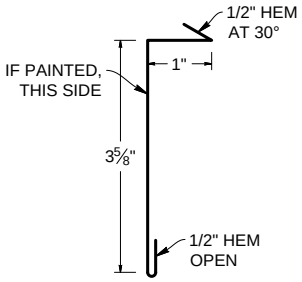
Endwall w/ Saw Cut Reglet

TAYLOR METAL PRODUCTS

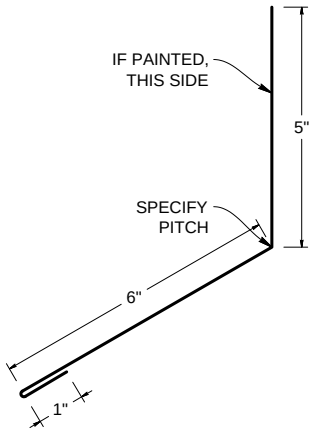
SAW CUT ENDWALL DETAIL



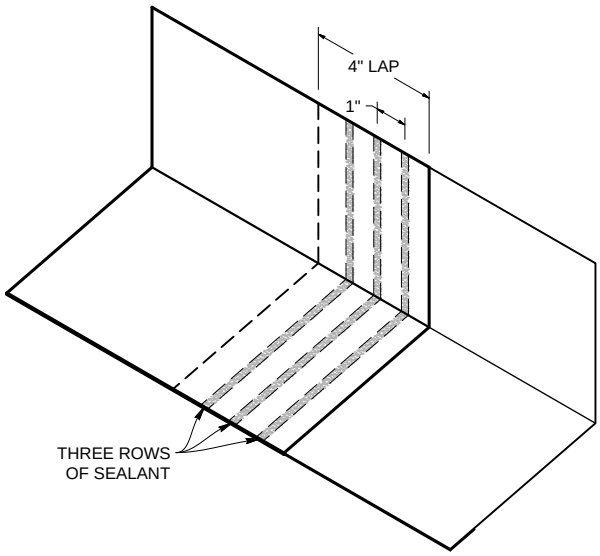
REGLET (VSRF)



ENDWALL (VSEW)



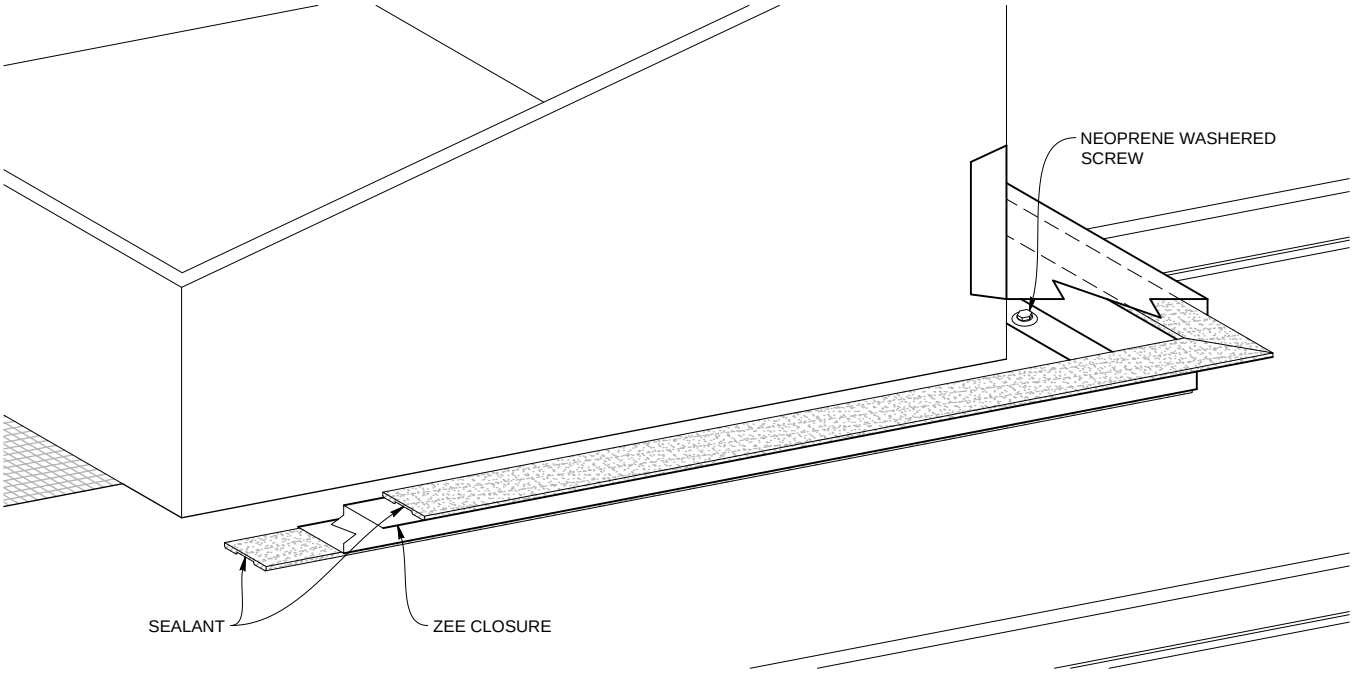
ENDWALL LAP



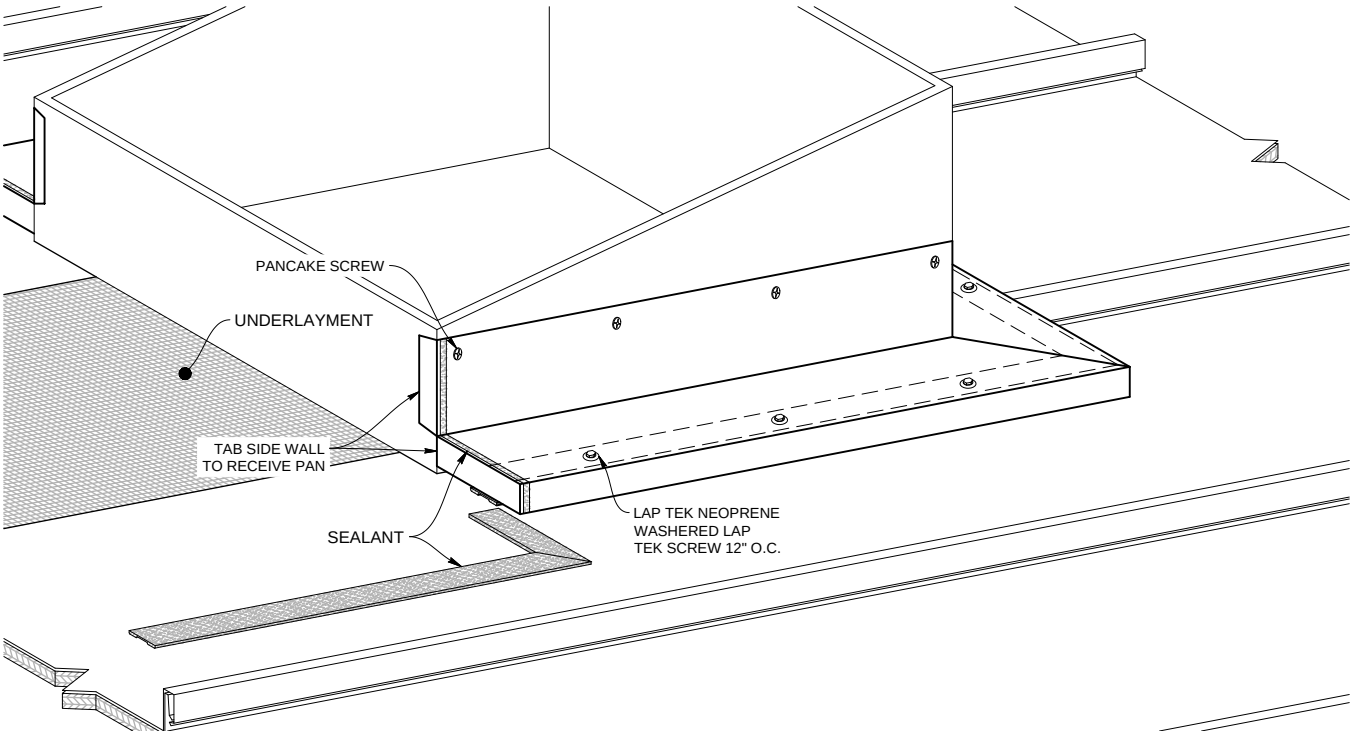
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable sealant.

Curb Back Pan / Cricket

STEP 1



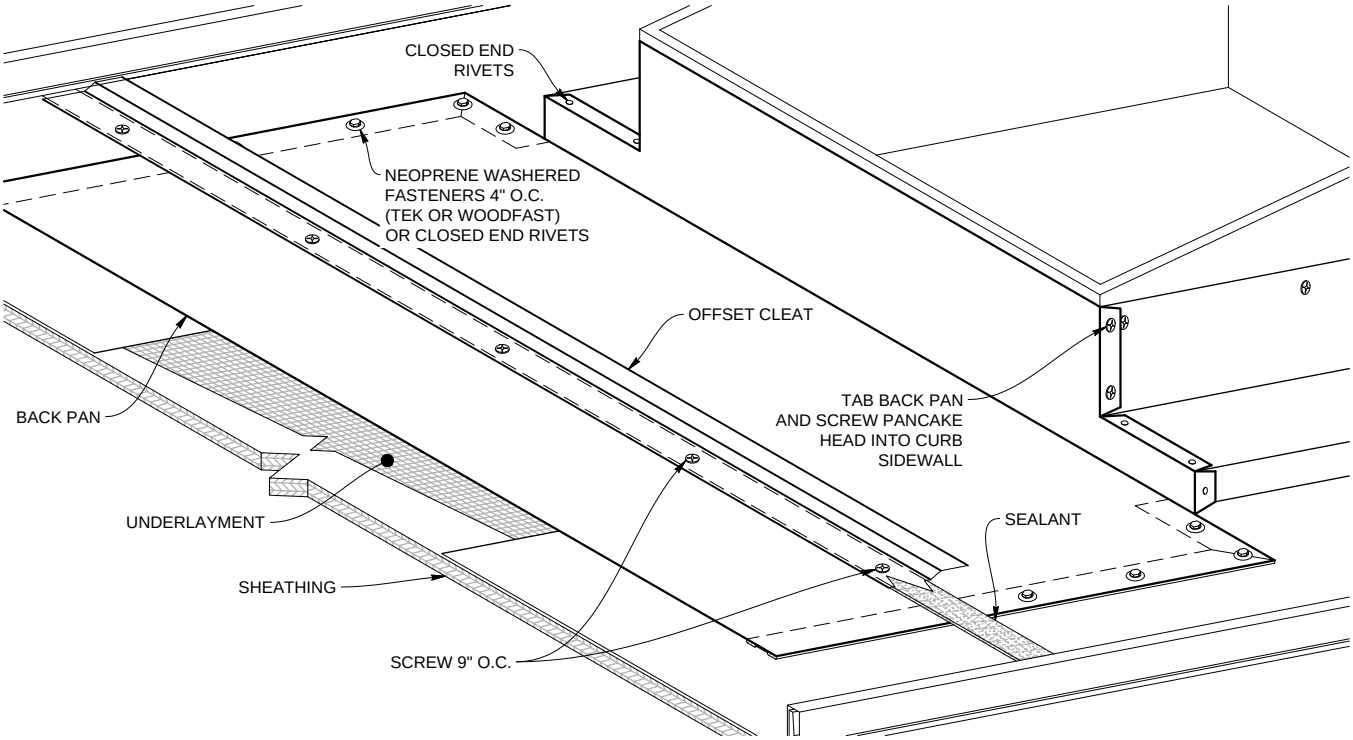
STEP 2



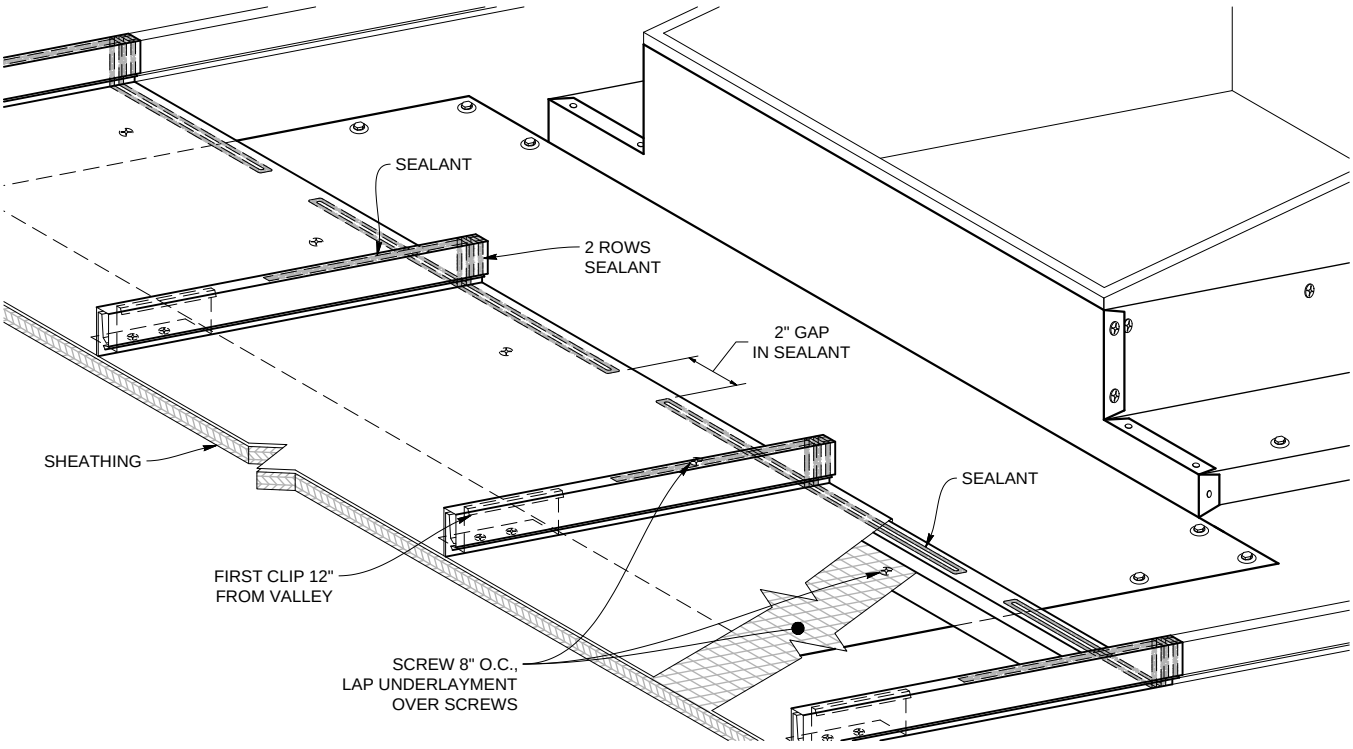
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable sealant.

Curb Back Pan / Cricket

STEP 3



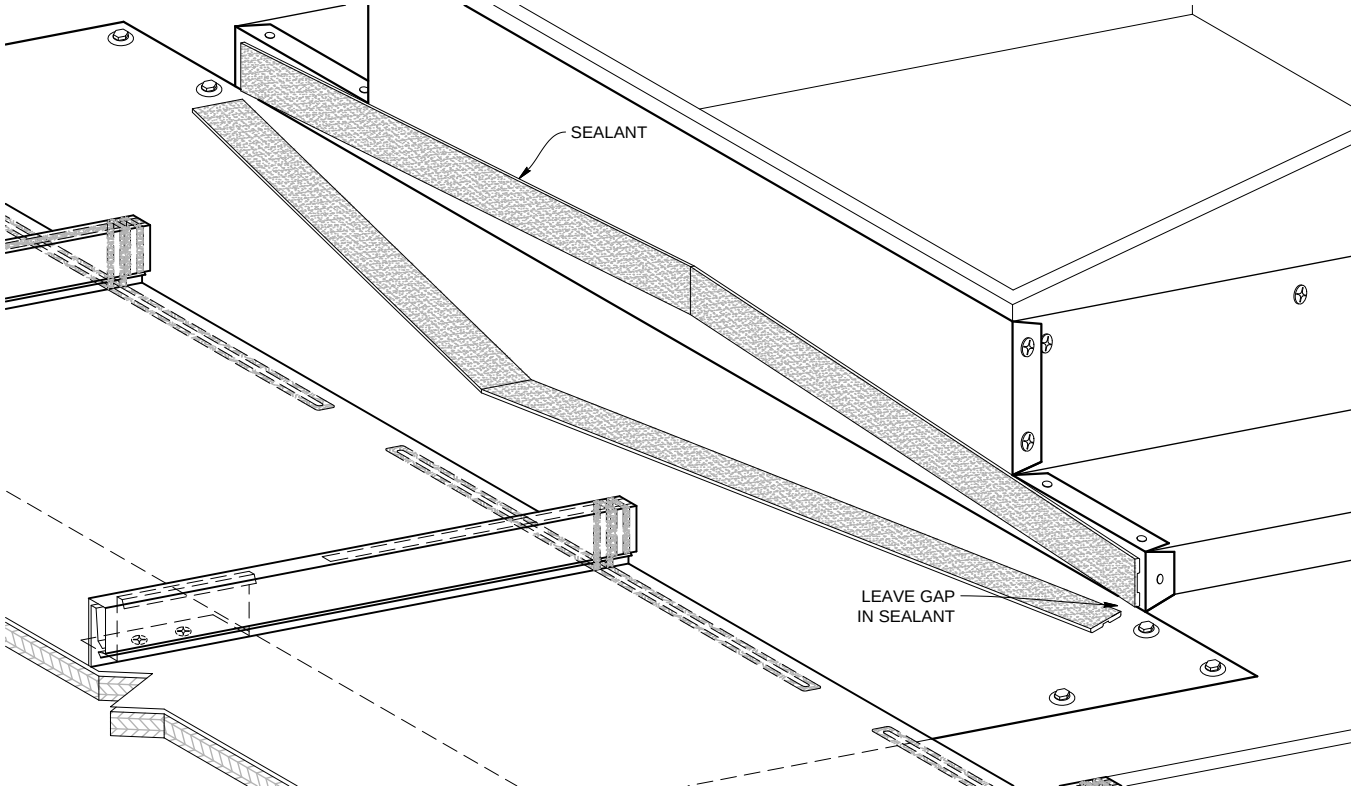
STEP 4



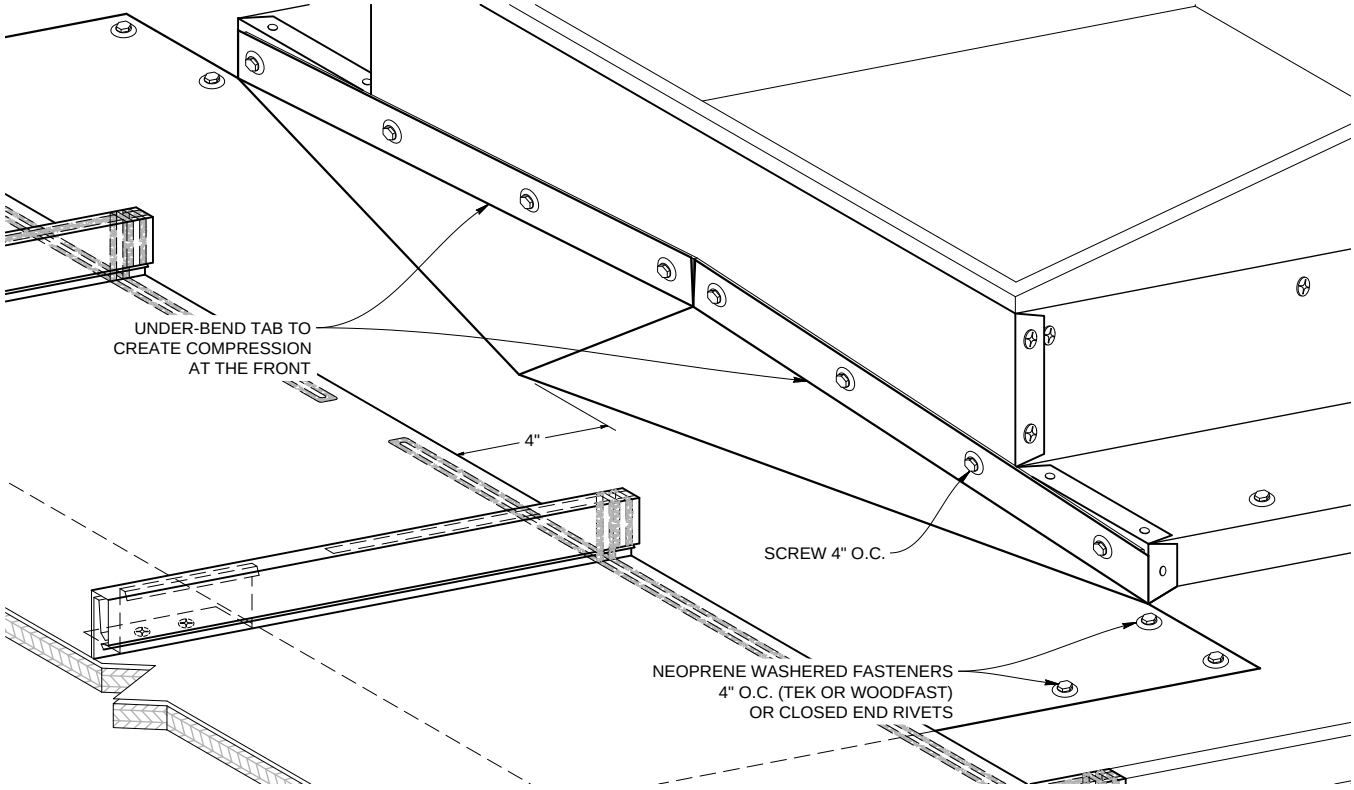
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable sealant.

Curb Back Pan / Cricket

STEP 5

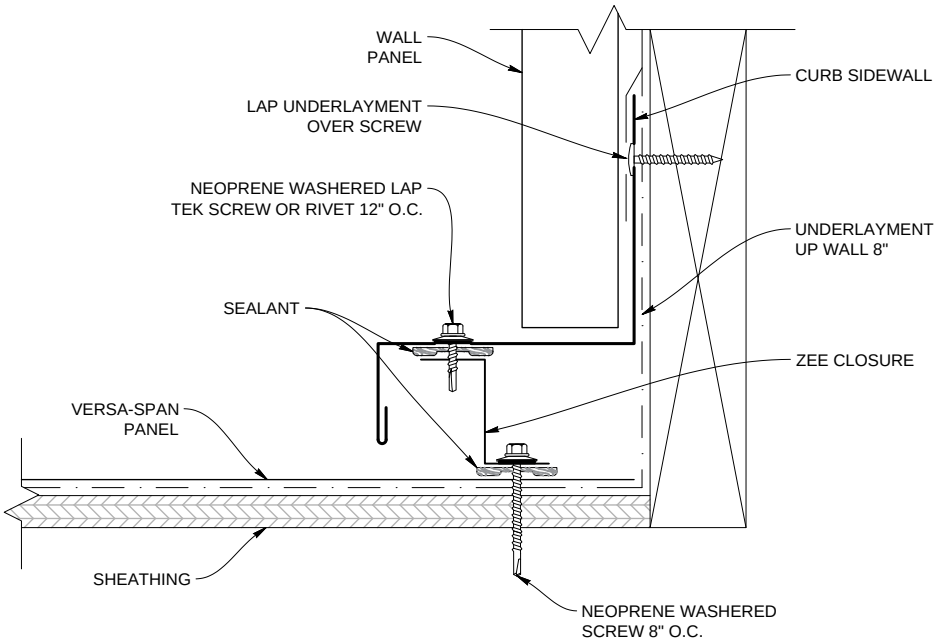


STEP 6

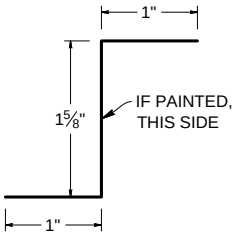


Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable sealant.

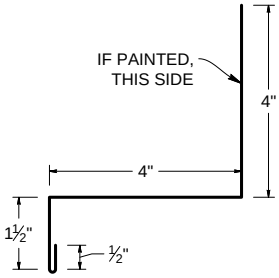
CURB SIDEWALL DETAIL



ZEE CLOSURE (VSZC)



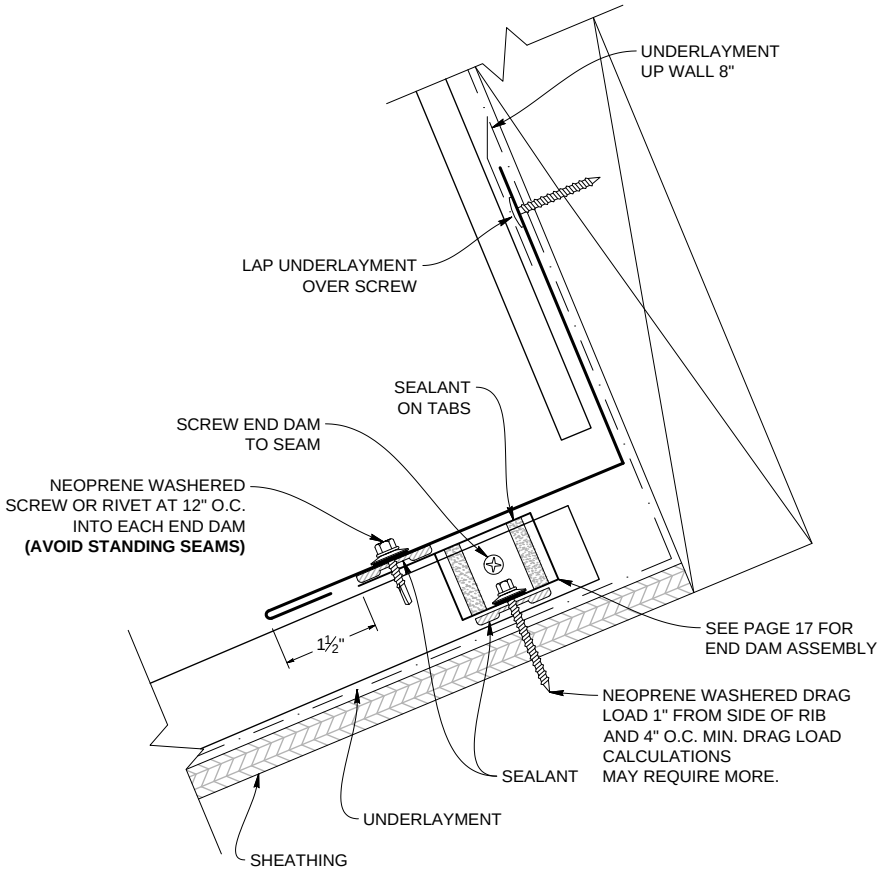
CURB SIDEWALL (VSCSW)



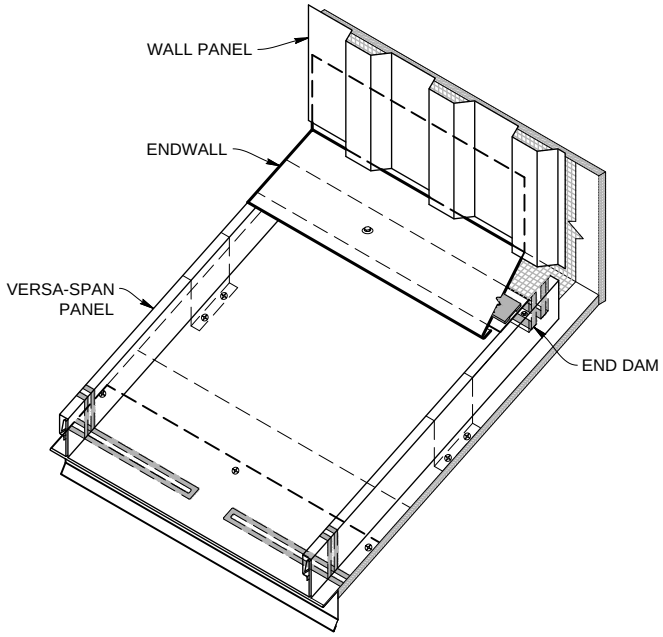
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable sealant.

Curb Endwall

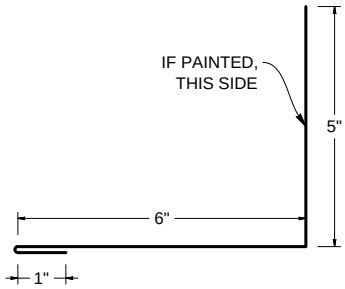
CURB ENDWALL DETAIL



ENDWALL DETAIL



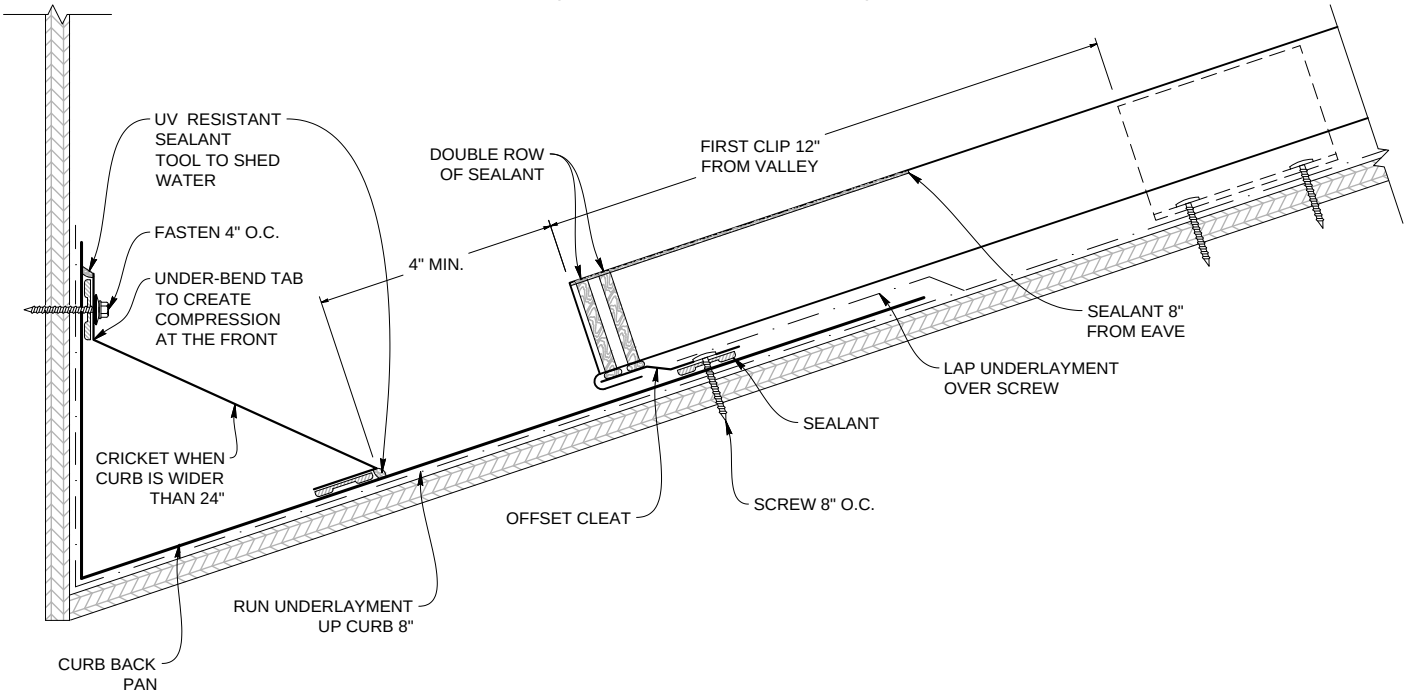
CURB ENDWALL (VSCH)



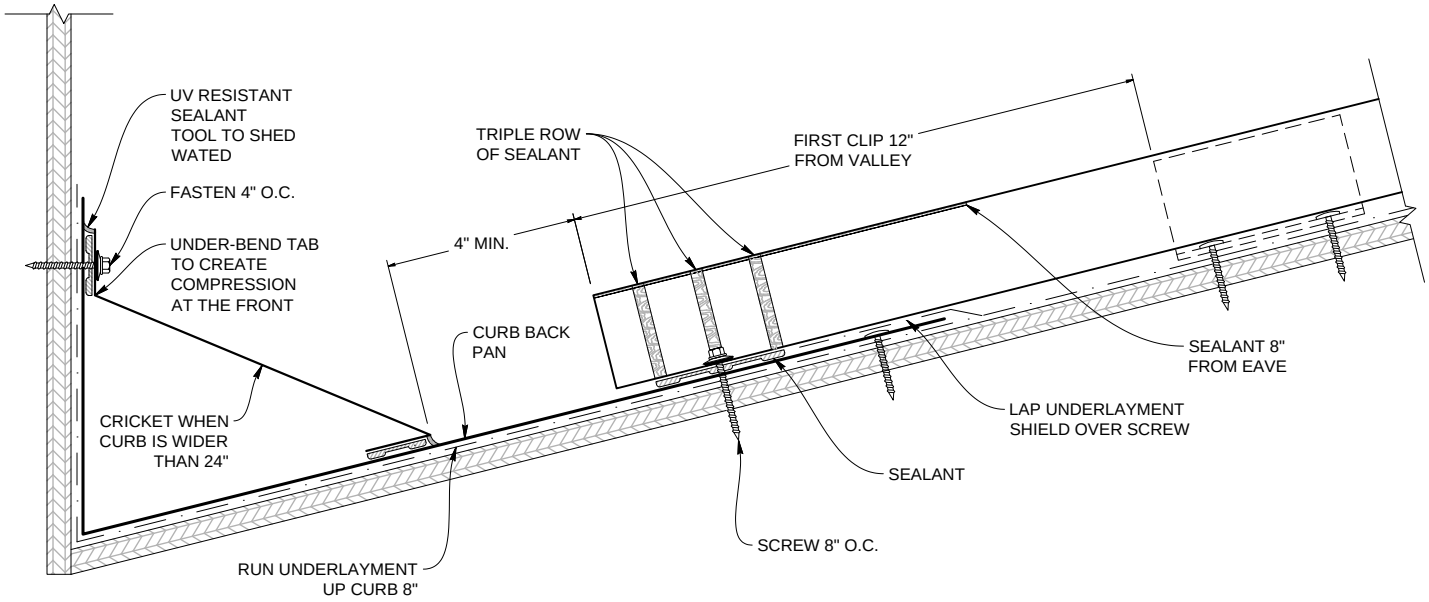
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of gunnable sealant.

Curb Back Pan / Cricket Detail

CURB BACK PAN / CRICKET DETAIL
(2:12 OR GREATER PITCH)

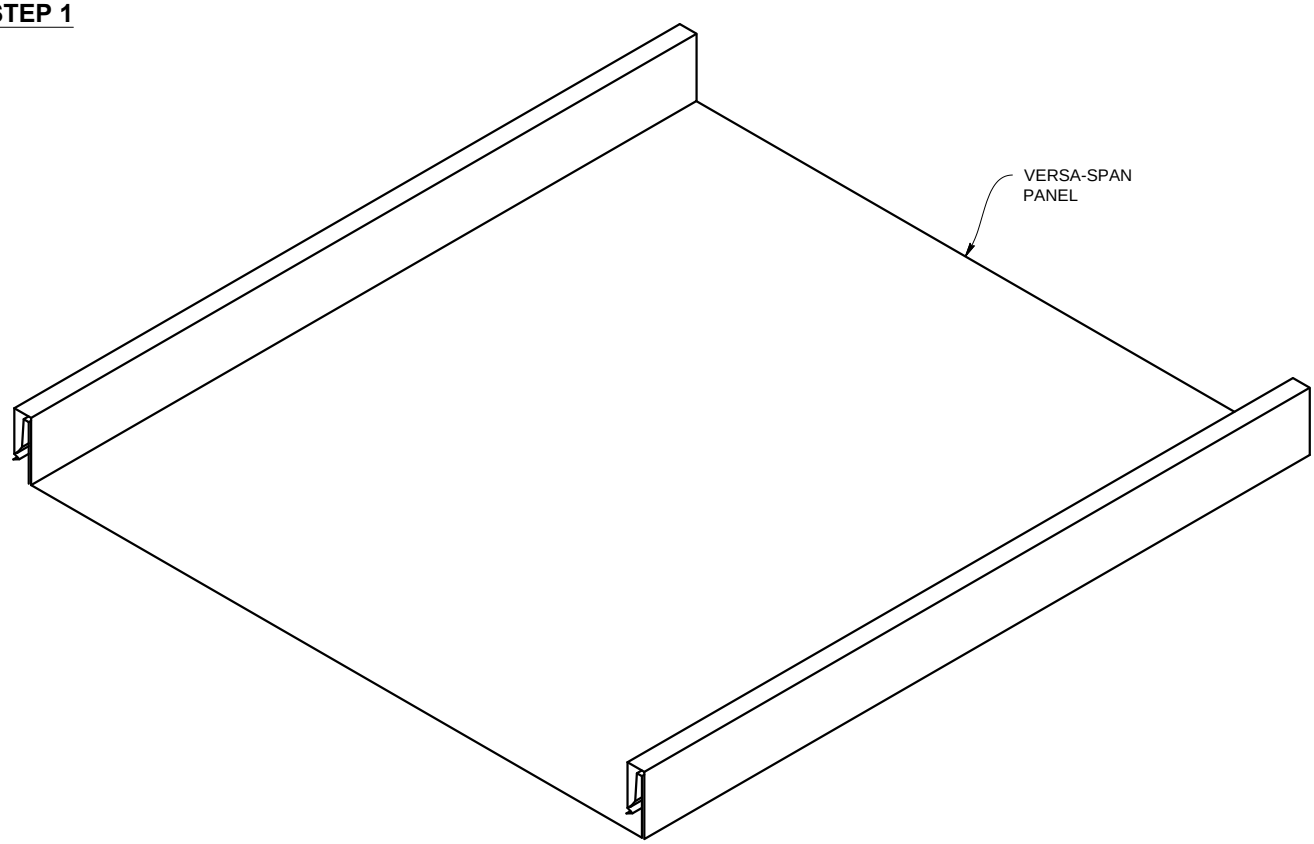


CURB BACK PAN / CRICKET DETAIL
(LESS THAN 2:12 PITCH NOT RECOMMENDED)

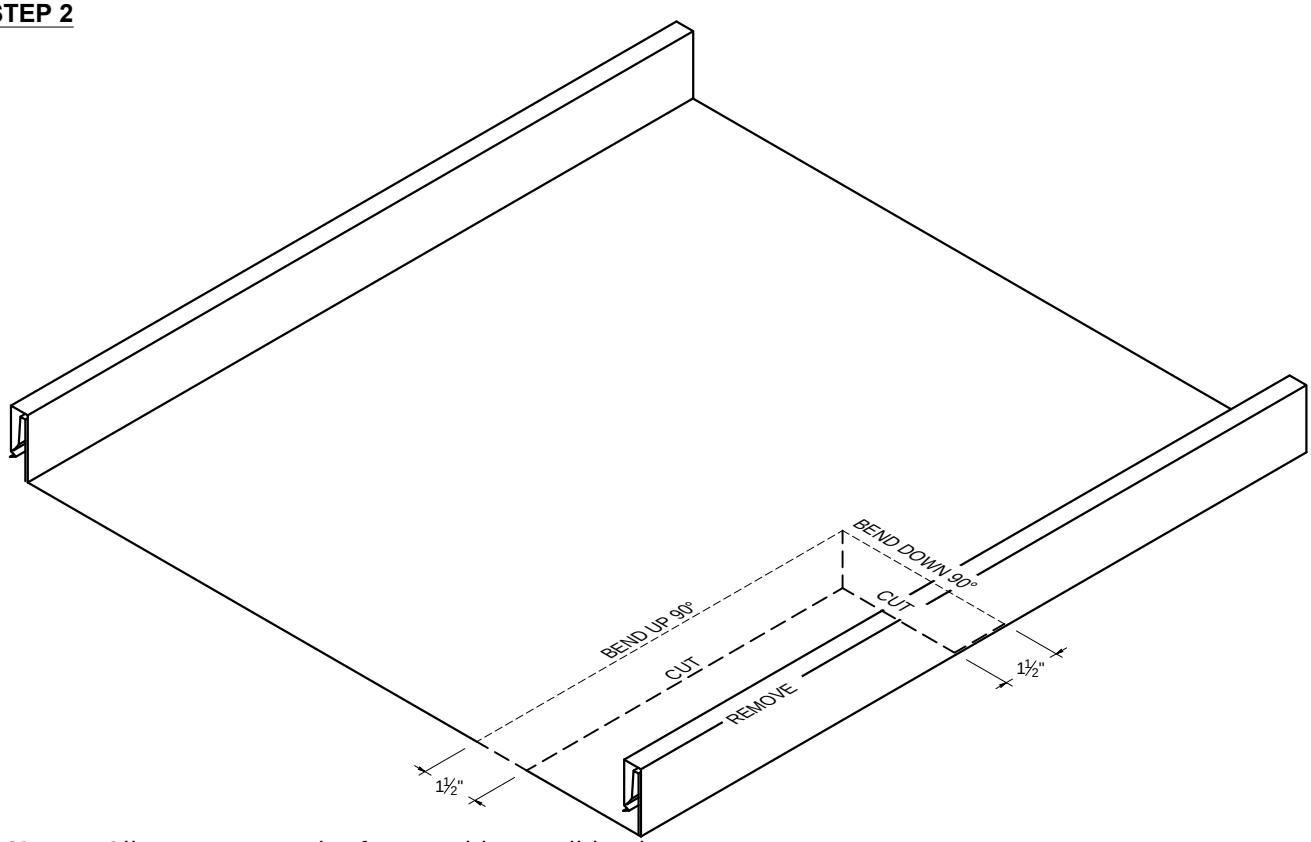


Eave to Gable Transition

STEP 1



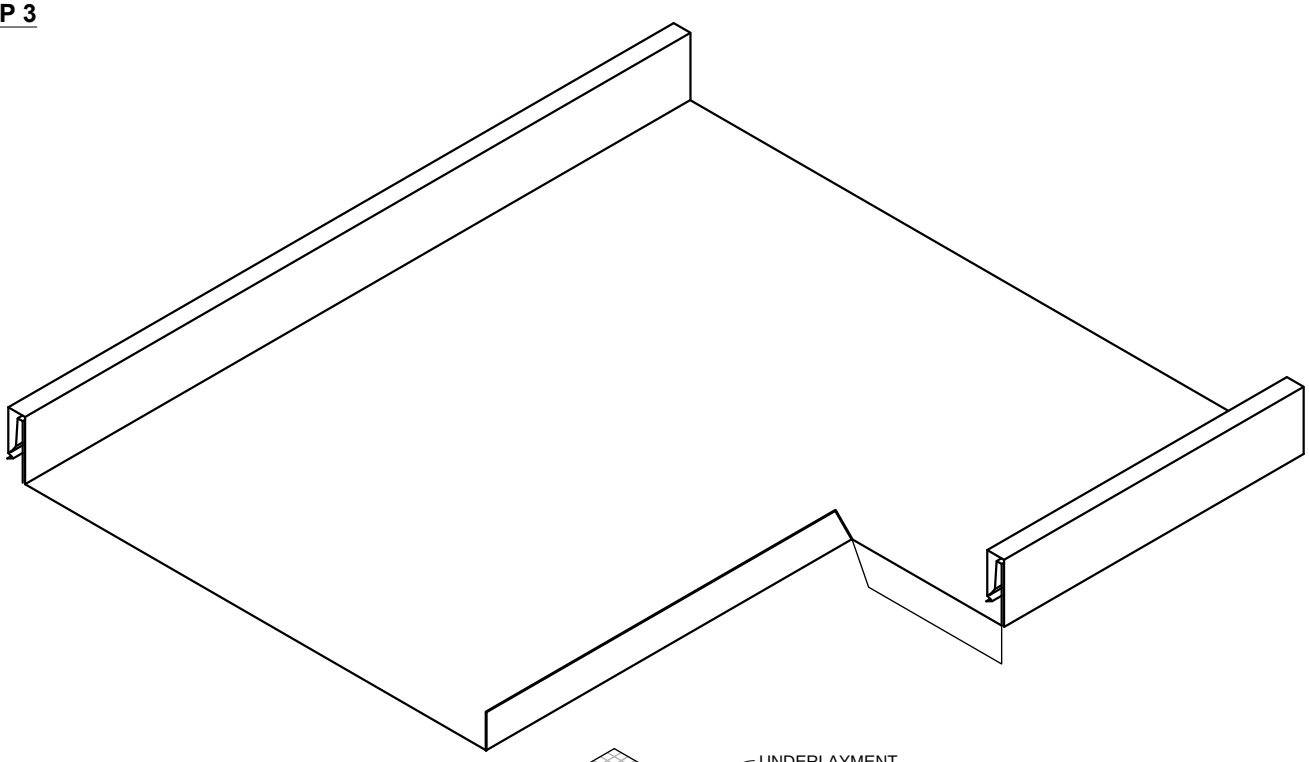
STEP 2



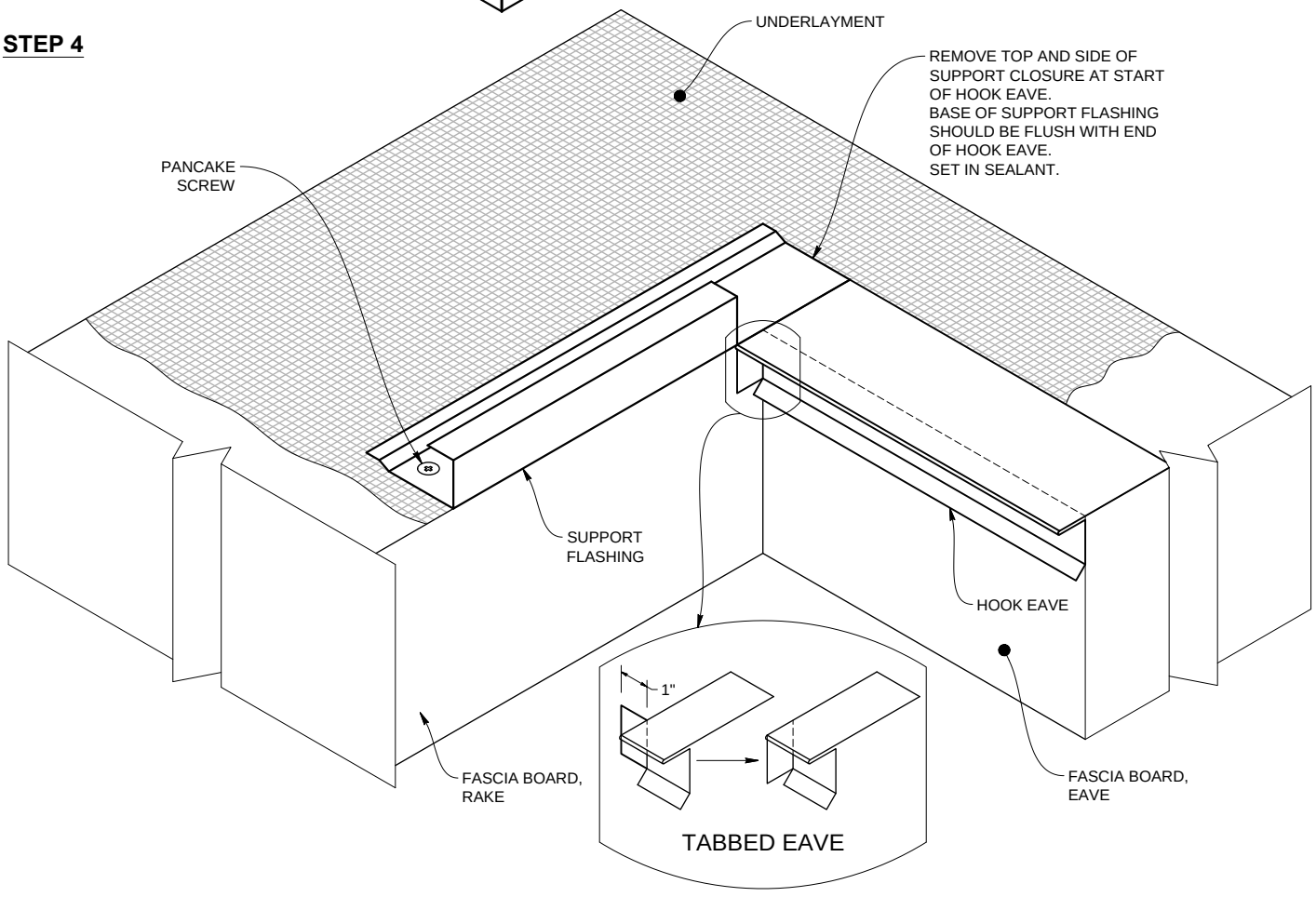
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Eave to Gable Transition

STEP 3



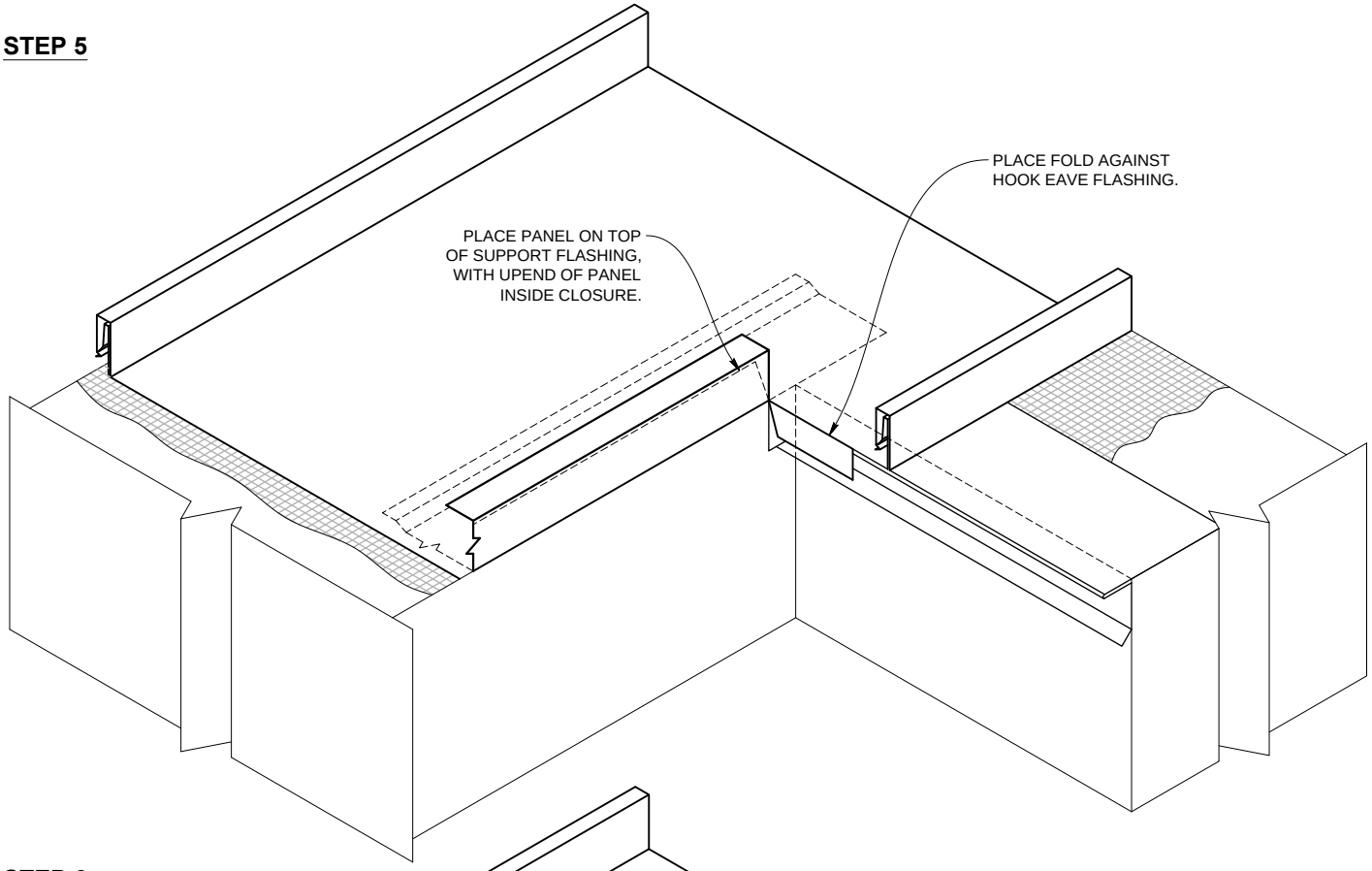
STEP 4



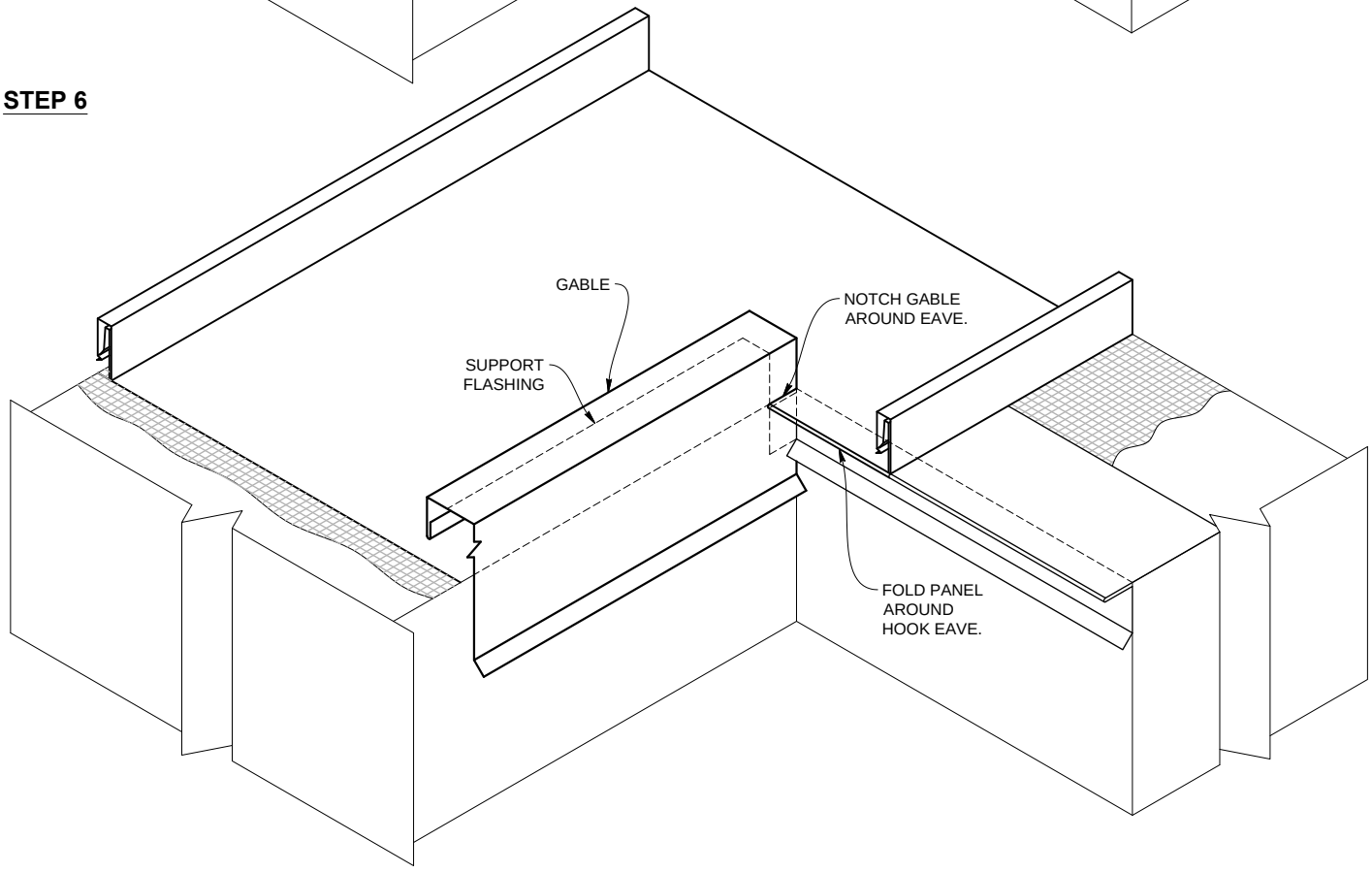
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Eave to Gable Transition

STEP 5



STEP 6

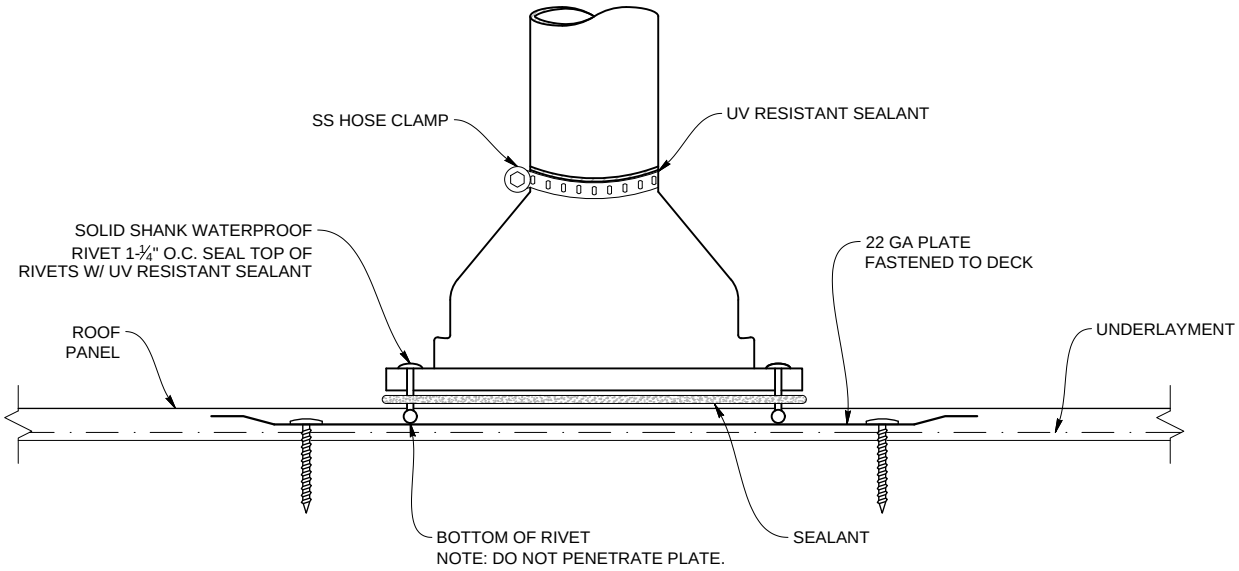


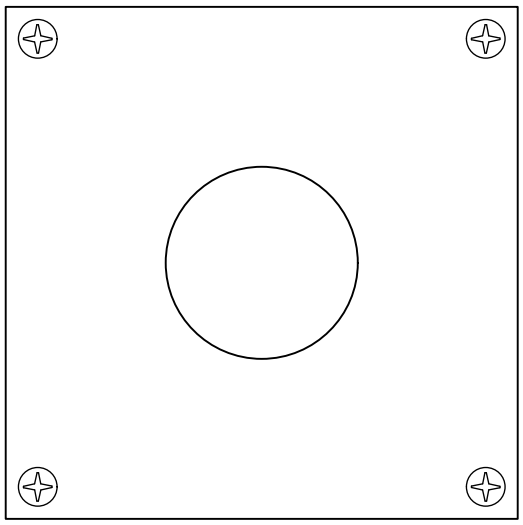
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Pipe Penetration - on Plate

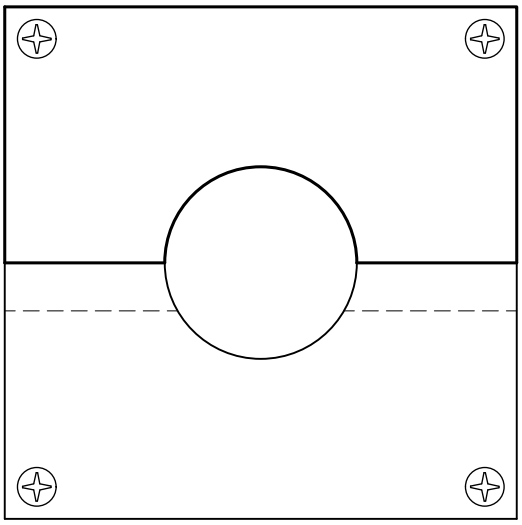
FOR PIPES LOCATED GREATER THAN 20' FROM PIN POINT

Allows panel and pipe flashing to move with temperature change





SINGLE 22 GAUGE PLATE

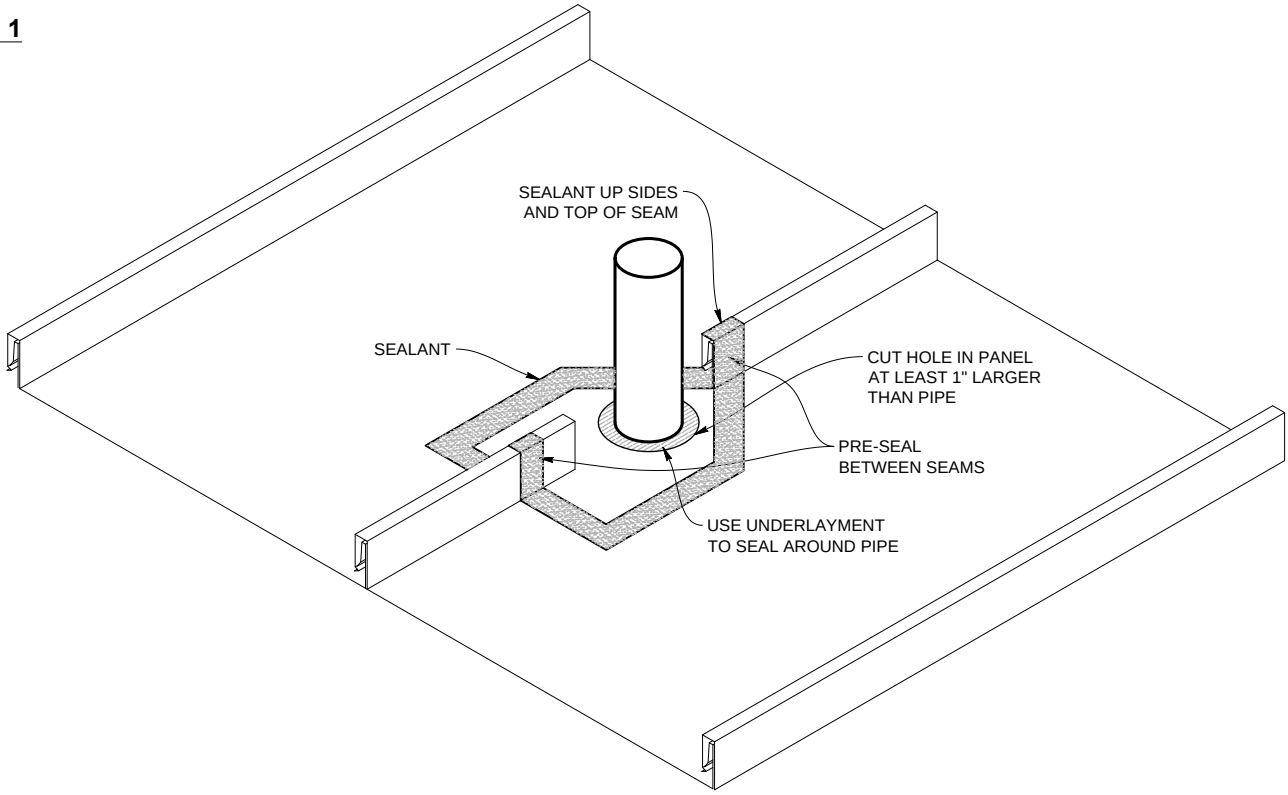


TWO OVERLAPPING 22 GAUGE PLATES

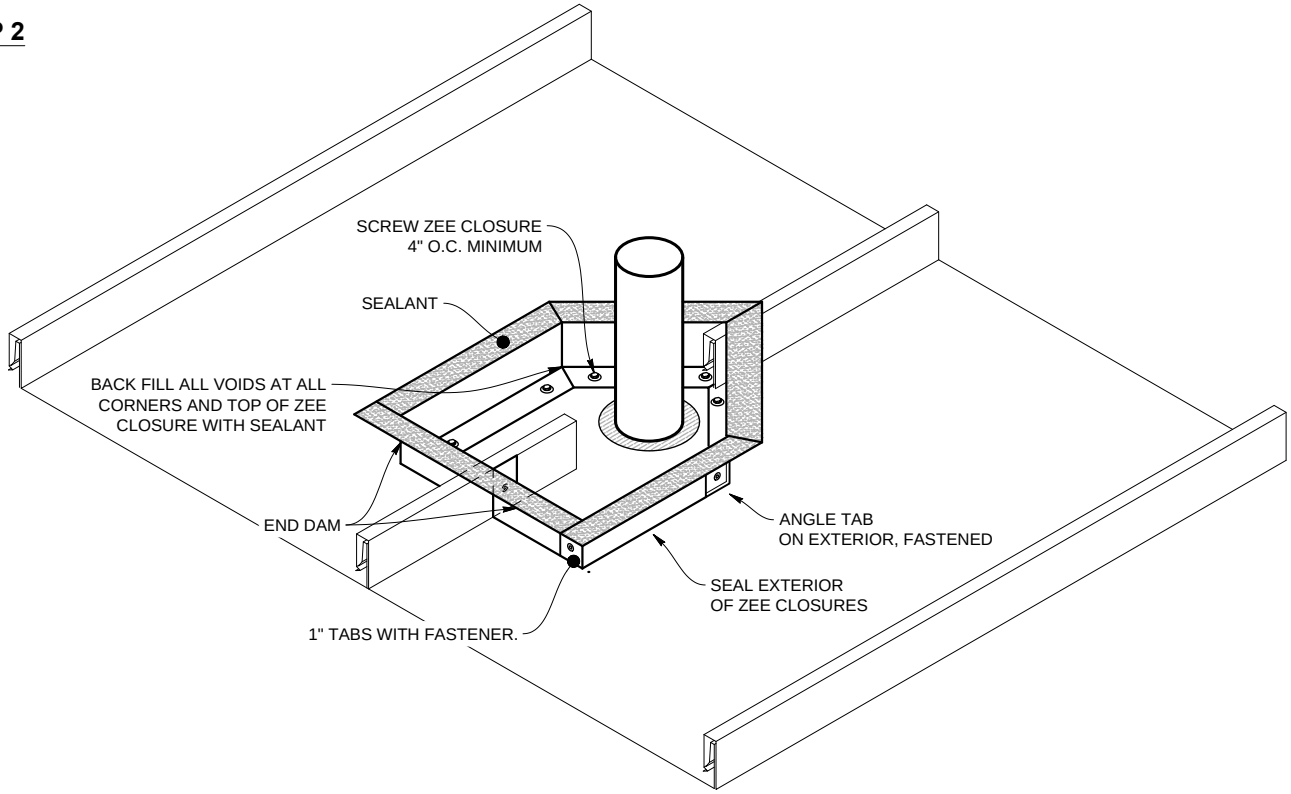
Note: All screws must be fastened into solid substrate.
Flashing must be lapped 4" with 3 rows of sealant.

Pipe Penetration - on Rib

STEP 1

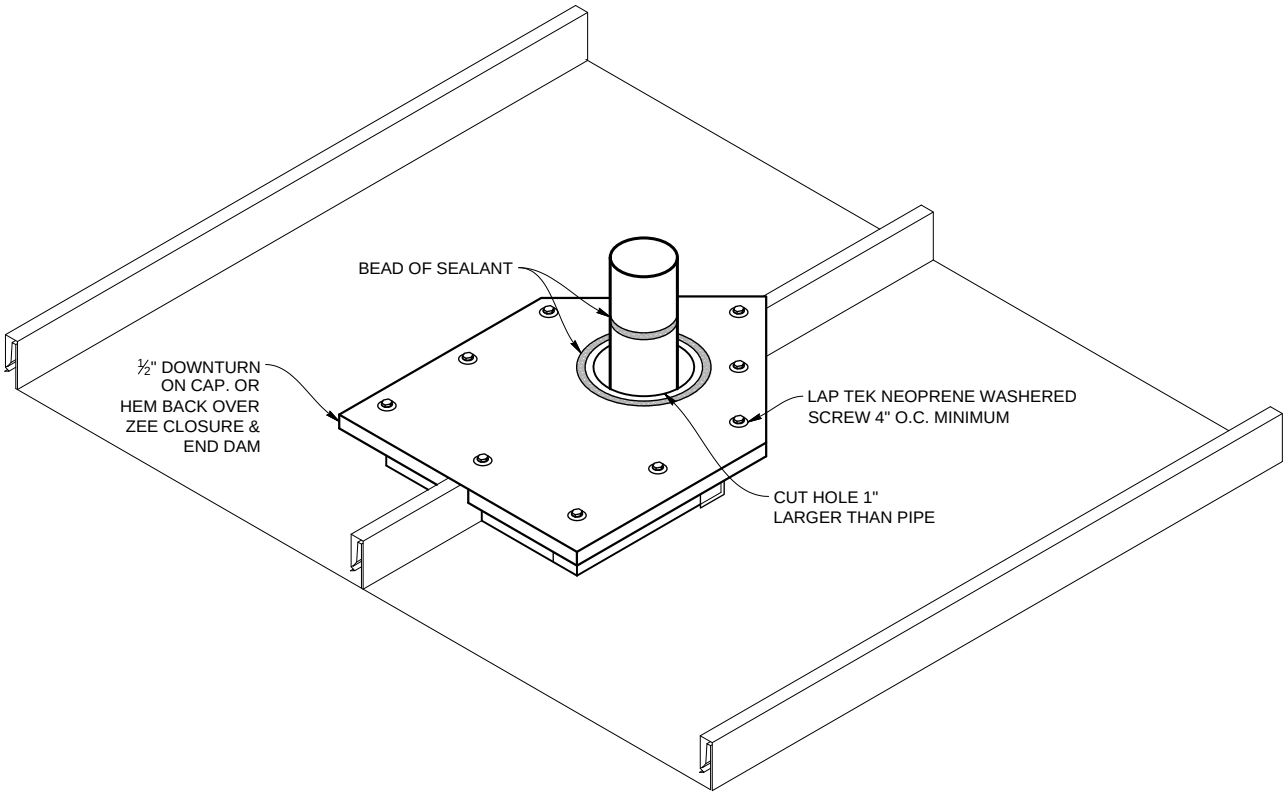


STEP 2

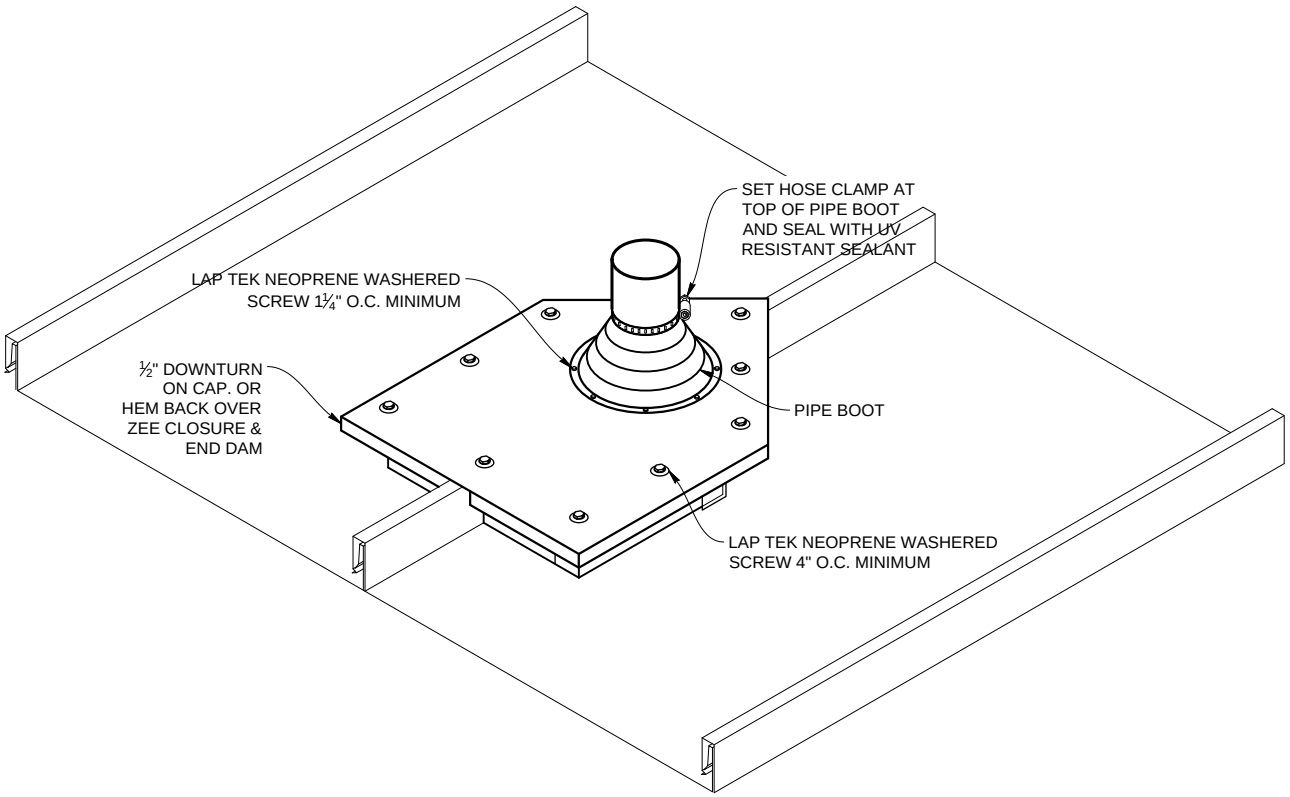


Pipe Penetration - on Rib

STEP 3

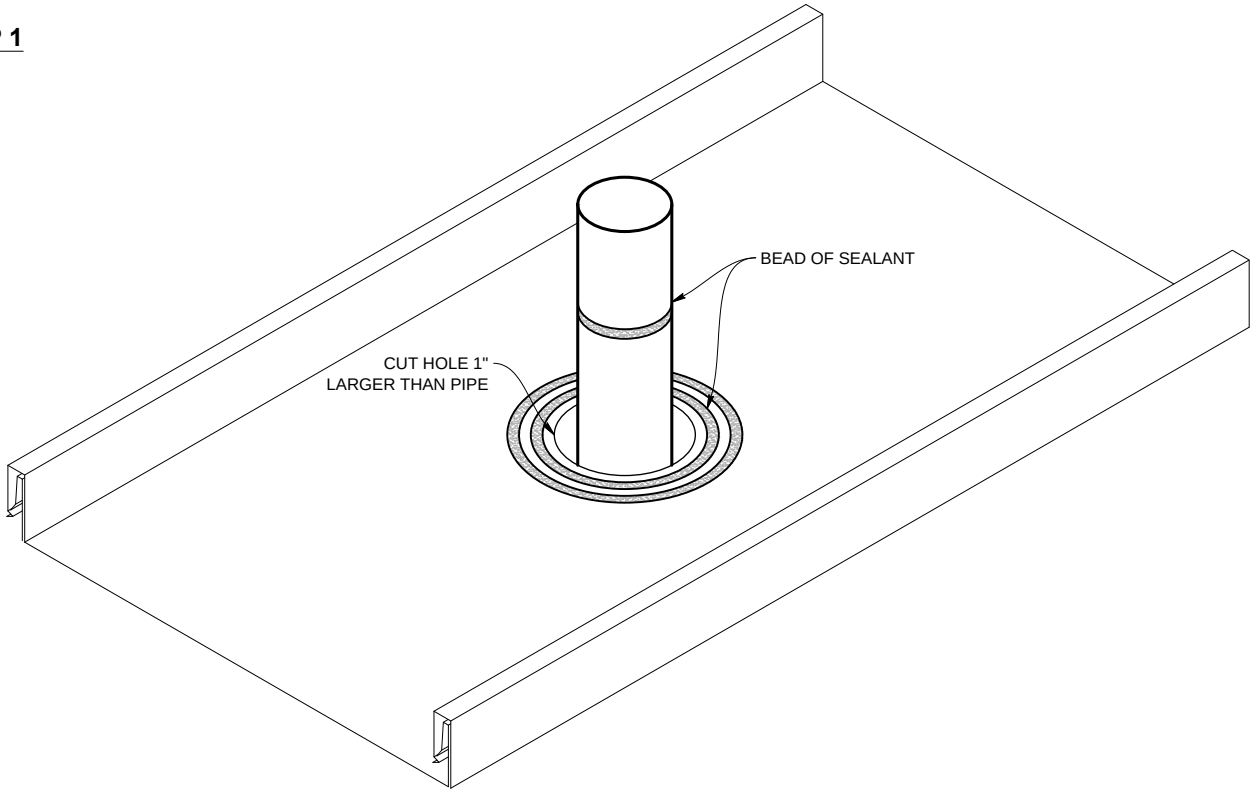


STEP 4

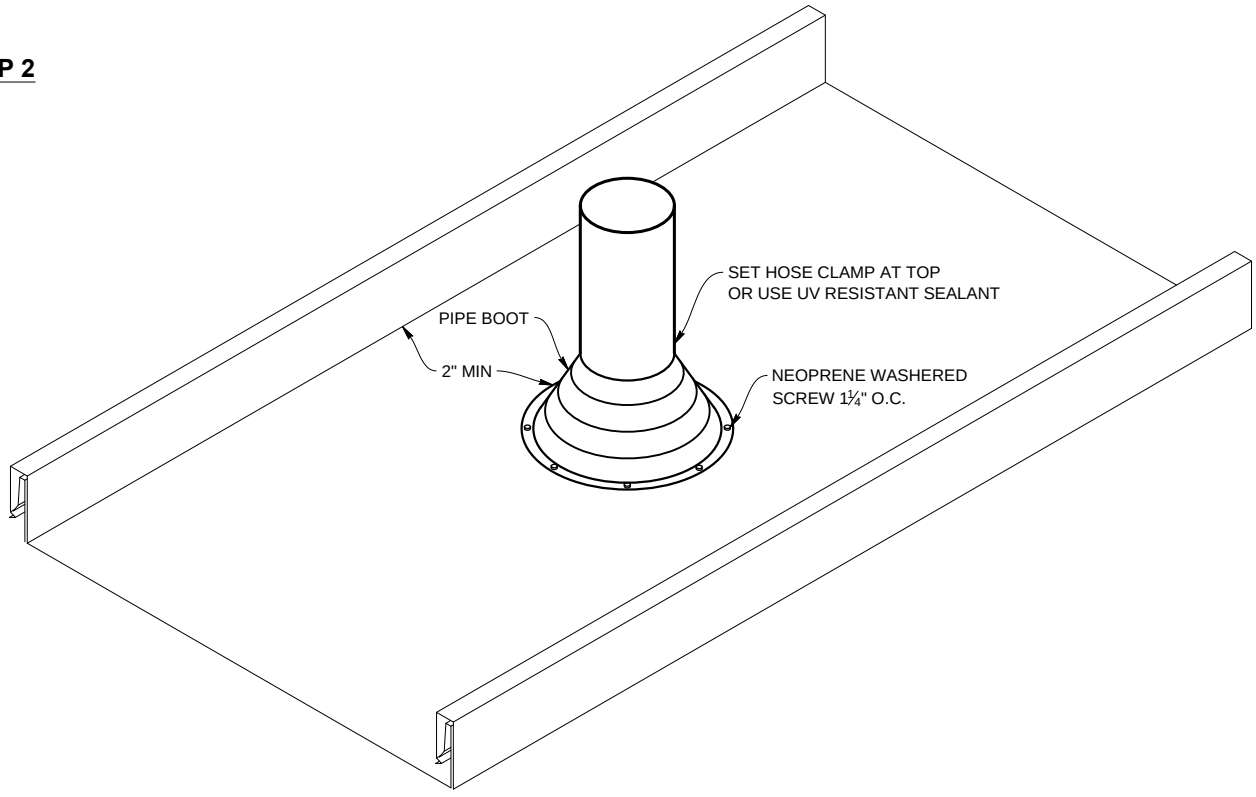


Pipe Penetration - on Pan

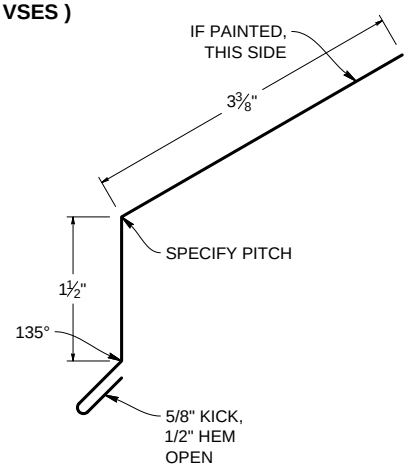
STEP 1



STEP 2

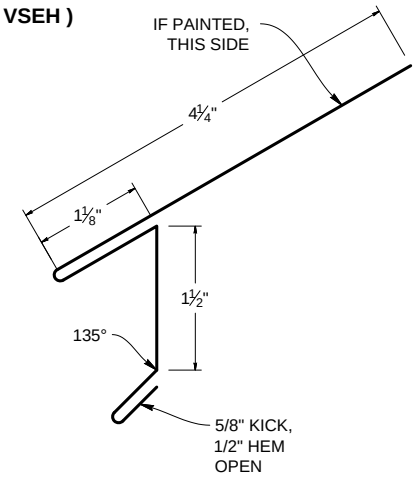


STANDARD EAVE
(VSES)



SCALE 1:2 **S.O. 6"** **WEIGHT: 4.9 LBS.**

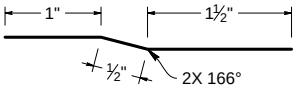
EAVE HOOK
(VSEH)



SCALE 1:2 **S.O. 8"** **WEIGHT: 6.5 LBS.**

OFFSET CLEAT
(VSOC)

NON-VISIBLE / SUB-FLASHINGS ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED

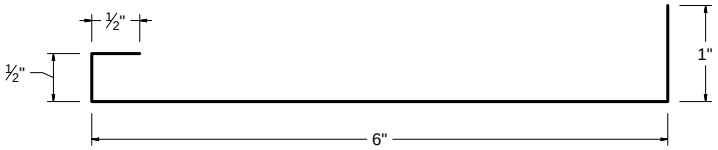


SCALE 1:2 **S.O. 3"** **WEIGHT: 2.5 LBS.**

GUTTER HANGER
(AGH6)

NON-VISIBLE / SUB-FLASHINGS ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED

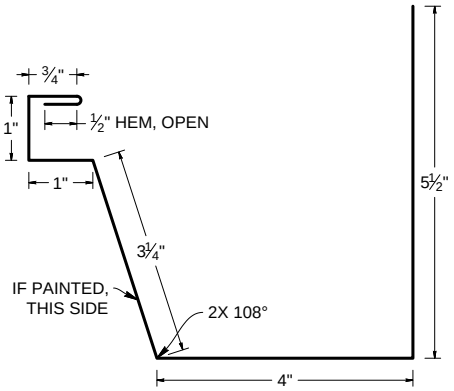
S.O. 8"



WEIGHT: 0.5 LBS.

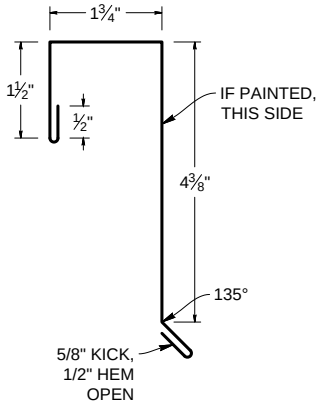
SCALE 1:2

BOX GUTTER
(VS65BG)



SCALE 1:3 **S.O. 16"** **WEIGHT: 13.3 LBS.**

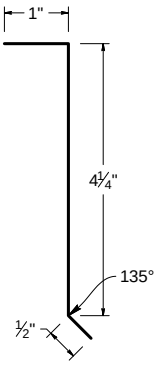
BOX GABLE
(VSGB)



SCALE 1:3 **S.O. 9.25"** **WEIGHT: 7.6 LBS.**

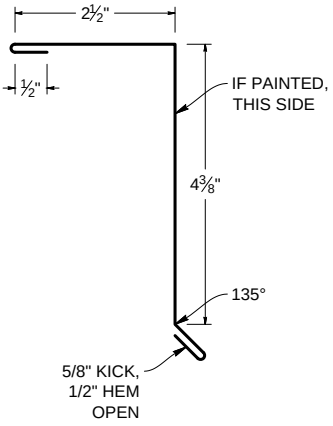
GABLE CLEAT
(VSGC)

NON-VISIBLE / SUB-FLASHINGS ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED



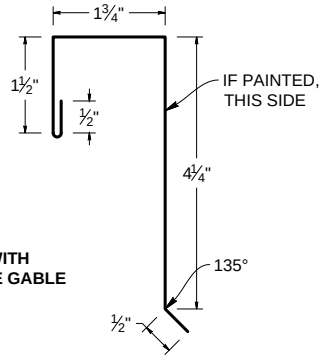
SCALE 1:3 **S.O. 5.75"** **WEIGHT: 4.7 LBS.**

ALTERNATE GABLE
(VSAG)



SCALE 1:3 **S.O. 8.5"** **WEIGHT: 7 LBS.**

ALT GABLE CLEAT
(VSAGC)

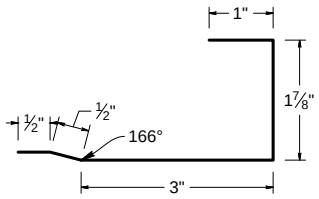


***FOR USE WITH ALTERNATE GABLE ONLY**

SCALE 1:3 **S.O. 8.5"** **WEIGHT: 4.7 LBS.**

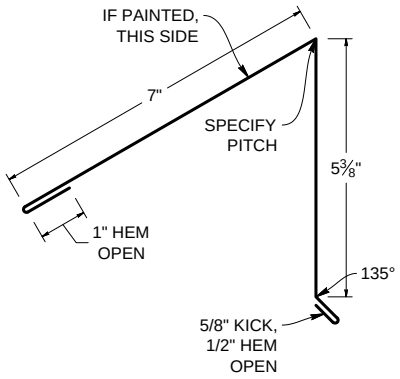
SUPPORT FLASHING
(VSSF)

NON-VISIBLE / SUB-FLASHINGS ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED



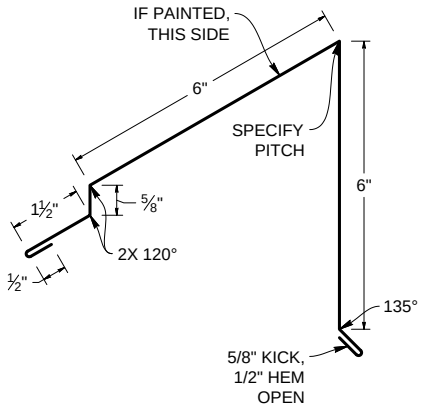
SCALE 1:3 **S.O. 6.875"** **WEIGHT: 5.6 LBS.**

PEAK FLASHING
(VSREC)



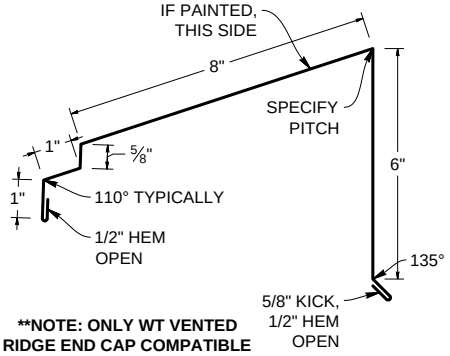
SCALE 1:4 **S.O. 14.5"** **WEIGHT: 11.9 LBS.**

VENTED PEAK FLASHING
(VSRECV)



SCALE 1:4 **S.O. 15.75"** **WEIGHT: 12.8 LBS.**

WT VENTED PEAK FLASHING
(VSWTRECV)

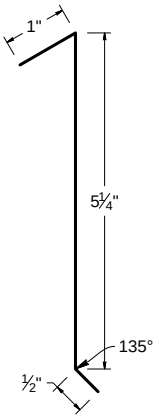


****NOTE: ONLY WT VENTED RIDGE END CAP COMPATIBLE WITH PERFORATED VENT DRIP (PVD)****

SCALE 1:5 **S.O. 18.25"** **WEIGHT: 14.3 LBS.**

PEAK CLEAT
(VSRECC)

FOR USE WITH VSREC ONLY

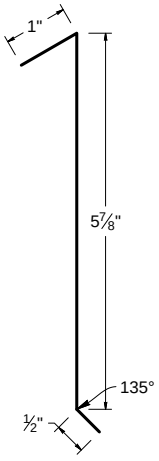


NON-VISIBLE / SUB-FLASHINGS ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED

SCALE 1:3 **S.O. 6.75"** **WEIGHT: 6 LBS.**

VENTED PEAK CLEAT
(VSVRECC)

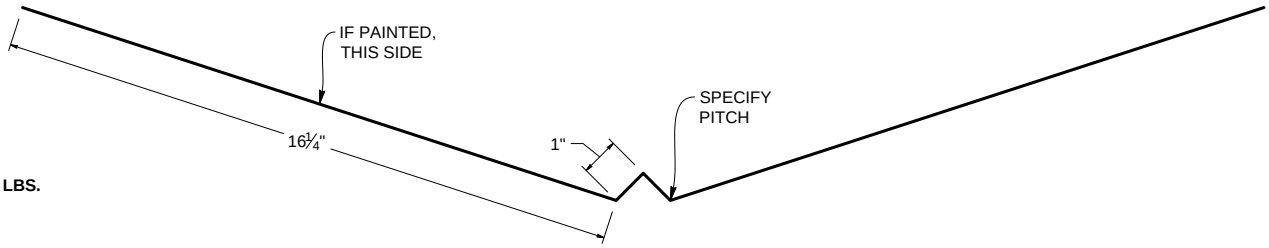
FOR USE WITH VSRECV AND VSWTRECV ONLY



NON-VISIBLE / SUB-FLASHINGS ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED

SCALE 1:3 **S.O. 7.375"** **WEIGHT: 2.5 LBS.**

VALLEY WIDE FLASHING
(VSVFW)

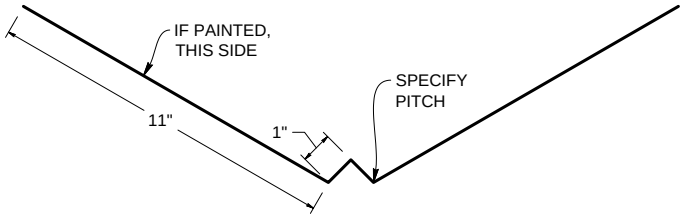


S.O. 34.5"

WEIGHT: 28.2 LBS.

SCALE 1:5

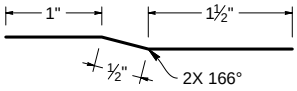
VALLEY FLASHING
(VSVF)



SCALE 1:6 **S.O. 24"** **WEIGHT: 19.7 LBS.**

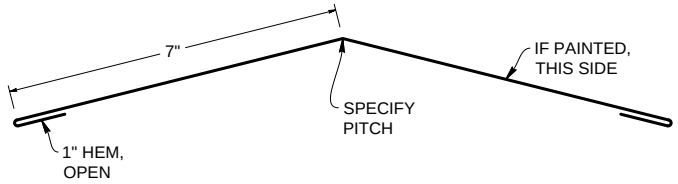
OFFSET CLEAT
(VSOC)

NON-VISIBLE / SUB-FLASHINGS ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED



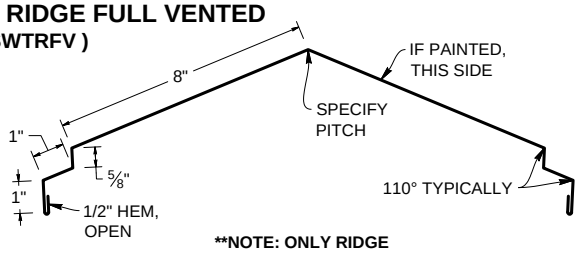
SCALE 1:2 **S.O. 3"** **WEIGHT: 2.5 LBS.**

STANDARD RIDGE
(VSRS)



SCALE 1:4 **S.O. 16"** **WEIGHT: 13.1 LBS.**

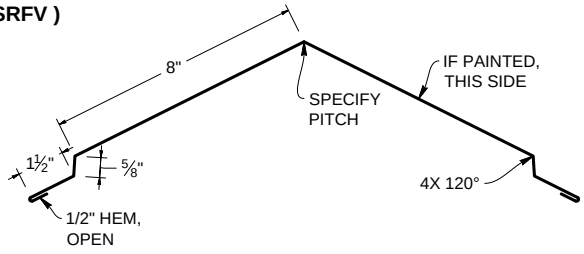
WT RIDGE FULL VENTED
(VSWTRFV)



****NOTE: ONLY RIDGE COMPATIBLE WITH PERFORATED VENT DRIP (PVD)****

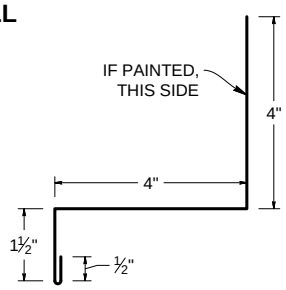
SCALE 1:6 **S.O. 22.25"** **WEIGHT: 18.1 LBS.**

RIDGE FULL VENTED
(VSRFV)



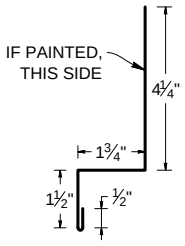
SCALE 1:6 **S.O. 21.25"** **WEIGHT: 17.3 LBS.**

CURB SIDEWALL
(VSCSW)



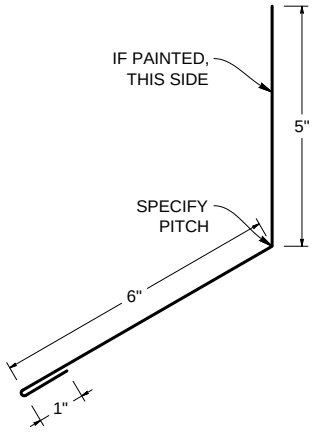
SCALE 1:4 **S.O.10"** **WEIGHT: 8.2 LBS.**

SIDEWALL
(VSSW)



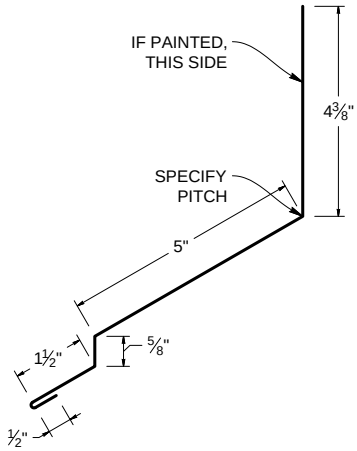
SCALE 1:5 **S.O. 8"** **WEIGHT: 6.6 LBS.**

ENDWALL
(VSEW)



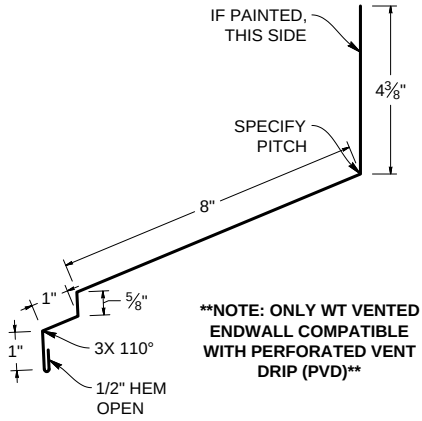
SCALE 1:4 **S.O. 12"** **WEIGHT: 9.4 LBS.**

VENTED ENDWALL
(VSEWV)



SCALE 1:4 **S.O. 12"** **WEIGHT: 9.8 LBS.**

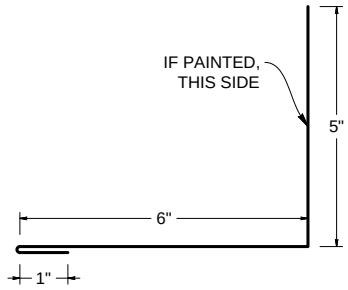
WT VENTED ENDWALL
(VSWTEWV)



****NOTE: ONLY WT VENTED ENDWALL COMPATIBLE WITH PERFORATED VENT DRIP (PVD)****

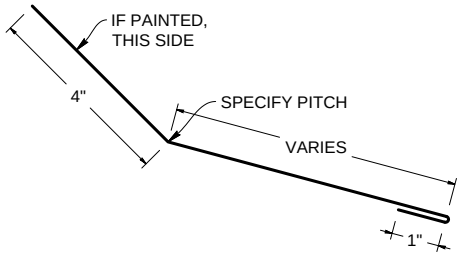
SCALE 1:5 **S.O. 15.5"** **WEIGHT: 12.6 LBS.**

CURB ENDWALL
(VSCH)



SCALE 1:4 **S.O. 12"** **WEIGHT: 9.8 LBS.**

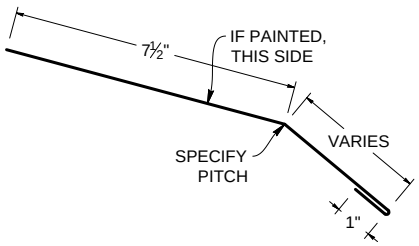
INSIDE PITCH CHANGE



****NOTE: PITCH CHANGES ARE WRITTEN UP AS CUSTOM FLASHINGS. DIMENSIONS VARY**

SCALE 1:4 **S.O. VARIES** **WEIGHT: VARIES**

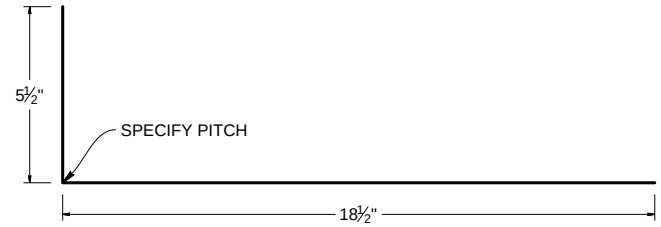
OUTSIDE PITCH CHANGE



****NOTE: PITCH CHANGES ARE WRITTEN UP AS CUSTOM FLASHINGS. DIMENSIONS VARY**

SCALE 1:5 **S.O. VARIES** **WEIGHT: VARIES**

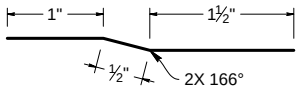
BACK PAN
(VSPAN)



SCALE 1:6 **S.O. 24"** **WEIGHT: 19.53 LBS.**

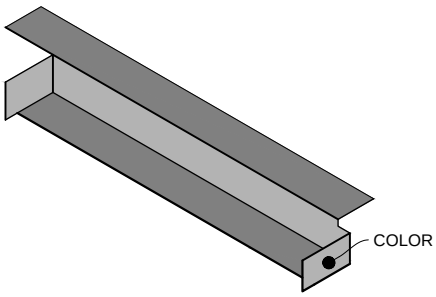
OFFSET CLEAT
(VSOC)

NON-VISIBLE / SUB-FLASHING ARE NOT PROVIDE IN SPECIFIC COLORS UNLESS SPECIFIED



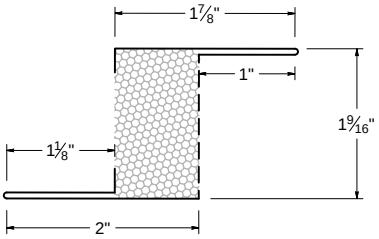
SCALE 1:2 **S.O. 3"** **WEIGHT: 2.5 LBS.**

END DAM
(TKVS__ED)



SCALE 1:7 **S.O. VARIES** **WEIGHT: VARIES**

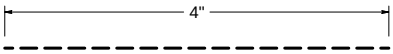
SNAP-Z
(ASZVS)



SCALE 1:2 **WEIGHT: VARIES**

PERFORMATED STRIP
(VSPS)

NON-VISIBLE / SUB-FLASHING ARE NOT PROVIDE IN SPECIFIC COLORS UNLESS SPECIFIED

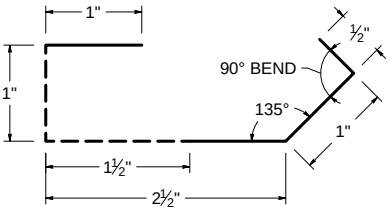


SCALE 1:2 **S.O. 4"** **WEIGHT: 3.3 LBS.**

PERFORATED VENT DRIP: E2886 EMBER RESISTANT
(VSPVD)

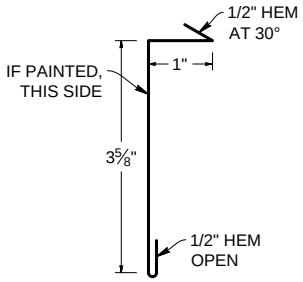
NON-VISIBLE / SUB-FLASHINGS ARE NOT PROVIDED IN SPECIFIC COLORS UNLESS SPECIFIED

****NOTE: COMPATIBLE WITH ALL WT FLASHINGS****



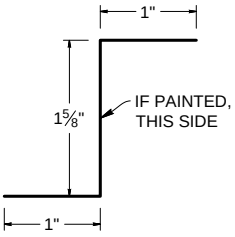
SCALE 1:2 **S.O. 6"** **WEIGHT: 4.88 LBS.**

REGLET
(VSRF)



SCALE 1:3 **S.O. 5.625"** **WEIGHT: 4.6 LBS.**

ZEE CLOSURE
(VSZC)



SCALE 1:2 **S.O. 3.625"** **WEIGHT: 3 LBS.**

TAYLOR METAL PRODUCTS

Order Form

Inside Sale: _____

☐ New Order ☐ Add-on Order ☐ Quote

PO #: _____ Date: _____

Sold To: _____

Order Contact: _____

Phone #: _____

Fax #: _____

Job Name: _____

Ship To: _____

_____

☐ **Will Call** ☐ **Delivery**

Day: _____ **Delivery Date:** _____

☐ **Agricultural** ☐ **Residential** ☐ **Commerical** **Route:** _____

Standard Panels are in Bold font.

- ☐ PBR
- ☐ Marion "R" Panel
- ☐ Max Corr
- ☐ 2-1/2" Corrugated
- ☐ Classic 7/8" Corrugated
- ☐ GR-7
- ☐ HR-34
- ☐ T-3
- ☐ Tuff-Rib

Panels with * need Pattern Choice:

☐ Ribs ☐ Striations ☐ Flat (Flat not available on StreamLine)

Notched? Y / N Clip Relief? Y / N Sealant? Y / N

Notched AND Tabbed? Y / N (REQUIRED together for EasyLock & StreamLine)

Screw Concealer? Y / N (Standard for Ribs and Striations)

- ☐ 12" Easy-Lock*
- ☐ 16" Easy-Lock*
- ☐ 16" StreamLine*
- ☐ ShadowLine** (circle): 1", or 1-1/2" *1/2" to 3" Reveal:* _____
- ☐ 1"x12" SmoothWall**
- ☐ 1"x12" **Lifetime Soffit****

Panels with ** need Pattern Choice:

☐ Striations ☐ Flat ☐ 1 V-Groove ☐ 2 V-Grooves

Perforated? (Available on Lifetime Soffit Only)

- ☐ **15 5/8" Slim-Lock***
- ☐ 12" MS-200*
- ☐ 14" MS-200*
- ☐ 16" MS-200*
- ☐ 18" MS-200*
- ☐ 12" MS-150*
- ☐ 16" MS-150*
- ☐ 20" MS-150*
- ☐ 13" MS-100*
- ☐ 17" MS-100*
- ☐ Other Panel: _____

Color: _____

Pitch: _____

Gauge: _____

Dmatch: _____

Pallet: 10' 20' 30'

- ☐ 12" Versa-Span*
- ☐ 14" Versa-Span*
- ☐ 16" Versa-Span*
- ☐ 18" Versa-Span*
- ☐ 14 5/8" T-Panel*

Panel & Flashing Items

*All Kynar Slim-Lock, Easy-Lock, Lifetime Soffit, SmoothWall, ShadowLine, T-Panel, Versa-Span, MS-100, MS-150, & MS-200 flashings are 10'

*All ArmorTech StreamLine, T-3, Tuff Rib, GR7, PBR, HR-32, Marion "R", & Corrugated flashings are 12'6"

Quantity	Length	Item Description	Part #	Quantity	Length	Item Description	Part #

Forgetting Anything? Underlayment? Screws? Clips? Caulking? Closures?

4566 Ridge Dr NE • Salem, OR 97301 • F: 503-581-6877 • P: 503-581-8338 • www.taylormetal.com

Custom Trim Order

TAYLOR METAL PRODUCTS

Customer Name: _____ Job Name: _____

Gauge: _____ Color: _____ Status: ☐ Original ☐ Updated

Specify: ☐ Angles ☐ Color Side ☐ Dimensions ☐ Stretchout _____ Customer Initials

S.O. _____

Dwg #:_____ Pitch:_____ # of Pieces:_____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

S.O. _____

Dwg #:_____ Pitch:_____ # of Pieces:_____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

S.O. _____

Dwg #:_____ Pitch:_____ # of Pieces:_____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

S.O. _____

Dwg #:_____ Pitch:_____ # of Pieces:_____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

Please provide a drawing for each flashing with precise measurements and angles
Fax to: 503-581-6877

4566 Ridge Dr NE Salem OR 97301 • Phone: 503-581-8338 or 1-800-574-1388 • www.taylormetal.com

TAYLOR METAL PRODUCTS

Custom Trim Order

Customer Name: _____ Job Name: _____

Gauge: _____ Color: _____ Status: ☐ Original ☐ Updated

Specify: ☐ Angles ☐ Color Side ☐ Dimensions ☐ Stretchout _____ Customer Initials

S.O. _____

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Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

S.O. _____

Dwg #:_____ Pitch:_____ # of Pieces:_____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

S.O. _____

Dwg #:_____ Pitch:_____ # of Pieces:_____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

S.O. _____

Dwg #:_____ Pitch:_____ # of Pieces:_____

Description: _____

Hems: ☐ Open ☐ Closed ☐ Slightly Open

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TAYLOR METAL PRODUCTS

QUALITY PRODUCTS
EXCEPTIONAL SERVICE

SALEM BRANCH
4566 Ridge Dr. NE
Salem, OR 97301

Office: 503-581-8338
Toll Free: 1-800-574-1388
Fax: 503-581-6877

SACRAMENTO BRANCH
3443 Airport Rd,
Sacramento, CA 95834

Office: 916-318-8844
Toll Free: 1-800-574-1388
Fax: 916-993-4123

AUBURN BRANCH
2601 C St. SW
Auburn, WA 98001

Office: 206-900-9923
Toll Free: 1-800-574-1388
Fax: 253-804-3545

RIVERSIDE BRANCH
4880 Felspar St.
Riverside, CA 92509

Office: 323-407-7457
Toll Free: 1-877-504-1594

SPOKANE BRANCH
1010 N Nelson St
Spokane, WA 99202

Office: 509-535-8667
Toll Free: 800-238-4057
Fax: 509-535-8682